



Fig. No.	Description	Part No.	Q
<u>SPICER REAR AXLE</u>			
	<u>Rear axle, cpl., ratio 4.56:1 (9 x 41)</u>	655713	
28- 1	. Rear axle housing, cpl.	655997	
28- 2	. . Cap	N.S.S.	
28- 3	. . Bolt	924307	
28- 4	. . Oil drain plug	952078	
28- 5	. Plug	16324	
28- 6	. Inspection cover, cpl.	89253	
28- 7	. . Plug	952359	
28- 8	. Gasket	89254	
28- 9	. Bolt	921822	1
28-10	. Spring washer	906990	1
	. <u>Differential, cpl., without drive pinion and ring gear</u>	89672	
28-11	. . Differential housing	89670	
28-12	. . Differential side gear	89673	
28-13	. . . Thrust washer, Th. = 0.75"	120620	
	Th. = 0.95"	656102	
	Th. = 1.10"	656103	
	Th. = 1.25"	656104	
	Th. = 1.55"	656105	
28-14	. . Differential side pinion	89674	
28-15	. . . Thrust washer	87651	
28-16	. . Stop shaft	89259	
28-17	. . . Lock pin	81369	
28-18	. . Spacer sleeve	87648	
28-19	. Drive pinion and ring gear, ratio 4.56:1 (9 x 41)	89675	
28-20	. . Bolt	102721	
28-21	. . Lock washer	120333	
	. <u>Differential bearing, consisting of:</u>		
28-22	. . Bearing cone, SKF:3K - 24780	181190	
28-23	. . Bearing cup, SKF:3K - 24721	181191	
28-24	. Shim, Th. = 0.003"	81374	
	Th. = 0.005"	81375	
	Th. = 0.010"	120622	
	Th. = 0.030"	81377	

\* Order as required.

Fig. No.	Description	Part No.	Qty.
	. <u>Drive pinion bearing, rear, consisting of:</u>		
28-25	. . Bearing cone, SKF:2K - 31594	181218	1
28-26	. . Bearing cup, SKF:2K - 31520	18453	1
28-27	. Shim, Th. = 0.003"	81383	*
	Th. = 0.005"	81384	*
	Th. = 0.010"	120623	*
	. <u>Drive pinion bearing, forward, consisting of:</u>		
28-28	. . Bearing cone, SKF:2K - 02872	18450	1
28-29	. . Bearing cup, SKF:2K - 02820	18451	1
28-30	. Shim, Th. = 0.003"	81379	*
	Th. = 0.005"	81380	*
	Th. = 0.010"	120621	*
	Th. = 0.030"	81382	*
28-31	. Oil slinger	80506	1
28-32	. Oil seal	80507	1
28-33	. Gasket	80508	1
28-34	. <u>Companion flange, cpl.</u>	89263	1
28-35	. . Dust slinger	81388	1
28-36	. Nut	88726	1
28-37	. Washer	80513	1
28-38	. <u>Axle shaft (final drive shaft)</u>	89679	2
	. <u>Roller bearing, consisting of:</u>		
28-39	. . Bearing cone, SKF:14132 T	181217	2
28-40	. . Bearing cup, SKF:14276	181189	2
28-41	. Shim, Th. = 0.005"	89681	*
	Th. = 0.010"	89682	*
	Th. = 0.035"	89683	*
	Th. = 0.060"	659868	*
28-42	. Oil seal, inner	114257	2
28-43	. Spacer washer	87693	2
28-44	. Gasket	87711 <sup>1)</sup>	4
28-45	. Screw	102089	8
28-46	. Nut	921782	8
28-47	. Base washer	11963	8
	. Lock washer	951699	8
28-48	<u>Hub, cpl.</u>	653326	2
28-49	. Wheel bolt	654490	10
28-50	Oil seal, cpl.	88708	2
28-51	. Felt ring	19246	2
28-52	Key	160553 <sup>2)</sup>	2
28-53	Nut	153031 <sup>2)</sup>	2
28-54	Base washer	120267	2
28-55	Cotter pin	907861	2

1. Not included in complete rear axle.

2. Included in complete rear axle.

\* Order as required.