



Fig. 10. Clutch components

Clutch

Fig.

| <u>No.</u>                | <u>Description</u>  | <u>Part No.</u>      | <u>Qty.</u> |
|---------------------------|---|----------------------|-------------|
| <u>POWER TRANSMISSION</u> |   |                      |             |
| <u>CLUTCH</u>             |   |                      |             |
|                           | <u>Clutch, complete</u>                                     | 651951               | 1           |
| 10- 1                     | . Metal cover   | 87959                | 1           |
| 10- 2                     | . Thrust plate  | 87960                | 1           |
| 10- 3                     | . Clutch spring (orange)                                    | 87961 <sup>1)</sup>  | 6           |
|                           | . Clutch spring (uncoloured)                                | 651990 <sup>2)</sup> | 6           |
| 10- 4                     | . Lever   | 87962                | 3           |
| 10- 5                     | . . Spring  | 87963                | 3           |
| 10- 6                     | . . Key, lever - thrust plate                               | 87964                | 3           |
| 10- 7                     | . . Bolt with nut   | 87965                | 3           |
| 10- 8                     | . . Cross pin   | 87968                | 3           |
| 10- 9                     | Bolt, clutch - flywheel                                     | 102701               | 6           |
| 10-10                     | . Spring washer   | 906990               | 6           |
| 10-11                     | <u>Clutch plate, complete</u>                               | 651921               | 1           |
|                           | . Clutch lining, complete                                   | 54033                | 1           |
| 10-12                     | . . Rivet   | 17435                | 16          |
| 10-13                     | Release bearing, complete, SKF: 225073                      | 19561                | 1           |
| 10-14                     | Release yoke  | 87199                | 1           |
| 10-15                     | . Guide pin   | 87572                | 1           |
| 10-16                     | . . Spring washer   | 906990               | 1           |
| 10-17                     | . Bolt for guide pin  | 100185               | 1           |
| 10-18                     | . . Base washer   | 11962                | 1           |
| 10-19                     | . . Lock washer   | 951697               | 1           |
| 10-20                     | . Ball shell  | 87573                | 1           |
| 10-21                     | . Lock ring   | 87574                | 1           |
| 10-22                     | Return spring for release yoke                              | 83242                | 1           |
| 10-23                     | . Bolt in release yoke                                      | 14503                | 1           |
| 10-24                     | . Anchorage for return spring (also for intermediary shaft) | 87800                | 1           |
| 10-25                     | . . Bolt  | 902279               | 2           |
| 10-26                     | . . . Spring washer   | 906990               | 2           |

1. Early production.  
When all springs are to be replaced late production type should be used.
2. Late production.