

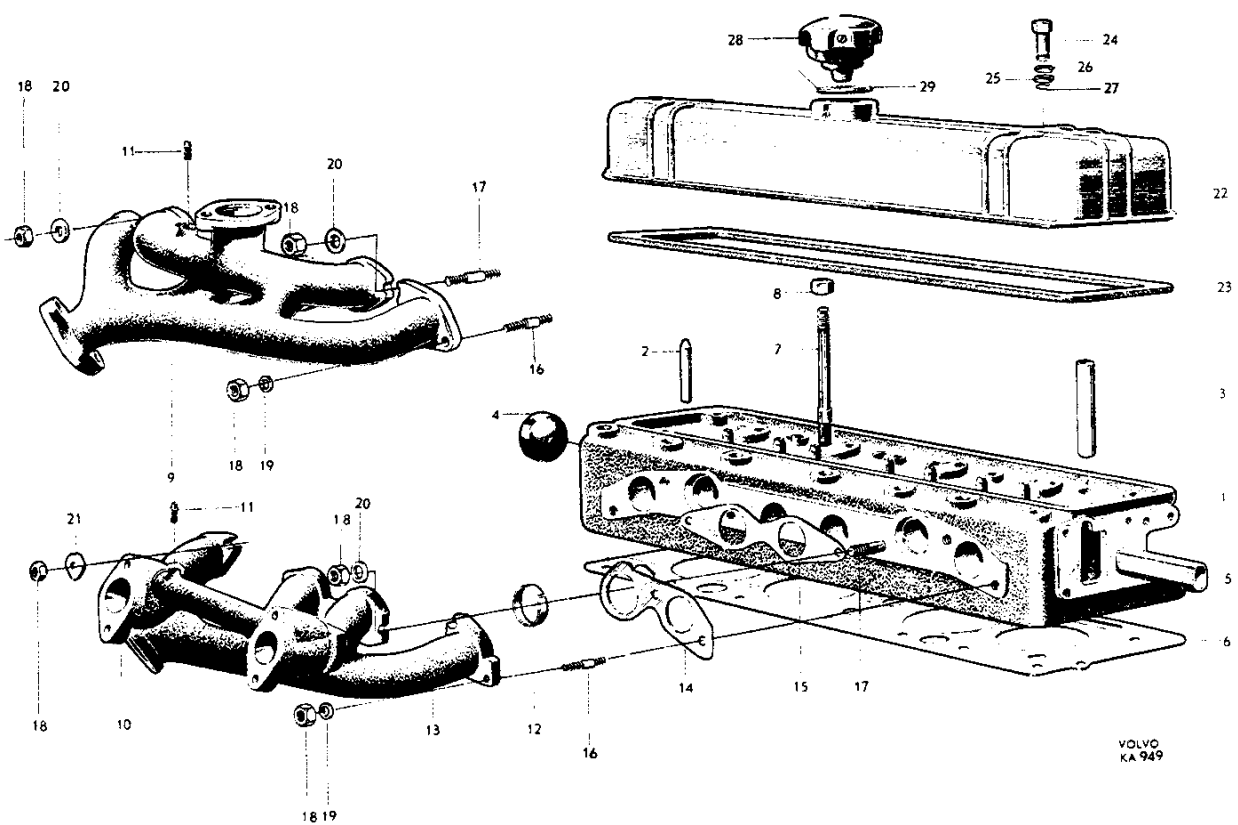


Fig.2

Fig. No.	Description	Part No.	A	B 16 B	D
CYLINDER HEAD					
2- 1	Cylinder head, cpl.	403938	1		
	Cylinder head, cpl.	403939		1	1
2- 2	. Valve guide	403390	8	8	8
2- 3	. Sleeve	403747	8	8	8
2- 4	. Flushing plug	70792	1	1	1
2- 5	. Water distributor pipe	403411	1	1	1
2- 6	Gasket	403808	1	1	1
2- 7	Stud, l = 128	190066	10	12	10
	Stud, l = 132	191091	2		2
2- 8	Nut	10567	12	12	12
2- 9	Intake and exhaust manifolds	403831 ¹⁾	1		1
	Intake and exhaust manifolds	418101 ²⁾	1		1
2-10	Intake manifold	403917		1	
2-11	Plug	16325	1	1	1
2-12	Guide sleeve	403815	2	2	2
2-13	Exhaust manifold	403895		1	
2-14	Gasket	403833	2	2	2
2-15	Gasket	403832	1	1	1
2-16	Stud, l = 40	924064	2	1	2
2-17	Stud, l = 42	924065	4	5	4
2-18	Nut	17624	6	6	6
2-19	Washer, D = 16	951717	2	3	2
2-20	Washer, D = 22	191169	4	2	4
2-21	Washer, heart-shaped	403918		2	
2-22	Valve casing, cpl.	403086	1		
	Valve casing, cpl.	403520		1	1
	. Collar, early prod. without flange	403019	1		1
	. Collar, late prod. with flange	N.S.S.	1	1	
2-23	Gasket	403087	1	1	1
2-24	Cap nut	403097	2		
	Cap nut	150146		2	2
2-25	Packing	190817	2	2	2
2-26	Washer	403990	2		
	Washer	403996		2	2
2-27	Lock ring	403098	2	2	2
2-28	Breather cap, cpl.	403515	1	1	1
2-29	. Gasket	940096	1	1	1

1. Up to engine No. 103492.
2. W.e.f. engine No. 103493.