



VOLVO

SERVICE BULLETINS

ONLY FOR VOLVO DEALERS

RE:	GEARBOX M 40	PRODUCTION	P
		GROUP	43
		NO.	2
DATE	15th June 1962		

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Gearwheel for 1st. speed, part number 380150.

In order to prevent 1st. speed from jumping out, the engaging teeth have been made thinner on the engaging side. Two groups of 2 and 3 teeth respectively located opposite each other have not, however, been made thinner.

In addition, 2 diametrically opposed engaging teeth have been removed and this can serve as identification since wheels not modified have the full number of teeth (24).

The modification has been introduced in production with effect from the serial numbers below:

Gearbox part number	Serial number
254197	214325
254249	220833
254250	219971
254251	215528
254252	217376