



VOLVO
KA 3222

Grupp Group		4		P 110 P 210(B18)		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	12	Utgåva Issue	4	Växellåda M30	M30 gearbox		
Pos Fig.	Antal Qty.	Benämning		Description		Det. nr Part No.	Anmärkning Notes
	1	Växellåda		Gearbox		254308-0	
1	1	. Hus Housing		380329-3	
2	1	. . Lagertapp Bearing pin		656517-0	
3	3	. . Hattplugg Plug		191496-9	
4	2	. . Pinne Pin		191529-7	
5	1	. Propp Plug		952358-0	
6	1	. Propp Plug		951901-8	
7	1	. Lock Cover		380190-9	
8	1	. Tättningsring Seal ring		191685-7	
9	1	. Packning Gasket		656505-5	
10	3	. Skruv Screw		956554-0	1) 191703
	3	. Skruv Screw		192622-9	2)
11	3	. Bricka Washer		61947-8	1)
11a	3	. Gummiring Rubber ring		380381-4	2
12	1	. Lock Cover		380127-1	
13	1	. Packning Gasket		380128-9	
14	3	. Skruv Screw		955534-3	l = 3/4" 921840
15	1	. Skruv Screw		941939-1	l = 1 1/8"
16	4	. Kopparpackning Copper packing		18651-0	
17	1	. Oljetätning Oil seal		19933-1	
18	1	. Luftningsnippel Air-venting nipple		380211-3	
19	1	. Ingående axel Main drive pinion		380136-2	
20	1	. Kullager Ball bearing		11145-0	SKF:6207 ZNR
21	1	. Låsring, tj = 2,0 Snap ring, Th = 2.0		190737-7	alt
		tj = 2.1		Th = 2.1		190814-4	
		tj = 2.2		Th = 2.2		190815-1	
		tj = 2.3		Th = 2.3		191105-6	
22	1	. Kugghjul Gear		380153-7	
23	48	. Rulle Roller		19567-7	
24	4	. Distansring Spacer ring		87176-4	
25	2	. Tryckbricka Thrust washer		656551-9	
26	1	. Mellanaxel Countershaft		380157-8	
27	1	. Backhjul Reverse gear		380366-5	656510
28	1	. . Bussning Bushing		S E S	
29	1	. Distanshylsa Spacer sleeve		380154-5	
30	1	. Distanshylsa Spacer sleeve		380155-2	
31	1	. Axel Shaft		656512-1	
32	1	. Huvudaxel Main shaft		380137-0	
33	14	. Rulle Roller		181120-7	SKF:228718
34	1	. Kullager Ball bearing		11013-0	SKF:6206
35	1	. Låsring, tj = 2.0 Snap ring, Th = 2.0		914533-5	alt
		tj = 2.1		Th = 2.1		190738-5	
		tj = 2.2		Th = 2.2		190739-3	
36	1	. Distansring Spacer ring		380152-9	
37	1	. Synkroniseringsnav, 2-3an ..		. Synchronising hub, 2nd and 3rd		380138-8	
38	3	. Medbringare Locating key		656514-7	
39	2	. Fjädderring Spring clip		86713-5	
40	1	. Kopplingshylsa Engaging sleeve		656518-8	
41	2	. Synkroniseringskona Synchronising cone		656138-5	

1. T o m M30 - 300277.
2. F r o m M30 300278 -.

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Sida Page	14	Utgåva Issue	4				
Pos Fig.	Antal Qty.	Benämning	Description	Det. nr Part No.	Anmärkning Notes		
42	1	. Låsring, tj = 2	. Snap ring Th = 2	191497-7	-alt.		
		tj = 2,1	Th = 2.1	191498-5			
		tj = 2,2	Th = 2.2	191499-3			
43	1	. Kugghjul, 2-an	. Gear, 2nd	380148-7			
44	1	. Kugghjul, 1-an	. Gear, 1st	380150-3			
45	2	. Distansring	. Spacer ring	380143-8			
46	1	. Låsring, tj = 2,55	. Snap ring, Th = 2.55	191493-6	-alt.		
		tj = 2,65	Th = 2.65	191494-4			
		tj = 2,75	Th = 2.75	191495-1			
47	1	. Synkroniseringskona	. Synchronising cone	656138-5			
48	1	. Kopplingshylsa	. Engaging sleeve	380142-0			
49	3	. Medbringare	. Locating key	380141-2			
50	2	. Fjädering	. Spring clip	86713-5			
51	1	. Stopphylsa	. Stop sleeve	380151-1			
52	1	. Hastighetsmätardrev	. Speedometer gear	380159-4			
53	1	. Medbringare	. Companion flange		Sesida 8		
54	1	. Mutter	. Nut	950428-3			
55	1	. Bricka	. Washer	955900-6	906832		
56	1	. Skiftaxel, 2-3an	. Shift rail, 2nd and 3rd	380240-2			
57	1	. Medbringare	. Dog	380133-9			
58	1	. Skiftgaffel	. Shift fork	656537-8			
59	2	. Skruv	. Screw	656553-5			
60	1	. Skiftaxel, 1-an, back	. Shift rail, 1st and reverse	380236-0			
61	1	. Skiftgaffel	. Shift fork	380132-1			
62	2	. Medbringartapp	. Flange pin	656549-3			
63	1	. Spännstift	. Tensioner pin	951965-3			
64	2	. Löskula	. Interlock ball	67089-3			
65	2	. Fjäder	. Spring	87972-6			
66	1	. Skyddskåpa	. Protector casing	380135-4	1)		
	1	. Skyddskåpa	. Protector casing	380369-7	2)		
66a	1	. Backljuskontakt	. Back-up lamp switch	380360-8	2)		
67	2	. Skruv	. Screw	950256-8			
68	1	. Lock	. Cover	380373-1	380130		
69	2	. Nit	. Rivet	952515-5			
70	1	. Spärr	. Lock	380145-3			
71	2	. Bricka	. Washer	18696-5			
72	2	. Spärryttare	. Lock washer	951669-1			
73	1	. Fjäder	. Spring	656544-4			
74	1	. Packning	. Gasket	381107-2	380161		
75	6	. Skruv	. Bolt	940135-7	921824		
76	6	. Fjäderbricka	. Spring washer	190819-3			

1. P 110 ch - 383499.
2. P 110 ch 383500 -.