



| Grupp<br>Group |               | 4                            |                              | P 120               |                                   | VOLVO                                |  |
|----------------|---------------|------------------------------|------------------------------|---------------------|-----------------------------------|--------------------------------------|--|
| Sida<br>Page   | 42            | Utgåva<br>Issue              | 3                            |                     |                                   | Reservdelskatalog<br>Parts catalogue |  |
|                |               | Överväxel                    |                              | Overdrive           |                                   |                                      |  |
| Pos<br>Fig.    | Antal<br>Qty. | Benämning                    | Description                  | Det. nr<br>Part No. | Anmärkning<br>Notes               |                                      |  |
| 1              | 1             | Överväxel, kompl. ....       | Overdrive, cpl. ....         | 254246-2            |                                   |                                      |  |
| 2              | 1             | . Hus, kompl. ....           | . Housing, cpl. ....         | 380250-1            |                                   |                                      |  |
| 3              | 1             | . . Pinnskruv ....           | . . Stud ....                | 380297-2            | l = 26                            |                                      |  |
| 7              |               | . . Pinnskruv ....           | . . Stud ....                | 380294-9            | l = 30                            |                                      |  |
| 2              |               | . . Pinnskruv ....           | . . Stud ....                | 380296-4            | l = 36                            |                                      |  |
| 6              |               | . . Pinnskruv ....           | . . Stud ....                | 380293-1            | l = 40                            |                                      |  |
| 4              | 16            | . Mutter ....                | . Nut ....                   | 921780-3            |                                   |                                      |  |
| 5              | 16            | . Fjäderbricka ....          | . Spring washer ....         | 906988-1            |                                   |                                      |  |
| 6              | 1             | . Propp ....                 | . Plug ....                  | 380282-4            |                                   |                                      |  |
| 7              | 1             | . Kopparpackning ....        | . Copper packing ....        | 18820-1             |                                   |                                      |  |
| 8              | 1             | . Luftningsnippel ....       | . Air-venting nipple ....    | 380260-0            |                                   |                                      |  |
| 9              | 1             | . Bromstrumma ....           | . Brake drum ....            | 380258-4            |                                   |                                      |  |
| 10             | 1             | . Solenoid ....              | . Solenoid ....              | 663961-1            | 1)                                |                                      |  |
| 11             | 2             | . Skruv ....                 | . Screw ....                 | 380301-2            |                                   |                                      |  |
| 12             | 2             | . Låsbricka ....             | . Lock washer ....           | 951693-1            |                                   |                                      |  |
| 13             | 1             | . Packning ....              | . Packing ....               | 308351-7            |                                   |                                      |  |
| 14             | 1             | . Justermutter ....          | . Adjuster nut ....          | 380286-5            |                                   |                                      |  |
| 15             | 1             | . Propp ....                 | . Plug ....                  | 380283-2            |                                   |                                      |  |
| 16             | 1             | . Fiberpackning ....         | . Fiber packing ....         | 380292-3            |                                   |                                      |  |
| 17             | 1             | . Oljesil ....               | . Oil strainer ....          | 380274-1            |                                   |                                      |  |
| 18             | 1             | . Packning ....              | . Gasket ....                | 380280-8            |                                   |                                      |  |
| 19             | 1             | . Lock ....                  | . Cover ....                 | 380276-6            |                                   |                                      |  |
| 20             | 1             | . Packning ....              | . Gasket ....                | 380277-4            |                                   |                                      |  |
| 21             | 4             | . Skruv ....                 | . Screw ....                 | 955638-2            |                                   |                                      |  |
| 22             | 4             | . Låsbricka ....             | . Lock washer ....           | 951696-4            |                                   |                                      |  |
| 23             | 1             | . Hylsa ....                 | . Sleeve ....                | 380270-9            |                                   |                                      |  |
| 24             | 1             | . Kolv ....                  | . Plunger ....               | 380243-6            |                                   |                                      |  |
| 25             | 1             | . Fjäder ....                | . Spring ....                | 380255-0            |                                   |                                      |  |
| 26             | 1             | . Låsskruv ....              | . Lock screw ....            | 380263-4            |                                   |                                      |  |
| 27             | 1             | . Låsbricka ....             | . Lock washer ....           | 906988-1            |                                   |                                      |  |
| 28             | 1             | . Hylsa, kompl. ....         | . Sleeve, cpl. ....          | 380262-6            |                                   |                                      |  |
| 29             | 1             | . . Kula ....                | . . Ball ....                | 190611-4            |                                   |                                      |  |
| 30             | 1             | . Fjäder ....                | . Spring ....                | 380254-3            |                                   |                                      |  |
| 31             | 1             | . Propp ....                 | . Plug ....                  | 380278-2            |                                   |                                      |  |
| 32             | 1             | . Kopparpackning ....        | . Copper packing ....        | 18820-1             |                                   |                                      |  |
| 33             | 1             | . Reducerventil, kompl. .... | . Reduction valve, cpl. .... | 380347-5            | <del>380252, 380267, 380265</del> |                                      |  |
| 34             | 1             | . . Gummiring ....           | . . Rubber ring ....         | 380298-0            |                                   |                                      |  |
| 35             | 1             | . . Kopparpackning ....      | . . Copper packing ....      | 18820-1             |                                   |                                      |  |
| 36             | 1             | . Hävarm, kompl. ....        | . Lever, cpl. ....           | 380249-3            |                                   |                                      |  |
| 37             | 1             | . . Gummiring ....           | . . Rubber ring ....         | 380291-5            |                                   |                                      |  |
| 38             | 1             | . . Låspinne ....            | . . Lock pin ....            | 380320-2            | l = 5/8"                          |                                      |  |
| 39             | 1             | . . Låspinne ....            | . . Lock pin ....            | 380324-4            | l = 3/4"                          |                                      |  |
| 40             | 1             | . Manöverventil ....         | . Operating valve ....       | 380261-8            |                                   |                                      |  |
| 41             | 1             | . Kula ....                  | . Ball ....                  | 67089-3             |                                   |                                      |  |
| 42             | 1             | . Tapp ....                  | . Pin ....                   | 380253-5            |                                   |                                      |  |
| 43             | 1             | . Fjäder ....                | . Spring ....                |                     | Se pos.30. See fig. 30.           |                                      |  |
| 44             | 1             | . Propp ....                 | . Plug ....                  | 380284-0            |                                   |                                      |  |
| 45             | 1             | . Kopparpackning ....        | . Copper packing ....        | 380290-7            |                                   |                                      |  |

1. Lucas 765 3 AO 6 v.

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|--------------------------------|---------------|--------------------------------|--------------------------------|---------------------|---------------------|-----------|--|
| Utgåva<br>Issue                |               | 2                              |                                | Övertvåxel          |                     | Overdrive |  |
| Reservdelar<br>Parts catalogue |               |                                |                                |                     |                     |           |  |
| Pos.<br>Fig.                   | Antal<br>Qty. | Benämning                      | Description                    | Det. nr<br>Part No. | Anmärkning<br>Notes |           |  |
| 46                             | 1             | . Lock                         | . Cover                        | 380281              |                     |           |  |
| 47                             | 1             | . Packning                     | . Gasket                       | 380356              |                     |           |  |
| 48                             | 3             | . Skruv                        | . Screw                        | 380302              |                     |           |  |
| 49                             | 3             | . Låsbricka                    | . Lock washer                  | 951693              |                     |           |  |
| 50                             | 2             | . Kolv                         | . Plunger                      | 380275              |                     |           |  |
| 51                             | 2             | . Gummiring                    | . Rubber ring                  | 380299              |                     |           |  |
| 52                             | 1             | . Solhjul                      | . Sun wheel                    | 380244              |                     |           |  |
| 53                             | 1             | . Kopplingslamell              | . Clutch disk                  | 380246              |                     |           |  |
| 54                             | 1             | . Lagerhållare                 | . Bearing retainer             | 380268              |                     |           |  |
| 55                             | 1             | . Kullager                     | . Ball bearing                 | 380307              |                     |           |  |
| 56                             | 1             | . Låsring                      | . Snap ring                    | 380300              |                     |           |  |
| 57                             | 1             | . Låsring                      | . Snap ring                    | 380271              |                     |           |  |
| 58                             | 1             | . Låsplatta                    | . Lock plate                   | 380279              |                     |           |  |
| 59                             | 1             | . Fjäder                       | . Spring                       | 380285              | 1) Sats. Set.       |           |  |
| 60                             | 4             | . Skruv                        | . Screw                        | 380273              |                     |           |  |
| 61                             | 2             | . Tryckplatta                  | . Pressure plate               | 380269              |                     |           |  |
| 62                             | 4             | . Mutter                       | . Nut                          | 921780              |                     |           |  |
| 63                             | 4             | . Låsbricka                    | . Lock washer                  | 380303              |                     |           |  |
| 64                             | 1             | . Planethjul, kompl.           | . Planetary gear, cpl.         | 380245              |                     |           |  |
| 65                             | 1             | . . Planethjulssats, kompl.    | . . Planetary gear set, cpl.   | 380317              |                     |           |  |
|                                | 3             | . . . Kugghjul                 | . . . Gear                     | S.E.S.              |                     |           |  |
| 66                             | 6             | . . . Nålager                  | . . . Needle bearing           | 380308              |                     |           |  |
| 67                             | 6             | . . Tryckbricka                | . . Thrust washer              | 380319              |                     |           |  |
| 68                             | 3             | . . Lagertapp                  | . . Bearing pin                | 380318              |                     |           |  |
| 69                             | 3             | . . Låspinne                   | . . Lock pin                   | 380320              |                     |           |  |
| 70                             | 1             | . Axel, kompl.                 | . Shaft, cpl.                  | 380242              |                     |           |  |
| 71                             | 1             | . . Nålager                    | . . Needle bearing             | 380308              |                     |           |  |
| 72                             | 1             | . Rullarsats                   | . Set of rollers               | 380248              |                     |           |  |
| 73                             | 1             | . Hållare                      | . Retainer                     | 380259              |                     |           |  |
| 74                             | 1             | . Innerring                    | . Bearing cone                 | 380272              |                     |           |  |
| 75                             | 1             | . Tryckbricka                  | . Thrust washer                | 380256              |                     |           |  |
| 76                             | 1             | . Fjädderring                  | . Spring ring                  | 380257              |                     |           |  |
| 77                             | 1             | . Låsskriva                    | . Lock disk                    | 380264              |                     |           |  |
| 78                             | 1             | . Kullager                     | . Ball bearing                 | 380306              | SKF: RLS9           |           |  |
| 79                             | 1             | . Hastighetsmätardrev          | . Speedometer gear             | 380225              | 5 kugg. 5 teeth.    |           |  |
| 80                             | 1             | . Distanshylsa                 | . Spacer sleeve                | 380287              |                     |           |  |
| 81                             | erf           | . Distansbricka, tj. = 0,0090" | . Spacer washer, Th. = 0.0090" | 380288              |                     |           |  |
|                                | erf           | tj. = 0,0095"                  | Th. = 0.0095"                  | 380333              |                     |           |  |
|                                | erf           | tj. = 0,1000"                  | Th. = 0.1000"                  | 380334              |                     |           |  |
|                                | erf           | tj. = 0,1050"                  | Th. = 0.1050"                  | 380348              |                     |           |  |
| 82                             | 1             | . Hus, bakre                   | . Housing, rear                | 380251              |                     |           |  |
| 83                             | 1             | . Kullager                     | . Ball bearing                 | 181063              | SKF: RLS7           |           |  |
| 84                             | 1             | . Tättningsring                | . Seal ring                    | 380295              |                     |           |  |
| 85                             | 1             | . Medbringare                  | . Companion flange             | 662297              |                     |           |  |
| 86                             | 1             | . Mutter                       | . Nut                          | 380309              |                     |           |  |
| 87                             | 1             | . Bricka                       | . Washer                       | 380310              |                     |           |  |
| 88                             | 1             | . Saxpinne                     | . Cotter pin                   | 907848              |                     |           |  |

1. 380285 består av 4 st.

1. 380285 consists of 4 pcs.