



Grupp Group		4		P 180 (B18)			VOLVO Reservdelskatalog Parts catalogue	
Sida Page	24	Utgåva Issue	11					
Pos Fig.	Antal Qty.			Benämning	Description	Det. nr Part No.	Anmärkning Notes	
	254247	254524	254411					
1	1			Övertväxel .....	Overdrive .....	254247-0		
		1		Övertväxel .....	Overdrive .....	254524-2	<del>254383</del>	
			1	Övertväxel .....	Overdrive .....	254411-2		
2	1			. Hus .....	. Housing .....	380250-1	1)	
		1	1	. Hus .....	. Housing .....	380420-0		
3	1	1	1	. Bussning .....	. Bushing .....	380403-6	<del>380395</del>	
4	1	1	1	. Hävarm .....	. Lever .....	380249-3		
5	1	1	1	. . . Gummiring .....	. . . Grommet .....	380291-5		
6	1	1	1	. . . Låspinne .....	. . . Lock pin .....	380320-2	l = 5/8"	
7	1	1	1	. . . Låspinne .....	. . . Lock pin .....	380324-4	l = 3/4"	
8	1	1	1	. . . Pinnskruv .....	. . . Stud .....	380297-2	l = 28	
	7	7	7	. . . Pinnskruv .....	. . . Stud .....	380294-9	l = 30	
	2	2	2	. . . Pinnskruv .....	. . . Stud .....	380296-4	l = 36	
	6	6	6	. . . Pinnskruv .....	. . . Stud .....	380293-1	l = 40	
9	16	16	16	. Mutter .....	. Nut .....	955846-1	<del>921780</del>	
10	16	16	16	. Fjäderbricka .....	. Spring washer .....	955920-4	<del>906988</del>	
11	1	1	1	. Propp .....	. Plug .....	380282-4		
12	1	1	1	. Kopparpackning .....	. Copper packing .....	18820-1		
13	1	1	1	. Luftningsnippel .....	. Air-venting nipple .....	380260-0		
14	1	1	1	. Bromsring .....	. Brake ring .....	380258-4		
15	1	1	1	. Solenoid .....	. Soleniod .....	380617-1	<del>665264</del>	
16	2	2	2	. Skruv .....	. Screw .....	380301-2		
17	2	2	2	. Låsbricka .....	. Lock washer .....	955946-9	<del>951693</del>	
18	1	1	1	. Packning .....	. Packing .....	380351-7		
19	1	1	1	. Justermutter .....	. Adjuster nut .....	380286-5		
20	1	1	1	. Propp .....	. Plug .....	380439-0	380283-	
21	1	1	1	. Fiberpackning .....	. Fibre packing .....	380292-3		
22	1	1	1	. Oljesil .....	. Oil strainer .....	380274-1	2)	
	1	1	1	. Oljesil .....	. Oil strainer .....	380440-8	Sen utf	
22a	1	1	1	. Plastbrickssats, magnetisk ..	. Plastic washer kit, magnetic ..	380441-6		
23	1	1	1	. Packning .....	. Gasket .....	380280-8		
24	1	1	1	. Lock .....	. Cover .....	380276-6		
25	1	1	1	. Packning .....	. Gasket .....	380277-4		
26	4	4	4	. Skruv .....	. Screw .....	955638-2		
27	4	4	4	. Låsbricka .....	. Lock washer .....	951696-4		
28	1	1	1	. Hylsa .....	. Sleeve .....	380270-9		
29	1	1	1	. Kolv .....	. Piston .....	380243-6		
30	1	1	1	. Fjäder .....	. Spring .....	380255-0		
31	1	1	1	. Låsskruv .....	. Lock screw .....	380263-4		
32	1			. Fjäderbricka .....	. Spring washer .....	955920-4	<del>906988</del>	
		1	1	. Bricka .....	. Washer .....	955892-5	<del>906823</del>	
33	1	1	1	. Hylsa .....	. Sleeve .....	380262-6		
34	1	1	1	. Kula .....	. Ball .....	190611-4		
35	1			. Fjäder .....	. Spring .....	380254-3		
		1	1	. Fjäder .....	. Spring .....	380416-8		
35a	1			. Styrpinne .....	. Guide pin .....	907181-2		
36	1			. Propp .....	. Plug .....	380278-2	3)	
		1	1	. Propp .....	. Plug .....	380436-6		

- Ers av 1 st 380415, 1 st 380416, 1 st 380420.
- Tid utf. Lagerføres ej. Ers av 1 st 380440-8, 1 st 380441-6.
- Ers av: 1 st 380416-8, 1 st 380436-6.

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Sida Page		26		Utgåva Issue		10		Övertvåxel		Overdrive	
Pos Fig.	Antal Qty.			Benämning	Description	Def. nr Part No.	Anmärkning Notes				
	254247	254383	254411								
37	1	1	1	. Kopparpackning	. Copper packing	18820-1					
38	1	1	1	. Reducerventil	. Reduction valve	380347-5					
39	1	1	1	. Gummiring	. Grommet	380298-0					
40	1	1	1	. Kopparpackning	. Copper packing	18820-1					
41	1			. Manövertventil	. Operating valve	380261-8					
		1	1	. Manövertventil	. Operating valve	380415-0					
42	1	1	1	. Kula	. Ball	67089-3					
43	1	1	1	. Tapp	. Pin	380253-5					
44	1	1	1	. Fjäder	. Spring	380254-3					
45	1	1	1	. Propp	. Plug	380284-0					
46	1	1	1	. Kopparpackning	. Copper packing	380290-7					
47	1	1	1	. Lock	. Cover	380281-6					
48	1	1	1	. Packning	. Gasket	380356-6					
9	3	3	3	. Skruv	. Screw	380302-2					
50	3	3	3	. Lösbricka	. Lock washer	955946-9	<del>-951693-</del>				
51	2	2	2	. Kolv	. Piston	380275-8					
52	2	2	2	. Gummiring	. Grommet	380299-8					
53	1	1	1	. Solhjul	. Sun wheel	380244-4					
54	1	1	1	. Kopplingslamell	. Clutch disc	380246-9					
55	1	1	1	. Lagerhållare	. Bearing cage	380268-3					
56	1	1	1	. Kullager	. Ball bearing	380307-9					
57	1	1	1	. Låsring	. Lock ring	380300-4					
58	1	1	1	. Låsring	. Lock ring	380271-7					
59	1	1	1	. Lösplatta	. Lock plate	380279-0					
60	1	1	1	. Fjädersats	. Spring set	380247-7					
61	4	4	4	. Skruv	. Screw	380273-3					
62	2	2	2	. Tryckplatta	. Pressure plate	380269-1					
63	4	4	4	. Mutter	. Nut	921780-3					
64	4	4	4	. Lösbricka	. Lock washer	380303-8					
65	1			. Planethjul	. Planetary gear	380245-1					
		1	1	. Planethjul	. Planetary gear	380404-4					
66	1	1	1	. Planethjulssats	. Planetary gear set	380408-5	<del>-380317-</del>				
	3	3	3	. Kuggjul	. Gear	S.E.S.					
67	6	6	6	. Nållager	. Needle bearing	380410-1	<del>-380308-</del>				
68	6	6	6	. Tryckbricka	. Thrust washer	380319-4					
69	3			. Lagertapp	. Bearing pin	380318-6					
		3	3	. Lagertapp	. Bearing pin	380409-3					
70	3	3	3	. Låspinne	. Lock pin	380320-2					
71	1			. Axel	. Shaft	380242-8	1)				
		1	1	. Axel	. Shaft	380411-9					
72	1	1	1	. Nållager	. Needle pin	380308-7					
73	1	1	1	. Rullsets	. Roller set	273152-9	<del>-380240-</del>				
74	1	1	1	. Hållare	. Retainer	380259-2					
75	1	1	1	. Innerring	. Bearing cone	380272-5					

1. Ers av 1 st 380411-9, 1 st 380413-5, 1 st 380414-3.

Grupp Group		4			P 180 (B18)			VOLVO	
Sida Page		28			Överväxel			Overdrive	
Utgåva Issue		6						Reservdelskatalog Parts catalogue	
Pos Fig.	Antal Qty.			Benämning	Description	Del. nr Part No.	Anmärkning Notes		
	254247	254383	254411						
76	1	1	1	. Tryckbricka .....	. Thrust washer .....	380256-8			
77	1	1	1	. Fjädderring .....	. Clamping ring .....	380257-6			
78	1			. Låsskiva .....	. Lock disc .....	380264-2			
		1	1	. Låsskiva .....	. Lock disc .....	380413-5			
79		1	1	. Låsring .....	. Lock ring .....	380414-3			
80	1	1	1	. Kullager .....	. Ball bearing .....	380306-1	SKF: RLS9		
81	1	1	1	. Hastighetsmätardrev .....	. Speedometer gear .....	380304-6			
82	1	1	1	. Distanshylsa .....	. Spacer sleeve .....	380287-3			
83	1	1	1	. Distansbricka, tj = 0,0090" .....	. Spacer washer, Th = 0.0090" .....	380288-1	Alt		
				tj = 0,0095" .....	Th = 0.0095" .....	380333-5			
				tj = 0,1000" .....	Th = 0.1000" .....	380334-3			
				tj = 0,1050" .....	Th = 0.1050" .....	380348-3			
84	1	1	1	. Hus .....	. Housing .....	380251-9			
85	1	1	1	. Kullager .....	. Ball bearing .....	181063-9	SKF:RLS7		
86	1	1	1	. Tätningsring .....	. Seal ring .....	380295-6			
87	1	1	1	. Medbringare .....	. Companion flange .....	662297-1			
88		1		. Medbringare .....	. Companion flange .....	380608-0	669277		
89	1	1	1	. Mutter .....	. Nut .....	380309-5			
90	1	1	1	. Bricka .....	. Washer .....	380310-3			
91	1	1	1	. Saxpinne .....	. Split pin .....	907849-4	<del>907848</del>		