



VOLVO
KA 96 32



| Sida | Grupp | Koppling, kopplingsmanövrering | | Clutch, clutch linkage | | Illustration | Utgåva | | |
|-----------|----------------|--------------------------------|---|------------------------|-------------------|-------------------------|--------------------------|----------|---------------------------|
| 6 | 4 | 182 CH 30001-32799 | | 182 CH 30001-32799 | | | 4 | | |
| Page | Group | M410 | | M410 | | 9632 Issue | | | |
| Pos. Fig. | Antal/Quantity | | | | Detalj nr Part No | Benämning | Description | Sats Kit | Anmärkning Notes |
| 1 | 1 | - | - | - | 419426-2 | Koppling | Clutch | | BORG-BECK.ERS AV 010 |
| | 1 | - | - | - | 381250-0 | Koppling | Clutch | | 1 ST 381249-2 020 |
| | 1 | - | - | - | 381249-2 | Koppling | Clutch | | FICHTEL-SACHS 040 |
| 2 | 1 | - | - | - | 419876-8 | Lamell | Plate | | ERS AV 1 ST 381249-2, 042 |
| 3 | 2 | - | - | - | 275921-5 | •Lamellbeläggsats | •Clutch facing kit | 1 | 1 ST 672122-9 044 |
| 4 | 16 | - | - | - | | ••Belägg | ••Facing | 8 | BORG-BECK 046 |
| 5 | 6 | - | - | - | 940135-7 | Skruv | Screw | 0 | 050 |
| 6 | 1 | - | - | - | 682761-2 | Kopplingspedal | Clutch pedal | | 100 |
| 7 | 2 | - | - | - | 675555-7 | Bussning | Bushing | 3 | 110 |
| 8 | 1 | - | - | - | 673559-1 | Axel | Shaft | | 120 |
| 9 | 1 | - | - | - | 955544-2 | Skruv | Bolt | 0 | 130 |
| 10 | 1 | - | - | - | 950362-4 | Mutter | Nut | 0 | 140 |
| 11 | 1 | - | - | - | 666176-3 | Gummiskoning | Rubber pad | 2 | 150 |
| 12 | 1 | - | - | - | | Pedalkåpa | Pedal casing | | SE GRUPP 8 160 |
| 13 | 1 | - | - | - | 673563-3 | Returfjäder | Return spring | 3 | 170 |
| 14 | 1 | - | - | - | 673560-9 | Pedalstopp | Pedal stop | 3 | 180 |
| 15 | 1 | - | - | - | 955521-0 | Skruv | Bolt | 0 | 190 |
| 16 | 1 | - | - | - | 950364-0 | Mutter | Nut | 0 | 200 |
| 17 | 65MM | - | - | - | 952959-5 | Gummislang | Rubber hose | | 210 |
| 18 | 1 | - | - | - | 1206207-1 | Kopplingswire | Clutch cable | | VST (684772) 230 |
| | 1 | - | - | - | 1206208-9 | Kopplingswire | Clutch cable | | HST (684773) 240 |
| | 1 | - | - | - | | •Mutter | •Nut | | SE POS 23 243 |
| 19 | 1 | - | - | - | 677056-4 | Bussning | Bushing | 3 | 250 |
| 20 | 1 | - | - | - | 955902-2 | Bricka | Washer | 0 | VST 260 |
| 21 | 1 | - | - | - | 955900-6 | Bricka | Washer | 0 | 270 |
| 22 | 1 | - | - | - | 940152-2 | Mutter | Nut | 0 | 280 |
| 23 | 2 | - | - | - | 955859-4 | Mutter | Nut | 0 | 290 |
| 24 | 1 | - | - | - | | Konsol | Bracket | 8 | 300 |
| 25 | 1 | - | - | - | 191390-4 | Skruv | Screw | 0 | VST 310 |
| 26 | 1 | - | - | - | 952627-8 | Klammer | Clamp | 0 | 320 |
| 27 | 1 | - | - | - | 955513-7 | Skruv | Bolt | 0 | 330 |
| 28 | 1 | - | - | - | 955893-3 | Bricka | Washer | 0 | 340 |
| 29 | 1 | - | - | - | 950362-4 | Mutter | Nut | 0 | 350 |
| 30 | 1 | - | - | - | 682129-2 | Konsol | Bracket | | HST 360 |
| 31 | 1 | - | - | - | | Konsol | Bracket | 8 | HST 370 |
| 32 | 2 | - | - | - | 952627-8 | Klammer | Clamp | 0 | HST 380 |
| 33 | 2 | - | - | - | 955513-7 | Skruv | Bolt | 0 | HST 390 |
| 34 | 2 | - | - | - | 955893-3 | Bricka | Washer | 0 | HST 400 |
| 35 | 2 | - | - | - | 950362-4 | Mutter | Nut | 0 | HST 410 |
| 36 | 1 | - | - | - | 1212189-3 | Urkopplingsgaffel | Withdrawal fork | 2 | (677431) 420 |
| 37 | 1 | - | - | - | 940135-7 | Skruv | Screw | 0 | 430 |
| 38 | 1 | - | - | - | 941907-8 | Låsbricka | Lock washer | 0 | 440 |
| 39 | 1 | - | - | - | 677531-6 | Returfjäder | Return spring | 1 | 450 |
| 40 | 1 | - | - | - | 680096-5 | Skydd | Guard | 2 | 460 |
| 41 | 1 | - | - | - | 672122-9 | Urtrampningslager | Withdrawal bearing | 1 | A 43,0 BORG-BECK 470 |
| 42 | 1 | - | - | - | 380569-4 | Urtrampningslager | Withdrawal bearing | 1 | A 36,5 FICHTEL-SACHS 480 |



| Sida | Grupp | Växellåda, M41 | Gearbox, M41 | Illustration | Utgåva | | | | |
|-----------|----------------|------------------------------|------------------------------|-------------------|-------------------------------|----------------------------|----------|------------------------|-----|
| 8a | 4 | Upphängning, reglage | Mountings, control | | 2 | | | | |
| Page | Group | 182 CH-30000, CH 32800-. 183 | 182 CH-30000, CH 32800-. 183 | 11936 Issue | | | | | |
| Pos. Fig. | Antal/Quantity | | | Detalj nr Part No | Benämning | Description | Sats Kit | Anmärkning Notes | |
| 1 | 1 | - | - | 254585-3 | Växellåda | Gearbox | 8 | 182 CH-30000. | 010 |
| | 1 | - | - | 254649-7 | Växellåda | Gearbox | 8 | 182 CH 32800-37549. | 020 |
| | 1 | - | - | 254671-1 | Växellåda | Gearbox | 8 | 182 CH 37550-38809 | 030 |
| | 1 | - | - | | | | | 183 CH-938 | 040 |
| | 1 | - | - | 254700-8 | Växellåda | Gearbox | 8 | B20F, 182 CH 38810-. | 050 |
| | 1 | - | - | | | | | B20F, 183 CH 939-3069. | 060 |
| | 1 | - | - | 254710-7 | Växellåda | Gearbox | 8 | B20E, 182 CH 38810-. | 070 |
| | 1 | - | - | | | | | B20E, 183 CH 939-3069. | 080 |
| | 1 | - | - | 254729-7 | Växellåda | Gearbox | 8 | B20E, 183 CH 3070-. | 090 |
| | 1 | - | - | 254727-1 | Växellåda | Gearbox | 8 | B20F, 183 CH 3070-. | 100 |
| | 1 | - | - | 254581-2 | •Växellåda | •Gearbox | | VXL 254585.ERS AV | 11 |
| | 1 | - | - | | | | | 1 ST 254742-0 | 120 |
| | 1 | - | - | 254651-3 | •Växellåda | •Gearbox | | VXL 254649, 254671, | 130 |
| | | | | | | | | 254700, 254710. | 140 |
| | 1 | - | - | | | | | ERS AV 1 ST 254742-0 | 145 |
| | 1 | - | - | 254742-0 | •Växellåda | •Gearbox | | VXL 254727, 254729. | 150 |
| 2 | - | - | - | | ••Det se sida 12 | ••Comps. see page 12 | | | 16 |
| 3 | - | - | - | | •Växellådslock | •Gearbox cover | | SE SIDA 16 | 170 |
| 4 | 1 | - | - | | •Överväxel | •Overdrive | | SE SIDA 16 | 180 |
| 5 | 4 | - | - | 956601-9 | Kullager | Ball bearing | | SE GRUPP 2A | 190 |
| 6 | 4 | - | - | 940147-2 | Skruv | Screw | | | 200 |
| 7 | 1 | - | - | 657163-2 | Låsbricka | Lock washer | | | 210 |
| 8 | 2 | - | - | 940114-2 | Konsol | Bracket | | | 220 |
| 9 | 2 | - | - | 940108-4 | Skruv | Screw | | | 230 |
| 10 | 1 | - | - | 940108-4 | Fjäderbricka | Spring washer | | | 240 |
| 11 | 4 | - | - | 669925-0 | Balk | Member | | | 250 |
| 12 | 4 | - | - | 955534-3 | Skruv | Screw | | | 260 |
| 13 | 4 | - | - | 940108-4 | Fjäderbricka | Spring washer | | | 270 |
| 14 | 1 | - | - | 663605-4 | Gummikudde | Rubber cushion | | | 280 |
| 15 | 2 | - | - | 940110-0 | Fjäderbricka | Spring washer | | | 290 |
| 16 | 2 | - | - | 940157-1 | Mutter | Nut | | | 300 |
| 17 | 1 | - | - | 662292-2 | Strömbrytare, överväxel | Switch, overdrive | | | 310 |
| 18 | 1 | - | - | 663048-7 | Mutter | Nut | | | 320 |
| 19 | 1 | - | - | 11996-6 | Packning | Packing | | | 330 |
| 20 | 1 | - | - | 662069-4 | Växelspak | Gear lever | | | 340 |
| 21 | 1 | - | - | 951955-4 | •Pinne | •Pin | | | 350 |
| 22 | 1 | - | - | 662067-8 | •Fjäder | •Spring | | | 360 |
| 23 | 1 | - | - | | •Bricka | •Washer | 8 | | 370 |
| 24 | 1 | - | - | 951669-1 | •Låsring | •Circlip | | | 380 |
| 25 | 1 | - | - | 662060-3 | Lagersäte | Bearing seat | | | 390 |
| 26 | 2 | - | - | 662058-7 | Kulskåi | Ball shell | | | 400 |
| 27 | 1 | - | - | 657892-6 | Fjäder | Spring | | | 410 |
| 28 | 1 | - | - | 662059-5 | Fjäderhållare | Spring retainer | | | 420 |
| 29 | 1 | - | - | 666916-2 | Dammtätning | Dust seal | | | 430 |
| 30 | 1 | - | - | 667179-6 | Bricka | Washer | | | 440 |
| 31 | 1 | - | - | 657887-6 | Backspärr | Reverse lock | | | 450 |
| 32 | 4 | - | - | 956553-2 | Skruv | Screw | | | 460 |
| 33 | 1 | - | - | 657889-2 | Gummibälg | Rubber boot | | | 470 |
| 34 | 1 | - | - | 662068-6 | Handgrepp | Knob | | | 480 |
| 35 | 1 | - | - | 668433-6 | Mutter | Nut | | | 490 |
| 36 | 1 | - | - | 676274-4 | Konsol | Bracket | | | 500 |
| 37 | 2 | - | - | 955534-3 | Skruv | Screw | | | 510 |
| 38 | 2 | - | - | 942336-9 | Fjädrande bricka | Resilient washer | | | 520 |
| 39 | 1 | - | - | 682672-1 | Balk | Member | | | 530 |
| 40 | 4 | - | - | 955534-3 | Skruv | Screw | | | 540 |
| 41 | 4 | - | - | 942336-9 | Fjädrande bricka | Resilient washer | | | 550 |
| 42 | 1 | - | - | 663605-4 | Gummikudde | Rubber cushion | | | 560 |
| | 2 | - | - | 950365-7 | Mutter | Nut | | | 570 |