



Grupp Group		2a		P 180 (B18)		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	14	Utgåva Issue	6	Ventilmekanism	Valve mechanism		
Pos Fig.	Antal Qty.	Benämning		Description		Del. nr Part No.	Anmärkning Notes
1	4	. In sugningsventil		Intake valve		419368-6	418290
	4	. Utblåsningsventil		Exhaust valve		419292-8	415268
2	8	. Ventilstyrning		Valve guide			Se sida 6
3	8	. Ventilfjädrer		Valve spring		403717-2	1)
	8	. Ventilfjädrer		Valve spring		418737-3	2)
4	8	. Bricka		Washer		415273-2	
5	16	. Lås		Lock		415035-5	
6	8	. Skyddsring		Protector ring		415424-1	
7	8	. Bricka		Washer		403770-1	1)
8	8	. Gummibricka		Rubber washer		418515-0	1)
9	4	. Vipparm		Rocker arm		418301-8	3)
	4	. Vipparm		Rocker arm		418298-6	4)
10	8	. Bussning		Bushing		418297-8	
11	8	. Justerskruv		Adjuster screw		418286-1	
12	8	. Mutter		Nut		921781-1	
13	1	. Axel		Shaft		418305-9	
14	2	. Hattplugg		Plug		955082-3	Tid utf D = 12,5
	2	. Hattplugg		Plug		955083-1	Sen utf D = 14,5
15	3	. Distansfjädrer		Spacer spring		418426-3	
16	2	. Distansfjädrer		Spacer spring		411140-7	
17	2	. Låsring		Circlip		914456-9	
18	4	. Lagerbock		Bearing bracket		418206-9	
19	4	. Skruv		Screw		191689-9	
20	8	. Tryckstång		Push rod		418304-2	
21	8	. Ventiltryckare		Valve lifter		418423-0	
22	1	. Kamaxel		Camshaft		418707-6	418266
23	1	. Bussning		Bushing			
24	1	. Bussning		Bushing			Se sida 2
25	1	. Bussning		Bushing			
26	1	. Expansionsplugg		Expander plug			
27	1	. Distansring		Spacer ring		418363-8	
28	1	. Tryckfläns		Thrust flange		418267-1	
29	2	. Skruv		Bolt		955512-9	
30	2	. Lösbricka		Lock washer		418422-2	
31	1	. Kamaxeldrev		Camshaft gear		S E S	Se sida 12, pos 13
32	1	. Woodruffkil		Woodruff key		910118-9	
33	1	. Mutter		Nut		150169-1	
34	1	. Lösbricka, tid utf		Lock washer, early prod		191249-2	

1. B18 (496800) mo - 5408.

2. B18 (496800) mo 5409 -. B18 (496812, 496817, 496819, 496842, 496864).

3. 1,3,5,7
4. 2,4,6,8

framifrån.
counted from the front
von vorn gesehen
visto desde adelante