



VOLVO

WORKSHOP BULLETIN

CARS

RE:	HANDBRAKE 120, 1800	PRODUCT P
		GROUP 55
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Wire for handbrake, 120, 1800

A handbrake wire with stronger return spring was introduced into the autumn models, 1968. The length of the new spring untensioned ("L" in Fig. 1) is 190 mm (7.5") as against 170 mm (6.7") for the previous type of spring. This modification is introduced into our production with effect from the following chassis numbers:

120 - 2 door	312500
120 - Station Wagon	70300
1800	28300

The new type of wire (682921 and 682922 resp.) can also be fitted on older cars. Any stocks of the older type (658842 and 661589 resp.) should be used on cars with chassis numbers lower than above.

The following are the part numbers for the new wire:

<u>Car</u>	<u>Description</u>	<u>Part number</u>	<u>Qty per car</u>
120-series	Wire	682921	2
1800	Wire	682922	2

Adjusting instructions

With effect from the above-mentioned chassis numbers, these cars have self-adjusting rear wheel brake units. When assembling, after for example changing the wire, first screw back the adjusting nut (1, Fig. 2). After fitting the brake drum, tighten the handbrake carefully several times. With the handbrake released, then check through the hole in the brake drum that the adjusting arm (2) is in its lower position. The lower edge of the arm should then be opposite the adjusting nut, see Fig. 2. This applies both to the left as well as to the right wheel brake units. Thereafter adjust if necessary the wire tension in the usual way so that the parking brake gives full braking effect at the 4th - 5th ratchet notch.