



VOLVO PARTS  
1 040 11944



Sida		Grupp			Växellåda		Gearbox		Illustration Utgåva	
12		4			M41		M41		4	
Page		Group							11944 Issue	
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
	254 581	254 651	254 742							
1	1	-	-	-	254581-2 Växellåda .....	Gearbox .....	4		010	
	-	1	-	-	254651-3 Växellåda .....	Gearbox .....	4		020	
	-	-	1	-	254742-0 Växellåda .....	Gearbox .....	4		030	
2	1	-	-	-	380655-1 •Hus .....	•Housing .....	4		040	
	-	1	1	-	380927-4 •Hus .....	•Housing .....	4	(380805)	050	
3	1	1	1	-	656517-0 ••Lagertapp .....	••Bearing pin .....			060	
4	3	3	3	-	191496-9 ••Hattplugg .....	••Plug pin .....			070	
5	2	2	2	-	191529-7 ••Pinne .....	••Pin .....			080	
6	1	1	1	-	952358-0 •Propp .....	•Plug .....	0		090	
7	1	1	1	-	951901-8 •Propp .....	•Plug .....	0		100	
8	1	1	1	-	380190-9 •Lock .....	•Cover .....		182.183 CH-3069	110	
	-	-	1	-	380915-9 •Lock .....	•Cover .....		183 CH 3070-	110	
9	1	1	1	-	191685-7 •Tätningring .....	•Seal ring .....	S		120	
10	1	1	1	-	380914-2 •Packning .....	•Gasket .....	S	(656505)	130	
11	3	3	3	-	192622-9 •Skruv .....	•Screw .....	O		140	
12	3	3	3	-	380381-4 •Gummiring .....	•Rubber ring .....	S		150	
13	1	1	1	-	380445-7 •Lock .....	•Cover .....	3		160	
14	1	1	1	-	380800-3 •Packning .....	•Gasket .....	S	(380128)	160	
15	1	1	1	-	380570-2 •Mellanfläns .....	•Spacer flange .....	3		190	
16	1	1	1	-	380446-5 •Packning .....	•Gasket .....	S		200	
17	1	1	1	-	380211-3 •Luftningsventil .....	•Air venting nipple .....			210	
18	4	4	4	-	955535-0 •Skruv .....	•Screw .....	O		220	
19	1	1	1	-	380379-8 •Låsbricka .....	•Lock washer .....	1	A 55,2	230	
	1	1	1	-	380380-6 •Låsbricka .....	•Lock washer .....		A 68,7	240	
20	1	1	1	-	380136-2 •Ingående axel .....	•Input shaft .....	3		250	
21	1	1	1	-	11145-0 •Kullager .....	•Ball bearing .....	1		260	
22	1	1	1	-	•Låsring,alt .....	•Circlip,alt .....			270	
	-	-	-	-	190737-7 ••Tj 2,0 .....	••Th 2.0 .....	2		280	
	-	-	-	-	190814-4 ••Tj 2,1 .....	••Th 2.1 .....	3		290	
	-	-	-	-	190815-1 ••Tj 2,2 .....	••Th 2.2 .....	3		300	
	-	-	-	-	191105-6 ••Tj 2,3 .....	••Th 2.3 .....	3		310	
23	1	-	-	-	380621-3 •Kugghjul .....	•Gear .....	3		320	
	-	1	-	-	380807-8 •Kugghjul .....	•Gear .....	3		330	
	-	-	1	-	380894-6 •Kugghjul .....	•Gear .....	3		340	
24	48	-	-	-	19567-7 •Rulle .....	•Roller .....	1		350	
	-	42	42	-	183498-5 •Rulle .....	•Roller .....	1		360	
25	4	-	-	-	87176-4 •Distansbricka .....	•Spacer ring .....	1		370	
	-	4	4	-	380809-4 •Distansbricka .....	•Spacer ring .....	1		380	
26	2	-	-	-	656551-9 •Tryckbricka .....	•Thrust washer .....	1		390	
	-	1	1	-	380810-2 •Tryckbricka,främre .....	•Thrust washer,front .....	1		400	
	-	1	1	-	380813-6 •Tryckbricka,bakre .....	•Thrust washer,rear .....	1		410	
27	1	-	-	-	380157-8 •Axel .....	•Shaft .....	3		420	
	-	1	1	-	380808-6 •Axel .....	•Shaft .....	3		430	
x 28a	1	1	1	-	380811-0 •Backdrev .....	•Reverse gear .....		(380613)	440	
28b	1	1	1	-	••Bussning .....	••Bushing .....	8		460	
29	1	1	1	-	380615-5 •Axel .....	•Shaft .....	3		470	
30	1	1	1	-	380571-0 •Huvudaxel .....	•Main shaft .....	3		480	
31	14	14	14	-	181120-7 •Rulle .....	•Roller .....	1		490	
32	1	1	1	-	11024-7 •Kullager .....	•Ball bearing .....	1		500	
33	1	1	1	-	380175-0 •Distansring .....	•Spacer ring .....	4		510	
34	1	1	1	-	•Låsring,alt .....	•Circlip,alt .....			520	
	-	-	-	-	914537-6 ••Tj 2,5 .....	••Th 2.5 .....	3		530	
	-	-	-	-	942339-3 ••Tj 2,6 .....	••Th 2.6 .....	3		540	
	-	-	-	-	942340-1 ••Tj 2,7 .....	••Th 2.7 .....	3		550	
35	1	1	1	-	•Låsring,alt .....	•Circlip,alt .....			560	
	-	-	-	-	190684-1 ••Tj 2,0 .....	••Th 2.0 .....	2		570	
	-	-	-	-	190685-8 ••Tj 2,10 .....	••Th 2.10 .....	2		580	
	-	-	-	-	190686-6 ••Tj 2,15 .....	••Th 2.15 .....	2		590	

004  
005  
010  
020  
030  
040  
050  
060  
070  
080  
090  
100  
110  
120  
130  
140  
150  
160  
170  
180  
190  
200  
210  
220  
230  
240  
250  
260  
270  
280  
290  
300  
310  
320  
330  
340  
350  
360  
370  
380  
390  
400  
410  
420  
430  
440  
460  
470  
480  
490  
500  
510  
520  
530  
540  
550  
560  
570  
580  
590



Sida	Grupp	Växellåda	Gearbox	Illustration	Utgåva				
14	4	M41	M41		3				
Page	Group			11944 Issue					
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 581	254 651	254 742						
36	1	1	1	190687-4 190688-2 380138-8	••Tj 2,25 ..... ••Tj 2,30 ..... •Synkroniseringsnav .....	••Th 2. 25 ..... ••Th 2. 30 ..... •Synchronizing hub .....	3 3 3	ERS AV 1 ST 254707-3	004 005 010 020 030 035
37	3	3	3	656514-7	•Medbringare .....	•Locating key .....	1		040
38	2	2	2	86713-5	•Fjädderring .....	•Clamping ring .....	1		050
39	1	1	1	656518-8	•Kopplingshylsa .....	•Engaging sleeve .....	2		060
40	1	1	1	656138-5	•Synkroniseringskona .....	•Synchronizing cone .....	1		070
40a	1	1	1	380921-7	•Synkroniseringskona .....	•Synchronizing cone .....	1		075
41	1	1	1		•Låsring,alt .....	•Circlip, alt .....	1		080
	—	—	—	191497-7	••Tj 2,0 .....	••Th 2.0 .....	2		09
	—	—	—	191498-5	••Tj 2,1 .....	••Th 2.1 .....	2		100
	—	—	—	191499-3	••Tj 2,2 .....	••Th 2.2 .....	2		110
42a	—	1	1	380619-7	•Kuggghjul,3-an .....	•Gear,3rd .....	2	VXL 254671,254700, 254727,254729	120 130
	—	—	—		••Bussning .....	••Bushing .....	8	VXL 254585,254649,254710	140
42b	1	1	—	380761-7	•Kuggghjul,3-an .....	•Gear,3rd .....	1	VXL 254585,254649,254710	15
43	2	2	2	181331-0	•Nållager .....	•Needle bearing .....	1		160
44	1	1	1	380143-8	•Distansring .....	•Spacer ring .....	3		170
	—	—	—		•Låsring,alt .....	•Circlip,alt .....	1		180
	—	—	—	191493-6	••Tj 2,55 .....	••Th 2.55 .....	2		190
	—	—	—	191494-4	••Tj 2,65 .....	••Th 2.65 .....	2		200
	—	—	—	191495-1	••Tj 2,75 .....	••Th 2.75 .....	2		210
45a	—	1	1	380174-3	•Kuggghjul,2-an .....	•Gear,2nd .....	3	VXL 254671,254700, 254727,254729	220 230
	—	—	—		••Bussning .....	••Bushing .....	8		240
45b	1	1	—	380218-8	•Kuggghjul .....	•Gear .....	1	VXL 254585,254649,254710	250
46a	1	1	—	181330-2	•Nållager .....	•Needle bearing .....	1	VXL 254585,254649,254710	260
	—	—	—	380150-3	•Kuggghjul,1-an .....	•Gear,1st .....	3	VXL 254671,254700	270
	—	—	1	380895-3	•Kuggghjul,1-an .....	•Gear,1st .....	3	VXL 254727,254729	280
	—	—	—		••Bussning .....	••Bushing .....	8		290
46b	1	1	—	380217-0	•Kuggghjul .....	•Gear .....	3	VXL 254585,254649,254710	300
	1	1	—	181330-2	•Nållager .....	•Needle bearing .....	1	VXL 254585,254649,254710	310
47	2	2	2	656138-5	•Synkroniseringskona .....	•Synchronizing cone .....	1		320
48	1	1	1	380142-0	•Kopplingshylsa .....	•Engaging sleeve .....	3		330
49	3	3	3	380141-2	•Medbringare .....	•Locating key .....	1		340
50	2	2	2	86713-5	•Fjädderring .....	•Clamping ring .....	1		350
51	1	1	1	380652-8	•Kam .....	•Cam .....	3		36
52	1	1	1	191882-0	•Kil .....	•Key .....	3		370
53	1	1	1	380653-6	•Låsring .....	•Circlip .....	3		380
54	1	1	1	380240-2	•Skiftaxel,3-an,4-an .....	•Shiftrail,3rd,4th .....	4		390
55	1	1	1	380133-9	•Medbringare .....	•Dog .....	4		400
56	1	1	1	656553-5	•Låsskruv .....	•Lock screw .....	2		410
57	1	1	1	656537-8	•Skiftgaffel .....	•Shift fork .....	2		42
58	2	1	1	380648-6	•Medbringare .....	•Dog .....	4		430
59	3	2	2	656553-5	•Låsskruv .....	•Lock screw .....	2		440
60	1	1	1	380131-3	•Skiftaxel,1-an,2-an .....	•Shift rail,1st,2nd .....	4		450
61	1	1	1	380132-1	•Skiftgaffel .....	•Shift fork .....	4		460
62	1	1	1	951965-3	•Spännstift .....	•Tensioner pin .....	0		470
63	2	2	2	656549-3	•Medbringartapp .....	•Pin .....	2		480
64	1	1	1	380231-1	•Skiftaxel,backväxel .....	•Shift rail,reverse .....	1		490
65	1	1	1	380134-7	•Skiftgaffel .....	•Shift fork .....	3		510
66	1	1	1	656553-5	•Låsskruv .....	•Lock screw .....	2		520
67	1	1	1	380622-1	•Hävarm .....	•Lever .....	1		530
68	1	1	1	656549-3	•Medbringartapp .....	•Pin .....	2		540
69	3	3	3	67089-3	•Kula .....	•Ball .....	2		550
70	3	3	3	381182-5	•Fjäder .....	•Spring .....	2		560
71	1	—	1	380135-4	•Skyddskåpa .....	•Casing .....	3	VXL 254585,254649,254710	570
	—	1	—	380799-7	•Skyddskåpa .....	•Casing .....	3	VXL 254671,254700,254710	580
72	1	1	1	380360-8	•Backljuskontakt .....	•Back-up lamp contact .....	1		590
73	2	2	2	950256-8	•Skruv .....	•Screw .....	0		600



Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva					
16	4	M41	M41	4					
Page	Group			11944 Issue					
Pos.	Antal/Quantity			Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	254	254	254	Part No			Kit	Notes	
	581	651	742						
74a	1	-	-	254226-4	Växellådslock .....	Gearbox cover .....	4	VXL 254585	004
	-	-	-		•Det se sida 18 .....	•Comps see page 18 .....			005
74b	-	1	-	254573-9	Växellådslock .....	Gearbox cover .....		VXL 254649.ERS AV 1 ST	010
	-	1	-	254707-3	Växellådslock .....	Gearbox cover .....		254769-3,1 ST 381612-1	020
	-	1	1	254723-0	Växellådslock .....	Gearbox cover .....		VXL 254671.ERS AV 1 ST	030
	-	1	1					254769-3,1 ST 381612-1	035
	-	1	1					VXL 254700,254710,254727	040
	-	1	1					254729.TID.UTF.ERS AV	045
	-	1	1					1 ST 254769-3	050
	-	1	1					1 ST 381612-1	052
74c	-	-	1	254769-3	Växellådslock .....	Gearbox cover .....		SEN.UTF.	054
	-	-	-		•Det se sida 26 .....	•Comps see page 26 .....			056
75	1	1	1	381107-2	Packning .....	Gasket .....			07
76	6	6	6	940135-7	Skruv .....	Screw .....			080
77	6	6	6	190819-3	Fjäderbricka .....	Spring washer .....			090
78	1	-	-	254561-4	Överväxel .....	Overdrive .....		VXL 254585,254671,254700	100
	-	1	1	254601-8	Överväxel .....	Overdrive .....		254727.	110
	-	-	-		•Det se sida 28 .....	•Comps see page 28 .....		VXL 254649,254710,254729	13
79	1	1	1	380618-9	Packning .....	Gasket .....			140
80	1	1	1	380654-4	Låsring .....	Circlip .....			150
81	8	8	8	955920-4	Fjäderbricka .....	Spring washer .....			160
82	8	8	8	955846-1	Mutter .....	Nut .....			170
	1	1	1	275416-6	Packningsatts .....	Gasket kit .....			180
									190