



Fig. 6. Cooling system

Fig.

<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>COOLING SYSTEM</u>			
	<u>Water pump, complete</u>	403348	1
6- 1	. Housing	403349	1
6- 2	. . Lubricator	951740	1
6- 3	. Impeller	403853 ¹⁾	1
6- 4	. Pump shaft	403352	1
6- 5	. Rubber gasket	412338	1
6- 6	. Slinger ring	70913	1
6- 7	. Ball bearing, SKF: I 200449	11136	2
6- 8	. . Lock pin for inner bearing	43019	1
6- 9	. Sleeve between ball bearings	403414	1
6-10	. Pulley	403024	1
6-11	Gasket for water pump	403105	1
6-12	Bolt for water pump, length = 30 mm	902282	2
6-13	Bolt for water pump (also for dynamo tensioner band), length = 35 mm	902283	1
6-14	Bolt for water pump, length = 45 mm	902285	1
6-15	. Copper washer	11992	4
6-16	<u>Fan</u>	89225	1
6-17	. Bolt	902278	4
6-18	. . Spring washer	906990	4
6-19	<u>Fan belt</u>	403109	1
6-20	<u>Housing for water outlet (thermostat housing)</u>	403118 ²⁾	1
6-21	. Gasket	403119	1
6-22	. Bolt	902254	4
6-23	. . Copper washer	11991	4
	. Plug for heater line aperture, early production, taper thread W 3/8" - 19/1"	16317	2
6-24	. Plug for heater line aperture, late production, taper thread NPTF 3/8" - 18/1"	180741	2
6-25	Elbow bend for water outlet	403160	1
6-26	. Gasket	403161	1
6-27	. Bolt	902280	2
6-28	. . Spring washer	906990	2

1. With straight blades. Replaces earlier model with curved blades. See Service Bulletin, group 218 No. 13.

2. Replaces earlier housing without heater line apertures. When replacing early model housing, 2 seal plugs must be fitted.

<u>Fig. No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
6-29	<u>Thermostat</u>	403336	1
6-30	Hose, water pump - water outlet housing	13911	1
6-31	Elbow bend for water inlet (on cylinder block)	403166 ¹⁾	1
	Elbow bend for water inlet (on cylinder block)	403542 ²⁾	1
6-32	. Gasket	403163	1
6-33	. Bolt	902280	2
6-34	. . Spring washer	906990	2
	. Plug for heater line aperture, early production, taper thread W 3/8" - 19/1"	16317	1
	. Plug for heater line aperture, late production, taper thread NPTF 3/8" - 18/1"	180741	1
6-35	<u>Radiator hose</u> , upper, length = 90 mm	87994	1
6-36	Radiator hose, lower, radiator unit - engine, early production, length = 350 mm	88131	1
	Radiator hose, lower, radiator unit - engine, late production, length = 255 mm	89684	1
6-37	. Hose clamp	18976	4
6-38	<u>Radiator unit</u>	28471	1
6-39	. Cap for radiator unit, alt. 1	88464	1
	. Cap for radiator unit, alt. 2 (pressure cap)	87842	1
6-40	. Drain cock on radiator unit	87502	1
6-41	Bolt for radiator unit	902251	4
6-42	. Nut	151215	4
6-43	. Base washer	11961	4
6-44	. Spring washer	906987	4
6-45	<u>Radiator blind</u>	89757	1
	. Screw, early production	115474	2
	. . Base washer, early production	120085	2
6-46	. Screw (self-threading), late production	105821	2
6-47	. . Base washer, late production	120085	2
6-48	. . Nut, late production	95258	2
6-49	Chain for radiator blind	88436	1
6-50	. Ring for chain	88495	1
6-51	Chain lock	88434	1
6-52	. Screw	107400	2

1. Fitted in conjunction with radiator hose No. 88131. Replaces early production elbow bend without heater line aperture. From spare parts point of view when the early production elbow bend is replaced 1 seal plug must be fitted simultaneously.

2. Fitted in conjunction with radiator hose No. 89684.