



Fig. 20. Master cylinder

Master cylinder

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
	<u>MASTER CYLINDER</u>		
	<u>Master cylinder, complete</u>	87694	1
20- 1	. Housing	86600	1
20- 2	. . Filler cap	86420	1
20- 3	. . . Gasket	86421	1
20- 4	. Plunger, complete	86601	1
20- 5	. . Rubber ring on plunger	86602	1
20- 6	. Stop washer for plunger	120013	1
20- 7	. . Lock ring	118013	1
20- 8	. Rubber gasket, plunger - return spring	86604	1
20- 9	. Return spring, complete, with valve and washer	86791	1
20-10	. . Return spring with washer	86792	1
20-11	. . Valve	86794	1
20-12	. Valve seat, rubber	86609	1
20-13	. Push rod for plunger	86610	1
20-14	. . Rubber cover	86611	1
20-15	. Three-way junction	87697	1
20-16	. . Banjo bolt	81416	1
20-17	. . . Gasket, inner	18817	1
20-18	. . . Gasket, outer	81415	1
	Bolt for master cylinder, length = 14 mm	101924	2
	Bolt for master cylinder, length = 75 mm	902291	1
	. Nut	906576	1
	. Spring washer	906990	3
	<u>Brake contact, complete</u>	62309	1
	. Contact screw	14184	2
	. . Lock washer	951690	2

Brake lines

<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>BRAKE LINES</u>		
<u>Copper piping, 3/16"</u> , early production	15800	x)
<u>Steel piping, 3/16"</u> , late production	18922	x)
. Union nut	87698	10
. Protector cover (metal) for copper piping	13880	x)
Three-way junction at rear axle housing	87696	1
. Bolt	902256	1
. . Spring washer	906987	1
<u>Brake hose</u> at front wheel and rear axle housing	87695	3
. Gasket	18651	3
. Lock washer	80939	3
Clamp for pipe, diam. = 5 mm	951187	1
Clamp for pipe, diam. = 7 mm	951188	1
Clamp for pipe, diam. = 8 mm	18301	1
Double clamp for pipe	18376	3
Double clamp for pipe	18394	1
Double clamp for pipe	121572	3
Screw for clamps, length = 12 mm	106916	2
Screw for clamps, length = 14 mm	14023	4
. Nut	906574	6
. Spring washer	906985	6
Rubber bushing for copper piping	90882	1
Rubber bushing for steel piping	88273	1

x. State required length.