



Fig.31

Fig. No.	Description	Part No.	Qty.
	<u>REAR WHEEL BRAKES</u>		
	Rear wheel brakes, cpl., L	89987 ¹⁾	1
	Rear wheel brakes, cpl., R	89988 ¹⁾	1
31- 1	. <u>Backing plate</u> , cpl., L	89703	1
	. <u>Backing plate</u> , cpl., R	89704	1
31- 2	. . Bolt	89700	4
31- 3	. . Base washer	120141	4
31- 4	. . Spring washer	88995	4
31- 5	. . Adjuster cam	656337	2
31- 6	. . Adjuster cam	88997	2
31- 7	. <u>Brake shoe</u> , forward, L, cpl.	655667 ²⁾	1
	. <u>Brake shoe</u> , forward, R, cpl.	655668 ²⁾	1
31- 8	. . Brake lining, alt. 1, for bonding	88168	2
	. . Brake lining, alt. 2, for riveting	87929	2
	. . Rivet for lining No. 87929	952494	16
	. . <u>Self-adjusting unit</u> , consisting of:		
31- 9	. . Adjuster pin	87913	2
31-10	. . Damping spring	88611	2
31-11	. . Guide pin	87916	2
31-12	. . Quadrant and lever, L	651926	1
	. . Quadrant and lever, R	651927	1
	. . Quadrant	N.S.S.	
	. . Lever	N.S.S.	
31-13	. . Lock spring, L	88755	1
	. . Lock spring, R	88756	1
31-14	. . Spring	87921	2
31-15	. <u>Brake shoe</u> , rear, L, cpl.	657279 ²⁾	1
	. <u>Brake shoe</u> , rear, R, cpl.	657280 ²⁾	1
	. . <u>Brake shoe</u> , rear, cpl.	657281 ²⁾	2
31-16	. . . Brake lining, alt. 1, for bonding	88169	2
	. . . Brake lining, alt. 2, for riveting	87930	2
	. . . Rivet for lining No. 87930	952494	16
31-17	. . Lever, L	88831	1
	. . Lever, R	88832	1
31-18	. . Lock washer	88830	2
31-19	. Link	87928	2
31-20	. Base washer	26885	8
31-21	. Spring washer	89705	4
31-22	. Lock washer	89652	4
31-23	. Return spring	87925	2
31-24	. Anchorage spring	87926	2

1. Not stocked.

2. Only stocked with bonded linings.

Rear wheel brakes

Fig. No.	Description	Part No.	Qty.
31-25	. <u>Wheel brake cylinder, cpl.</u>	87451	2
31-26	. . Housing	87457	2
31-27	. . Air-venting nipple	87462	2
31-28	. . Plunger	87454	4
31-29	. . Rubber packing	87455	4
31-30	. . Spring	87456	2
31-31	. . Rubber casing	87461	4
31-32	. Bolt	921802	4
31-33	. Spring washer	906987	4
31-34	Spacer washer	87693	2
31-35	Packing	87711	4
31-36	Shim, Th. = 0.10	86891 ¹⁾	*
	Th. = 0.35	86890 ¹⁾	*
	Th. = 1.00	86889 ¹⁾	*
	Th. = 1.50	651794 ¹⁾	*
	Th. = 0.005"	89681 ²⁾	*
	Th. = 0.010"	95682 ²⁾	*
	Th. = 0.035"	89683 ²⁾	*
	Th. = 0.060"	659868 ²⁾	*
31-37	Bolt	105164 ¹⁾	8
	Bolt	102089 ²⁾	8
31-38	. Nut	921782	8
	. . Base washer	11963	8
31-39	. . Lock washer	951699	8

Brake drum and hub for rear wheels: see "Rear axle".

1. ENV rear axles.
 2. Spicer rear axles.
- * Order as required.