



Fig. 1. Cylinder block and appurtenant parts

<u>Fig.</u>		- 5 -	<u>Engine block</u>	
<u>No.</u>	<u>Description</u>		<u>Part No.</u>	<u>Qty</u>
<u>ENGINE BLOCK</u>				
1-1	<u>Cylinder block</u> , complete		403304 <sup>1)</sup>	1
	. Set of pistons, complete, standard size		54638	1
	. Cap for crankshaft bearing		N.S.S.	
	. . Guide sleeve		70415	6
	. . Stud		17041	6
	. . . Nut		150104	6
	. . . Lock washer (not included in complete cylinder block)		15232	3
	. Bushing for camshaft forward bearing journal		403110	1
	. Bushing for camshaft intermediary bearing journal		403111	1
	. Bushing for camshaft rear bearing journal		403112	1
	. Expander washer for camshaft		403194	1
	. Plug, diam. = 50 mm		70792	3
	. Plug in rear end, diam. = 25 mm (for earlier production blocks only)		403195	1
	. Plug for oil channel		403141	2
	. Plug for oil channel, 1/8" thread		16318	3
	. . Copper gasket		18665	3
	. Screw connection for oil filter hose		180002	1
1-2	<u>Side cover</u> for push rods, without breather pipe aperture		403051	1
1-3	Side cover for push rods, with breather pipe aperture		403050	1
1-4	. Gasket		403052	2
1-5	. Bolt		902251	12
1-6	. . Copper washer		11991	12
1-7	<u>Breather pipe</u>		403231	1
1-8	. Gasket		60924	1
1-9	. Bolt		902288	1
1-10	. . Washer		11962	1
1-11	Drain cock for coolant, in block		82744	1
1-12	<u>Timing gear casing</u>		403072	1
1-13	. Felt ring for crankshaft		19236	1
1-14	Gasket for timing gear casing		403075	1
1-15	Seal plate		403073	1
1-16	. Gasket		403074	1

1. Note that the cylinder block No. 403304, now stocked, can only be fitted in conjunction with impeller No. 403853 See water pump.

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
1-17	Bolt for timing gear casing and seal plate, length = 8 mm	100101	2
1-18	Bolt for timing gear casing and seal plate, length = 16 mm	902253	8
1-19	. Nut	906575	4
1-20	. Spring washer	906987	7
1-21	. Copper washer	11991	3
1-22	Bolt for seal plate, length = 19 mm	902279	4
1-23	. Spring washer	906990	4
1-24	<u>Flywheel housing</u> , complete	403477 <sup>1)</sup>	1
1-25	. Setting indicator for ignition	403270	1
1-26	Guide pin for flywheel housing	17125	2
1-27	Bolt for flywheel housing, length = 30 mm	902306	4
1-28	Bolt for flywheel housing, length = 40 mm	902308	2
1-29	. Base washer	11963	1
1-30	. Spring washer	906993	2
1-31	. Lock washer, double	15269	2
	Breather cover (cloth element), early production	80802	1
1-32	<u>Protector cover</u> , lower, for flywheel and clutch	87195	1
1-33	. Bolt	902279	5
1-34	. . Base washer	11962	6
1-35	. . Spring washer	906990	5

1. Replaces early production flywheel housing with breather cover.