



VOLVO
KA 189

Fig. 20

Fig. No.	Description	Part No.	Qty.
<u>POWER TRAIN</u>			
<u>CLUTCH</u>			
	Clutch, cpl.	651951	1
20- 1	. Metal cover	87959	1
20- 2	. Thrust plate	87960	1
20- 3	. Clutch spring	651990	6
20- 4	. Lever	87962	3
20- 5	. Spring	87963	3
20- 6	. Key	87964	3
20- 7	. Bolt with nut	87965	3
20- 8	. Cross pin	87968	3
20- 9	Bolt	102701	6
20-10	. Spring washer	906990	6
20-11	Clutch disk, cpl.	659699	1
	. Set of clutch linings, cpl.	54033	1
20-12	. . Rivet	952493	16
20-13	<u>Withdrawal bearing</u> , SKF 225073	19561	1
20-14	<u>Withdrawal fork</u>	87199 ¹⁾	1
	<u>Withdrawal fork</u>	657593 ²⁾	1
20-15	Guide pin	87572	1
20-16	Spring washer	906990	1
20-17	Bolt	100185	1
20-18	Base washer	11962	1
20-19	Lock washer	951697	1
20-20	Ball shell	87573	1
20-21	Lock ring	87574	1
20-22	Return spring	83242 ³⁾	1
	Return spring	657987 ⁴⁾	1
20-23	Bolt	14503 ³⁾	1
20-24	Anchorage	655993	1
20-25	Bolt	902279	2
20-26	Spring washer	906990	2

1. Early prod. with aperture for return spring anchorage. Replaced by 1 withdrawal fork No. 657593 and 1 spring No. 657987.

2. Late prod. with slot for return spring anchorage.

3. Fitted in conjunction with withdrawal fork No. 87199.

4. Fitted in conjunction with withdrawal fork No. 657593.