



Fig. 2. Cylinder head and appurtenant parts

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
2- 1	<u>Cylinder head, complete</u>	403410 ¹⁾	1
	Cylinder head, complete	403743 ²⁾	1
	Cylinder head, complete	403749 ³⁾	1
2- 2	. Valve guide	403390	8
2- 3	. Sleeve for push rod, for cylinder head No. 403410, early production, brass	403140	8
	. Sleeve for push rod, for cylinder head No. 403410, late production, steel	403576	8
	. Sleeve for push rod, for cylinder head No. 403743	403576	8
	. Sleeve for push rod, for cylinder head No. 403749	403679	8
2- 4	. Plug, diam. = 50 mm	70792	1
2- 5	. Plug for oil channel, taper thread 1/8"	16325	1
	. Plug for heater outlet, taper thread 3/8" (for early production type of cylinder head No. 403410)	16317	1
2- 7	. Water distributor pipe	403411	1
2- 8	<u>Gasket</u> for cylinder head	403598	1
2- 9	Stud for cylinder head, up to engine No. 109484	17989	12
	Stud for cylinder head, from engine No. 109485 onwards	190066	12
2-10	. Nut	10567	12
	<u>Thermostat housing; see Cooling System</u>		
2-11	<u>Induction manifold</u>	403055	1
2-12	. Plug, 1/8"	16325	1
2-13	Guide sleeve for induction manifold, in cylinder head	403058	2
2-14	Hose nipple for windscreen wiper	180003	1

1. Up to engine No. 109484. Intended for sparking plugs with a diameter of 10 mm. The present type, unlike the early production type is not fitted with a heater outlet aperture. When changing over from the early production type to the present type see under the heading Thermostat housing.

2. Engines Nos. 109485-119105. Intended for sparking plugs with a diameter of 10 mm. Replaced by 1 cylinder head No. 403749 and 4 sparking plugs with diameters of 14 mm Part No. 407211.

3. From engine No. 119106 onwards Intended for use with sparking plugs with a diameter of 14 mm.

Fig.

<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
2-15	<u>Exhaust manifold</u> , complete	403082 ¹⁾	1
2-16	. Bushing for shutter spindle	61843	2
2-17	. Shutter	403061	1
2-18	. . Spindle	403062	1
2-19	. Lever on spindle	61867	1
2-20	Pin for spring	70867 ¹⁾	1
2-21	Spring, pin - lever	61869 ¹⁾	1
2-22	Thermostat coil for shutter	61846 ¹⁾	1
2-23	. Washer	18696 ¹⁾	1
2-24	. . Cotter pin	907822 ¹⁾	1
2-25	Retainer for thermostat coil	70866 ¹⁾	1
2-26	. Screw	14145 ¹⁾	1
2-27	. . Base washer	906824 ¹⁾	1
	<u>Exhaust manifold</u>	403678 ²⁾	1
2-28	Gasket (steel-asbestos) for induction and exhaust manifolds	403455 ³⁾	2
2-29	Gasket (steel-asbestos) for exhaust manifold	403454 ³⁾	1
2-30	Stud for induction and exhaust manifolds, length = 52 mm	17081	2
2-31	Stud for induction and exhaust manifolds, length = 80 mm	17990	1
2-32	Stud for induction and exhaust manifolds, length = 90 mm	130080	1
2-33	. Nut	17624	4
2-34	Tensioner stay	403057	4
2-35	Bolt, induction manifold - exhaust manifold	902317	4
2-36	<u>Protector cover</u> over valves	403086	1
2-37	. Gasket	403087	1
2-38	. Castellated nut	403097	2
2-39	. . Lock ring	403098	2
2-40	Breather cap, complete	403367	1
2-41	. Gasket	16340	1

1. Up to engine No. 109484.

2. From engine No. 109485 onwards.

3. Early production gaskets of copper-asbestos cannot be fitted in conjunction with these gaskets.