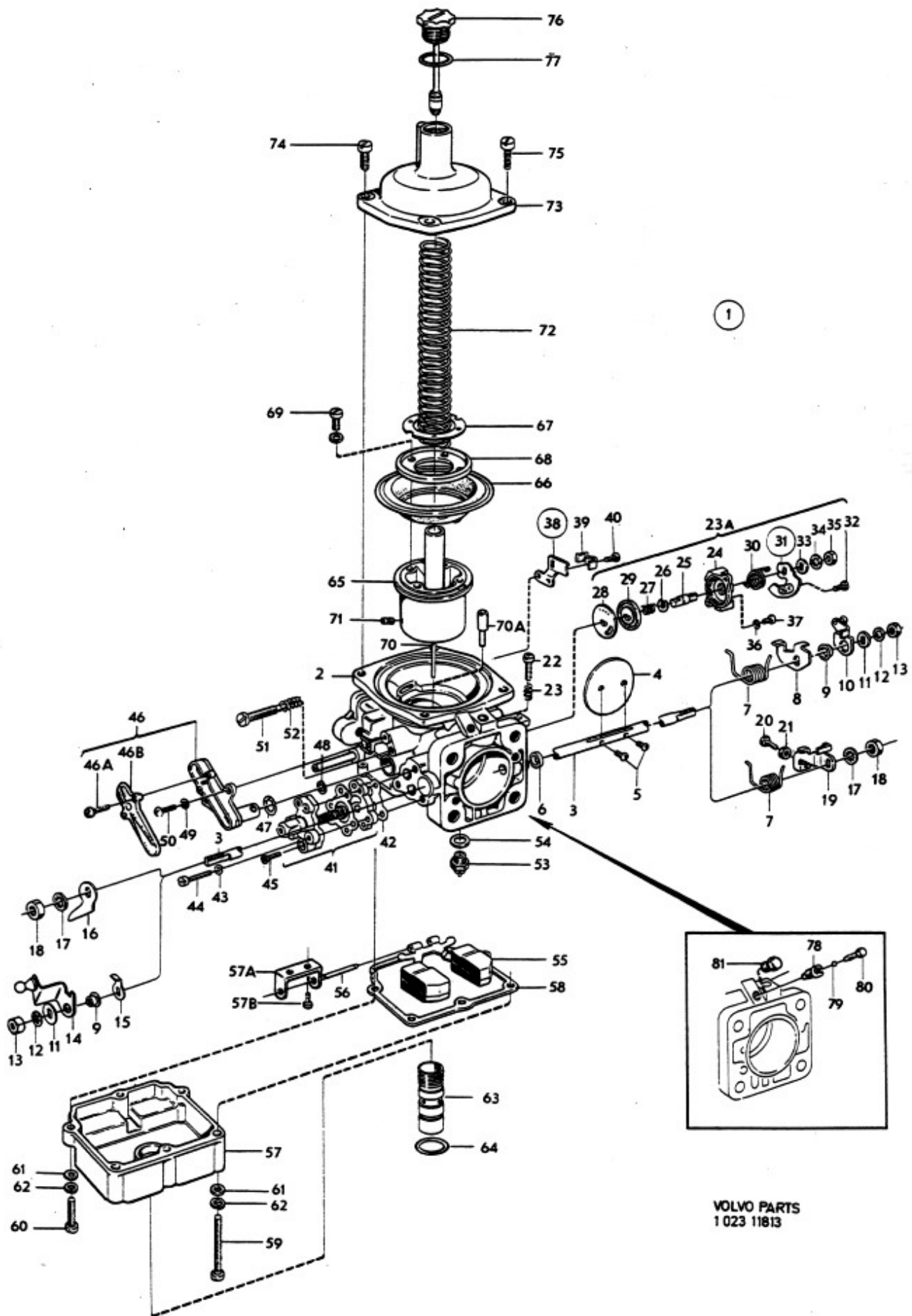




Sida	Grupp	Förgasare	Carburetter	Illustration	Utgåva					
16	2c			4						
Page	Group			11813 Issue						
Pos. Fig.	Antal/Quantity				Detalj nr Part No.	Benämning	Description	Sats Kit	Anmärkning Notes	
	237 348	237 349	237 437	237 438						
	1	—	—	—	237348-8	Förgasare, främre .....	Carburetter, forward .....		ERS AV 237437-9	004
	—	1	—	—	237349-6	Förgasare, bakre .....	Carburetter, rear .....		ERS AV 237438-7	005
	—	—	1	—	237437-9	Förgasare, främre .....	Carburetter, forward .....			006
	—	—	—	1	237438-7	Förgasare, bakre .....	Carburetter, rear .....			010
2	1	1	1	1		•Hus .....	•Body .....	8		020
3	1	—	1	—	237359-5	•Spjällaxel .....	•Spindle .....	S		025
	—	1	—	1	237360-3	•Spjällaxel .....	•Spindle .....	S		027
4	1	1	1	1	237272-0	•Spjällskiva .....	•Flap .....	S (237369)		030
5	2	2	2	2	71693-6	•Skruv .....	•Screw .....	S		040
6	1	1	1	1	237416-3	•Tätning .....	•Seal .....	1		050
7	1	1	1	1	237368-6	•Returfjäder .....	•Return spring .....	2		060
8	1	—	1	—	237361-1	•Hävarm .....	•Lever .....	2		070
9	1	1	1	1	237308-2	•Bussning .....	•Bushing .....	3		080
10	1	—	1	—	237363-7	•Hävarm .....	•Lever .....	2		09
11	1	1	1	1	237366-0	•Bricka .....	•Washer .....	S		100
12	1	1	1	1	955949-3	•Låsbricka .....	•Lock washer .....	S		110
13	1	1	1	1	237271-2	•Mutter .....	•Nut .....	2		120
14	—	1	—	1	237365-2	•Hävarm .....	•Lever .....	2		130
15	—	1	—	1	237364-5	•Hävarm .....	•Lever .....	2		140
16	1	—	1	—	237370-2	•Hävarm .....	•Lever .....	2		15
17	1	1	1	1	955949-3	•Låsbricka .....	•Lock washer .....	0		160
18	1	1	1	1	237271-2	•Mutter .....	•Nut .....	2		170
19	—	1	—	1	237362-9	•Hävarm .....	•Lever .....	2		180
20	—	1	—	1	237287-8	•Justerskruv .....	•Adjuster screw .....	1		190
21	—	1	—	1	955844-6	•Mutter .....	•Nut .....	2		200
22	1	1	1	1	237286-0	•Stoppsskruv .....	•Set screw .....	0		210
23	1	1	1	1	237469-2	•Fjäder .....	•Spring .....	2 (820344)		220
23a	—	1	—	1	237420-5	•Kallstart .....	•Starter .....	3		230
24	—	1	—	1	237371-0	••Lock .....	••Cover .....	3		240
25	—	1	—	1		••Axel .....	••Shaft .....	8		250
26	—	1	—	1	237278-7	••Låsbricka .....	••Lock washer .....	S		260
27	—	1	—	1	237277-9	••Fjäder .....	••Spring .....	3		270
28	—	1	—	1		••Bricka .....	••Washer .....	8		280
29	—	1	—	1		••Lock .....	••Cover .....	8		290
30	—	1	—	1	237281-1	••Returfjäder .....	••Return spring .....	3		300
31	—	1	—	1	237373-6	••Hävarm .....	••Lever .....	3		310
32	—	1	—	1	237280-3	•••Skruv .....	•••Screw .....	3		320
33	—	1	—	1	237309-0	••Bricka .....	••Washer .....	S		330
34	—	1	—	1	940155-5	••Låsbricka .....	••Lock washer .....	S		340
35	—	1	—	1	190481-2	••Mutter .....	••Nut .....	0		350
36	—	2	—	2	237394-2	•Låsbricka .....	•Lock washer .....	S		36
37	—	2	—	2	237567-3	•Skruv .....	•Screw .....	2 (237382)		370
38	—	1	—	1	237283-7	•Hållare .....	•Retainer .....	3		380
39	—	1	—	1	237284-5	••Låsfjäder .....	••Lock spring .....	2		390
40	—	1	—	1	237285-2	•Skruv .....	•Screw .....	3		400
41	1	—	1	—	237374-4	•Luftventil .....	•Air valve .....	S		410
42	1	—	1	—	237375-1	•Packning .....	•Gasket .....	S		42
43	2	—	2	—	955917-0	•Fjäderbricka .....	•Spring washer .....	S		430
44	2	—	2	—	237472-6	•Skruv .....	•Screw .....	2		440
45	1	—	1	—	237472-6	•Skruv .....	•Screw .....	2 (237376)		450
46	1	1	1	1	237474-2	•Temperaturkompensator .....	•Temperature compensator .....	2 (237377)		460
46a	1	1	1	1	237573-1	••Lock .....	••Cover .....	2		470
46b	1	1	1	1	237574-9	••Skruv .....	••Screw .....	2		480
47	1	1	1	1	237378-5	•Gummiring .....	•Rubber ring .....	S		490
48	1	1	1	1	237379-3	•Gummibricka .....	•Rubber washer .....	S		500
49	2	2	2	2	955946-9	•Låsbricka .....	•Lock washer .....	S		510
50	2	2	2	2	71717-3	•Skruv .....	•Screw .....	2		520
51	1	1	1	1	237380-1	•Justerskruv .....	•Adjuster screw .....	1		530
52	1	1	1	1	237381-9	•Fjäder .....	•Spring .....	2		540
53	1	1	1	1	237567-3	•Nålventil .....	•Needle valve .....	2 (237382)		550
54	1	1	1	1	237311-6	•Bricka .....	•Washer .....	S		560
55	1	1	1	1	237292-8	•Flottör .....	•Float .....	1		570

004  
005  
006  
010  
020  
025  
027  
030  
040  
050  
060  
070  
080  
09  
100  
110  
120  
130  
140  
15  
160  
170  
180  
190  
200  
210  
220  
230  
240  
250  
260  
270  
280  
290  
300  
310  
320  
330  
340  
350  
36  
370  
380  
390  
400  
410  
42  
430  
440  
450  
460  
470  
480  
490  
500  
510  
520  
530  
540  
550  
560  
570  
580  
590  
600



VOLVO PARTS  
1 023 11813



Sida		Grupp		Förgasare		Carburetter		Illustration Utgåva		
18		2c						3		
Page		Group						11813 Issue		
Pos. Fig.	Antal/Quantity				Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	237 348	237 349	237 437	237 438						
56	1	1	1	1	237293-6	•Axel .....	•Shaft .....	1		004
57	1	1	1	1	237295-1	•Flottörhus .....	•Float chamber .....	4		005
57a	1	1	1	1	237589-7	•Hållare .....	•Retainer .....			006
57b	2	2	2	2	237590-5	•Skruv .....	•Screw .....			010
58	1	1	1	1	237294-4	•Packning .....	•Gasket .....	S		020
59	4	4	4	4	237471-8	•Skruv .....	•Screw .....		L 36. (237296)	030
60	2	2	2	2	237272-0	•Skruv .....	•Screw .....	2	L 22 (237297)	040
61	6	6	6	6	955891-7	•Bricka .....	•Washer .....	0		050
62	6	6	6	6	955917-0	•Fjäderbricka .....	•Spring washer .....	0		060
63	1	1	1	1	237616-8	•Propp .....	•Plug .....	4		070
64	1	1	1	1	820356-4	•O-ring .....	•O-ring .....	S		080
65	1	1	1	1	237384-3	•Kolv .....	•Piston .....	4		090
66	1	1	1	1	237566-5	•Membran .....	•Diaphragm .....	1	(237385)	100
67	1	1	1	1	237386-8	•Stödring .....	•Retaining washer .....	4		110
68	1	1	1	1	237387-6	•Hållare .....	•Retainer .....	4		120
69	4	4	4	4	237388-4	•Skruv .....	•Screw .....	1		130
70	1	1	1	1	237350-4	•Bränslenål .....	•Jet needle .....	1		140
70a	1	1	1	1	237442-9	•Bränslenål .....	•Jet needle .....	1		150
71	1	1	1	1	237572-3	•Munstycke .....	•Jet .....	1		160
72	1	1	1	1	820361-4	•Låsskruv .....	•Locking screw .....	3		170
73	1	1	1	1	237358-7	•Returfjäder .....	•Return spring .....	1		180
74	1	1	1	1	237391-8	•Lock .....	•Cover .....	4		190
75	3	3	3	3	820352-3	•Skruv .....	•Screw .....	1		200
76	1	1	1	1	820352-3	•Skruv .....	•Screw .....	1	(237403)	210
77	1	1	1	1	237473-4	•Dämpare .....	•Damper .....	1		220
78	1	1	1	1	237427-0	•Packning .....	•Packing .....	S		230
79	1	1	1	1	237446-0	•Justerskruv .....	•Adjuster screw .....	3	TID UTF	240
80	1	1	1	1	237447-8	•Kula .....	•Ball .....	3	TID UTF	250
81	1	1	1	1	237448-6	•Skruv .....	•Screw .....	3	TID UTF	260
	1	1	1	1	237568-1	•Propp .....	•Plug .....		SEN UTF	270
	1	1	1	1	276295-3	Reparationssats .....	Repair kit .....	1		280
	1	1	1	1	276300-1	Gasspjällaxelsats .....	Throttle spindle kit .....	1		290
	1	1	1	1				1		300
	1	1	1	1				1		310
	1	1	1	1				1		320





Sida	Grupp	Förgasare	Carburetter	Illustration	Utgåva				
20	2c				3				
Page	Group				6718 Issue				
Pos.	Antal/Quantity			Detalj nr	Benämning	Description	Sats	Anmärkning	
Fig.	237	237		Part No			Kit	Notes	
	418	419							
1	1	—	—	237418-9	Förgasare, främre .....	Carburetter, forward .....	3		010
	—	1	—	237419-7	Förgasare, bakre .....	Carburetter, rear .....	3		020
2	1	1	—		•Hus .....	•Body .....	8		030
3	1	1	—	237184-7	••Kil .....	••Key .....			040
4	1	1	—	237185-4	••Skruv .....	••Screw .....	3		050
5	1	1	—	237140-9	•Pinne .....	•Pin .....	3		060
6	1	1	—	237141-7	•Fjäder .....	•Spring .....	3		070
7	1	1	—	237142-5	•Gummibricka .....	•Rubber washer .....	S		080
8	1	1	—	237143-3	•Bricka .....	•Washer .....	S		090
9	1	1	—	237043-5	•Låsbricka .....	•Lock washer .....	S		100
10	1	1	—	237324-9	•Justerskruv .....	•Adjuster screw .....	1		
11	1	1	—	237404-9	•Vakuumkanmare .....	•Vacuum chambre .....	4		120
12	1	1	—		••Kolv .....	••Piston .....	8		130
13	1	1	—	237422-1	••Skruv .....	••Screw .....	S		140
14	1	1	—	71816-3	•Fjäder .....	•Spring .....	1		150
15	1	1	—	237341-3	•Dämpare .....	•Damper .....	1		160
16	1	1	—	190349-1	•Packning .....	•Gasket .....	S		
17	1	1	—	237353-8	•Bensinregleringsnål .....	•Jet needle .....	1		180
18	1	1	—	237405-6	•Fjäder .....	•Spring .....	2		190
19	1	1	—	237406-4	•Styrning .....	•Guide .....	2		200
20	3	3	—	237084-9	•Skruv .....	•Screw .....	1		210
21	1	—	—	237186-2	•Munstycke .....	•Jet .....		(237326)	220
	—	1	—	237187-0	•Munstycke .....	•Jet .....		(237327)	230
22	1	1	—	237191-2	••Skydds fjäder .....	••Spring .....			240
23	1	1	—	237190-4	••Mutter .....	••Nut .....			250
24	1	1	—	237189-6	••Bricka .....	••Washer .....	S		260
25	1	1	—	237188-8	••Gummibricka .....	••Rubber washer .....	S		270
26	1	1	—	237423-9	•Bussning .....	•Bushing .....	3		280
27	1	1	—		•Bricka .....	•Washer .....		TID UTF	290
28	1	1	—	237083-1	•Förskruvning .....	•Screw union .....	4		300
29	1	1	—	71823-9	•Fjäder .....	•Spring .....	2		310
30	1	1	—	237330-6	•Mutter .....	•Nut .....			320
31	1	1	—	237086-4	•Flottörhus .....	•Float chamber .....			330
32	1	—	—	237087-2	•Hållare .....	•Retainer .....	4		340
	—	1	—	237088-0	•Hållare .....	•Retainer .....	4		350
33	1	1	—	955516-0	•Skruv .....	•Screw .....	0		360
34	1	1	—	955893-3	•Bricka .....	•Washer .....	0		
35	1	1	—	955920-4	•Fjäderbricka .....	•Spring washer .....	0		
36	1	—	—	237195-3	•Lock .....	•Cover .....	2		390
	—	1	—	237196-1	•Lock .....	•Cover .....	2		400
37	1	1	—	237106-0	•Packning .....	•Gasket .....	S		410
38	3	3	—	14185-3	•Skruv .....	•Screw .....	0		420
39	3	3	—	955918-8	•Fjäderbricka .....	•Spring washer .....	S		
40	1	1	—	237569-9	•Nålventil med säte .....	•Needle and seat .....	S		
41	1	1	—	237457-7	•Flottör .....	•Float .....	1		450
42	1	1	—	131016-8	•Pinne .....	•Pin .....	S		460
43	1	1	—	237094-8	•Gasspjällaxel .....	•Throttle spindle .....	1		470
44	1	1	—	237424-7	•Gasspjällskiva .....	•Throttle flap .....	2		480
45	2	2	—	71849-4	•Skruv .....	•Screw .....	2	(943781)	490
46	1	1	—	237098-9	•Hävarm .....	•Lever .....	3		500
47	1	1	—	907174-7	•Låspinne .....	•Lock pin .....	S		510
48	1	—	—	237332-2	•Hävarm .....	•Lever .....	3		520
	—	1	—	237333-0	•Hävarm .....	•Lever .....	3		530
49	1	1	—	237356-1	•Justerskruv .....	•Adjuster screw .....	1		540
50	1	1	—	237357-9	•Fjäder .....	•Spring .....	1		550
51	1	1	—	237179-7	•Bricka .....	•Washer .....	3		560
52	1	1	—	237335-5	•Mutter .....	•Nut .....	3		570
53	1	1	—	943780-7	•Låsbricka .....	Lock washer .....	S	(237095)	580
54	1	—	—	237336-3	•Returfjäder .....	•Return spring .....	3		590
	—	1	—	237337-1	•Returfjäder .....	•Return spring .....	3		600

004

005

010

020

030

040

050

060

070

080

090

100

120

130

140

150

160

180

190

200

210

220

230

240

250

260

270

280

290

300

310

320

330

340

350

360

390

400

410

420

450

460

470

480

490

500

510

520

530

540

550

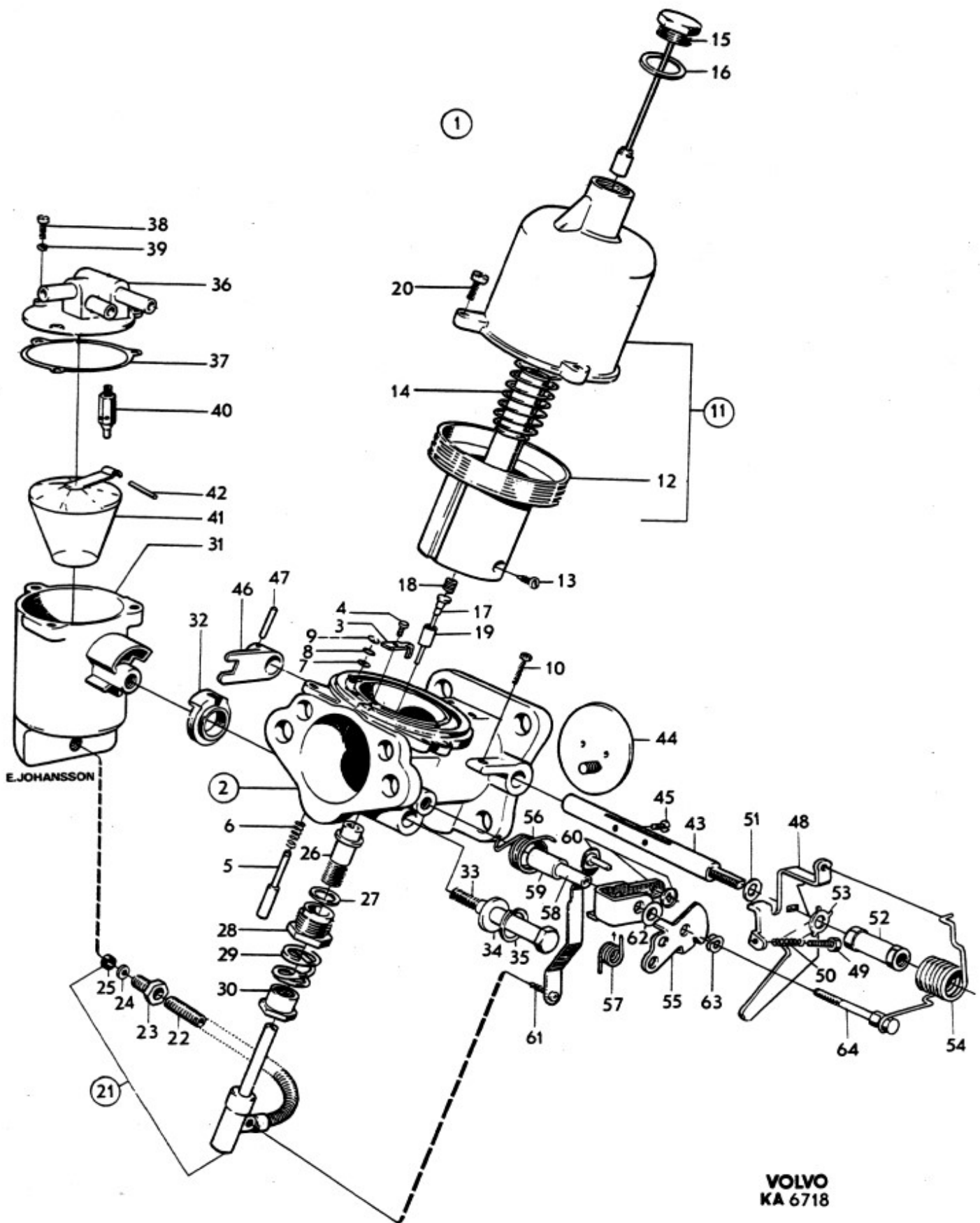
560

570

580

590

600





Sida	Grupp	Förgasare	Carburetter	Illustration Utgåva
22	2c			3
Page	Group			6718 Issue

Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	237 418	237 419							
55	1	-	-	237407-2	•Hävarm, yttre .....	•Lever, outer .....	3		004
	-	1	-	237408-0	•Hävarm, yttre .....	•Lever, outer .....	3		005
56	1	-	-	237119-3	•Fjäder, inre .....	•Spring, inner .....	3		010
	-	1	-	237120-1	•Fjäder, inre .....	•Spring, inner .....	3		020
57	1	-	-	237409-8	•Fjäder, yttre .....	•Spring, outer .....	3		030
	-	1	-	237410-6	•Fjäder, yttre .....	•Spring, outer .....	3		040
58	1	1	-	237123-5	•Hylsa, inre .....	•Sleeve, inner .....	3		050
59	1	1	-	237411-4	•Hylsa, yttre .....	•Sleeve, outer .....	3		060
60	1	-	-	237414-8	•Länk med inre hävarm .....	•Lever and link assy .....	3		070
	-	1	-	237415-5	•Länk med inre hävarm .....	•Lever and link assy .....	3		080
61	1	1	-	955123-5	•Skruv .....	•Screw .....	0		090
62	1	1	-	237413-0	•Distansbricka .....	•Spacer washer .....	3		100
63	1	1	-	237412-2	•Bricka .....	•Washer .....	3		110
64	1	1	-	237340-5	•Skruv .....	•Screw .....	3		130
	1	1	-	276278-9	Reparationssats .....	Repair kit .....	11)		140
									150