



VOLVO PARTS  
1 021 10592



Sida		Grupp		Motor med monterings-		Engine and installation		Illustration Utgåva		
Page		Group		detaljer		components		5		
2		2a						10592 Issue		
Pos. Fig.	Antal/Quantity				Detailj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	B20B	B20E B20F								
1	1	1	-	-	460365-0	Cylinderblock .....	Cylinder block .....	4		004
	-	-	-	-		•Det se sida 8 .....	•Components see page 8 .....			005
2	1	1	-	-	82745-1	Avtappningskran .....	Drain cock .....	2	TID UTF	020
3	1	-	-	-	419743-0	Oljefälla .....	Oil trap .....	4	TID UTF. D 22	030
	1	1	-	-	419808-1	Oljefälla .....	Oil trap .....	4	SEN UTF. D 27	040
4	1	-	-	-	418412-3	Gummiring för 419743 .....	Rubber ring for 419743 .....	S	DI 21	050
	1	1	-	-	419805-7	Gummiring för 419808 .....	Rubber ring for 419808 .....	S	DI 26	060
5	1	1	-	-	955512-9	Skruv .....	Screw .....	0		070
6	550	735	-	-	942390-6	Gummislang .....	Rubber hose .....	2	182 CH-32799	080
	-	900	-	-	942390-6	Gummislang .....	Rubber hose .....	2	182 CH 32800-. 183	090
7	1	1	-	-	419771-1	Flamskydd .....	Flame shield .....	2		100
8	1	1	-	-	419311-6	Svånghjulsåpa .....	Flywheel casing .....	3	M41.M410,BW35,SE GRUPP 4	110
9	4	4	-	-	940160-5	Skruv .....	Screw .....	0	M 41	120
10	4	4	-	-	941909-4	Fjädrande bricka .....	Resilient washer .....	0	M 41	130
11	-	-	-	-		Skruv .....	Screw .....		SE GRUPP 3	140
12	1	1	-	-	419314-0	Konsol .....	Bracket .....	3		150
13	2	2	-	-	940162-1	Skruv .....	Screw .....	0	L 38	160
14	4	4	-	-	955535-0	Skruv .....	Screw .....	0	L 32	170
15	6	6	-	-	942336-9	Fjädrande bricka .....	Resilient washer .....	0		180
16	-	-	-	-		Vevrörelse .....	Crankshaft and .....		SE SIDA 10A	190
						related parts				200
17	1	1	-	-	276294-6	Drevsats .....	Gear kit .....	2		210
	1	1	-	-		•Vevaxeldrev .....	•Crankshaft gear .....	S		220
	1	1	-	-		•Kamaxeldrev .....	•Camshaft gear .....	S		230
	1	1	-	-		•Packning .....	•Gasket .....		SE POS 22	240
	1	1	-	-		•Filtring .....	•Felt ring .....		SE POS 19	250
	1	1	-	-		•Låsring .....	•Circlip .....		SE POS 21	260
	1	1	-	-		•Tryckfläns .....	•Pressure flange .....	8	SE SIDA 12	270
	2	2	-	-		•Skruv .....	•Screw .....		SE SIDA 12, POS 8	280
18	1	1	-	-	418479-2	Transmissionsåpa .....	Timing gear casing .....	3		290
19	1	1	-	-	418622-7	Filtring .....	Felt ring .....	S		300
20	1	1	-	-	418626-8	Hållare .....	Retainer .....			310
21	1	1	-	-	418624-3	Låsring .....	Circlip .....	S		320
22	1	1	-	-	418272-1	Packning .....	Gasket .....	S		330
23	2	2	-	-	955514-5	Skruv .....	Screw .....	0	L 25	340
	7	7	-	-	940158-9	Skruv .....	Screw .....	0	L 45	350
24	9	9	-	-	941906-0	Fjädrande bricka .....	Resilient washer .....	0		360
25	-	-	-	-		Kamaxel .....	Camshaft .....		SE SIDA 12	370
26	-	-	-	-		Cylinderlock .....	Cylinder head .....		SE SIDA 14	380
27	1	-	-	-	419310-8	Cylinderlockspackning .....	Cylinder head gasket .....	S	2) TID UTF. STD.	390
	-	-	-	-					ALT SE SIDA 20	400
	1	-	-	-	419763-8	Cylinderlockspackning .....	Cylinder head gasket .....	S	2) SEN UTF.	410
	-	1	-	-					ALT SE SIDA 20	420
	-	1	-	-	419763-8	Cylinderlockspackning .....	Cylinder head gasket .....	S	B20E	430
	-	1	-	-	460322-1	Cylinderlockspackning .....	Cylinder head gasket .....	S	B20F	440
28	10	10	-	-	191523-0	Skruv .....	Screw .....	0		450
29	1	1	-	-	418862-9	Ventilåpa .....	Valve casing .....	3		460
30	1	1	-	-	419678-8	Packning .....	Gasket .....	S		470
31	4	4	-	-	950045-5	Skruv .....	Screw .....	0		480
32	1	1	-	-	460649-7	Ventilationshuv .....	Breather cap .....	1		490
33	1	1	-	-	940096-1	Packning .....	Gasket .....	S		500
34	1	1	-	-	460003-7	Gummislang .....	Rubber hose .....	2	(419741)	510
35	1	1	-	-	460082-1	Nippel .....	Nipple .....	3		520
36	1	-	-	-	418870-2	Packning .....	Gasket .....	S		530
	-	1	-	-	419764-6	Packning .....	Gasket .....	S		540
37	1	-	-	-	419561-6	Insugnings- och .....	Induction and .....	3		550
	-	-	-	-		avgasrör	exhaust manifold			560
	-	-	-	-		•Det se sida 16 .....	•Components see page 16 ..			570
38	1	-	-	-	418408-1	Styrhylsa .....	Guide sleeve .....	3		580
										590
										600



Sida	Grupp	Motor med monterings-			Engine and installation		Illustration	Utgåva		
Page	4	2a			components		10592 Issue	3		
Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes		
	B20B	B20E B20F								
39	3	-	-	-	953243-3	Pinnskruv .....	Stud .....	0	L 50	010
40	6	-	-	-	953241-7	Pinnskruv .....	Stud .....	0	L 45	020
41	6	-	-	-	419401-5	Bricka .....	Washer .....	1		030
42	4	-	-	-	941907-8	Fjädrande bricka .....	Resilient washer .....	0		040
43	9	-	-	-	955826-3	Mutter .....	Nut .....	0		050
44	-	1	-	-	460265-2	Insugningsrör .....	Induction manifold .....	3	182, 183 CH-3069	060
-	-	1	-	-	460266-0	Insugningsrör .....	Induction manifold .....	3	183 CH 3070-	061
45	-	2	-	-	943912-6	•Bussning .....	•Bushing .....	2		070
46	-	2	-	-	955083-1	•Hattplugg .....	•Plug .....	0	TID UTF, D 14,5	080
-	-	2	-	-	944207-0	•Hattplugg .....	•Plug .....	0	SEN UTF, D 14	090
47	-	1	-	-	955102-9	•Expansionsplugg .....	•Expander plug .....	0	182 CH-37549	100
-	-	1	-	-	418677-1	•Expansionsplugg .....	•Expander plug .....	1	182 CH 37550-, 183	110
48	-	1	-	-	191026-4	Propp .....	Plug .....	0	TID UTF	120
48a	-	1	-	-	671842-3	Gummihatt .....	Rubber cap .....	0	TID UTF	130
48b	-	1	-	-	952075-0	Propp .....	Plug .....	0	183 CH 3070-	131
48c	-	1	-	-	418646-6	Gummihatt .....	Rubber cap .....	0	EXCL USA BW35	132
49	-	1	-	-	944208-8	Filtring .....	Felt ring .....	S		140
50	-	1	-	-	419757-0	Spjällaxel .....	Spindle .....	3		150
51	-	1	-	-	419758-8	Spjällskiva .....	Shutter plate .....	3	182 CH-37549	160
-	-	1	-	-	460462-5	Spjällskiva .....	Shutter plate .....	3	182 CH 37550-, 183	170
52	-	2	-	-	71849-4	Skruv .....	Screw .....	0		180
53	-	1	-	-	18696-5	Bricka .....	Washer .....	0		190
54	-	1	-	-	951669-1	Spårryttare .....	E-ring .....	0		200
55	-	1	-	-	419728-1	Avgasrör .....	Exhaust manifold .....	3		210
56	-	8	-	-	953241-7	Pinnskruv .....	Stud .....	0	TID UTF	220
-	-	6	-	-	953241-7	Pinnskruv .....	Stud .....	0	SEN UTF	230
56a	-	2	-	-	942900-2	Skruv .....	Screw .....	0	SEN UTF	240
57	-	1	-	-	953243-3	Pinnskruv .....	Stud .....	0		250
58	-	2	-	-	940159-7	Skruv .....	Screw .....	0	TID UTF	260
59	-	6	-	-	419401-5	Bricka .....	Washer .....	1		270
60	-	ERF	-	-	941907-8	Fjädrande bricka .....	Resilient washer .....	0		280
61	-	ERF	-	-	955826-3	Mutter .....	Nut .....	0		290
62	-	1	-	-	460035-9	Stag .....	Stay .....	0	182 CH-30282	300
-	-	1	-	-	460054-0	Stag .....	Stay .....	0	182 CH 30283-, 183	310
63	-	2	-	-	940114-2	Skruv .....	Screw .....	0		320
64	-	2	-	-	960148-5	Bricka .....	Washer .....	0		330
65	-	2	-	-	940113-4	Skruv .....	Screw .....	0	182 CH-30282	340
-	-	1	-	-	940116-7	Skruv, L 25 .....	Screw, L 25 .....	0	182 CH 30283-38922,	350
-	-	1	-	-	940134-0	Skruv, L 32 .....	Screw, L 32 .....	0	183 CH-1146	350
-	-	1	-	-	940134-0	Skruv, L 32 .....	Screw, L 32 .....	0	182 CH 38923-,	352
66	-	2	-	-	955894-1	Bricka .....	Washer .....	0	183 CH 1147-	353
-	-	1	-	-	955896-6	Bricka .....	Washer .....	0	182 CH-30282	360
-	-	1	-	-	955896-6	Bricka .....	Washer .....	0	182 CH 30283-38922	370
-	-	1	-	-	460561-4	Distansring .....	Spacer ring .....	0	183 CH-1146	370
-	-	1	-	-	460561-4	Distansring .....	Spacer ring .....	0	182 CH 38923-	370
67	-	-	-	-	-	Smörjsystem .....	Lubricating system .....	0	183 CH 1147-	373
68	1	1	-	-	666969-1	Konsol, V .....	Bracket, L .....	3	182 CH 1147-	373
-	1	-	-	-	666970-9	Konsol, H .....	Bracket, R .....	0	SE SIDA 18	380
-	-	1	-	-	460033-4	Konsol, H .....	Bracket, R .....	3	ERS AV 1 ST 460033-4,	400
69	6	-	-	-	955524-4	Skruv .....	Screw .....	0	3 ST 956569-8	410
-	3	3	-	-	955524-4	Skruv, V .....	Screw, L .....	0		420
-	3	3	-	-	956569-8	Skruv, H .....	Screw, R .....	0	TID UTF, L 19	430
70	ERF	4	-	-	955921-2	Bricka .....	Washer .....	0	SEN UTF, L 19	440
71	2	2	-	-	666890-9	Gummikudde .....	Rubber cushion .....	1	SEN UTF, L 22	450
72	2	2	-	-	955896-6	Bricka .....	Washer .....	0		460
73	4	4	-	-	940110-0	Fjäderbricka .....	Spring washer .....	0		470
74	4	4	-	-	940157-1	Mutter .....	Nut .....	0		480
-	-	-	-	-	-	-	-	-	-	490
-	-	-	-	-	-	-	-	-	-	500



Sida Page	6	Grupp Group	2a	Motor med monterings- detaljer	Engine and installation components	Illustration Utgåva 10592 Issue	4
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Pos. Fig.	Antal/Quantity			Detalj nr Part No	Benämning	Description	Sats Kit	Anmärkning Notes	
	B20B	B20E	B20F						
75	-	1	-	-	Lock .....	Cover .....	8		010
76	-	1	-	61830-6	Packning .....	Gasket .....	5		020
77	-	2	-	955523-6	Skruv .....	Screw .....	0		030
	1	1	-	-	Packningssats, helreovering	Gasket kit, engine reconditioning			040
	1	1	-	275494-3	•Tilläggsats, helreovering	•Complementary kit engine reconditioning	1		050
	1	1	-	-	•Packningssats, sotning	•Gasket kit decarbonizing			060
	1	-	-	275480-2	••Packningssats, insugnings-och avgasrör	••Gasket kit manifolds			070
	-	1	-	275552-8	••Packningssats, insugnings-och avgasrör	••Gasket kit manifolds	1		080
	1	-	-	275536-1	••Tilläggsats, sotning	••Complementary kit decarbonizing	1		090
	-	1	-	275553-6	••Tilläggsats, sotning	••Complementary kit decarbonizing	1	B20E	100
	-	1	-	275560-1	••Tilläggsats, sotning	••Complementary kit decarbonizing	1	B20F	110
	1	1	-	275701-1	Låsbrickssats .....	Lock washer kit .....	3		120
									130
									140
									150
									160
									170
									180
									190
									200

2) Cylinderlockspackning 419763 skall monteras om byte av cylinderlock 419304 till 460304 förekommit. Se sida 14.  
Cylinder head gasket 419763 should be fitted if cylinder head 419304 has been replaced by 460304. See page 14. Il faut  
monter le joint de culasse 419763 au cas où la culasse 419304 a été remplacée antérieurement par la culasse 460304. Voir  
page 14. Die Zylinderkopfdichtung 419763 soll, wenn Austausch von Zylinderkopf 419304 auf 460304 vorgekommen ist,