



Fig. 19

Fig. No.	Description	Part No.	QTY
	<u>EXHAUST SYSTEM</u>	660514 ¹⁾	
19- 1	<u>Exhaust pipe</u> , forward	660514 ¹⁾	
19- 2	Gasket	403546	
19- 3	Stud	190353	
19- 4	Nut	190852	
	Stay plate	655880 ²⁾	
19- 5	Bracket	657783 ³⁾	
19- 6	Bolt	902279	
19- 7	Spring washer	906990	
19- 8	Clamp	657784 ⁴⁾	
19- 9	Bolt	190364	
19-10	Base washer	190954	
19-11	Spring washer	906990	
19-12	Support arm	89113	
19-13	Clamp	87299	
19-14	Nut	906576	
19-15	Lock washer	15025	
19-16	Suspension band	87763	
19-17	Bolt	902278	
19-18	Nut	906576	
19-19	Base washer	86480	
19-20	Rubber bushing	86442	
19-21	Bolt	86441	
19-22	Nut	951201	
19-23	Washer	86775	
19-24	Spring washer	906993	
19-25	Retainer	89112	
19-26	Bolt	902277	
19-27	Nut	906576	
19-28	Spring washer	906990	
19-29	<u>Exhaust pipe</u> , intermediary	89819	
19-30	Clamp	89814	
19-31	Bolt	902288	
19-32	Nut	906576	
19-33	Base washer	120265	
19-34	<u>Muffler</u>	89826	
19-35	Clamp	89814	
19-36	Bolt	902288	
19-37	Nut	906576	
19-38	Base washer	120265	

1. Replaces early prod. exhaust pipe with 38mm. diam. at manifold. 1 clamp 191583 and 1 gasket 403546 should be mounted simultaneously. See Parts Bulletin Group 3 No. 13 of the 20th May 1960.

2. Replaced by late prod. bracket 657783.

3. Replaces early prod. stay plate.

4. Replaces early prod. clamp.

Exhaust system

Fig. No.	Description	Part No.	Qty.
19-39	Mounting plate	89815	2
19-40	Suspension band, rubber	89817	2
19-41	Bolt	902278	4
19-42	Nut	906576	2
19-43	Washer (round)	86840	2
19-44	Washer (square)	89838	2
19-45	<u>Exhaust pipe</u> , rear	659555	1