

Fig.

<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
<u>OPERATING CONTROLS</u>			
<u>STEERING GEAR</u>			
	<u>Steering gear</u> , complete, Identification No. T-13287	250024 ¹⁾	1
22a- 1	. <u>Steering gear housing</u> , complete	67420	1
22a- 2	. . Bushing	18280	2
22a- 3	. . Lower cover with oil pipe	67421	1
22a- 4	. . Oil seal, complete, for shaft	114401	1
22a- 5	. . . Cork gasket	15558	1
	. Side cover for steering gear housing, early production	67422	1
	. . Plug for oil filling, 1/8" taper thread	16325	1
22a- 6	. Side cover for steering gear housing, late production	67508	1
22a- 7	. . Plug for oil filling, 3/4" taper thread	16353	1
22a- 8	. . Adjuster screw	14987	1
22a- 9	. . . Nut	951755	1
22a-10	. Gasket for side cover	67423	1
22a-11	. Bolt for side cover	921825	4
22a-12	. . Copper washer	951702	2
22a-13	. . Spring washer	906993	2
22a-14	. <u>Jacket tube</u> , complete	67479	1
22a-15	. . Ball bearing	181017	1
22a-16	. . . Spring (not included in complete steering gear)	87985	1
22a-17	. . . Washer (not included in complete steering gear)	87984	1
22a-18	. Clamp, complete, for jacket tube	67405	1
22a-19	. . Bolt	921629	1
22a-20	. . . Nut	921781	1
22a-21	. . . Base washer	18733	1
22a-22	. <u>Upper cover</u> for steering gear housing	67425	1
22a-23	. . Shim, thickness = 0.002"	67426	x)
	thickness = 0.003"	67427	x)
	thickness = 0.010"	67428	x)
22a-24	. Bolt for upper cover	921823	3
22a-25	. . Spring washer	906993	3

1. Up to chassis No. 80522 except Nos. 76001-76092, 76094-80521.

x. Order as required.

Steering gear

<u>Fig.</u>			
<u>No.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
22a-26	. Felt ring on steering shaft (not included in complete steering gear)	11335	1
22a-27	. <u>Steering shaft</u> , complete, with pressed on steering worm	67429	1
22a-28	. . Nut	80544	1
22a-29	. Ball for steering worm bearing	67089	22
22a-30	. Outer ring	67430	2
22a-31	. . Lock ring	118012	2
22a-32	. <u>Shaft</u> , complete	67431	1
22a-33	. . Nut	19523	1
22a-34	. . . Spring washer	906998	1
22a-35	. Cotter pin for nut (not included in complete steering gear)	907860	1
22a-36	Bolt for steering gear	102021 ¹⁾	3
22a-37	. Lock washer	951698 ¹⁾	3
22a-38	. Spacer sleeve, length = 87 mm	88394 ¹⁾	3
22a-39	Thrust washer, inner, thickness = 2 mm	88395 ¹⁾	1
22a-40	Thrust washer, outer, thickness = 3 mm	88396 ¹⁾	1
22a-41	. Rubber spacer, inner, thickness = 6 mm	88397 ¹⁾	1
22a-42	. Rubber spacer, outer, thickness = 4 mm	88398 ¹⁾	1
22a-43	. . Sleeve for rubber spacer	88400 ¹⁾	6
22a-44	etc. see pages 113-115.		

1. Up to chassis No. 80522 except Nos. 76001-76092, 76094-80521.