



**VOLVO**

# WORKSHOP BULLETIN

## CARS

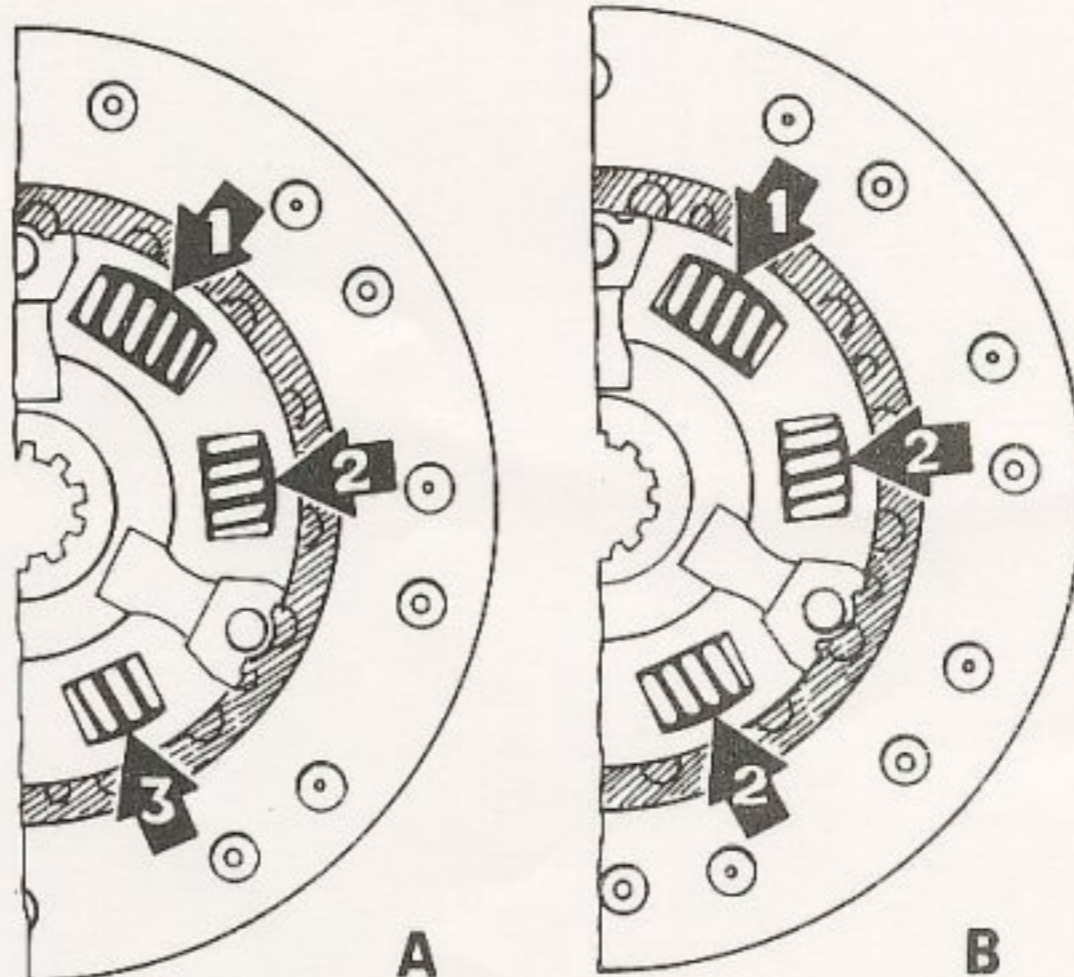
RE:	CLUTCH 120, 140, 1800	PRODUCT	P
		GROUP	41
DATE	July, 1969	NO.	10

### New clutch disc

With a view to improving quality, we have introduced a new clutch disc, part No. 419876, for our B 20 engines.

When changing the clutch disc for these engines, the new one should be fitted. It is recognized by the fact that it has three sizes (two of each) on the spring windows (1, 2, 3, Fig. A) while the previous type had two large (1, Fig. B) and four (2) sizes. The disc is introduced as follows:

<u>Engine type</u>	<u>Engine No.</u>	<u>Engine type</u>	<u>Engine No.</u>
496900	21105 etc.	496942	101 etc.
496901	391 "	496975	47790 "
496918	47577 "	496977	34218 "
496920	2061 "	496979	21105 "
496929	101 "	496980	2539 "
496940	101 "		



VOLVO  
110860

A. Late prod.

B. Early prod.