

Heater parts

Early production

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>MISCELLANEOUS EQUIPMENT</u>		
<u>HEATER UNIT</u>		
<u>Early production</u> ¹⁾		
<u>Heater unit, complete</u>	95344	1
. <u>Housing, forward, for impeller</u>	95223	1
. Housing, rear, for heater element	95229	1
. . Screw, self-tapping	106926	10
. . . Nut	95258	10
. <u>Heater element</u>	95180	1
. . Rubber button	81803	7
. . Rubber spacer (on drain cock)	95148	1
. . Rubber spacer (on inlet and outlet pipes)	95149	1
. <u>Impeller, complete</u>	95217	1
. . Lock screw	915522	1
. . . Base washer	951723	1
. <u>Motor</u>	95326	1
. . Anchorage plate	95194	1
. . . Rubber bushing	94026	2
. . . Rubber spacer	95327	1
. . . Screw, self-tapping	106926	6
. Shutter in housing	95245	1
. . Shaft	95248	1
. . . Felt gasket	95411	2
. . . Nut	82660	1
. . . Base washer, thickness = 1 mm	120098	1
. . . Base washer, thickness = 1,5 mm	11976	1
. Bracket for pull device on housing	95408	1
. . Clamp	18335	1
. . . Screw, self-tapping, length = 10 mm	106926	2
. . . Screw, self-tapping, length = 12 mm	13162	1
. . . . Nut	95258	1

1. This model heater includes defroster fan.
It may be identified by the fact that the control plate is marked "Fläkt, Luft, Temp, Defrost". For late production model see page 151.

<u>Description</u>	<u>Heater parts</u>	
	<u>Part No.</u>	<u>Qty.</u>
Stay for forward housing	95409	1
. Bolt, length = 12 mm	902225	1
. . Spring washer	906985	1
. Bolt, length = 16 mm	902253	2
. . Nut	906575	2
. . Base washer, thickness = 1,5 mm	11961	2
. . Base washer, thickness = 2,0 mm	18717	2
. . Spring washer	906987	2
Drain cock for element	82745	1
Rubber gasket, heater unit - dashboard	95261	1
<u>Housing for air intake</u>	95398	1
. Net	95401	1
. Screw, self-tapping	106927	5
<u>Housing for air distributor</u>	95403	1
. Stud	17008	4
. . Nut	96575	4
<u>Heater control valve</u>	94104	1
. Pipe	95694	1
. Screw, self-tapping	14925	2
<u>Connector pipes</u>		
Rubber hose, 5/8"	13569	x)
. Hose clamp	18399	6
. Rubber ring	81989	1
Connecting pipe for inlet line, at thermostat housing on engine	96224	1
Connector pipe for outlet line, at elbow bend on engine	95336	1
Spiral duct for air intake	95410	1
. Clamp	18337	1
Spiral duct, air distributor housing - defroster housing	13559	1
Spiral duct for warm air	95390	1
. Screw, self-tapping	106914	4
. . Base washer	18709	4
<u>Operating controls, complete</u>	95361	1
. Housing	95362	1
. Switch (rheostat) for fan and defroster	95501	2
. Lever with button	95363	2
. . Shaft	95366	1

x. State required length.

Heater parts
Early production

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
. . Spacer spring	95369	1
. . Washer	906824	4
. . Interlock ball	26694	2
. . . Thrust spring	95370	1
. Bracket for operating controls	95368	1
. . Clamp	18335	2
. . Screw, self-tapping	106927	5
. . . Nut	95258	5
. <u>Plate</u> , marked "Fläkt, Luft, Temp, Defrost"	95372	1
. . Nut	82660	2
. Cable for pull device	55192	x)
. Sheath for pull device	88783	x)
. . Retainer for cable	95367	2
. . Lock screw for cable	915508	2
. . . Lock washer	94641	2
. Cable between switches	89027	1
. Cable, switch - motor on forward housing	89028	1
. Cable, switch - fuse	89430	1
. Cable, switch - motor for defroster	316054	1
Connector for cable	182009	2
Clamp for pull device	94106	2
. Screw	115485	2
. . Nut	151223	2
<u>Defroster fan, complete</u>	96465	1
. Shroud	96436	1
. <u>Impeller</u> , complete	96442	1
. . Lock screw	915522	1
. <u>Motor</u>	95700	1
. . Anchorage plate	96438	1
. . Retainer	96437	1
. . . Screw, anchorage plate - housing	14023	3
. . . Rubber bushing	96443	3
. . . Base washer	11193	6
. . . Nut, motor - anchorage plate	906573	2
. . . . Spring washer	906983	2
. Cable terminal	11423	1
Screw, self-tapping, for defroster fan	107410	4
. Base washer	18709	4

x. State required length.

<u>Description</u>	<u>Heater parts</u>	
	<u>Part No.</u>	<u>Qty.</u>
<u>Late production</u> ¹⁾		
<u>Heater unit, complete</u>	96590	1
. <u>Housing, forward, for impeller</u>	95223	1
. <u>Housing, rear, for impeller</u>	95229	1
. . <u>Screw, self-tapping</u>	106926	10
. . . <u>Nut</u>	95258	10
. <u>Heater element</u>	95180	1
. . <u>Rubber button</u>	81803	7
. . <u>Rubber spacer (at drain cock)</u>	95148	1
. . <u>Rubber spacer (at inlet and outlet pipe)</u>	95149	1
. <u>Impeller, complete</u>	95217	1
. . <u>Lock screw</u>	915522	1
. . . <u>Base washer</u>	951723	1
. <u>Motor</u>	95326	1
. . <u>Anchorage plate</u>	95194	1
. . . <u>Rubber bushing</u>	94026	2
. . . <u>Rubber spacer</u>	95327	1
. . . <u>Screw, self-tapping</u>	106926	6
<u>Drain cock for heater unit</u>	82745	1
<u>Rubber gasket, heater unit - dashboard</u>	95261	1
<u>Housing for air intake</u>	95398	1
. <u>Net</u>	95401	1
. <u>Screw, self-tapping</u>	106927	5
<u>Housing, complete, for air distributor</u>	96580	1
. <u>Shutter</u>	96576	1
. . <u>Shaft</u>	96579	1
. . . <u>Nut</u>	82660	1
. . . <u>Base washer, thickness = 1,0 mm</u>	120098	1
. . . <u>Base washer, thickness = 1,5 mm</u>	11976	1
. <u>Clamp for pull device</u>	18335	1
. . <u>Screw</u>	107410	1
. . . <u>Nut</u>	95258	1
<u>Stud, housing - heater element</u>	17008	4
. <u>Nut</u>	906575	4

1. This model heater does not include a defroster fan.
 It may be identified by the plate on the control
 switch which has the text "Främre, Luft, Temp, Bakre"
 or "Front, Air, Temp, Rear".

Heater parts
late production

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>Heater control valve</u>	94104	1
. Screw, self-tapping	14925	2
Housing for heater control valve	96603	1
. Elbow bend	96605	1
. . Screw, self-tapping	106914	2
<u>Connector pipes</u>		
Rubber hose, 5/8"	13569	x)
. Hose clamp	18399	6
. Rubber ring, early production	81989	1
Connector pipe for inlet, at thermostat housing on engine	96224	1
Connector pipe for outlet line, at elbow bend on engine	95336	1
Spiral duct for air inlet	95410	1
. Clamp	18363	1
Spiral duct, housing for heater control valve - housing for air distributor	185550	1
. Screw, self-tapping	106933	2
Spiral duct for warm air	94745	1
. Screw, self-tapping	106914	2
. . Base washer	18709	2
<u>Operating controls, complete</u>	96625	1
. Housing	95362	1
. Switch (rheostat)	95501	2
. Lever with button	95363	2
. . Shaft	95366	1
. . Spacer spring	95369	1
. . Washer	906824	4
. . Interlock ball	26694	2
. . . Thrust spring	95370	1
. Bracket for operating controls	95368	1
. . Clamp	18335	2
. . Screw, self-tapping	106927	5
. . . Nut	95258	5
. <u>Plate</u> , marked "Front, Air, Temp, Rear"	651866	1
. . Nut	82660	2
. Cable for pull device	55192	x)
. Sheath for pull device	88783	x)
. . Retainer for cable	95367	2
. . Lock screw for cable	915508	2
. . Lock washer	94641	2
x. State required length.		

<u>Description</u>	<u>Heater parts</u>	
	<u>Part No.</u>	<u>Qty.</u>
. Cable, between switches	89027	1
. Cable, switch - motor on forward housing	89028	1
. Cable, switch - fuse	89430	1
. Clamp for pull device	94106	1
. . Screw	115485	1
. . . Nut	151223	1
Connector for cables	182009	1
Screw for cable connection	115002	1
. Lock washer	951690	1
Clamp for pull device	94106	1
. Screw	115485	1
. . Nut	151223	1
<u>Armrest, complete, for door, with red upholstery</u>	93875	2
with brown upholstery	93876	2
with green upholstery	93877	2
with light and dark-grey upholstery	93878	2
with blue-grey upholstery	93879	2
with red-grey upholstery	93880	2
. Anchorage	90613	2
. Trim	90687	2
. Sponge rubber strip	90591	2
Screw for armrest	115478	8
. Lock washer	951696	8
<u>Armrest, left, at rear seat</u>	95755	1
<u>Armrest, right, at rear seat</u>	95756	1
. Bracket, upper	93451	2
. Bracket, lower	95932	2
. . Screw, bracket - armrest	905415	8
. . Screw, bracket - body	106916	4
. Rubber plate	93452	2
. Support strip (wooden)	93983	2
<u>Ashtray, complete, on instrument panel</u>	92366	1
. Finger-grip for cover	94583	1
. . Rubber cushion	92375	2
. . . Clamp	92376	2
. . . Screw	115463	2
<u>Ashtray, complete, on rear seat armrest</u>	92839	2
. Finger-grip for cover	92843	2

Heater parts
Late production

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
. . Screw for finger-grip	115480	2
. Spring for cover	92844	2
<u>Rear view mirror</u>	96613	1
. Cap	90626	1
. . Screw	115481	2
Anchorage for rear view mirror	93457	1
. Screw, self-tapping	14941	2
<u>Cigarette lighter, complete</u>	79832	1
. Sleeve	93932	1
. Filament element	93931	1
. . Button	88592	1
. . . Washer	93554	1
. . Base washer	11962	1
<u>Hand loop</u>	99363 ¹⁾	2
Hand loop	99380 ²⁾	2
. Screw	13169 ¹⁾	8
. Screw	106985 ²⁾	4
<u>Sun visor, left, complete, with upholstery</u>	99344	1
<u>Sun visor, right, complete, with upholstery</u>	99344 ³⁾	1
. Anchorage	94413	2
Screw for sun visor	14893	6
<u>Windscreen wiper, complete</u>	94712	1
. Motor	94782	1
. Anchorage with links	94783	1
. . Rubber bushing in link (at motor)	95090	2
. . Screw, anchorage - motor	14098	2
. . . Lock washer	17840	2
. . Lock washer, motor - links	93575	1
. Control, complete, for motor	94719	1
. . Gasket	93578	1
. . Nut	93579	1
. . Button	94787	1
. Gasket for cap	94718	2
. Cap	94716	2
. . Nut	94717	2

1. P 44404 up to chassis No. 68955.

2. P 44404 from chassis No. 68956 onwards.

3. P 44404.