



Fig. 1

Fig. No.	Description	Part No.	Engine		
			A	B 16 B	D
1- 1	Cylinder block, cpl.	403937	1	1	1
	. Pistons sets, see crankshaft and related parts	-			
	. Crankshaft bearing cap	N.S.S.			
	. Guide sleeve	70415	6	6	6
	. Stud	17041	6	6	6
	. Nut	150104	6	6	6
	. Lock washer	15232 <sup>1)</sup>	3	3	3
	. Camshaft bushing, forward	403110	1	1	1
	. Camshaft bushing, center	403111	1	1	1
	. Camshaft bushing, rear	403112	1	1	1
	. Seal washer for camshaft	403194	1	1	1
	. Flushing plug, D = 50 (1.97")	70792	3	3	3
	. Plug, 1/4" pipe thread in front end	952075	1	1	1
	. Plug for oil channel in rear end	955081	2	2	2
	. Plug for oil channel, 1/8" pipe thread and hexagon head	16318	2	2	2
	. Copper packing	18665	2	2	2
	. Plug for oil channel, 1/8" pipe thread, slotted head	16325	1	1	1
	. Plug, D = 18 (0.71") in right side	190682	1	1	1
	. Plug in hole for generator anchorage	180725	3	3	3
	. Copper packing	11992	3	3	3
	. Guide pin for flywheel housing	17125	2	2	2
1- 2	Inspection cover, rear	403051	1	1	1
1- 3	Inspection cover, forward	403050	1	1	1
1- 4	Gasket	403052	2	2	2
1- 5	Bolt	902251	12	12	12
1- 6	Copper packing	11991	12	12	12
1- 7	Breather pipe	418012	1	1	1
1- 8	Gasket	60924 <sup>2)</sup>	1	1	1
	Gasket	191101 <sup>3)</sup>	1	1	1
1- 9	Bolt	902288	1	1	1
1-10	Copper packing	11992	1	1	1
1-11	Drain cock	82744	1	1	1
1-12	Timing gear casing, cpl.	403893	1	1	1
1-13	. Felt ring	190537	1	1	1
1-14	Gasket	403075	1	1	1
1-15	Seal plate	403073	1	1	1
1-16	Gasket	403074	1	1	1
1-17	Bolt, l = 8 (0.32")	100101	2	2	2
1-18	Bolt, l = 16 (0.63")	902253	8	8	8
1-19	Nut	906575	4	4	4
1-20	Spring washer	906987	7	7	7
1-21	Copper packing	11991	3	3	3

1. Early prod. Sufficient locking is obtained without a lock washer.

2. Early prod. Cork gasket.

3. Late prod. Rubber gasket.

Engine  
Cylinder block

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Fig. No.	Description	Part No.	B 16		
			A	B	D
1-22	Bolt, l = 19 (0.75")	902279	4	4	4
1-23	Spring washer	906990	4	4	4
1-24	Flywheel casing, cpl.	418134	1	1	1
1-25	. Setting indicator	190222	1	1	1
1-26	Guide pin	17125	2	2	2
1-27	Bolt, l = 30 (1.18")	902306	4	4	4
1-28	Bolt, l = 40 (1.58")	105234	2	2	2
1-29	Base washer	190523	2	2	2
1-30	Spring washer	18876	2	2	2
1-31	Lock washer	15269	2	2	2
1-32	Protector casing	87195	1	1	1
1-33	Bolt	902279	6	6	6
1-34	Washer	11962	6	6	6
1-35	Spring washer	906990	6	6	6