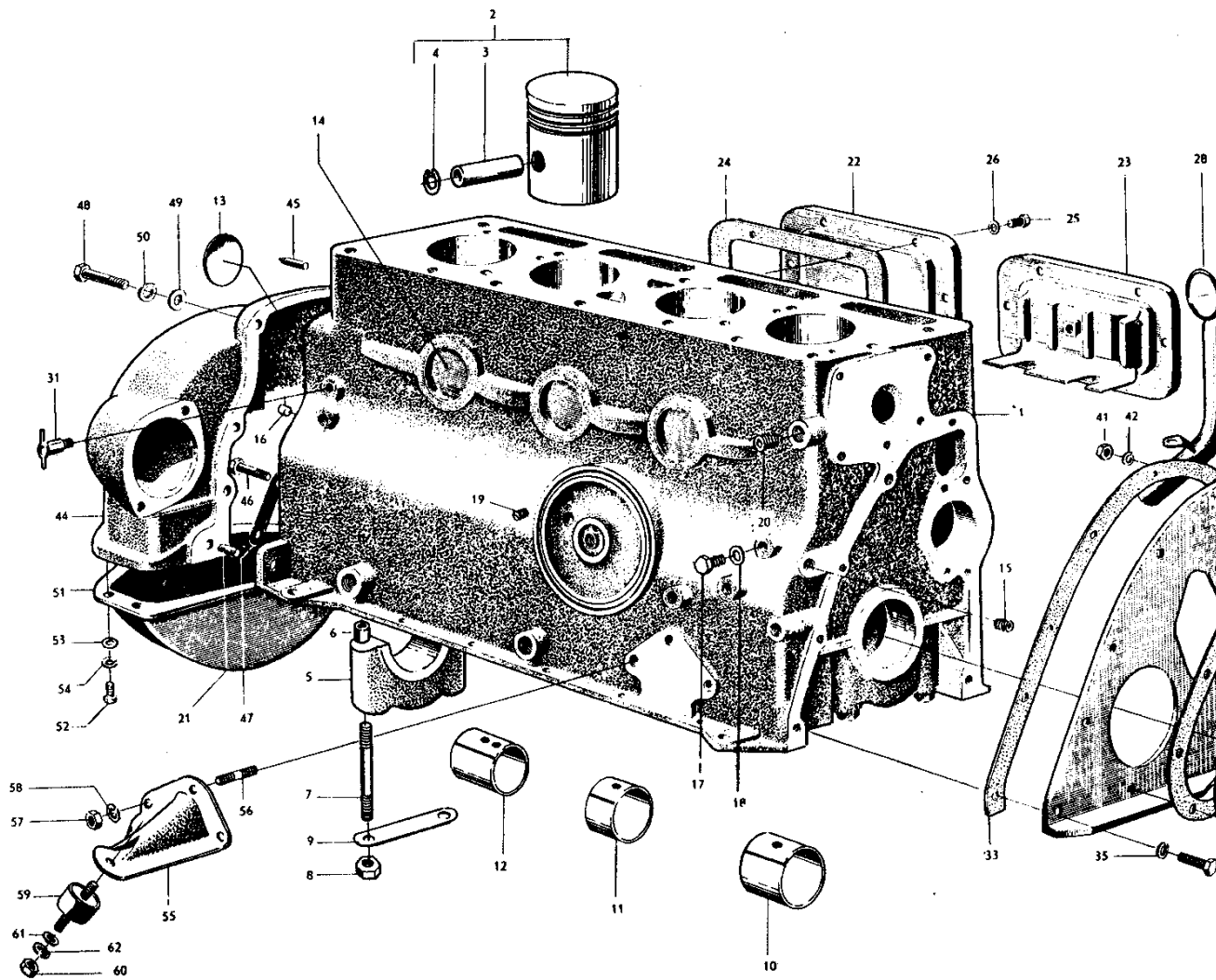




| Grupp<br>Group 2 a |               |                   | PV 445, P 210                    |                                   | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
|--------------------|---------------|-------------------|----------------------------------|-----------------------------------|-----------------------------------------------|---------------------|
| Sida<br>Page       | 26            | Utgåva<br>Issue 2 | B14A<br>B16A<br>B16B             |                                   |                                               |                     |
|                    |               |                   | Cylinderblock, inspektionslock   | Cylinder block, inspection cover  |                                               |                     |
| Pos<br>Fig.        | Antal<br>Qty. |                   | Benämning                        | Description                       | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
|                    | B14A          | B16A/B            |                                  |                                   |                                               |                     |
| 1                  | 1             |                   | Cylinderblock, kmpl. ....        | Cylinder block, cpl. ....         | 403767-7                                      |                     |
|                    |               | 1                 | Cylinderblock, kmpl. ....        | Cylinder block, cpl. ....         | 403937-6                                      |                     |
| 2                  | 4             |                   | . Kolvsats, kmpl. std.d. märkt A | . Piston set, cpl., std. marked A | 275125-3                                      |                     |
|                    | 4             | 4                 | . Kolvsats, kmpl. std.d. märkt A | . Piston set, cpl., std. marked A | 275112-1                                      |                     |
|                    | 4             |                   | B                                | B                                 | 275126-1                                      |                     |
|                    | 4             | 4                 | B                                | B                                 | 275113-9                                      |                     |
|                    | 4             |                   | C                                | C                                 | 275127-9                                      |                     |
|                    | 4             | 4                 | C                                | C                                 | 275114-7                                      |                     |
|                    | 4             |                   | D                                | D                                 | 275128-7                                      |                     |
|                    | 4             | 4                 | D                                | D                                 | 275115-4                                      |                     |
|                    | 4             |                   | E                                | E                                 | 275129-5                                      |                     |
|                    | 4             | 4                 | E                                | E                                 | 275116-2                                      |                     |
|                    | 4             |                   | F                                | F                                 | 275130-3                                      |                     |
|                    | 4             | 4                 | F                                | F                                 | 275117-0                                      |                     |
|                    | 4             |                   | G                                | G                                 | 275131-1                                      |                     |
|                    | 4             | 4                 | G                                | G                                 | 275118-8                                      |                     |
|                    | 4             |                   | H                                | H                                 | 275132-9                                      |                     |
|                    | 4             | 4                 | H                                | H                                 | 275119-6                                      |                     |
| 3                  | 4             |                   | . . Kolvbult, std. ....          | . . Piston pin, std. ....         | 403011-0                                      | 1)                  |
|                    |               | 4                 | . . Kolvbult, std. ....          | . . Piston pin, std. ....         | 403876-6                                      | 1)                  |
| 4                  | 8             | 8                 | . . Låsring                      | . . Circlip                       | 914507-9                                      |                     |
| 5                  |               |                   | . Ramlageröverfall               | . Main bearing cap                | -                                             |                     |
| 6                  | 6             | 6                 | . Styrhylsa                      | . Guide sleeve                    | 70415-5                                       |                     |
| 7                  | 6             | 6                 | . Pinnskruv                      | . Stud                            | 17041-5                                       |                     |
| 8                  | 6             | 6                 | . Mutter                         | . Nut                             | 150104-8                                      |                     |
| 9                  | 3             | 3                 | . Lösbricka                      | . Lock washer                     | 15232-2                                       | 2)                  |
| 10                 | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403110-0                                      |                     |
| 11                 | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403111-8                                      |                     |
| 12                 | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403112-6                                      |                     |
| 13                 | 1             | 1                 | . Expansionsplugg                | . Expander plug                   | 403194-4                                      |                     |
| 14                 | 3             | 3                 | . Rensplugg                      | . Plug                            | 70792-7                                       |                     |
| 15                 | 1             |                   | . Propp                          | . Plug                            | 952075-0                                      |                     |
| 16                 | 2             | 2                 | . Hattplugg                      | . Plug                            | 955081-5                                      |                     |
| 17                 | 3             | 2                 | . Propp                          | . Plug                            | 16318-8                                       |                     |
| 18                 | 3             | 2                 | . Packning                       | . Packing                         | 18665-0                                       |                     |
| 19                 | 1             |                   | . Propp                          | . Plug                            | 180759-3                                      |                     |
|                    |               | 1                 | . Propp                          | . Plug                            | 16325-3                                       |                     |
| 20                 |               | 1                 | . Propp                          | . Plug                            | 190682-5                                      |                     |
| 21                 | 2             | 2                 | . Styrpinne                      | . Guide pin                       | 17125-6                                       |                     |
| 22                 | 1             | 1                 | Inspektionslock                  | Inspection cover                  | 403051-6                                      |                     |
| 23                 | 1             | 1                 | Inspektionslock                  | Inspection cover                  | 403050-8                                      |                     |
| 24                 | 2             | 2                 | Packning                         | Gasket                            | 403052-4                                      |                     |
| 25                 | 12            | 12                | Skruv                            | Bolt                              | 902251-8                                      |                     |
| 26                 | 12            | 12                | Packning                         | Packing                           | 11991-7                                       |                     |
| 27                 | 1             | 1                 | Ventilationsrör                  | Breather pipe                     | 418012-1                                      | 3) 418010           |
| 28                 | 1             | 1                 | Packning, tid utf                | Gasket, early prod                | 60924-8                                       |                     |
|                    | 1             | 1                 | Gummiring, sen utf               | Rubber ring, late prod            | 191101-5                                      |                     |
| 29                 | 1             | 1                 | Skruv                            | Bolt                              | 902288-0                                      |                     |

1. För öd, se sida 32.  
2. Tid utf. Tillräcklig låsning erhålles utan lösbricka.  
3. Nuvarande utf skall monteras med gummiring 191101 och kopparpackning 11992.

1. For os, see page 32.  
2. Early prod. Sufficient locking is obtained without lock washer.  
3. The current model shall be fitted with rubber ring 191101 and copper packing 11992.

1. För öd, se sida 32.

2. Tid utf. Tillräcklig låsning erhålles utan lösbricka.

3. Nuvarande utf skall monteras med gummiring 191101 och kopparpackning 11992.

1. For os, see page 32.

2. Early prod. Sufficient locking is obtained without lock washer.

3. The current model shall be fitted with rubber ring 191101 and copper packing 11992.



| Grupp<br>Group 2 a |               |                 | PV 445, P 210 |                                                       |                      | VOLVO<br>Reservdelskatalog<br>Parts catalogue               |                     |               |
|--------------------|---------------|-----------------|---------------|-------------------------------------------------------|----------------------|-------------------------------------------------------------|---------------------|---------------|
| Sida<br>Page       | 30            | Utgåva<br>Issue | 3             | Cylinderlock, insugnings-<br>och avgasrör, skyddskåpa | B14A<br>B16A<br>B16B | Cylinder head, intake and<br>exhaust manifolds, valve cover |                     |               |
| Pos<br>Fig.        | Antal<br>Qty. |                 |               | Benämning                                             | Description          | Det. nr<br>Part No.                                         | Anmärkning<br>Notes |               |
|                    | B 14 A        | B 16 A          | B 16 B        |                                                       |                      |                                                             |                     |               |
| 1                  | 1             |                 |               | Cylinderlock, kmpl.                                   |                      | Cylinder head, cpl.                                         | 403564              | 1)            |
|                    | 1             |                 |               | Cylinderlock, kmpl.                                   |                      | Cylinder head, cpl.                                         | 403761              | 2)            |
|                    |               | 1               |               | Cylinderlock, kmpl.                                   |                      | Cylinder head, cpl.                                         | 403938              |               |
|                    |               |                 | 1             | Cylinderlock, kmpl.                                   |                      | Cylinder head, cpl.                                         | 403939              |               |
| 2                  | 8             | 8               | 8             | . Ventilstyrning                                      |                      | . Valve guide                                               | 403390              |               |
| 3                  | 8             |                 |               | . Hylsa för 403564                                    |                      | . Sleeve for 403564                                         | 403577              |               |
|                    | 8             | 8               | 8             | . Hylsa för 403761, 403938, 403939                    |                      | . Sleeve for 403761, 403938, 403939                         | 403747              |               |
| 4                  | 1             | 1               | 1             | . Rensplugg                                           |                      | . Plug                                                      | 70792               |               |
| 5                  | 1             | 1               | 1             | . Vattenfördelningsrör                                |                      | . Water distributor pipe                                    | 403411              |               |
| 6                  | 1             |                 |               | Packning                                              |                      | Gasket                                                      | 403598              |               |
|                    |               | 1               | 1             | Packning                                              |                      | Gasket                                                      | 403808              |               |
| 7                  | 12            | 10              | 12            | Pinnskruv                                             |                      | Stud                                                        | 190066              | I = 128       |
|                    |               | 2               |               | Pinnskruv                                             |                      | Stud                                                        | 191091              | I = 132       |
| 8                  | 12            | 12              | 12            | Mutter                                                |                      | Nut                                                         | 10567               |               |
| 9                  |               | 1               |               | Insugnings- och avgasrör                              |                      | Intake and exhaust manifold                                 | 403831              | 3)            |
|                    |               | 1               |               | Insugnings- och avgasrör                              |                      | Intake and exhaust manifold                                 | 418101              | 4)            |
| 10                 |               |                 | 1             | Insugningsrör                                         |                      | Intake manifold                                             | 403917              |               |
|                    | 1             |                 |               | Insugningsrör med propp                               |                      | Intake manifold with plug                                   | 403505              |               |
| 11                 | 1             | 1               | 1             | Propp                                                 |                      | Plug                                                        | 16325               |               |
| 12                 | 2             |                 |               | Styrhylsa                                             |                      | Guide sleeve                                                | 403058              |               |
|                    |               | 2               | 2             | Styrhylsa                                             |                      | Guide sleeve                                                | 403815              |               |
| 13                 | 1             |                 |               | Avgasrör                                              |                      | Exhaust manifold                                            | 403509              |               |
|                    |               |                 | 1             | Avgasrör                                              |                      | Exhaust manifold                                            | 403895              |               |
| 14                 | 2             |                 |               | Packning                                              |                      | Gasket                                                      | 403455              |               |
|                    |               | 2               | 2             | Packning                                              |                      | Gasket                                                      | 403833              |               |
| 15                 | 1             |                 |               | Packning                                              |                      | Gasket                                                      | 403454              |               |
|                    |               | 1               | 1             | Packning                                              |                      | Gasket                                                      | 403832              |               |
| 16                 |               | 2               | 2             | Pinnskruv                                             |                      | Stud                                                        | 191163              | I = 40 924064 |
| 17                 |               | 4               | 4             | Pinnskruv                                             |                      | Stud                                                        | 191162              | I = 42 924065 |
|                    | 2             |                 |               | Pinnskruv                                             |                      | Stud                                                        | 924070              | I = 55        |
|                    | 2             |                 |               | Pinnskruv                                             |                      | Stud                                                        | 952992              | I = 95        |
| 18                 | 4             | 6               | 6             | Mutter                                                |                      | Nut                                                         | 17624               |               |
| 19                 |               | 2               | 2             | Bricka                                                |                      | Washer                                                      | 120799              |               |
| 20                 |               | 4               | 2             | Bricka                                                |                      | Washer                                                      | 191169              |               |
| 21                 |               |                 | 2             | Bricka                                                |                      | Washer                                                      | 403918              |               |
|                    | 4             |                 |               | Spännbygel                                            |                      | Tensioner brace                                             | 403057              |               |
| 22                 | 1             |                 | 1             | Skyddskåpa                                            |                      | Valve cover                                                 | 403520              |               |
|                    |               | 1               |               | Skyddskåpa                                            |                      | Valve cover                                                 | 403086              |               |
| 23                 | 1             | 1               | 1             | Packning                                              |                      | Gasket                                                      | 403087              |               |
| 24                 | 2             |                 | 2             | Kapselmutter                                          |                      | Cap nut                                                     | 150146              |               |
|                    |               | 2               |               | Kapselmutter                                          |                      | Cap nut                                                     | 403097              |               |
| 25                 | 2             | 2               | 2             | Packning                                              |                      | Packing                                                     | 190817              |               |
| 26                 |               | 2               |               | Bricka                                                |                      | Washer                                                      | 403990              |               |
|                    | 2             |                 | 2             | Bricka                                                |                      | Washer                                                      | 403996              |               |
| 27                 | 2             | 2               | 2             | Låsring                                               |                      | Lock ring                                                   | 403098              |               |
| 28                 | 1             | 1               | 1             | Ventilationshuv, kmpl.                                |                      | Breather cap, cpl.                                          | 403515              |               |
| 29                 | 1             | 1               | 1             | Packning                                              |                      | . Gasket                                                    | 940096              |               |

1. T.o.m. motor nr 605.10 mm tändstift. Ersättes av 1 st cylinderlock 403761 och 4 st 14 mm tändstift.

2. Fr.o.m. motor nr 606.14 mm tändstift.

3. T.o.m. motor nr 103492.

4. Fr.o.m. motor nr 103493.

1. Up to engine No. 605. 10 mm spark plug. Replaced by 1 cylinder head 403761 and 4 14 mm spark plug.

2. W.e.f. engine No. 606. 14 mm spark plug.

3. Up to engine No. 103492.

4. W.e.f. engine No. 103493.

1. T.o.m. motor nr 605. 10 mm tändstift. Ersättes av 1 st cylinderlock 403761 och 4 st 14 mm tändstift.
2. Fr.o.m. motor nr 606. 14 mm tändstift.
3. T.o.m. motor nr 103492.
4. Fr.o.m. motor nr 103493.

1. Up to engine No. 605. 10 mm spark plug. Replaced by 1 cylinder head 403761 and 4 14 mm spark plug.
2. W.e.f. engine No. 606. 14 mm spark plug.
3. Up to engine No. 103492.
4. W.e.f. engine No. 103493.

| Grupp<br>Group 2 a             |               |                   | PV 445, P 210                    |                                   | VOLVO                                |                     |
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| Sida<br>Page 26                |               | Utgåva<br>Issue 2 | B14A<br>B16A<br>B16B             |                                   | Reservdelskatalog<br>Parts catalogue |                     |
| Cylinderblock, inspektionslock |               |                   | Cylinder block, inspection cover |                                   |                                      |                     |
| Pos<br>Fig.                    | Antal<br>Qty. |                   | Benämning                        | Description                       | Det. nr<br>Part No.                  | Anmärkning<br>Notes |
|                                | B14A          | B16A              |                                  |                                   |                                      |                     |
| 1                              | 1             |                   | Cylinderblock, kmpl. ....        | Cylinder block, cpl. ....         | 403767-7                             |                     |
|                                |               | 1                 | Cylinderblock, kmpl. ....        | Cylinder block, cpl. ....         | 403937-6                             |                     |
| 2                              | 4             |                   | . Kolvsats, kmpl. std.d. märkt A | . Piston set, cpl., std. marked A | 275125-3                             |                     |
|                                | 4             |                   | . Kolvsats, kmpl. std.d. märkt A | . Piston set, cpl., std. marked A | 275112-1                             |                     |
|                                | 4             |                   | B                                | B                                 | 275126-1                             |                     |
|                                | 4             |                   | B                                | B                                 | 275113-9                             |                     |
|                                | 4             |                   | C                                | C                                 | 275127-9                             |                     |
|                                | 4             |                   | C                                | C                                 | 275114-7                             |                     |
|                                | 4             |                   | D                                | D                                 | 275128-7                             |                     |
|                                | 4             |                   | D                                | D                                 | 275115-4                             |                     |
|                                | 4             |                   | E                                | E                                 | 275129-5                             |                     |
|                                | 4             |                   | E                                | E                                 | 275116-2                             |                     |
|                                | 4             |                   | F                                | F                                 | 275130-3                             |                     |
|                                | 4             |                   | F                                | F                                 | 275117-0                             |                     |
|                                | 4             |                   | G                                | G                                 | 275131-1                             |                     |
|                                | 4             |                   | G                                | G                                 | 275118-8                             |                     |
|                                | 4             |                   | H                                | H                                 | 275132-9                             |                     |
|                                | 4             |                   | H                                | H                                 | 275119-6                             |                     |
| 3                              | 4             |                   | . . Kolvbult, std. ....          | . . Piston pin, std. ....         | 403011-0                             | 1)                  |
|                                | 4             |                   | . . Kolvbult, std. ....          | . . Piston pin, std. ....         | 403876-6                             | 1)                  |
| 4                              | 8             | 8                 | . . Låsring                      | . . Circlip                       | 914507-9                             |                     |
| 5                              |               |                   | . Ramlageröverfall               | . Main bearing cap                | -                                    |                     |
| 6                              | 6             | 6                 | . Styrhylsa                      | . Guide sleeve                    | 70415-5                              |                     |
| 7                              | 6             | 6                 | . Pinnskruv                      | . Stud                            | 17041-5                              |                     |
| 8                              | 6             | 6                 | . Mutter                         | . Nut                             | 150104-8                             |                     |
| 9                              | 3             | 3                 | . Lösbricka                      | . Lock washer                     | 15232-2                              | 2)                  |
| 10                             | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403110-0                             |                     |
| 11                             | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403111-8                             |                     |
| 12                             | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403112-6                             |                     |
| 13                             | 1             | 1                 | . Expansionsplugg                | . Expander plug                   | 403194-4                             |                     |
| 14                             | 3             | 3                 | . Rensplugg                      | . Plug                            | 70792-7                              |                     |
| 15                             | 1             |                   | . Propp                          | . Plug                            | 952075-0                             |                     |
| 16                             | 2             | 2                 | . Hattplugg                      | . Plug                            | 955081-5                             |                     |
| 17                             | 3             | 2                 | . Propp                          | . Plug                            | 16318-8                              |                     |
| 18                             | 3             | 2                 | . Packning                       | . Packing                         | 18665-0                              |                     |
| 19                             | 1             |                   | . Propp                          | . Plug                            | 180759-3                             |                     |
|                                |               | 1                 | . Propp                          | . Plug                            | 16325-3                              |                     |
| 20                             |               | 1                 | . Propp                          | . Plug                            | 190682-5                             |                     |
| 21                             | 2             | 2                 | . Styrpinne                      | . Guide pin                       | 17125-6                              |                     |
| 22                             | 1             | 1                 | Inspektionslock                  | Inspection cover                  | 403051-6                             |                     |
| 23                             | 1             | 1                 | Inspektionslock                  | Inspection cover                  | 403050-8                             |                     |
| 24                             | 2             | 2                 | Packning                         | Gasket                            | 403052-4                             |                     |
| 25                             | 12            | 12                | Skruv                            | Bolt                              | 902251-8                             |                     |
| 26                             | 12            | 12                | Packning                         | Packing                           | 11991-7                              |                     |
| 27                             | 1             | 1                 | Ventilationsrör                  | Breather pipe                     | 418012-1                             | 3) 418010           |
| 28                             | 1             | 1                 | Packning, tid utf                | Gasket, early prod                | 60924-8                              |                     |
|                                | 1             | 1                 | Gummiring, sen utf               | Rubber ring, late prod            | 191101-5                             |                     |
| 29                             | 1             | 1                 | Skruv                            | Bolt                              | 902288-0                             |                     |

1. För öd, se sida 32.  
2. Tid utf. Tillräcklig låsning erhålles utan lösbricka.  
3. Nuvarande utf skall monteras med gummiring 191101 och kopparpackning 11992.

1. For os, see page 32.  
2. Early prod. Sufficient locking is obtained without lock washer.  
3. The current model shall be fitted with rubber ring 191101 and copper packing 11992.

1. För 8d, se sida 32.

2. Tid utf. Tillräcklig låsning erhålles utan lösbricka.

3. Nuvarande utf skall monteras med gummiring 191101 och kopparpackning 11992.

1. For 8d, see page 32.

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3. The current model shall be fitted with rubber ring 191101 and copper packing 11992.



| Grupp<br>Group 2 a |                   |        | PV 445, P 210                                         |                                    |                                                             | VOLVO<br>Reservdelskatalog<br>Parts catalogue |                     |
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| Sida<br>Page 30    | Utgåva<br>Issue 3 |        | Cylinderlock, insugnings-<br>och avgasrör, skyddskåpa | B14A<br>B16A<br>B16B               | Cylinder head, intake and<br>exhaust manifolds, valve cover |                                               |                     |
| Pos<br>Fig.        | Antal<br>Qty.     |        |                                                       | Benämning                          | Description                                                 | Det. nr<br>Part No.                           | Anmärkning<br>Notes |
|                    | B 14 A            | B 16 A | B 16 B                                                |                                    |                                                             |                                               |                     |
| 1                  | 1                 |        |                                                       | Cylinderlock, kmpl.                | Cylinder head, cpl.                                         | 403564                                        | 1)                  |
|                    | 1                 |        |                                                       | Cylinderlock, kmpl.                | Cylinder head, cpl.                                         | 403761                                        | 2)                  |
|                    |                   | 1      |                                                       | Cylinderlock, kmpl.                | Cylinder head, cpl.                                         | 403938                                        |                     |
|                    |                   |        | 1                                                     | Cylinderlock, kmpl.                | Cylinder head, cpl.                                         | 403939                                        |                     |
| 2                  | 8                 | 8      | 8                                                     | . Ventilstyrning                   | . Valve guide                                               | 403390                                        |                     |
| 3                  | 8                 |        |                                                       | . Hylsa för 403564                 | . Sleeve for 403564                                         | 403577                                        |                     |
|                    | 8                 | 8      | 8                                                     | . Hylsa för 403761, 403938, 403939 | . Sleeve for 403761, 403938, 403939                         | 403747                                        |                     |
| 4                  | 1                 | 1      | 1                                                     | . Rensplugg                        | . Plug                                                      | 70792                                         |                     |
| 5                  | 1                 | 1      | 1                                                     | . Vattenfördelningsrör             | . Water distributor pipe                                    | 403411                                        |                     |
| 6                  | 1                 |        |                                                       | Packning                           | Gasket                                                      | 403598                                        |                     |
|                    |                   | 1      | 1                                                     | Packning                           | Gasket                                                      | 403808                                        |                     |
| 7                  | 12                | 10     | 12                                                    | Pinnskruv                          | Stud                                                        | 190066                                        | I = 128             |
|                    |                   | 2      |                                                       | Pinnskruv                          | Stud                                                        | 191091                                        | I = 132             |
| 8                  | 12                | 12     | 12                                                    | Mutter                             | Nut                                                         | 10567                                         |                     |
| 9                  |                   | 1      |                                                       | Insugnings- och avgasrör           | Intake and exhaust manifold                                 | 403831                                        | 3)                  |
|                    |                   | 1      |                                                       | Insugnings- och avgasrör           | Intake and exhaust manifold                                 | 418101                                        | 4)                  |
| 10                 |                   |        | 1                                                     | Insugningsrör                      | Intake manifold                                             | 403917                                        |                     |
|                    | 1                 |        |                                                       | Insugningsrör med propp            | Intake manifold with plug                                   | 403505                                        |                     |
| 11                 | 1                 | 1      | 1                                                     | Propp                              | Plug                                                        | 16325                                         |                     |
| 12                 | 2                 |        |                                                       | Styrhylsa                          | Guide sleeve                                                | 403058                                        |                     |
|                    |                   | 2      | 2                                                     | Styrhylsa                          | Guide sleeve                                                | 403815                                        |                     |
| 13                 | 1                 |        |                                                       | Avgasrör                           | Exhaust manifold                                            | 403509                                        |                     |
|                    |                   |        | 1                                                     | Avgasrör                           | Exhaust manifold                                            | 403895                                        |                     |
| 14                 | 2                 |        |                                                       | Packning                           | Gasket                                                      | 403455                                        |                     |
|                    |                   | 2      | 2                                                     | Packning                           | Gasket                                                      | 403833                                        |                     |
| 15                 | 1                 |        |                                                       | Packning                           | Gasket                                                      | 403454                                        |                     |
|                    |                   | 1      | 1                                                     | Packning                           | Gasket                                                      | 403832                                        |                     |
| 16                 |                   | 2      | 2                                                     | Pinnskruv                          | Stud                                                        | 191163                                        | I = 40 924064       |
| 17                 |                   | 4      | 4                                                     | Pinnskruv                          | Stud                                                        | 191162                                        | I = 42 924065       |
|                    | 2                 |        |                                                       | Pinnskruv                          | Stud                                                        | 924070                                        | I = 55              |
|                    | 2                 |        |                                                       | Pinnskruv                          | Stud                                                        | 952992                                        | I = 95              |
| 18                 | 4                 | 6      | 6                                                     | Mutter                             | Nut                                                         | 17624                                         |                     |
| 19                 |                   | 2      | 2                                                     | Bricka                             | Washer                                                      | 120799                                        |                     |
| 20                 |                   | 4      | 2                                                     | Bricka                             | Washer                                                      | 191169                                        |                     |
| 21                 |                   |        | 2                                                     | Bricka                             | Washer                                                      | 403918                                        |                     |
|                    | 4                 |        |                                                       | Spännbygel                         | Tensioner brace                                             | 403057                                        |                     |
| 22                 | 1                 |        | 1                                                     | Skyddskåpa                         | Valve cover                                                 | 403520                                        |                     |
|                    |                   | 1      |                                                       | Skyddskåpa                         | Valve cover                                                 | 403086                                        |                     |
| 23                 | 1                 | 1      | 1                                                     | Packning                           | Gasket                                                      | 403087                                        |                     |
| 24                 | 2                 |        | 2                                                     | Kapselmutter                       | Cap nut                                                     | 150146                                        |                     |
|                    |                   | 2      |                                                       | Kapselmutter                       | Cap nut                                                     | 403097                                        |                     |
| 25                 | 2                 | 2      | 2                                                     | Packning                           | Packing                                                     | 190817                                        |                     |
| 26                 |                   | 2      |                                                       | Bricka                             | Washer                                                      | 403990                                        |                     |
|                    | 2                 |        | 2                                                     | Bricka                             | Washer                                                      | 403996                                        |                     |
| 27                 | 2                 | 2      | 2                                                     | Låsring                            | Lock ring                                                   | 403098                                        |                     |
| 28                 | 1                 | 1      | 1                                                     | Ventilationshuv, kmpl.             | Breather cap, cpl.                                          | 403515                                        |                     |
| 29                 | 1                 | 1      | 1                                                     | Packning                           | . Gasket                                                    | 940096                                        |                     |

1. T.o.m. motor nr 605.10 mm tändstift. Ersättes av 1 st cylinderlock 403761 och 4 st 14 mm tändstift.

2. Fr.o.m. motor nr 606.14 mm tändstift.

3. T.o.m. motor nr 103492.

4. Fr.o.m. motor nr 103493.

1. Up to engine No. 605. 10 mm spark plug. Replaced by 1 cylinder head 403761 and 4 14 mm spark plug.

2. W.e.f. engine No. 606. 14 mm spark plug.

3. Up to engine No. 103492.

4. W.e.f. engine No. 103493.

1. T.o.m. motor nr 605. 10 mm tändstift. Ersättes av 1 st cylinderlock 403761 och 4 st 14 mm tändstift.
2. Fr.o.m. motor nr 606. 14 mm tändstift.
3. T.o.m. motor nr 103492.
4. Fr.o.m. motor nr 103493.

1. Up to engine No. 605. 10 mm spark plug. Replaced by 1 cylinder head 403761 and 4 14 mm spark plug.
2. W.e.f. engine No. 606. 14 mm spark plug.
3. Up to engine No. 103492.
4. W.e.f. engine No. 103493.

| Grupp<br>Group 2 a             |               |                   | PV 445, P 210                    |                                   | VOLVO                                |                     |
|--------------------------------|---------------|-------------------|----------------------------------|-----------------------------------|--------------------------------------|---------------------|
| Sida<br>Page 26                |               | Utgåva<br>Issue 2 | B14A<br>B16A<br>B16B             |                                   | Reservdelskatalog<br>Parts catalogue |                     |
| Cylinderblock, inspektionslock |               |                   | Cylinder block, inspection cover |                                   |                                      |                     |
| Pos<br>Fig.                    | Antal<br>Qty. |                   | Benämning                        | Description                       | Det. nr<br>Part No.                  | Anmärkning<br>Notes |
|                                | B14A          | B16A              |                                  |                                   |                                      |                     |
| 1                              | 1             |                   | Cylinderblock, kmpl. ....        | Cylinder block, cpl. ....         | 403767-7                             |                     |
|                                |               | 1                 | Cylinderblock, kmpl. ....        | Cylinder block, cpl. ....         | 403937-6                             |                     |
| 2                              | 4             |                   | . Kolvsats, kmpl. std.d. märkt A | . Piston set, cpl., std. marked A | 275125-3                             |                     |
|                                | 4             |                   | . Kolvsats, kmpl. std.d. märkt A | . Piston set, cpl., std. marked A | 275112-1                             |                     |
|                                | 4             |                   | B                                | B                                 | 275126-1                             |                     |
|                                | 4             |                   | B                                | B                                 | 275113-9                             |                     |
|                                | 4             |                   | C                                | C                                 | 275127-9                             |                     |
|                                | 4             |                   | C                                | C                                 | 275114-7                             |                     |
|                                | 4             |                   | D                                | D                                 | 275128-7                             |                     |
|                                | 4             |                   | D                                | D                                 | 275115-4                             |                     |
|                                | 4             |                   | E                                | E                                 | 275129-5                             |                     |
|                                | 4             |                   | E                                | E                                 | 275116-2                             |                     |
|                                | 4             |                   | F                                | F                                 | 275130-3                             |                     |
|                                | 4             |                   | F                                | F                                 | 275117-0                             |                     |
|                                | 4             |                   | G                                | G                                 | 275131-1                             |                     |
|                                | 4             |                   | G                                | G                                 | 275118-8                             |                     |
|                                | 4             |                   | H                                | H                                 | 275132-9                             |                     |
|                                | 4             |                   | H                                | H                                 | 275119-6                             |                     |
| 3                              | 4             |                   | . . Kolvbult, std. ....          | . . Piston pin, std. ....         | 403011-0                             | 1)                  |
|                                | 4             |                   | . . Kolvbult, std. ....          | . . Piston pin, std. ....         | 403876-6                             | 1)                  |
| 4                              | 8             | 8                 | . . Låsring                      | . . Circlip                       | 914507-9                             |                     |
| 5                              |               |                   | . Ramlageröverfall               | . Main bearing cap                | -                                    |                     |
| 6                              | 6             | 6                 | . Styrhylsa                      | . Guide sleeve                    | 70415-5                              |                     |
| 7                              | 6             | 6                 | . Pinnskruv                      | . Stud                            | 17041-5                              |                     |
| 8                              | 6             | 6                 | . Mutter                         | . Nut                             | 150104-8                             |                     |
| 9                              | 3             | 3                 | . Lösbricka                      | . Lock washer                     | 15232-2                              | 2)                  |
| 10                             | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403110-0                             |                     |
| 11                             | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403111-8                             |                     |
| 12                             | 1             | 1                 | . Kamaxelbussning                | . Camshaft bushing                | 403112-6                             |                     |
| 13                             | 1             | 1                 | . Expansionsplugg                | . Expander plug                   | 403194-4                             |                     |
| 14                             | 3             | 3                 | . Rensplugg                      | . Plug                            | 70792-7                              |                     |
| 15                             | 1             |                   | . Propp                          | . Plug                            | 952075-0                             |                     |
| 16                             | 2             | 2                 | . Hattplugg                      | . Plug                            | 955081-5                             |                     |
| 17                             | 3             | 2                 | . Propp                          | . Plug                            | 16318-8                              |                     |
| 18                             | 3             | 2                 | . Packning                       | . Packing                         | 18665-0                              |                     |
| 19                             | 1             |                   | . Propp                          | . Plug                            | 180759-3                             |                     |
|                                |               | 1                 | . Propp                          | . Plug                            | 16325-3                              |                     |
| 20                             | 1             |                   | . Propp                          | . Plug                            | 190682-5                             |                     |
| 21                             | 2             | 2                 | . Styrpinne                      | . Guide pin                       | 17125-6                              |                     |
| 22                             | 1             | 1                 | Inspektionslock                  | Inspection cover                  | 403051-6                             |                     |
| 23                             | 1             | 1                 | Inspektionslock                  | Inspection cover                  | 403050-8                             |                     |
| 24                             | 2             | 2                 | Packning                         | Gasket                            | 403052-4                             |                     |
| 25                             | 12            | 12                | Skruv                            | Bolt                              | 902251-8                             |                     |
| 26                             | 12            | 12                | Packning                         | Packing                           | 11991-7                              |                     |
| 27                             | 1             | 1                 | Ventilationsrör                  | Breather pipe                     | 418012-1                             | 3) 418010           |
| 28                             | 1             | 1                 | Packning, tid utf                | Gasket, early prod                | 60924-8                              |                     |
|                                | 1             | 1                 | Gummiring, sen utf               | Rubber ring, late prod            | 191101-5                             |                     |
| 29                             | 1             | 1                 | Skruv                            | Bolt                              | 902288-0                             |                     |

1. För öd, se sida 32.

2. Tid utf. Tillräcklig låsning erhålles utan lösbricka.

3. Nuvarande utf skall monteras med gummiring 191101 och kopparpackning 11992.

1. For os, see page 32.

2. Early prod. Sufficient locking is obtained without lock washer.

3. The current model shall be fitted with rubber ring 191101 and copper packing 11992.

1. För öd, se sida 32.

2. Tid utf. Tillräcklig låsning erhålles utan lösbricka.

3. Nuvarande utf skall monteras med gummiring 191101 och kopparpackning 11992.

1. For os, see page 32.

2. Early prod. Sufficient locking is obtained without lock washer.

3. The current model shall be fitted with rubber ring 191101 and copper packing 11992.



| Grupp<br>Group 2 a |               |                 | PV 445, P 210 |                                                       |                                     | VOLVO<br>Reservdelskatalog<br>Parts catalogue               |                     |
|--------------------|---------------|-----------------|---------------|-------------------------------------------------------|-------------------------------------|-------------------------------------------------------------|---------------------|
| Sida<br>Page       | 30            | Utgåva<br>Issue | 3             | Cylinderlock, insugnings-<br>och avgasrör, skyddskåpa | B14A<br>B16A<br>B16B                | Cylinder head, intake and<br>exhaust manifolds, valve cover |                     |
| Pos<br>Fig.        | Antal<br>Qty. |                 |               | Benämning                                             | Description                         | Det. nr<br>Part No.                                         | Anmärkning<br>Notes |
|                    | B 14 A        | B 16 A          | B 16 B        |                                                       |                                     |                                                             |                     |
| 1                  | 1             |                 |               | Cylinderlock, kmpl.                                   | Cylinder head, cpl.                 | 403564                                                      | 1)                  |
|                    | 1             |                 |               | Cylinderlock, kmpl.                                   | Cylinder head, cpl.                 | 403761                                                      | 2)                  |
|                    |               | 1               |               | Cylinderlock, kmpl.                                   | Cylinder head, cpl.                 | 403938                                                      |                     |
|                    |               |                 | 1             | Cylinderlock, kmpl.                                   | Cylinder head, cpl.                 | 403939                                                      |                     |
| 2                  | 8             | 8               | 8             | . Ventilstyrning                                      | . Valve guide                       | 403390                                                      |                     |
| 3                  | 8             |                 |               | . Hylsa för 403564                                    | . Sleeve for 403564                 | 403577                                                      |                     |
|                    | 8             | 8               | 8             | . Hylsa för 403761, 403938, 403939                    | . Sleeve for 403761, 403938, 403939 | 403747                                                      |                     |
| 4                  | 1             | 1               | 1             | . Rensplugg                                           | . Plug                              | 70792                                                       |                     |
| 5                  | 1             | 1               | 1             | . Vattenfördelningsrör                                | . Water distributor pipe            | 403411                                                      |                     |
| 6                  | 1             |                 |               | Packning                                              | Gasket                              | 403598                                                      |                     |
|                    |               | 1               | 1             | Packning                                              | Gasket                              | 403808                                                      |                     |
| 7                  | 12            | 10              | 12            | Pinnskruv                                             | Stud                                | 190066                                                      | I = 128             |
|                    |               | 2               |               | Pinnskruv                                             | Stud                                | 191091                                                      | I = 132             |
| 8                  | 12            | 12              | 12            | Mutter                                                | Nut                                 | 10567                                                       |                     |
| 9                  |               | 1               |               | Insugnings- och avgasrör                              | Intake and exhaust manifold         | 403831                                                      | 3)                  |
|                    |               | 1               |               | Insugnings- och avgasrör                              | Intake and exhaust manifold         | 418101                                                      | 4)                  |
| 10                 |               |                 | 1             | Insugningsrör                                         | Intake manifold                     | 403917                                                      |                     |
|                    | 1             |                 |               | Insugningsrör med propp                               | Intake manifold with plug           | 403505                                                      |                     |
| 11                 | 1             | 1               | 1             | Propp                                                 | Plug                                | 16325                                                       |                     |
| 12                 | 2             |                 |               | Styrhylsa                                             | Guide sleeve                        | 403058                                                      |                     |
|                    |               | 2               | 2             | Styrhylsa                                             | Guide sleeve                        | 403815                                                      |                     |
| 13                 | 1             |                 |               | Avgasrör                                              | Exhaust manifold                    | 403509                                                      |                     |
|                    |               |                 | 1             | Avgasrör                                              | Exhaust manifold                    | 403895                                                      |                     |
| 14                 | 2             |                 |               | Packning                                              | Gasket                              | 403455                                                      |                     |
|                    |               | 2               | 2             | Packning                                              | Gasket                              | 403833                                                      |                     |
| 15                 | 1             |                 |               | Packning                                              | Gasket                              | 403454                                                      |                     |
|                    |               | 1               | 1             | Packning                                              | Gasket                              | 403832                                                      |                     |
| 16                 |               | 2               | 2             | Pinnskruv                                             | Stud                                | 191163                                                      | I = 40 924064       |
| 17                 |               | 4               | 4             | Pinnskruv                                             | Stud                                | 191162                                                      | I = 42 924065       |
|                    | 2             |                 |               | Pinnskruv                                             | Stud                                | 924070                                                      | I = 55              |
|                    | 2             |                 |               | Pinnskruv                                             | Stud                                | 952992                                                      | I = 95              |
| 18                 | 4             | 6               | 6             | Mutter                                                | Nut                                 | 17624                                                       |                     |
| 19                 |               | 2               | 2             | Bricka                                                | Washer                              | 120799                                                      |                     |
| 20                 |               | 4               | 2             | Bricka                                                | Washer                              | 191169                                                      |                     |
| 21                 |               |                 | 2             | Bricka                                                | Washer                              | 403918                                                      |                     |
|                    | 4             |                 |               | Spännbygel                                            | Tensioner brace                     | 403057                                                      |                     |
| 22                 | 1             |                 | 1             | Skyddskåpa                                            | Valve cover                         | 403520                                                      |                     |
|                    |               | 1               |               | Skyddskåpa                                            | Valve cover                         | 403086                                                      |                     |
| 23                 | 1             | 1               | 1             | Packning                                              | Gasket                              | 403087                                                      |                     |
| 24                 | 2             |                 | 2             | Kapselmutter                                          | Cap nut                             | 150146                                                      |                     |
|                    |               | 2               |               | Kapselmutter                                          | Cap nut                             | 403097                                                      |                     |
| 25                 | 2             | 2               | 2             | Packning                                              | Packing                             | 190817                                                      |                     |
| 26                 |               | 2               |               | Bricka                                                | Washer                              | 403990                                                      |                     |
|                    | 2             |                 | 2             | Bricka                                                | Washer                              | 403996                                                      |                     |
| 27                 | 2             | 2               | 2             | Låsring                                               | Lock ring                           | 403098                                                      |                     |
| 28                 | 1             | 1               | 1             | Ventilationshuv, kmpl.                                | Breather cap, cpl.                  | 403515                                                      |                     |
| 29                 | 1             | 1               | 1             | Packning                                              | . Gasket                            | 940096                                                      |                     |

1. T.o.m. motor nr 605.10 mm tändstift. Ersättes av 1 st cylinderlock 403761 och 4 st 14 mm tändstift.

2. Fr.o.m. motor nr 606.14 mm tändstift.

3. T.o.m. motor nr 103492.

4. Fr.o.m. motor nr 103493.

1. Up to engine No. 605. 10 mm spark plug. Replaced by 1 cylinder head 403761 and 4 14 mm spark plug.

2. W.e.f. engine No. 606. 14 mm spark plug.

3. Up to engine No. 103492.

4. W.e.f. engine No. 103493.

1. T.o.m. motor nr 605. 10 mm tändstift. Ersättes av 1 st cylinderlock 403761 och 4 st 14 mm tändstift.
2. Fr.o.m. motor nr 606. 14 mm tändstift.
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1. Up to engine No. 605. 10 mm spark plug. Replaced by 1 cylinder head 403761 and 4 14 mm spark plug.
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