



Fig. 27

Fig. No.	Description	Part No.	Qty.
27-29	. . Spacer ring	86578	1
27-30	. . Oil slinger	87659	1
27-31	. . Oil seal	88391	1
27-32	. . Gasket	87661	1
27-33	. . <u>Companion flange</u> , cpl.	87662	1
27-34	. . . Dust slinger	87663	1
27-35	. . Nut	950388	1
27-36	. . Base washer	906832	1
27-37	. <u>Gasket</u>	87670	1
27-38	. Bolt, l = 32	902280	7
	. Bolt, l = 35	902283	1
27-39	. Stud	130077	2
27-40	. Nut	906576	2
27-41	. Spring washer	906990	10
27-42	<u>Axle shaft</u> (final drive)	88706 ¹⁾	2
	<u>Axle shaft</u> (final drive)	659453 ²⁾	2
27-43	Ball bearing, SKF 32207	19577	2
27-44	Shim, Th. = 0.10	86891	*
	Th. = 0.35	86890	*
	Th. = 1.00	86889	*
	Th. = 1.50	651794	*
27-45	Oil seal, inner	114046	2
27-48	<u>Hub</u> , cpl.	653326	2
27-49	. Wheel bolt	654490	10
27-50	<u>Oil seal</u> , cpl.	88708	2
27-51	. Felt ring	19246	2
27-52	Key, depth = 8	86856	2
	Key, depth = 6	160553	2
27-53	Nut, alt. 1, 20 x 1.5-18	10506	2
	Nut, alt. 2, 7/18" x 14-165	153031	2
27-54	Base washer, alt. 1, 20.5 x 35 x 3	80114	2
	Base washer, alt. 2, 23 x 41.3 x 3.5	120267	2
27-55	Cotter pin	907861	2

1. Early prod. Recognised by the fact that the key groove has a depth of 5 mm., and the key a depth of 8 mm. Replaced by 1 pc. 659453 and 1 pc. 160553.
 2. Late prod. Recognised by the fact that the key groove has a depth of 2.85 mm., and the key a depth of 6 mm.
- * Order as required.