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| 1. Fan | 51. Main bearing |
| 2. Gasket | 52. Camshaft |
| 3. Hose clamp | 53. Camshaft bearing |
| 4. Hose | 54. Cover |
| 5. Piston | 55. Oil drain plug |
| 6. Forward section of thermostat housing | 56. Oil strainer |
| 7. Thermostat | 57. Oil pump |
| 8. Valve seat ring | 58. Oil pan |
| 9. Rear section of thermostat housing | 59. Connecting rod bearing cap |
| 10. Valve guide | 60. Lock washer |
| 11. Inlet valve | 61. Crankshaft |
| 12. Exhaust valve | 62. Connecting rod bearing |
| 13. Seal plug | 63. Gasket for seal plate |
| 14. Rocker arm shaft | 64. Seal plate |
| 15. Rocker arm bushing | 65. Gasket for auxiliary drive gear casing |
| 16. Valve spring | 66. Auxiliary drive gear casing |
| 17. Spring washer | 67. Cover over auxiliary drive gears |
| 18. Seal ring | 68. Crankshaft gear |
| 19. Valve lock tab | 69. Vibration damper |
| 20. Water jet | 70. Seal ring |
| 21. Oil pipe | 71. Hub for vibration damper |
| 22. Spacer spring | 72. Fan belts |
| 23. Rocker arm shaft bearing bracket | 73. Lock cone for hub |
| 24. Spacer spring | 74. Woodruff keys |
| 25. Lock ring | 75. Lock screw |
| 26. Air cleaner | 76. Lock washer |
| 27. Rocker arm cover gasket | 77. Camshaft gear |
| 28. Water pipe | 78. Lock washer |
| 29. Breather for rocker arm cover | 79. Pulleys |
| 30. Exhaust manifold | 80. Woodruff key |
| 31. Rocker arm cover | 81. Nut |
| 32. Nut for attachment of rocker arm cover | 82. Front camshaft bearing with flange |
| 33. Cylinder head nut | 83. Connecting rod |
| 34. Cover over water channel | 84. Piston pin |
| 35. Cylinder head | 85. Circlip for piston pin |
| 36. Cylinder head gasket | 86. Connecting rod bushing |
| 37. Cylinder block | 87. Cooling water pump |
| 38. Cover plate | |
| 39. Setting indicator | |
| 40. Flywheel housing | |
| 41. Upper flange for main bearing seal | |
| 42. Flywheel bolt | |
| 43. Pilot bearing | |
| 44. Felt seal | |
| 45. Lower flange for main bearing seal | |
| 46. Cover | |
| 47. Ring gear | |
| 48. Flywheel | |
| 49. Oil pan gasket | |
| 50. Main bearing cap | |

Illustration 1-A. D 67 A Diesel engine, longitudinal section

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