



Fig. 16. Rear axle, Part Nos. 86583 and 88704

REAR AXLE SECTION

List of rear axles

<u>Description</u>	<u>Part No.</u>	
Rear axle, complete	86583	For component parts see page 84.
Rear axle, complete	88704	For component parts see page 84.
Rear axle, complete	88999	For component parts see page 86.
Rear axle, complete	88895	For component parts see page 88.
Rear axle, complete	89650	For component parts see page 90.
Rear axle, complete	655712	For component parts see page 88.
Rear axle, complete	655713	For component parts see page 90.

The various rear axles are on the following chassis numbers:

<u>Chassis No.</u>	<u>Rear axle</u>	<u>Chassis No.</u>	<u>Rear axle</u>	<u>Chassis No.</u>	<u>Rear axle</u>
up to 20004	86583	26417-421	88704	27834	88895
20005-25026	88704	26422	88895	27835-28396	88704
25027	88999	26423	88704	28397	88895
25028-031	88704	26424-429	88895	28398-29915	88704
25032	88999	26430	88704	29916	88895
25033-035	88704	26431-432	88895	29917-925	88704
25036-037	88999	26433	88704	29926	88895
25038-040	88704	26434-438	88895	29927-946	88704
25041	88999	26439	88704	29947-949	88895
25042	88704	26440-448	88895	29950	88704
25043	88999	26449	88704	29951-952	88895
25044-048	88704	26450-452	88895	29953-973	88704
25049-050	88999	26453	88704	29974	88895
25051-054	88704	26454-459	88895	29975-986	88704
25055-056	88999	26460	88704	29987	88895
25057-060	88704	26461-463	88895	29988	88704
25061	88999	26464-27521	88704	29989	88895
25062-064	88704	27522	88999	29990-991	88704
25065	88999	27523-732	88704	29992	88895
25066	88704	27733-745	88999	29993-30004	88704
25067	88999	27746-747	88704	30005	88895
25068	88704	27748-757	88999	30006-007	88704
25069	88999	27758	88704	30008	88895
25070	88704	27759-765	88999	30009-029	88704
25071	88999	27766	88704	30030	88895
25072	88704	27767-769	88999	30031-199	88704
25073	88999	27770-771	88704	30200	88895
25074-26199	88704	27772	88999	30201-202	88704
26200	88895	27773	88704	30203	88895
26201-389	88704	27774-788	88999	30204-223	88704
26390	88895	27789-790	88704	30224	88895
26391	88704	27791	88999	30225-231	88704
26392-394	88895	27792	88704	30232-233	88895
26395	88704	27793-797	88999	30234-241	88704
26396-399	88895	27798-799	88704	30242	88895
26400	88704	27800-805	88999	30243	88704
26401	88895	27806-808	88704	30244	88895
26402	88704	27809	88895	30245-251	88704
26403-404	88895	27810-826	88704	30252	88895
26405-415	88704	27827	88895	30253-271	88704
26416	88895	27828-833	88704	30272	88895

<u>Chassis No.</u>	<u>Rear axle</u>	<u>Chassis No.</u>	<u>Rear axle</u>	<u>Chassis No.</u>	<u>Rear axle</u>
30273-278	88704	81235-243	89650	120571-860	89650
30279	88895	81244	88895	120861-890	88895
30280-282	88704	81245-284	89650	120891-978	89650
30283-780	88895	81285	88895	120979-121013	88895
30781	88704	81286-299	89650	121014-243	89650
30782-797	88895	81300-105691	88895	121244-643	88895
30798	88704	105692-708	89650	121644-675	89650
30799-804	88895	105709	88895	121676-122056	88895
30805-852	88704	105710-741	89650	122057-298	89650
30853-882	88895	105742-107188	88895	122299-348	88895
30883-884	88704	107189-213	89650	122349-762	89650
30885-889	88895	107214-538	88895	122763-123077	88895
30890	88704	107539-563	89650	123078-101	89650
30891-897	88895	107564-108031	88895	123102-351	88895
30898	88704	108032-111975	89650	123352-556	89650
30899-934	88895	111976-979	88895	123557-806	88895
30935	88704	111980-112165	89650	123807-124004	89650
30936-938	88895	112166-559	88895	124005-069	88895
30939	88704	112560-594	89650	124070-124	89650
30940-941	88895	112595-744	88895	124125-559	88895
30942	88704	112745-794	89650	124560-764	89650
30943-34152	88895	112795-113334	88895	124765-864	88895
34153-488	88704	113335-116705	89650	124865-127296	89650
34489	88895	116706-117099	88895	127297-371	88895
34490-505	88704	117100-101	89650	127372-395	89650
34506	88895	117102-193	88895	127396-414	88895
34507-530	88704	117194-203	89650	127415-624	89650
34531	88895	117204-256	88895	127625-128100	88895
34532-533	88704	117257-296	89650	128101-124	89650
34534	88895	117297-301	88895	128125-604	88895
34535-536	88704	117302-365	89650	128605-129089	89650
34537-538	88895	117366-470	88895	129090-162	88895
34539-541	88704	117471-488	89650	129163-130781	89650
34542-543	88895	117489-550	88895	130782-911	88895
34544-547	88704	117551-580	89650	130912-942	89650
34548	88895	117581-829	88895	130943-131376	655713
34549	88704	117830-848	89650	131377-411	655712
34550	88895	117849-886	88895	131412-917	655713
34551-552	88704	117887-890	89650		
34553	88895	117891-905	88895		
34554-555	88704	117906-925	89650		
34556-54823	88895	117926-950	88895		
54824-55097	89650	117951-998	89650		
55098-243	88895	117999-118072	88895		
55244	89650	118073-082	89650		
55245-510	88895	118083	88895		
55511-60192	89650	118084-122	89650		
60193-81121	88895	118123	88895		
81122-129	89650	118124	89650		
81130	88895	118125-403	88895		
81131	89650	118404-503	89650		
81132-133	88895	118504-903	88895		
81134-140	89650	118904-923	89650		
81141	88895	118924-119408	88895		
81142-149	89650	119409-456	89650		
81150	88895	119457-896	88895		
81151-161	89650	119897-120215	89650		
81162-234	88895	120216-570	88895		

Rear axle section

<u>Fig.</u> <u>No.</u>	<u>Description</u>	<u>Rear axle</u>		<u>Rear axle</u>	
		<u>86583</u>	<u>88704</u>	<u>86583</u>	<u>88704</u>
		<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
16-27	. . <u>Pinion bearing</u> , rear, SKF: 32207 W	181221	1	181221	1
16-28	. . . Shim, thickness = 0,1 mm	87655	3	87655	3
	. . . Shim, thickness = 0,35 mm	87654	1	87654	1
	. . <u>Pinion bearing</u> , forward, complete, consisting of:				
16-29	. . . Inner ring with set of rollers SKF: 17 K-15100 S	181222	1	181222	1
16-30	. . . Outer ring, SKF: 29 K-15250 X	181223	1	181223	1
16-31	. . Shim, thickness = 0,1 mm	120131	3	120131	3
	. . Shim, thickness = 0,35 mm	120132	2	120132	2
	. . Shim, thickness = 1,0 mm	120133	1	120133	1
16-32	. . Spacer sleeve	86578	1	86578	1
16-33	. . Oil slinger at forward pinion bearing	87659	1	87659	1
16-34	. . Oil seal at companion flange	88391	1	88391	1
16-35	. . . Gasket	87661	1	87661	1
16-36	. . <u>Companion flange</u> , complete, at propeller shaft	87662	1	87662	1
16-37	. . . Dust slinger	87663	1	87663	1
16-38	. . Castellated nut for companion flange	19541	1	19541	1
16-39	. . . Base washer	18635	1	18635	1
16-40	. . . Cotter pin	907861	1	907861	1
16-41	. <u>Gasket</u> , rear axle gear housing - rear axle housing	87670	1	87670	1
16-42	. Bolt, rear axle gear housing - rear axle housing	902280	8	902280	8
16-43	. Stud, rear axle gear housing - rear axle housing	130077	2	130077	2
16-44	. . Nut for stud	906576	2	906576	2
16-45	. . Spring washer	906990	10	906990	10
16-46	<u>Axle shaft</u> (final drive)	87665	2	88706	2
16-17	. Spacer sleeve for axle shafts (included in complete rear axle)	87648	1	87648	1
16-47	. Roller bearing, SKF: 32206	19553	2	-	-
	. Roller bearing, SKF: 32207	-	-	19577	2
16-48	. . Shim, thickness = 0,1 mm	87186	2	86891	3
	. . Shim, thickness = 0,35 mm	87185	3	86890	4
	. . Shim, thickness = 1,0 mm	87184	2	86889	2
16-49	. Oil seal	11393	2	114046	2
16-50	. Castellated nut on axle shaft	10506	2	10506	2
16-51	. . Base washer	80114	2	80114	2
16-52	. . Cotter pin	907862	2	907862	2
16-53	. Key for rear wheel hub	87710	2	86856	2
16-54 - 16-57;	see Hubs and wheels				

Rear axle section

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>Rear axle, complete</u>	88999 ^{x)}	1
. <u>Rear axle housing, complete</u>	89252	1
. . Cap	N.S.S.	
. . Bolt for cap	80459	4
. . . Lock washer	951702	4
. . Plug for oil drain	16304	1
. Inspection cover, complete	89253	1
. . Plug for oil filling	180743	1
. Gasket for inspection cover	89254	1
. Bolt for inspection cover	902251	10
. . Spring washer	906990	10
. <u>Differential, complete, without crown wheel and pinion</u>	89255	1
. . Differential housing	89256	1
. . Differential gear, larger	89257	2
. . . Thrust washer, standard size, thickness = 0,75 mm	120620	2
oversize, thickness = 0,95 mm	656102	
oversize, thickness = 1,10 mm	656103	
oversize, thickness = 1,25 mm	656104	
oversize, thickness = 1,55 mm	656105	
. . Differential gear, smaller	89258	2
. . . Thrust washer	89297	2
. . Shaft pin for smaller differential gear	89259	1
. . . Lock pin	950551	1
. . Spacer sleeve for axle shafts	89260	1
. <u>Crown wheel and pinion</u>	89261	1pair
. . Bolt	102721	8
. . . Lock washer	15258	4
. <u>Differential bearing, consisting of:</u>		
. . Inner ring with set of rollers, SKF: 3K-24780	181190	2
. . Outer ring, SKF: 3K-24721	181191	2
. Shim, thickness = 0.003"	81374	xx)
thickness = 0.005"	81375	xx)
thickness = 0.010"	120622	xx)
thickness = 0.030"	81377	xx)
. <u>Pinion bearing, rear, consisting of:</u>		
. . Inner ring with set of rollers, SKF: 2K-31593	18452	1
. . Outer ring, SKF: 2K-31520	18453	1
. Shim, thickness = 0.003"	81383	xx)
. Shim, thickness = 0.005"	81384	xx)
. Shim, thickness = 0.010"	120623	xx)

x. For chassis number see page 82 and 83.

xx. Order as required.

Rear axle section

<u>Description</u>	<u>Rear axle</u>	
	<u>88999</u>	
	<u>Part No.</u>	<u>Qty.</u>
. <u>Pinion bearing</u> , forward, complete, consisting of:		
. . Inner ring with set of rollers, SKF: 2K-02872	18450	1
. . Outer ring, SKF: 2K-02820	18451	1
. Shim, thickness = 0.003"	81379	x)
thickness = 0.005"	81380	x)
thickness = 0.010"	120621	x)
thickness = 0.030"	81382	x)
. Spacer sleeve between pinion bearings	89262	1
. Oil slinger at forward pinion bearing	80506	1
. Oil seal at companion flange	80507	1
. Gasket	80508	1
. <u>Companion flange</u> , complete, at propeller shaft	89263	1
. . Dust slinger	81388	1
. Castellated nut for companion flange	80512	1
. . Base washer	80513	1
. . Cotter pin	907850	1
. <u>Axle shaft</u> (final drive)	89264	2
. . Castellated nut	153031	2
. . . Base washer	120267	2
. . . Cotter pin	907861	2
. <u>Roller bearing</u> , complete, consisting of:		
. . Inner ring with set of rollers, SKF: 2K-14130	181188	2
. . Outer ring, SKF: K-14276	181189	2
. Shim, thickness = 0.003"	89292	x)
thickness = 0.005"	89293	x)
thickness = 0.010"	89294	x)
thickness = 0.030"	89295	x)
. Oil seal, inner	114244	2
. Oil seal, outer, with retainer	89251	2
. Spacer washer at backing plate	89265	2
. . Gasket	87711	4
. Bolt for backing plate	105164	8
. . Nut	921782	8
. . Spring washer	951699	8

x. Order as required.

Rear axle section

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
<u>Rear axle, complete</u>	88895 ^{x)}	1	655712 ^{x)}	1
. <u>Rear axle housing, complete</u>	88705	1	-	-
. . Anchorage with pin	87010	1	-	-
. . . Pin	N.S.S.		-	-
. Rear axle housing	-	-	654908	1
. Plug for oil filling	16326 ¹⁾	1	190532	1
. . Gasket	15305 ¹⁾	1	-	-
. Plug at axle shaft bearing	16325 ¹⁾	2	16325 ¹⁾	2
. <u>Rear axle gear, complete</u>	89082	1	89082	1
. . Housing, complete	89083	1	89083	1
. . . Cap	N.S.S.		N.S.S.	
. . . Bolt for cap	105120	4	105120	4
. . Lock washer for cap bolt	15007	4	15007	4
. . Plug for oil drain	180742	1	180742	1
. . <u>Differential, complete</u>	89298	1	89298	1
. . . Differential housing	89086	1	89086	1
. . . Differential gear, larger	89087	2	89087	2
. . . . Thrust washer, thickness = 0,80 mm	87650 ²⁾	2	87650 ²⁾	2
thickness = 0,95 mm	86506 ²⁾		86506 ²⁾	
thickness = 1,11 mm	86507 ²⁾		86507 ²⁾	
thickness = 1,27 mm	88013 ²⁾		88013 ²⁾	
thickness = 1,58 mm	88014 ²⁾		88014 ²⁾	
. . . Differential gear, smaller	89088	2	89088	2
. . . . Thrust washer	87651	2	87651	2
. . . Shaft pin for smaller differential gear	87647	1	87647	1
. . . . Lock pin	87649	1	87649	1
. . . Spacer sleeve for axle shafts	87648	1	87648	1
. . . <u>Crown wheel and pinion</u>	89962	1pair	89962	1pair
. . . . Bolt for crown wheel	89089	8	89089	8
. Nut	150103	8	150103	8
. Lock washer	15258	4	15258	4
. . <u>Differential bearing, consisting of:</u>				
. . . Inner ring with set of rollers, SKF: 2K-28155	19286	2	19286	2
. . . Outer ring, SKF: 2K-28300	19285	2	19285	2
. . Set nut	87653	2	87653	2
. . . Lock washer	15259	2	15259	2
. . . . Bolt	100101	2	100101	2

1. Not included in complete rear axle.

2. Order as required.

x. For chassis number see pages 82 and 83.

<u>Description</u>	<u>Rear axle section</u>			
	<u>Rear axle</u>		<u>Rear axle</u>	
	<u>88895</u>		<u>655712</u>	
	<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
. . <u>Pinion bearing, rear, SKF:</u> 231508 W	181233	1	181233	1
. . . Shim, thickness = 0,10 mm	87655	x)	87655	x)
. . . Shim, thickness = 0,35 mm	87654	x)	87654	x)
. . <u>Pinion bearing, forward, SKF:</u> 231734	181232	1	181232	1
. . Shim, thickness = 0,10 mm	120131	x)	120131	x)
. . Shim, thickness = 0,35 mm	120132	x)	120132	x)
. . Shim, thickness = 1,00 mm	120133	x)	120133	x)
. . Spacer sleeve	86578	1	86578	1
. . Washer (oil slinger) at forward pinion bearing	87659	1	87659	1
. . Oil seal at companion flange	88391	1	88391	1
. . . Gasket	87661	1	87661	1
. . <u>Companion flange, complete, for</u> Propeller shaft	87662	1	87662	1
. . . Dust slinger	87663	1	87663	1
. . Castellated nut for companion flange, early production	19541	1	-	-
. . . Base washer	18635	1	-	-
. . . Cotter pin	907861	1	-	-
. . Lock nut for companion flange, late production	950388	1	950388	1
. . . Base washer	906832	1	906832	1
. <u>Gasket, rear axle gear housing-</u> rear axle housing	87670	1	87670	1
. Bolt, rear axle gear housing- rear axle housing, length = 22 mm	902280	8	902280	7
. Bolt, rear axle gear housing - rear axle housing, length = 35 mm	-	-	902283	1
. Stud, rear axle gear housing- rear axle housing	130077	2	130077	2
. . Nut for stud	906576	2	906576	2
. . Spring washer	906990	10	906990	10
<u>Axle shaft (final drive)</u>	88706	2	88706	2
. Spacer sleeve for axle shafts	87648	1	87648	1
. Roller bearing, SKF: 32207	19577	2	19577	2
. . Shim, thickness = 0,10 mm	86891	x)	86891	x)
thickness = 0,35 mm	86890	x)	86890	x)
thickness = 1,00 mm	86889	x)	86889	x)
thickness = 1,50 mm	651794	x)	651794	x)
. Oil seal	114046	2	114046	2

x. Order as required.

Rear axle section

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
. Castellated nut on drive shaft	10506	2	10506	2
. . Base washer	80114	2	80114	2
. . Cotter pin	907862	2	907862	2
. Key for rear wheel hub	86856	2	86856	2
<u>Rear axle, complete</u>	89650 ^{x)}	1	655713 ^{x)}	1
. <u>Rear axle housing, complete</u>	89665	1	655997	1
. . Bolt for differential cap	924307	4	924307	4
. . Plug for oil drain	180743	1	180743	1
. Plug at axle shaft bearing	16324	2	16324	2
. Inspection cover, complete	89253	1	89253	1
. . Plug for oil filling	180743	1	190532	1
. Gasket for inspection cover	89254	1	89254	1
. Bolt for inspection cover	921822	10	921822	10
. . Spring washer	906990	10	906990	10
. <u>Differential, complete, without crown wheel and pinion</u>	89672	1	89672	1
. . Differential housing	89670	1	89670	1
. . Differential gear, larger	89673	2	89673	2
. . . Thrust washer, standard size, thickness = 0,75 mm	120620	2	120620	2
. oversize, thickness = 0,95 mm	656102		656102	
. oversize, thickness = 1,10 mm	656103		656103	
. oversize, thickness = 1,25 mm	656104		656104	
. oversize, thickness = 1,55 mm	656105		656105	
. . Differential gear, smaller	89674	2	89674	2
. . . Thrust washer	87651	2	87651	2
. . Pinion shaft for smaller differential gear	89259	1	89259	1
. . . Lock pin	81369	1	81369	1
. . Spacer sleeve for axle shafts	87648	1	87648	1
. <u>Crown wheel and pinion</u>	89675	1pair	89675	1pair
. . Bolt for crown wheel	102721	8	102721	8
. . . Lock washer	120333	4	120333	4
. <u>Differential bearing, consisting of:</u>				
. . Inner ring with set of rollers, SKF: 3K-24780	181190	2	181190	2
. . Outer ring, SKF: 3K-24721	181191	2	181191	2
. Shim, thickness = 0.003"	81374	xx)	81374	xx)
. . . thickness = 0.005"	81375	xx)	81375	xx)
. . . thickness = 0.010"	120622	xx)	120622	xx)
. . . thickness = 0.030"	81377	xx)	81377	xx)

x. For chassis number see pages 82 and 83.

xx. Order as required.

<u>Description</u>	<u>Rear axle</u>		<u>Rear axle</u>	
	<u>89650</u>		<u>655713</u>	
	<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
. <u>Pinion bearing</u> , rear, consisting of:				
. . Inner ring with set of rollers, SKF: 2K-31594	181218	1	181218	1
. . Outer ring, SKF: 2K-31520	18453	1	18453	1
. Shim, thickness = 0.003"	81383	x)	81383	x)
. Shim, thickness = 0.005"	81384	x)	81384	x)
. Shim, thickness = 0.010"	120623	x)	120623	x)
. <u>Pinion bearing</u> , forward, consisting of:				
. . Inner ring with set of rollers, SKF: 2K-02872	18450	1	18450	1
. . Outer ring, SKF: 2K-02820	18451	1	18451	1
. Shim, thickness = 0.003"	81379	x)	81379	x)
thickness = 0.005"	81380	x)	81380	x)
thickness = 0.010"	120621	x)	120621	x)
thickness = 0.030"	81382	x)	81382	x)
. Oil slinger at forward pinion bearing	80506	1	80506	1
. Oil seal at companion flange	80507	1	80507	1
. . Gasket	80508	1	80508	1
. Companion flange, complete, at propeller shaft	89263	1	89263	1
. . Dust slinger	81388	1	81388	1
. Nut for companion flange	88726	1	88726	1
. . Base washer	80513	1	80513	1
. <u>Axle shaft</u> (final drive)	89679	2	89679	2
. . Spacer sleeve for axle shafts	87648 ¹⁾	1	87648 ¹⁾	1
. . Roller bearing, consisting of:				
. . . Inner ring with set of rollers, SKF: K 14132 T	181217	2	181217	2
. . . Outer ring, SKF: K-14276	181189	2	181189	2
. . Shim, thickness = 0.005"	89681	x)	89681	x)
. . Shim, thickness = 0.010"	89682	x)	89682	x)
. . Shim, thickness = 0.030"	89683	x)	89683	x)
. . Oil seal, inner	114257	2	114257	2
. . Castellated nut on axle shaft	153031	2	153031	2
. . . Base washer	120267	2	120267	2
. . . Cotter pin	907850	2	907850	2
. . Key for rear wheel hub	160553	2	160553	2

1. Included in complete differential
x. Order as required.

Rear axle section

<u>Description</u>	<u>Rear axle</u>		<u>Rear axle</u>	
	<u>89650</u>		<u>655713</u>	
	<u>Part No.</u>	<u>Qty.</u>	<u>Part No.</u>	<u>Qty.</u>
. Spacer washer for backing plate	87693	2	87693	2
. Bolt for backing plate	102089	8	102089	8
. . Nut	921782	8	921782	8
. . Spring washer	906992	8	906992	8
Rubber cushion for rear axle (in body)	87055	2	87055	2
. Bolt	902278	4	902278	4
. . Spring washer	906990	4	906990	4

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>REAR AXLE MOUNTINGS</u>		
<u>Support arm</u> , left, complete	86769 ¹⁾	1
<u>Support arm</u> , right, complete	86770 ¹⁾	1
<u>Support arm</u> , complete	89830 ²⁾	2
<u>Support arm</u> , left, complete	654948 ³⁾	1
<u>Support arm</u> , right, complete	654949 ³⁾	1
. Bushing	87060	2
<u>Bolt</u> , support arm-body	100609	2
. Spacer sleeve	87061	2
. Rubber bushing	87062	2
. Nut	951212	2
. . Lock washer	951703	2
<u>U-bolt</u> , left, support arm - rear axle	87038 ⁴⁾	1
<u>U-bolt</u> , right, support arm - rear axle	87039 ⁴⁾	1
. Thrust plate	87045 ⁴⁾	2
. Rubber spacer	87046 ⁴⁾	4
. Spacer sleeve	87047 ⁴⁾	4
. Nut	951204 ⁴⁾	8
. Spacer, left	89663 ^{4,5)}	1
. Spacer, right	89664 ^{4,5)}	1
<u>U-bolt</u> , support arm - rear axle	654957 ⁶⁾	2
. Rubber cushion	654956 ^{6,7)}	2
. Rubber cushion	655557 ^{7,8)}	2
. . Sleeve	654955 ⁶⁾	2
. . Base plate	654954 ⁶⁾	2
. Nut	951204 ⁶⁾	8
. . Base washer	190709 ⁶⁾	4

1. For chassis Nos. 12005-68955.
2. For chassis Nos. 68956-130942.
3. From chassis No. 130943 onwards.
4. Up to chassis No. 130942.
5. In conjunction with rear axle No. 89650 only.
For chassis No. see pages 82 and 83.
6. From chassis No. 130943 onwards.
7. In conjunction with rear axle No. 655712 onwards.
For chassis No. see pages 82 and 83.
8. In conjunction with rear axle No. 655713 only.
For chassis No. see pages 82 and 83.

Rear axle mountings

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>Torque rod for rear axle</u>	655551 ¹⁾	2
. Rubber cushion	655514 ¹⁾	4
. Base washer	655515 ¹⁾	4
. Nut	950365 ¹⁾	4
Bracket for torque rod, at rear axle	655512 ¹⁾	1
. Bolt	921857 ¹⁾	4
. . Lock washer	655839 ¹⁾	4
Bracket for torque rod, at body	655506 ¹⁾	1
. Bolt	921842 ¹⁾	6
. . Spring washer	906992 ¹⁾	6
. Rubber cushion	83107 ¹⁾	1
<u>Track rod for rear axle</u>	87048	1
. Rubber bushing	87033	2
. Washer	18702	2
. Nut on body	10503	1
. Nut on rear axle	951777	1
. . Cotter pin	907849	2
<u>Rear spring (coil spring)</u>	87936	2
. Washer, upper, at body	87092	2
. . Rubber spacer	87054	2
. Washer, lower, at support arm	87093	2
. Bolt for washer	902305	4
. . Spring washer	906993	4
<u>Shock absorber, rear</u>	89894	2
. Rubber bushing, upper	87740	4
. . Washer	87741	4
. . Nut	151217	2

1. From chassis No. 130943 onwards.

Rear axle mountings

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
. Rubber bushing, lower	86960 ¹⁾	4
. Rubber bushing, lower	89567 ²⁾	4
. Bolt	104758 ¹⁾	2
. Bolt	104763 ^{2,3)}	2
. . Spacer sleeve	89005 ^{1,4)}	2
. . Spacer sleeve	89570 ^{2,3)}	2
. . Base washer	11982 ³⁾	2
. . Castellated nut	19511 ³⁾	2
. . . Cotter pin	907847 ¹⁾	2
. . . Cotter pin	907845 ^{2,3)}	2
<u>Strap</u> , body - support arm for rear axle	86719 ⁵⁾	2
<u>Strap</u> , body - support arm for rear axle	89816 ⁶⁾	2
. Washer	86722 ⁵⁾	4
. Washer	89818 ⁶⁾	4
. Bolt in support arm, length = 19 mm	902303 ⁵⁾	2
. Bolt in support arm, length = 30 mm	902306 ⁶⁾	2
. . Spring washer	906993	2
. Bolt in body, length = 65 mm	902313 ⁵⁾	2
. Bolt in body, length = 30 mm	902306 ⁶⁾	2
. . Nut	906577	2
. . Spring washer	906993	2

1. Up to chassis No. 50245. When replacing parts see Service Bulletin group 57 No. A 3.
2. From chassis Nos. 50246 onwards.
3. Replaces early production bolt, nut, washer and spring washer.
4. Replaced by 2 rubber bushings No. 89567, 1 spacer sleeve No. 89570, 1 bolt No. 104763.
5. Up to chassis No. 68955.
6. From chassis No. 68956 onwards.

Hubs and wheels

Fig.

<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>HUBS AND WHEELS</u>			
15-105	Hub, complete with brake drum, for front wheel, left	87371 ¹⁾	1
	Hub, complete with brake drum, for front wheel, right	87372 ¹⁾	1
15-106	. Outer ring for inner roller bearing, SKF: 2K-15520	19565	2
15-107	. Outer ring for outer roller bearing, SKF: 2K-09194	18449	2
15-108	. Wheel bolt, left-hand thread, for left wheel	87378	4
	. Wheel bolt, right-hand thread, for right wheel	87379	4
15-109	<u>Inner ring with set of rollers (inner roller bearing)</u> , SKF: 2K-15580	19564	2
15-110	Inner ring with set of rollers (outer roller bearing), SKF: 2K-09070	19287	2
15-111	Splash plate	87467	2
15-112	Oil seal ring	87466	2
15-113	Thrust washer at outer roller bearing	87464	2
15- 6	. Castellated nut on steering knuckle	10521	2
15- 7	. Cotter pin	907849	2
15-114	Grease cup	87465	2
15-105	Hub, complete with brake drum, for front wheel, left	88630 ²⁾	1
	Hub, complete with brake drum, for front wheel, right	88631 ²⁾	1
15-106	. Outer ring for inner roller bearing, SKF: 2K-15245	181131	2
15-107	. Outer ring for outer roller bearing, SKF: 2K-09195	181132	2
15-108	. Wheel bolt, left-hand thread, for left wheel	88634	5
	. Wheel bolt, right-hand thread, for right wheel	88635	5
15-109	<u>Inner ring with set of rollers (inner roller bearing)</u> , SKF: 2K-15112	181130	2
15-110	Inner ring with set of rollers (outer roller bearing), SKF: 2K-09074	18448	2
15-111	Splash plate	88641	2
15-112	Oil seal ring	88640	2
15-113	Thrust washer at outer roller bearing	87464	2
15- 6	Castellated nut on steering knuckle	10521	2
15- 7	. Cotter pin	907849	2
15-114	Grease cup	87465	2

1. Up to chassis No. 20004.

2. From chassis No. 20005 onwards.

Hubs and wheels

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>Wheel</u> , 15 x 4", early production (for tyres with inner tubes)	88919 ¹⁾	5
Wheel, 15 x 4", late production (tubeless tyres)	89991 ¹⁾	5
. Wheel bolt, left-hand thread (included in complete hub)	88634	10
. Wheel bolt, right-hand thread (included in complete hub)	88635	10
. . Nut, left-hand thread	87700	10
. . Nut, right-hand thread	87699	10
Hub cap, marked "Volvo"	87107	4
Embellisher rim	88754 ²⁾	5
<u>Balancing weight</u> for wheels, 15 grammes	89597	x)
30 grammes	89598	x)
45 grammes	89599	x)
60 grammes	89600	x)
75 grammes	89601	x)
90 grammes	89602	x)
105 grammes	89603	x)
125 grammes	89604	x)
145 grammes	89605	x)
165 grammes	89696	x)

1. From chassis No. 20005 onwards.
 2. P 44404 from chassis No. 20005 onwards.
- x. Order as required.