



VOLVO  
KA 202

Fig. 22b. Steering gear, Part No. 250051



<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
22b-32	. <u>Steering shaft</u> with pressed on worm gear	85615	1
22b-33	. . Ball bearing ring, upper	85616	1
22b-34	. . Ball bearing ring, lower	85617	1
22b-35	. . Ball retainer with balls (ball ring)	85618	2
22b-36	. . Nut	80544	1
	. . . Lock washer	651749	1
22b-37	. . Felt ring	122042	1
	Bolt for steering gear	902317 <sup>1)</sup>	3
	. Lock washer	951699 <sup>1)</sup>	3
22a-44	<u>Steering wheel</u>	88320 <sup>2)</sup>	1
	Steering wheel	88815 <sup>3)</sup>	1
22a-28	. Nut (included in complete steering gear)	80544	1
	. . Lock washer	651749	1
22a-45	Spacer sleeve for steering wheel	88457 <sup>2)</sup>	1
	Spacer sleeve for steering wheel	88834 <sup>3)</sup>	1
22a-46	<u>Horn ring</u> , complete, with contact washer	88228	1
22a-47	. Horn ring	N.S.S.	
22a-48	. . Horn button (emblem)	88235	1
22a-49	. . Rubber ring	88236	1
22a-50	. Contact washer, upper, with retainer	88231	1
22a-51	. Spring between contact washers	88274	1
22a-52	. Contact washer, lower, with retainer	88237	1
22a-53	. Rubber bushing	88240	3
22a-54	. Base washer	120098	6
22a-55	. . Cotter pin	907810	3
22a-56	Screw for lower contact washer	115878	1
22a-57	<u>Horn cable</u> , complete	88467	1
22a-58	. Rubber cover	83694	1
22a-59	. Casing for spring	87807	1
22a-60	. . Spring	82385	1
22a-61	. Bushing for cable	88244	1
22a-62	. Cable terminal	11423	1
22a-63	<u>Support</u> for jacket tube	87413	1
22a-64	. Clamp	87414	1

1. From chassis No. 80523 onwards as well as Nos. 76001-76092, 76094-80521.

2. Up to chassis No. 26904.

3. From chassis No 26905 onwards.

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
22a-65	. Rubber bushing	82489	1
22a-66	Bolt for support and clamp	902279	2
22a-67	. Spring washer	906990	2
22a-68	Nut washer	87612	1
	Rubber seal at jacket tube	90612 <sup>1)</sup>	1
	Rubber seal at jacket tube	89937 <sup>2)</sup>	1
22a-69	<u>Pitman arm</u>	88445 <sup>3)</sup>	1
	Pitman arm	88914 <sup>4)</sup>	1
22a-33	. Nut (included in complete steering gear)	19523	1
22a-34	. . Spring washer	906988	1
22a-35	. . Cotter pin	907860	1
	<u>Pitman arm</u>	89756 <sup>5)</sup>	1
	Pitman arm	651796 <sup>6)</sup>	1
	. Nut (included in complete steering gear)	10523	1
	. . Cotter pin (included in complete steering gear)	907862	1
	<u>Steering rods and tie rods; see Front axle section</u>		
	<u>Switch for directional indicator up to chassis No. 26904</u>		
	<u>Switch, consisting of:</u>		
22a-70	. Housing for switch (on jacket tube)	88455	1
22a-71	. . Clamp bolt	105181	1
22a-72	. <u>Switch</u>	88316	1
22a-73	. . Screw	14065	2
22a-74	. Lever	88761	1
22a-75	. . Companion flange	88762	1
22a-76	. . Rubber cushion	88469	1
22a-77	. . Adjuster washer	11960	1
22a-78	. . . Cotter pin	907821	1
22a-79	. Companion sleeve on steering wheel	88763	1
22a-80	. . Screw	14284	2
22a-81	. <u>Lever</u> for switch	117109	1

1. Up to chassis No. 87100.

2. From chassis No. 87101 onwards.

3. Up to chassis No. 37004.

4. For chassis Nos. 37005-76000, 76093, 80522.

5. For chassis Nos. 76001-76092, 76094-80521, 80523-129103, 129124-129145, 129147-129174.

6. From chassis No. 129175 onwards as well as Nos. 129104-129123, 129146.

<u>Fig.</u>	<u>Description</u>	<u>Part No.</u>	<u>Qty.</u>
22a-82	. . Button	88321	1
22a-83	. <u>Automatic blinker unit</u>	89111	1
22a-84	. . Spring clamp	88769	1
22a-85	. Cable harness, switch - automatic blinker unit	88803	1
	<u>Switch for directional indicators from chassis</u>		
	<u>No. 26905 onwards.</u>		
	<u>Switch, complete, consisting of:</u>		
22a-70	. Housing for switch (on jacket tube)	88833	1
22a-71	. . Clamp screw	105181	1
22a-72	. <u>Switch</u> with cables	88835 <sup>1)</sup>	1
	. Switch with cables	89473 <sup>2)</sup>	1
22a-73	. . Screw	115493	4
	. . . Lock washer	951692	4
	. Slotted pin in steering wheel, for cancellation	951126	1
22a-81	. <u>Lever</u> for switch	88836 <sup>3)</sup>	1
	. . Companion ring, lever - switch	88837 <sup>3,5)</sup>	1
	. Lever with companion ring for switch	89480 <sup>4)</sup>	1
	. . Nut	151229 <sup>4)</sup>	1
22a-83	. <u>Automatic blinker unit</u>	89111	1
22a-84	. . Spring clamp	88769	1

1. For chassis Nos. 26905-56220.
2. From chassis No. 56221 onwards.
3. For chassis Nos. 26905-65061.
4. From chassis No. 65062 onwards.
5. Replaced by 1 lever No. 89480.