



VOLVO
KA 2273

Pos Fig.	Antal Qty.	Benämning	Description	Det. nr Part No.	Anmärkning Notes
1	4	Insugningsventil	Intake valve	419368-6	418290
	4	Utblåsningsventil	Exhaust valve	419292-8	415260
2	8	Ventilstyrning	Valve guide		Se sida 6
3	8	Ventilfjäder	Valve spring	403717-2	1)
	8	Ventilfjäder	Valve spring	418737-3	2)
4	8	Bricka	Washer	415273-2	
5	16	Lås	Lock	415035-5	
6	8	Skyddsring	Protector ring	415424-1	
7	8	Bricka	Washer	403770-1	1)
8	8	Gummirbricka	Rubber washer	418515-3	1)
9	4	Vipparm	Rocker arm	418301-8	3)
	4	Vipparm	Rocker arm	418298-6	4)
10	8	. Bussning Bushing	418297-8	
11	8	. Justerskruv Adjuster screw	418286-1	
12	8	. Mutter Nut	921781-1	
13	1	Axel	Shaft	418305-9	
14	2	. Hattplugg Plug	955082-3	Tid utf D = 12,5
	2	. Hattplugg Plug	955083-1	Sen utf D = 14,5
15	3	Distansfjäder	Spacer spring	418426-3	
16	2	Distansfjäder	Spacer spring	411140-7	
17	2	Låring	Lock ring	914456-9	
18	4	Lagerbock	Bearing bracket	418206-9	
19	4	Skruv	Screw	191689-9	
20	8	Tryckstång	Push rod	418304-2	
21	8	Ventiltryckare	Valve lifter	418423-0	
22	1	Kamaxel	Camshaft	418207-7	5)
	1	Kamaxel	Camshaft	418266-3	6)
	1	Kamaxel	Camshaft	418707-6	7)
23	1	Bussning	Bushing		Se sida 2
24	1	Bussning	Bushing		
25	1	Bussning	Bushing		
26	1	Expansionsplugg	Expander plug		
27	1	Distansring	Spacer ring	418363-8	
28	1	Tryckfläns	Thrust flange	418267-1	
29	2	Skruv	Bolt	955512-9	921800
30	2	Låsbricka	Lock washer	418422-2	
31	1	Kamaxeldrev	Camshaft gear	S E S	Se sida 12 pos 13
32	1	Kil	Key	910118-9	
33	1	Mutter	Nut	150169-1	
34	1	Låsbricka, tid utf	Lock washer, early prod	191249-2	

1. B18A (496801) mo - 50073.
B18D (496802) mo - 29291.
 2. B18A (496801) mo 50074 -. B18A (496814, 496834, 496835, 496852).
B18D (496802) mo 29292 -. B18B. B18D (496815, 496816, 496818, 496820, 496821, 496822, 496840, 496841).
 3. 1, 3, 5, 7
 4. 2, 4, 6, 8
- från
counted from the front
vus de front
von vorn gesehen
visto desde adelante
5. B18A. B18D (496802, 496815, 496816, 496818).
 6. B18D (496820, 496821, 496822, 496840, 496841).
 7. B18B.