



Fig.33

Master cylinder

Brake lines

Fig. No.	Description	Part No.	Qty.
<u>MASTER CYLINDER</u>			
	<u>Master cylinder, cpl.</u>	87694	1
33- 1	. Housing	86600	1
33- 2	. Filler cap	86420	1
33- 3	. Gasket	86421	1
33- 4	. Plunger, cpl.	86601	1
33- 5	. . Rubber ring	86602	1
33- 6	. Stop washer	120013	1
33- 7	. Lock ring	118013	1
33- 8	. Rubber gasket	86604	1
33- 9	. Return spring	86792	1
33-10	. Valve	86794	1
33-11	. Valve seat	86609	1
33-12	. Push rod	86610	1
33-13	. Rubber casing	86956	1
33-14	. T-pipe	87697	1
33-15	. Banjo bolt	81416	1
33-16	. Packing, inner	18817	1
33-17	. Packing, outer	81415	1
	Screw for master cylinder, $l = 9/16''$	101924	2
	Screw for master cylinder, $l = 3''$	902291	1
	Nut	906576	1
	Spring washer	906990	3
	Brake contact, cpl.	319552	1
	Contact screw	115114	2
<u>BRAKE LINES</u>			
	Brake line, cpl., for L front wheel, $l = 485 (19'')$	86828	1
	Brake line, cpl., for R front wheel, $l = 935 (36 \frac{1}{2}'')$	86829	1
	Brake line, cpl., for L rear wheel	86831	1
	Brake line, cpl., for R rear wheel	86832	1
	. Bolt	921603	2
	. Washer	951716	2
	. Spring washer	906988	2
	Steel piping $3/16''$ for other brake lines	954313	*
	. Union nut	87698	2
	Brake hose at front wheel	87695	2
	Brake hose at rear axle casing	87695	1
	Gasket	18651	3
	Lock washer	80939	3

* State required length.

Fig. No.	Description	Part No.	Qty
	T-pipe at rear axle casing	87696	1
	Bolt	921607	1
	Spring washer	906987	1
	Clamp for pipe, diam. = 3/16"	18335	1
	Clamp for pipe, diam. = 5/16"	18301	1
	Clamp for pipe, l = 9 13/16"	18355	3
	Double clamp for pipe, diam. = 5/16" and 5/16" respectively	18376	1
	Double clamp for pipe, diam. = 1/4" and 3/8"	121572	4
	Screw, No. 8	107401	2
	Screw, No. 10	190665	2
	Nut	906574	2
	Lock washer	951693	2