



Fig. 21. Body assembly

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
	<u>BODY</u>		
	<u>Body assembly, complete</u>	95998	1
	. Roof, see page 133		
	. Luggage compartment lid with lock, see page 137		
	. Doors with locks, see page 141		
	. Also includes parts marked with "x" on pages		
	<u>COWL SECTION</u>		
24- 1	<u>Front side member, left, complete</u>	88404 ^{1,x)}	1
	<u>Front side member, left, complete</u>	89864 ^{2,x)}	1
	. Nut, welded, 8 x 1,25 mm	10832 ^{x)}	1
	. Nut, welded, 10 x 1,25 mm	89661 ^{x)}	2
24- 2	<u>Front side member, right, complete</u>	92671 ^{x)}	1
	. Nut, welded, 8 x 1,25 mm	10832 ^{x)}	1
	. Nut, welded, 10 x 1,25 mm	89661 ^{x)}	2
	. Nut, welded, for earth cable	10828 ^{x)}	1
	. Cable clamp, welded	92447 ^{x)}	2
	Rubber plug in side member	87992	2
24- 3	<u>Forward cross member (tubular)</u>	92912 ^{x)}	1
	Anchorage plate for forward shock absorber	94144 ^{x)}	2
24- 4	<u>Tunnel cover plate, complete, over gearbox</u>	96783 ^{x)}	1
	. Nut, welded, 6 x 1 mm	10807 ^{x)}	14
	. Screw	14023 ^{x)}	1
	Cover for tunnel cover plate	94502 ^{x)}	1
	. Bolt	902252 ^{x)}	1
	. . Spring washer	906987 ^{x)}	14
	Band for bonnet, on cowl	13210	xx)
	. Screw, self-tapping	13165	18
	Bracket for handbrake	94508 ^{x)}	1
24- 5	<u>Dashboard, complete</u>	95437 ^{x)}	1
24- 6	. Reinforcing member, left	92666 ^{x)}	1
24- 7	. Reinforcing member, right	92667 ^{x)}	1
24- 8	. Battery container	92488 ^{x)}	1
	. Nut, welded, 5 x 0,8 mm	10831 ^{x)}	3
	. Nut, welded, 6 x 1,0 mm	10807 ^{x)}	6
	. Nut, welded, 8 x 1,25 mm	10809 ^{x)}	1
	. Cable clamp, welded	92447 ^{x)}	2
	. Cable clamp, welded	93686 ^{x)}	2
	1. Up to chassis No. 80522 except Nos. 76001-76092, 76094-80521.		
	2. From chassis No. 80523 onwards as well as Nos. 76001-76092, 76094-80521.		
	x. Included in complete body.		

<u>Fig.</u>		<u>Body</u>	
<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
	<u>Grey liner</u> , left, on dashboard	96738	1
	<u>Grey liner</u> , right, on dashboard	96739	1
	. Felt, left	96610	1
	. Felt, right	96611	1
	. Anchorage for liner	95695	6
	<u>Rubber mat</u> , blue, on dashboard	94738 ¹⁾	1
	<u>Rubber mat</u> , red, on dashboard	94429 ¹⁾	1
	<u>Rubber mat</u> , grey, on dashboard	96587 ¹⁾	1
	<u>Grey liner</u> , left, on cowl	96740	1
	<u>Grey liner</u> , right, on cowl	96741	1
	. Screw, self-tapping	106916	14
	<u>INSTRUMENT PANEL</u>		
24- 9	<u>Windscreen frame</u> , complete, with instrument panel	95996 ^{x)}	1
24-10	. Instrument panel, complete	94531 ^{x)}	1
24-11	. . Instrument panel, inner plate	94514 ^{x)}	1
	. . Cable clamp	90607 ^{x)}	2
24-12	. Windscreen member	95985 ^{x)}	1
	Cover plate, left, on windscreen member	96592 ²⁾	1
	Cover plate, right, on windscreen member	96593 ²⁾	1
	. Screw	14941	2
	Locker	94522	1
	. Screw, self-tapping, length = 10 mm	106938	3
	. . Base washer	120098	3
	. Screw, self-tapping, length = 12 mm	13162	4
	. Anchorage	90493	4
	Lid for locker	94532	1
	. Hinge, complete	94524	1
	. . Spring, left	94526	1
	. . Spring, right	94527	1
	. Screw, self-tapping, hinge - instrument panel	106938	4
	. Screw, hinge - lid	115494	2
	. . Lock washer	951693	2

1. Alternatives.

2. From chassis No. 68956 onwards.

x. Included in complete body.

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
Moulding on lid	94520	1
. Anchorage	94924	2
<u>Catch for locker, complete, consisting of:</u>		
. Push button	94762	1
. . Spring (flat)	86553	1
. Lock cylinder	92856	1
. . Spring (coil spring)	92956	1
. Screw for lock cylinder	14011	2
. . Spring washer	906983	2
Lock plunger for lid catch	94535	1
. Screw	106938	2
Rubber cushion for lid	93963	2
<u>Defroster slit rim plate on instrument panel</u>	95650	2
. Seal strip	13319	xx)
. Clamp	95685	8
. . Bolt	105950	8
. . . Nut	94107	8
. . . Washer	91944	8
<u>Ashtray, complete, on instrument panel</u>	92366	1
. Finger grip	94583	1
. . Rubber cushion	92375	1
. . . Clamp	92376	1
. . . Screw	115463	1
Cover plate for cigarette lighter aperture	83506	1
Cover plate for heater control housing aperture	95431 ¹⁾	1
. Bracket	95430 ¹⁾	1
Panel for radio	94515 ²⁾	1
Panel for radio	94760 ³⁾	1
. Screw	115481	2
. . Nut	82660	2
Moulding for panel	94519	1
. Anchorage	94924	2
"444" emblem on panel	94815	1
. Nut	82660	2

1. From chassis No. 28005 onwards.

2. Up to chassis No. 20004.

3. From chassis No. 20005 onwards.

xx. State required length.

		<u>Body</u>	
<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>ROOF</u>			
24-13	<u>Roof</u> , complete, early production, with two rear window recesses	92710 ^{1,x)}	1
	Roof, complete, late production, with one rear window recess	95997 ^{x)}	1
24-14	. Frame for rear window, early production, with two rear window recesses	92998 ^{2,x)}	1
	. Frame for rear window, late production, with one rear window recess	95959 ^{x)}	1
24-15	. Centre pillar for windscreen	96138 ^{x)}	1
	<u>Roof bow</u> (counted from the front), No. 1	94187 ^{x)}	1
	No. 2	94188 ^{x)}	1
	No. 3	94189 ^{x)}	1
	No. 4	94190 ^{x)}	1
	No. 5	94191 ^{x)}	1
	Trim for upholstery	93663 ^{x)}	xx)
	Upholstery strip, blue - light-grey	99315	xx)
	Upholstery strip, silver - light-grey	99314	xx)
24-16	Retainer, left, for head lining (over door)	96565 ^{x)}	1
	Retainer, right, for head lining (over door)	96566 ^{x)}	1
	. Screw, self-tapping	107400	4
	. . Base washer	907525	4
	Trim for upholstery (on front pillar)	94813	2
	. Screw, self-tapping	106957	8
<u>BODY SIDES</u>			
	<u>Body side</u> , left, complete	94680 ^{x)}	1
	Body side, right, complete	94681 ^{x)}	1
	. Body side, left, outer, complete	94682 ^{x)}	1
	. Body side, right, outer, complete	94683 ^{x)}	1
24-17	. . <u>Cowl side</u> , left, outer, complete, with bottom step	92760 ^{x)}	1

1. No longer in stock. Replaced by the following parts:
 1 roof No. 95997, 2 windscreen panes No. 95993, 1 windscreen frame No. 95996, 1 rear window pane No. 95956, 1 each of rubber seals Nos. 95962, 96352, 96353, 96561, 1 each of mouldings Nos. 96168, 96349 and 3 screws No. 115903.

2. No longer stocked, replaced by: 1 frame No. 95959, 1 rear window pane No. 95956, 1 rubber seal No. 95962.

x. Included in complete body.

xx. State required length.

<u>Fig.</u>		<u>Body</u>	
<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
	. . Cowl side, right, outer, complete, with bottom step	92761 ^{x)}	1
	. . . Nut for mudguard bolt, early production (nut with retainer)	92798	8
	. . . Nut for mudguard screw, late production	120402 ^{x)}	8
24-18	. . . Front pillar, left	92702 ^{x)}	1
	. . . Front pillar, right	92703 ^{x)}	1
24-19	. . . Reinforcement	93510 ^{x)}	2
24-20	. . <u>Rear section</u> , left, outer, complete	94676 ^{x)}	1
	. . Rear section, right, outer, complete	94677 ^{x)}	1
24-21	. . . Pillar strip, left	93453 ^{x)}	1
	. . . Pillar strip, right	93454 ^{x)}	1
	. . . Nut, welded, 4 x 0,7 mm	10835 ^{x)}	4
	. . . Nut, for mudguard bolt, early production (nut with retainer)	92798	14
	. . . Nut for mudguard screw, late production	120402 ^{x)}	14
	. . . Nut plate for lock	92613 ^{x)}	2
 Retainer	93896 ^{x)}	2
	. . . Anchorage for spare wheel	96633 ^{x)}	1
24-22	. . Roof channel, left, lower section	92720 ^{x)}	1
	. . Roof channel, right, lower section	92721 ^{x)}	1
24-23	. . Roof channel, left, upper section, forward	92716 ^{x)}	1
	. . Roof channel, right, upper section, forward	92717 ^{x)}	1
24-24	. . Roof channel, upper section, rear	92718 ^{x)}	2
24-25	. . Drip moulding	94177 ^{x)}	2
	. <u>Body side</u> , left, inner, complete	94684 ^{x)}	1
	. Body side, right, inner, complete	94685 ^{x)}	1
24-26	. . Cowl side, left, inner, with bottom step	92910 ^{x)}	1
	. . Cowl side, right, inner, with bottom step	92911 ^{x)}	1
24-27	. . Rear section, left, inner, with wheel housing	93627 ^{x)}	1
	. . Rear section, right, inner, with wheel housing	93628 ^{x)}	1
24-28	. . <u>Roof edge plate</u> , left	92722 ^{x)}	1
	. . Roof edge plate, right	92723 ^{x)}	1
24-29	. Socket for jack	96761 ^{x)}	4
	<u>FLOOR</u>		
	<u>Floor plate</u> , forward, complete	96784 ^{x)}	1
24-30	. Floor plate, complete	96785 ^{x)}	1
24-31	. . Bottom reinforcement	87220 ^{x)}	1
24-32	. . Anchorage for intermediary support	87339 ^{x)}	1

x. Included in complete body.

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
24-33	. <u>Tunnel cover plate</u> , complete	93971 ^{x)}	1
24-34	. . Reinforcement, left	93970 ^{x)}	1
	. . Reinforcement, right	93969 ^{x)}	1
	. . Screw	14023 ^{x)}	1
24-35	. Front seat support, left	93992 ^{x)}	1
	. Front seat support, right	93993 ^{x)}	1
24-36	. Rear seat support, complete	92916 ^{x)}	1
24-37	. . Corner reinforcement	87221 ^{x)}	2
24-38	. Anchorage, left, for support arm	87223 ^{x)}	1
	. Anchorage, right, for support arm	87224 ^{x)}	1
24-39	Member, left, under floor plate	92682 ^{x)}	1
	Member, right, under floor plate	92683 ^{x)}	1
	<u>Floor plate</u> , rear, complete	96615 ^{x)}	1
24-40	. <u>Floor plate</u> , complete	96616 ^{x)}	1
	. . Container, complete, for spare wheel	96620 ^{x)}	1
	. . . Nut, welded	10828 ^{x)}	2
24-41	. <u>Rear side member</u> , left, complete	92747 ^{x)}	1
	. Rear side member, right, complete	96618 ^{x)}	1
	. . Nut, welded	10809 ^{x)}	5
24-42	. Cross member at rear axle	92919 ^{x)}	1
24-43	. Bracket, left, complete, for rear spring	87053 ^{x)}	1
	. Bracket, right, complete, for rear spring	87194 ^{x)}	1
	. . Nut, welded	89661 ^{x)}	2
24-44	. Anchorage, left, for shock absorber	94402 ^{x)}	1
	. Anchorage, right, for shock absorber	94403 ^{x)}	1
	<u>Sill plate</u> , left	92889 ¹⁾	1
	Sill plate, right	92890 ¹⁾	1
	. Screw, self-tapping	14936	26
	Sill plate, left, with rubber coating	95134 ²⁾	1
	Sill plate, right, with rubber coating	95135 ²⁾	1
	. Screw, self-tapping	106957	26

1. Up to chassis No. 23204 except Nos. 21802-21804, 21853-21904, 21921-22103, 22105-22170, 22226-22404, and 22660-23104.

2. From chassis No. 23205 onwards as well as Nos. 21802-21804, 21853-21904, 21921-22103, 22105-22170, 22226-22404 and 22660-23104.

x. Included in complete body.

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>MATS</u>		
<u>Blue mats</u>		
Rubber mat, forward, left, complete	94732	1
Rubber mat, forward, right, complete	94733	1
Rubber mat, rear, left, complete	94734	1
Rubber mat, rear, right, complete	94735	1
. Button	94944	14
. Retainer	94945	14
Screw for rubber mat	94942	14
Rubber mat, forward (over propeller shaft tunnel)	94736	1
. Screw, self-tapping	106916	5
. . Washer	120085	5
Rubber mat, rear (over propeller shaft tunnel)	94737	1
. Screw, self-tapping	13170	6
<u>Red mats</u>		
Rubber mat, forward, left, complete	94423	1
Rubber mat, forward, right, complete	94424	1
Rubber mat, rear, left, complete	94425	1
Rubber mat, rear, right, complete	94426	1
. Button	94944	14
. Retainer	94945	14
Screw for rubber mat	94942	14
Rubber mat, forward (over propeller shaft tunnel)	94427	1
. Screw, self-tapping	106916	5
. . Washer	120085	5
Rubber mat, rear (over propeller shaft tunnel)	94428	1
. Screw, self-tapping	13170	6
<u>Grey mats</u>		
Rubber mat, forward, left, complete	96581	1
Rubber mat, forward, right, complete	96582	1
Rubber mat, rear, left, complete	96583	1
Rubber mat, rear, right, complete	96584	1
. Button	94944	14
. Retainer	94945	14
Screw for rubber mat	96556	14
Rubber mat, forward (over propeller shaft tunnel)	96585	1
. Screw, self-tapping	106916	5
. . Washer	120085	5
Rubber mat, rear (over propeller shaft tunnel)	96586	1
. Screw, self-tapping	13170	6

<u>Fig.</u>	<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
		<u>Rubber buttons and covers</u>		
		Rubber button for 32 mm aperture	90416	2
		Rubber button for 21/64" aperture	94271	4
		Rubber button for 7/8" aperture	94081	8
		Cover for 21/64" aperture	17852	4
		Cover for 1/2" aperture	17854	2
		<u>REAR COMPARTMENT LID</u>		
24-45		<u>Rear compartment lid, complete</u>	94432 ^{x)}	1
		. Bushing for lock cylinder	93742 ^{x)}	1
		. . Screw	14022 ^{x)}	1
		. Lock, complete	92877 ^{x)}	1
		. . Lock cylinder	92886 ^{x)}	2
		. Screw for lock	14031 ^{x)}	4
		. . Spring washer	906987 ^{x)}	4
		<u>Hinge, left, complete, for lid</u>	91693 ^{x)}	1
		<u>Hinge, right, complete, for lid</u>	91692 ^{x)}	1
		. Hinge half in body	92298 ^{x)}	2
		. Hinge half in lid	92296 ^{x)}	2
		. . Rivet	92293 ^{x)}	2
		Screw for hinge half (welded in body)	14963 ^{x)}	8
		Screw for hinge half in lid	902278 ^{x)}	8
		. Nut	906576 ^{x)}	8
		. Base washer	11962 ^{x)}	16
		. Lock washer	951697 ^{x)}	16
		<u>Handle for lid</u>	94586	1
		. Cotter pin	10678	1
		<u>Lock cylinder, complete</u>	93483	1
		. Sleeve with shaft	93485	1
		. Lock cylinder with keys	93898	1
		. . Key (state key number when ordering)	90771	2
		Stop screw for lock cylinder (included in complete lid)	14022	1
		Rubber seal for lid	93860 ¹⁾	1
		Rubber seal for lid	95966 ²⁾	1

1. Up to chassis No. 68955.

2. From chassis No. 68956 onwards.

x. Included in complete body.

Body

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
	"Volvo" emblem on lid	94443	1
	. Nut	82660	3
	"444" emblem on lid	94444	1
	. Nut	82660	2
24-46	Plate under lid	92737 ^x)	1
	<u>Luggage compartment</u>		
	Wooden flooring	93497 ¹)	1
	. Support boards	93498 ¹)	2
	. Screw, flooring - support board	905267 ¹)	12
	Bracket for support board	92388 ¹)	4
	. Screw, bracket - support board	905413 ¹)	8
	. Rivet	908362 ¹)	8
	. Screw, bracket - body	106916 ¹)	4
	Rubber mat for flooring	96628 ²)	1
	Liner for compartment, left	96636 ²)	1
	Protector plate over fuel tank	93499	1
	Stop projection for spare wheel (in wooden flooring)	93911	1
	. Screw	905280	2
	<u>Spare wheel retainer</u> (tensioner arm)	90823 ¹)	1
	. Screw	902328 ¹)	1
	. . Base washer	11964 ¹)	1
	Spare wheel retainer (washer)	96634 ²)	1
	. Bolt	14666 ²)	1
	. . Wing nut	10581 ²)	1
	<u>SEATS</u>		
	<u>Front seat</u>		
24-47	<u>Bracket</u> , left, outer, complete, for front seat	92945 ^x)	1
	Bracket, right, outer, complete, for front seat	92946 ^x)	1
	. Nut retainer	92483 ^x)	6
	. . Nut	92482 ^x)	6

1. Up to chassis No. 68955.
2. From chassis No. 68956 onwards.
- x. Included in complete body.

Fig.

<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
24-48	Bracket, left, inner, complete, for front seat	95298 ^{x)}	1
	Bracket, right, inner, complete, for front seat	95299 ^{x)}	1
	. Nut, welded	10807 ^{x)}	6
	<u>Adjuster rail</u> , upper, inner, complete, with catch	92421 ¹⁾	2
	Adjuster rail, upper, inner, complete, with catch	95051 ²⁾	2
	. Spring	92419	2
	. Catch handle	92418	2
	Adjuster rail, upper, outer	92481	2
	. Nut	151215	12
	. Spring washer	906987	12
	Adjuster rail, lower, inner	92949	2
	Adjuster rail, lower, outer	92947	2
	. Screw	14233	12
	<u>Seat frame</u>	94605 ¹⁾	2
	. Spring, length = 391 mm	94722 ¹⁾	4
	. Spring, length = 411 mm	94723 ¹⁾	8
	. . Anchorage	94726 ¹⁾	24
	. . Link	94727 ¹⁾	10
	. . Binding spring (coil spring)	94752	8
	Seat frame	95047 ²⁾	2
	. Spring retainer	95049 ³⁾	2
	. . Binding spring (coil spring)	69994 ³⁾	36
	. Spring retainer	95715 ⁴⁾	2
	. . Binding spring (coil spring), length = 55 mm	95154 ⁴⁾	60
	. . Binding spring (coil spring), length = 80 mm	69995 ⁴⁾	4
	<u>Back rest</u>	94905 ¹⁾	2
	. Spring	94725 ¹⁾	14
	. . Anchorage	94726 ¹⁾	28
	. . Link, temporary production	94728	20
	. . Binding spring (coil spring), temporary production	94753	8
	1. Up to chassis No. 19169 except Nos. 18605-19166.		
	2. From chassis No. 19170 onwards as well as Nos 18605-19166		
	3. Chassis Nos. 18605-19166, 19170-37425, 37490-37982, 38056-38072.		
	4. From chassis No. 38073 onwards as well as Nos. 37426-37489, 37983-38055.		

Body

<u>Fig.</u> <u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
	Pin, seat frame - back rest	15496	4
	. Spring	94885 ¹⁾	2
	. Spring, right	94886 ¹⁾	2
	Clamp for upholstery	94772 ¹⁾	10
	. Screw, self-tapping	106916 ¹⁾	10
	Back rest	95048 ²⁾	2
	. Spring retainer	95050 ²⁾	2
	. . Binding spring (coil spring)	69995 ²⁾	36
	Bolt for back rest	105183 ²⁾	4
	. Nut	150125 ²⁾	4
	<u>Rear seat</u>		
	<u>Seat frame, complete</u>	94721	1
	. Flange nut	69796	8
	. . Screw	14032	8
	Binding spring, length = 80 mm	69995	36
	Binding spring, length = 105 mm	91416	12
	Base plate for seat frame	93775	2
	<u>Back rest</u>	92431	1
	. Spring retainer	92776	1
	. Binding spring, length = 80 mm	69995	42
	. Binding spring, length = 105 mm	91416	4
	Screw for back rest	905426	2
24-49	<u>Back plate, left</u>	93763 ^{x)}	1
	Back plate, right	93764 ^{x)}	1
24-50	<u>Shelf, behind rear seat</u>	92935 ^{x)}	1
	<u>Scuff plate, blue, left, at rear seat</u>	94957 ³⁾	1
	Scuff plate, blue, right, at rear seat	94958 ³⁾	1
	Scuff plate, red, left, at rear seat	94959 ³⁾	1
	Scuff plate, red, right, at rear seat	94960 ³⁾	1
	Scuff plate, grey, left, at rear seat	96742 ³⁾	1
	Scuff plate, grey, right, at rear seat	96743 ³⁾	1

1. Up to chassis No. 19169 except Nos. 18605-19166.

2. From chassis No. 19170 onwards as well as Nos. 18605-19166.

3. Alternatives.

x. Included in complete body.