

FOREWORD

This catalogue concerns spare parts for our P 4440 saloon cars.

<u>Standard model</u>	<u>Chassis number series</u>
P 44403	B-series: 12005-20004
	C-series: 20005-28004
<u>Special model</u>	
P 44404	D-series: 28005-37004
	E-series: 37005-68955
	H,K-series: 68956-131917

On certain cars there is a Q stamped on the chassis number plate. This is of no significance whatsoever as far as the ordering of spare parts is concerned.

The cars are fitted with B4B engines which have Part No. 495301 up to engine No. 109484 and Part No. 495302 from engine No. 109485 onwards.

There is an index on pages 1 - 4 where the parts can be found in the main component groups into which the catalogue is divided. At the end of the catalogue there are an alphabetical register and a numerical register.

Always state the model designation, chassis number and engine number when ordering spare parts.

Both the model designation and the chassis number are stamped on a plate on the front of the cowl.

The engine designation and number are stamped on a plate on the right-hand side of the engine.

Certain larger units are designated "complete". The separate components tabulated under anyone of these units are integral with the unit concerned and need not be ordered separately. The other tabulations in the text are to show the relationship of the parts to one another from the point of view of fitting.

July, 1957.

AKTIEBOLAGET VOLVO

Gothenburg-Sweden

Grupp Group		2 a		PV 445, P 210		VOLVO	
Sida Page		Utgåva Issue		B 4 B Cylinderblock, ventilationsrör, transmissionskåpa		Cylinder block, breather pipe, timing gear casing	
2		2				Reservdelskatalog Parts catalogue	
Pos Fig.	Antal Qty.	Benämning	Description	Def. nr Part No.	Anmärkning Notes		
1	1	Cylinderblock, kmpl.	Cylinder block, cpl.	403304	1)		
2	4	. Kolvsats, kmpl. std.d. Piston set, cpl., std. size	-	Se sida 10. See page 10.		
3		. Ramlageröverfall Main bearing cap	-			
4	6	. Styryhlsa Guide sleeve	70415			
5	6	. Pinnskruv Stud	17041			
6	6	. Mutter Nut	150104			
7	3	. Lösbricka Lock washer	15232	2)		
8	1	. Kamaxelbussning Camshaft bushing	403110			
9	1	. Kamaxelbussning Camshaft bushing	403111			
10	1	. Kamaxelbussning Camshaft bushing	403112			
11	1	. Expansionsplugg Expander washer	403194			
12	3	. Rensplugg Plug	70792			
13	2	. Hattplugg Plug	955081	403141		
14	3	. Propp Plug	16318			
15	3	. Packning Packing	18665			
16	2	. Styrpinne Guide pin	17125			
17	1	Inspektionslock	Inspection cover	403051			
18	1	Inspektionslock	Inspection cover	403050			
19	2	Packning	Gasket	403052			
20	12	Skruv	Bolt	902251			
21	12	Packning	Packing	11991			
22	1	Ventilationsrör, tid.utf.	Breather pipe, early prod.	403231	3)		
	1	Ventilationsrör, sen.utf.	Breather pipe, late prod.	418012	418010		
23	1	Korkpackning, tid.utf.	Cork gasket, early prod.	60924			
	1	Gummiring, sen.utf.	Rubber ring, late prod.	191101			
24	1	Skruv	Bolt	902288			
25	1	Bricka, tid.utf.	Washer, early prod.	11962			
	1	Kopparpackning	Copper packing	11992			
26	1	Avtappningskran	Drain cock	82744			
27	1	Tätningplåt	Seal plate	403073			
28	1	Packning	Gasket	403074			
29	4	Skruv	Bolt	902279			
30	4	Fjäderbricka	Spring washer	906990			
31	1	Transmissionskåpa	Timing gear casing	403072	4, 5)		
32	1	Filtring, tj. = 8	Felt ring, Th. = 8	19236	4)		
	1	Transmissionskåpa, kmpl.	Timing gear casing, cpl.	403893	6)		
	1	. Filtring, tj. = 5 Felt ring, Th. = 5	190537	6)		
33	1	Packning	Gasket	403075			
34	2	Skruv	Bolt	100101	l = 8		
35	8	Skruv	Bolt	902253	l = 16		
36	4	Mutter	Nut	906575			
37	7	Fjäderbricka	Spring washer	906987			
38	3	Kopparpackning	Copper packing	11991			

1. Beakta att det nu lagerförda utförandet av 403304 endast kan monteras i samband med skovelhjul nr 403853. Se grupp 2 b, sida 2.
2. Företagna prov har utvisat att tillräcklig låsning erhålles utan låsbricka, varför denna i fortsättningen ej skall monteras.
3. Ersättes av 1 st ventilationsrör 418010, 1 st gummiring 191101 och 1 st kopparpackning 11992.
4. T.o.m. motor nr 146104.
5. Ersättes av transmissionskåpa, kmpl. 403893.
6. Fr.o.m. motor nr 146105.

1. Note that the currently stocked model of 403304 can only be fitted in conjunction with impeller 403853. See Group 2 b, page 2.
2. Experiments have proved that sufficient locking is obtained without a lock washer, whereupon this will not be mounted in future.
3. Replaced by 1 breather pipe 418010, 1 rubber ring 191101 and 1 copper packing 11992.
4. Up to engine No. 146104.
5. Replaced by timing gear casing cpl. 403893.
6. W.e.f. engine No. 146105.

Grupp Group		2 a		PV 445, P 210 B 4 B Svänghjulsåpa, skyddsåpa motorupphängning. Flywheel casing, protector cover, engine mountings.		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	4	Utgåva Issue	2				
Pos Fig.	Antal Qty.	Benämning	Description	Det. nr Part No.	Anmärkning Notes		
39	1	Svänghjulsåpa, kompl.	Flywheel casing, cpl.	418134	402477		
40	1	. Inställningsvisare Setting indicator	190222			
41	1	Ventilationslucka (silduk) tid. utf. ..	Breather (strainer), early prod.	80802			
42	4	Skruv	Bolt	902306	l = 30		
43	2	Låsbricka	Lock washer	15269			
44	2	Skruv	Bolt	902308	l = 40		
45	2	Bricka	Washer	11963			
46	2	Fjäderbricka	Spring washer	906993			
47	1	Skyddsåpa	Protector cover	87195			
48	6	Skruv	Bolt	902279			
49	6	Bricka	Washer	11962			
50	6	Fjäderbricka	Spring washer	906990			
51	2	Konsol	Bracket	403599			
52	6	Skruv	Bolt	902279			
53	6	Fjäderbricka	Spring washer	906990			
54	2	Gummikudde	Rubber cushion	89095			
55	2	Mutter	Nut	921784			
56	2	Fjäderbricka	Spring washer	906996			