





Sida	Grupp	Växellåda	Gearbox	Illustration Utgåva						
28	4	Överväxel	Overdrive	4						
Page	Group			11746 Issue						
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	254 561	254 601								
1	1	—	—	—	254561-4	Överväxel	Overdrive		MÄRKT 115602	010
	—	1	—	—	254601-8	Överväxel	Overdrive		MÄRKT 115614	020
2	1	1	—	—	273133-9	•Hus	•Housing	4		030
3	2	2	—	—	380776-5	••Pinnskruv	••Stud	3	L 32,5	040
	6	6	—	—	380777-3	••Pinnskruv	••Stud	3	L 36,5	050
4	4	4	—	—	380671-8	••Pinnskruv	••Stud	3	L 65,9	060
	2	2	—	—	380670-0	••Pinnskruv	••Stud	3	L 80,2	070
5	1	1	—	—	380725-2	•Hylsa	•Sleeve	2		080
6	1	1	—	—	380766-6	•O-ring	•O-ring	1		090
7	1	1	—	—	380721-1	•Kolv	•Piston	2		100
8	1	1	—	—		••Slid	••Slide	8		
9	1	1	—	—		••Tapp	••Pin	8		120
10	1	1	—	—	273134-7	•Säte	•Seat	3		130
11	1	1	—	—		••Fjäder	••Spring	8		140
12	1	1	—	—	190611-4	••Kula	••Ball	2		150
13	1	1	—	—	380726-0	•Propp	•Plug	4		160
14	1	1	—	—	380767-4	••O-ring	••O-ring	1		
15	1	1	—	—	273135-4	•Säte	•Seat	3		180
16	1	1	—	—	380769-0	••O-ring	••O-ring	1		190
17	1	1	—	—	380768-2	••O-ring	••O-ring	1		200
18	1	1	—	—	380747-6	•Hylsa	•Sleeve	2		210
19	1	1	—	—	380768-2	••O-ring	••O-ring	1		220
20	1	1	—	—	380779-9	•Kolv	•Piston		MÄRKT 115602 NR-18761	230
	1	1	—	—	380935-7	•Kolv	•Piston		MÄRKT 115614 NR-25123	232
	1	1	—	—					MÄRKT 115602 NR 18762-	233
	1	1	—	—					MÄRKT 115614 NR 25124-	235
21	1	1	—	—		••Fjädersäte	••Spring seat	8		240
22	1	1	—	—		••Styrhylsa	••Guide sleeve	8		250
23	1	1	—	—		••Skruv	••Screw	8		260
24	1	1	—	—		••Fjäder	••Spring	8		270
25	1	1	—	—		••Fjäder	••Spring	8		280
26	1	1	—	—		••Bricka	••Washer	8		290
27	1	1	—	—	380862-3	•Kolv	•Piston	2	(380778)	300
28	1	1	—	—		••Styrhylsa	••Guide sleeve	8		310
29	1	1	—	—		••Skruv	••Screw	8		320
30	1	1	—	—		••Fjädersäte	••Spring seat	8		330
31	1	1	—	—		••Fjäder	••Spring	8		
32	1	1	—	—		••Mutter	••Nut	8		
33	1	1	—	—		••Fjäder	••Spring	8		360
34	1	1	—	—	380748-4	•Propp	•Plug	4		370
35	1	1	—	—	380770-8	••O-ring	••O-ring	1		380
36	1	1	—	—	61177-2	•Kula	•Ball	2		390
37	1	1	—	—	380750-0	•Fjäder	•Spring	2		
38	1	1	—	—	380749-2	•Propp	•Plug	4		
39	1	1	—	—	380729-4	•Oljefilter	•Oil filter	2		420
40	1	1	—	—	380730-2	•Bricka	•Washer	3		430
41	1	1	—	—	380731-0	•Propp	•Plug	4		440
42	1	1	—	—	380716-1	•Oljesump	•Oil pan			450
43	1	1	—	—		••Magnet	••Magnet	8		460
44	1	1	—	—	380719-5	•Oljesil	•Oil strainer	3		470
45	1	1	—	—	380720-3	•Packning	•Gasket	1		480
46	6	6	—	—	955638-2	•Skruv	•Screw	0		490
47	6	6	—	—	955920-4	•Fjäderbricka	•Spring washer	0		500
48	1	1	—	—	380771-6	•Solenoid	•Solenoid	2		510
49	2	2	—	—	380772-4	••O-ring	••O-ring	1		520
50	1	1	—	—	380773-2	••Packning	••Packing	1		530
51	1	1	—	—	380672-6	•Propp	•Plug	1		540
52	1	1	—	—	907132-5	•Packning	•Packing	0	(18665)	550
53	1	1	—	—	380910-0	•Bromstrumma	•Brake drum	4	(380675)	560
54	1	1	—	—	380689-0	•Kopplingslamell	•Clutch disc	3	3)	570
	1	1	—	—	380911-8	•Kopplingslamell	•Clutch disc	3	4)	580

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Sida	Grupp	Överväxel	Overdrive	Illustration	Utgåva			
30	4				4			
Page	Group				11746 Issue			
Pos.	Antal/Quantity		Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	254	254	Part No			Kit	Notes	
	561	601						
55	1	1	380694-0	•Lagerhållare	•Bearing cage			010
56	4	4	380695-7	••Skruv	••Bolt	3		020
57	1	1	380693-2	•Kullager	•Ball bearing	2		030
58	1	1	380764-1	•Låsring	•Circlip	3		040
59	1	1	380765-8	•Låsring	•Circlip	3		050
60	2	2	380698-1	•Kolv	•Piston	3		060
61	2	2	380756-7	••O-ring	••O-ring	1		070
62	1	1	273151-1	•Fjädersats	•Spring kit	3		080
63	2	2	380697-3	•Tryckplatta	•Pressure plate			090
64	4	4	380303-8	•Låsbricka	•Lock washer	8	ERS AV 380887-0 (955846)	100
65	4	4	380887-0	•Mutter	•Nut			100
66	1	1	380673-4	•Hus	•Housing			120
67	1	1	380679-1	•Utgående axel	•Output shaft	4		130
68	1	1	181092-8	•Kullager	•Ball bearing	2		140
69	1	1	380682-5	•Hastighetsmätardrev	•Speedometer gear	4		150
70	1	1	380683-3	•Distanshylsa	•Spacer sleeve			160
71	1	1	11013-0	•Kullager	•Ball bearing	2		160
72	1	1	380684-1	•Tätningring	•Seal ring	1		180
73	1	1	380685-8	•Medbringare	•Companion flange	4		190
			380686-6	•Medbringare	•Companion flange	4		195
74	1	1	380688-2	•Bricka	•Washer			200
75	1	1	380687-4	•Mutter	•Nut	3		210
76	1	1	380715-3	•Tryckbricka	•Thrust washer	2		220
77	1	1	380711-2	•Innering	•Bearing cone	2		230
78	1	1	273152-9	•Rullrats	•Roller kit	2		240
79	1	1	380712-0	•Hållare	•Retainer	2		250
80	1	1	380257-6	•Låsring	•Circlip	3		260
81	1	1	380713-8	•Oljekastare	•Oil slinger			270
82	1	1	380714-6	•Låsring	•Circlip	3		280
83	1	1	380705-4	•Planethjul	•Planetary gear	4		290
84	1	1	380704-7	••Oljefångare	••Oil catcher			300
85	3	3	380709-6	••Lagertapp	••Bearing pin	3		310
86	3	3	380763-3	••Låspinne	••Lock pin	2		320
87	3	3	380708-8	••Tryckbricka	••Thrust washer	2		330
88	3	3	380706-2	••Kuggjul	••Gear			340
89	6	6	380707-0	••Nållager	••Needle bearing	2		350
90	3	3	380710-4	••Distansbricka	••Spacer washer			360
91	1	1	380699-9	•Solhjul	•Sun wheel			370
92	1	1	380762-5	•Låsring	•Circlip	3		380
93	1	1	380674-2	•Packning	•Gasket	1		390
94	1	1	380676-7	•Packning	•Gasket	1		400
95	4	4	955921-2	•Fjäderbricka	•Spring washer	0		410
96	2	2	942383-1	•Bricka	•Washer	0		420
97	6	6	955847-9	•Mutter	•Nut	0		430
98	1	1	380751-8	•Lagerhylsa	•Bearing cage			440
99	1	1	380757-5	••O-ring	••O-ring	2		450
100	1	1	380752-6	•Tätningring	•Seal ring	2		460
101	1	1	380753-4	•Hastighetsmätardrev	•Speedometer gear	3		470
102	1	1	380755-9	•Fläns	•Flange		11)	490
103	1	1	381614-7	•Anslutning	•Adapter		12)	500
104	1	1	381615-4	•Låsbricka	•Lock washer		12)	510
105	1	1	955636-6	•Skruv	•Screw			520
106	1	1	955920-4	•Låsbricka	•Lock washer		12)	530

- 3) Överväxel 254561 serie nr 115602, -13109. Överväxel 254601 serie nr 115614, -20554. Overdrive 254561 Serial Nos. 115602, -13109. Overdrive 254601 Serial Nos. 115614, -20554. Overdrive 254561 Série No 115602, -13109. Overdrive 254601 Série No 115614, -20554. Overdrive 254561 Serienr. 115602, -13109. Overdrive 254601 Serienr. 115614, -20554. Supermarcha 254561 serie No. 115602, -13109. Supermarcha 254601 serie No. 115614, -20554.
- 4) Överväxel 254561 serie nr 115602, 13110-. Överväxel 254601 serie nr 115614, 20555-. Overdrive 254561 Serial Nos. 115602, 13110-. Overdrive 254601 Serial Nos. 115614, 20555-. Overdrive 254561 Série No 115602, 13110-. Overdrive 254601 No 115614, 20555-. Overdrive 254561 Serienr. 115602, 13110-. Overdrive 254601 Serienr. 115614, 20555-. Supermarcha 254561 serie No. 115602, 13110-. Supermarcha 254601 serie No. 115614, 20555-.
- 11) Märkt 115602 nr-20829. Märkt 115614 nr-26562.