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DESCRIPTION

The electrical system of P 544 with effect from chassis number 330100 is made for a voltage of 12 V. The equipment can be divided up into the following main parts: battery, dynamo, charging control, starter motor, ignition system, lighting and signalling devices, and instruments.

Battery

The battery, Fig. 1, is placed on a shelf on the right of the bulkhead. It is a 12-volt lead battery consisting of 6 cells. The battery has a capacity of 60 ampere-hours.

Starter motor

The starter motor, Fig. 2, is fitted on the flywheel housing on the left-hand side of the engine. It consists of a 4-pole series-wound motor. The pinion on the starter motor rotor shaft is movable axially to obtain engagement with the flywheel ring gear. The pinion is controlled by a solenoid.

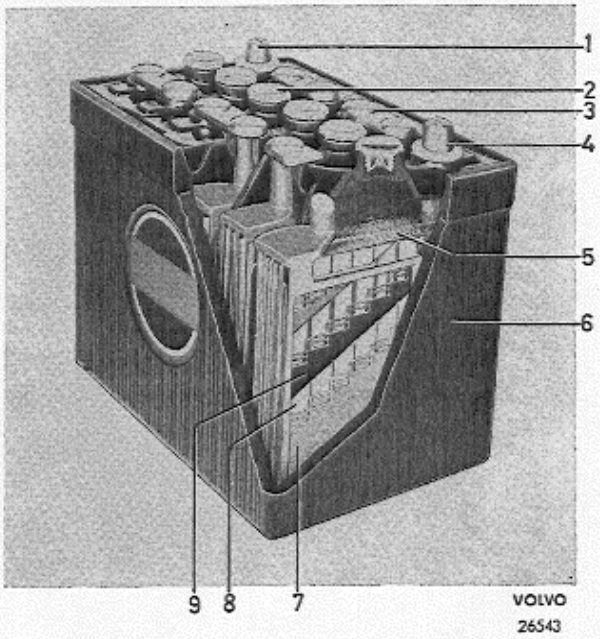


Fig. 1. Battery.

1. Negative terminal
2. Filling plug
3. Cell connection
4. Positive terminal
5. Protecting grid
6. Battery casing
7. Negative plate
8. Spacer
9. Positive plate

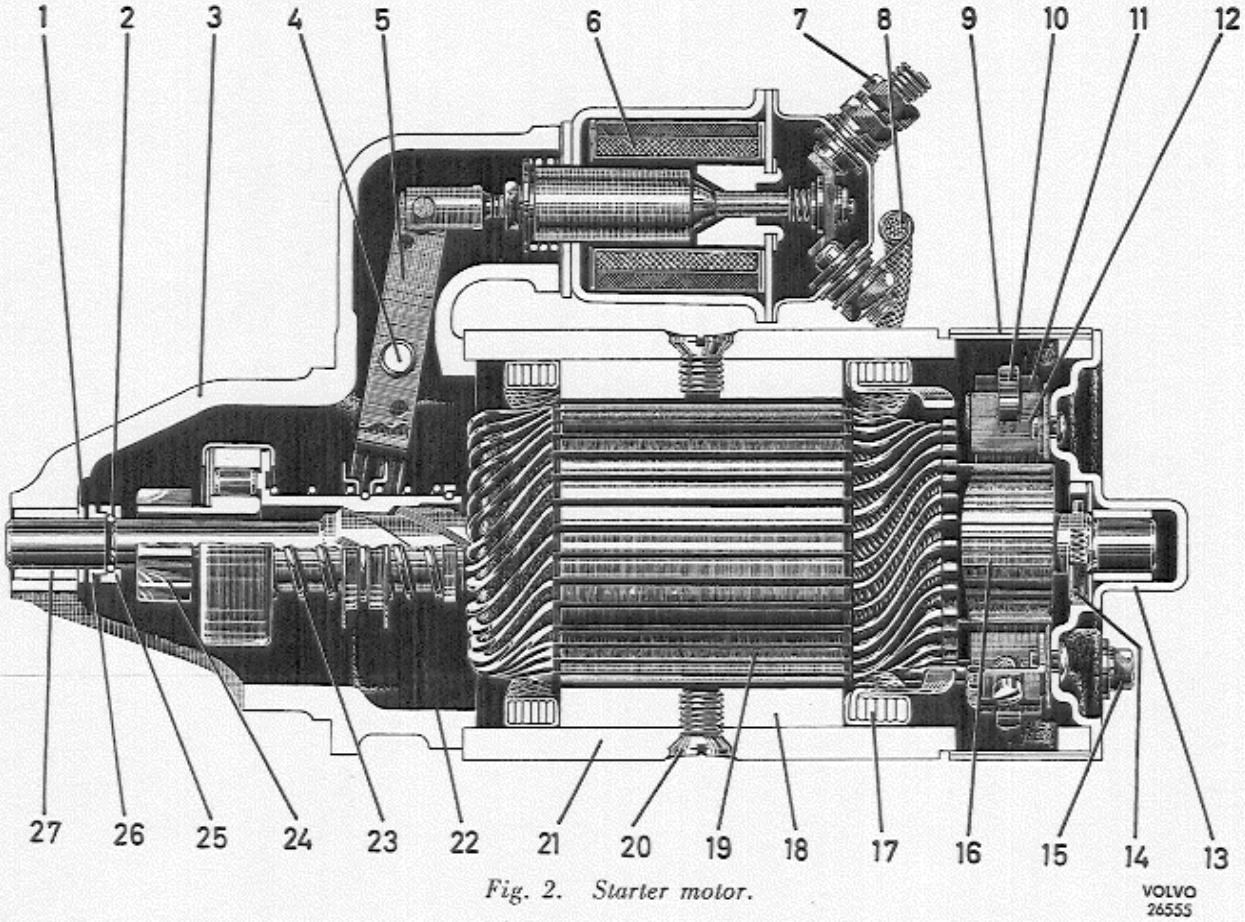


Fig. 2. Starter motor.

Dynamo

The dynamo, Fig. 3, is placed on the right-hand side of the engine and driven by a V-belt from the crankshaft. The dynamo is of the shunt type, that is to say, the rotor and field windings are coupled in parallel. The charging capacity of the dynamo is regulated by a charging control.

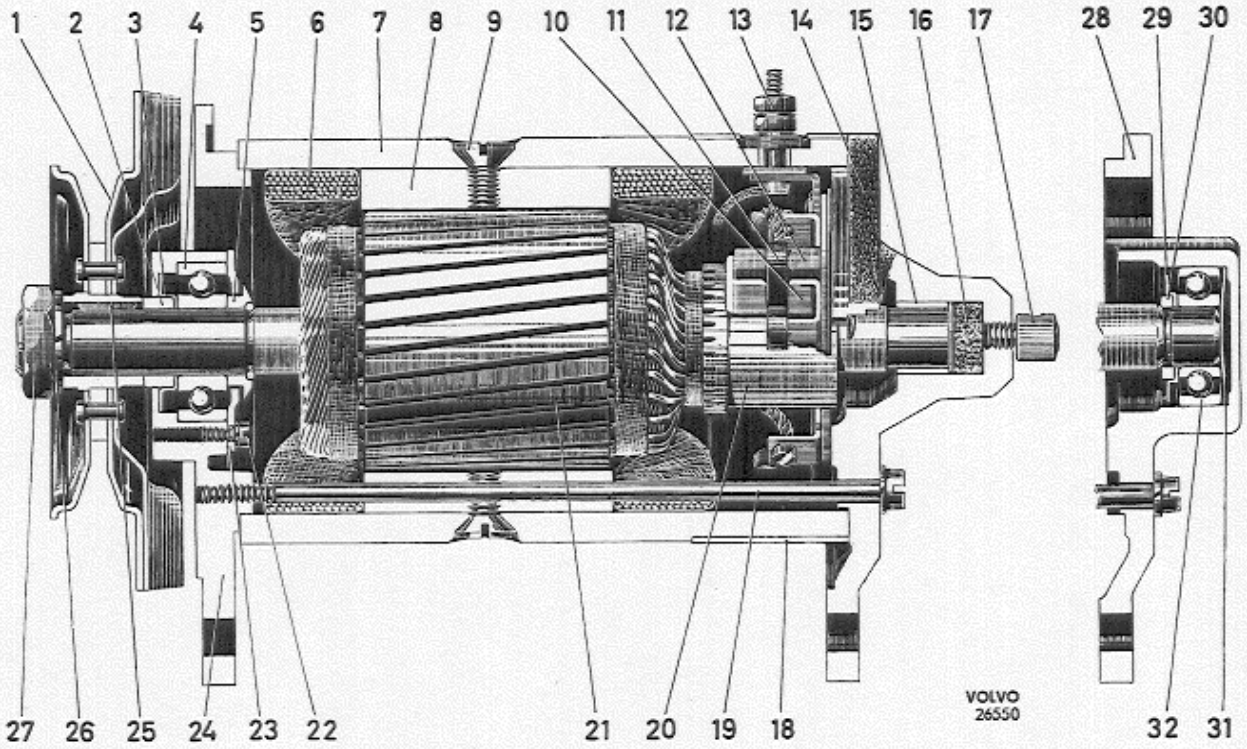


Fig. 3. Dynamo.

1. Belt pulley
2. Spacing ring
3. Oil seal washer
4. Ball bearing
5. Spacing ring
6. Field winding
7. Stator
8. Pole shoe
9. Pole screw
10. Brush holder
11. Brush spring
12. Brush
13. Terminal screw
14. End head
15. Bushing
16. Lubricating felt
17. Lubricating cup

} Dynamo type AR 6

18. Protecting band
19. Screw
20. Commutator
21. Rotor
22. Screw
23. Sealing washer
24. End head
25. Key
26. Spring washer
27. Nut
28. End head
29. Oil seal washer
30. Spacing ring
31. Spring ring
32. Ball bearing

} Dynamo type AR 7

Text for Fig. 2. Starter motor.

1. Adjusting washer
2. Locking ring
3. End head
4. Shaft
5. Engaging lever
6. Solenoid switch
7. Terminal stud
8. Main lead
9. Protecting band
10. Brush spring
11. Brush
12. Brush retainer
13. End head
14. Rotor brake
15. Bolt
16. Commutator
17. Field winding
18. Pole shoe
19. Rotor
20. Pole screw
21. Stator
22. Spring
23. Spring
24. Pinion
25. Stop washer
26. Stop washer
27. Bushing

Charging control

The charging control, Fig. 4. is fitted on the bulkhead. The charging control is of the variode type, that is to say, current limitation is donc by means of a variode. In addition to the variode, the charging control consists of a reverse current relay and voltage control.

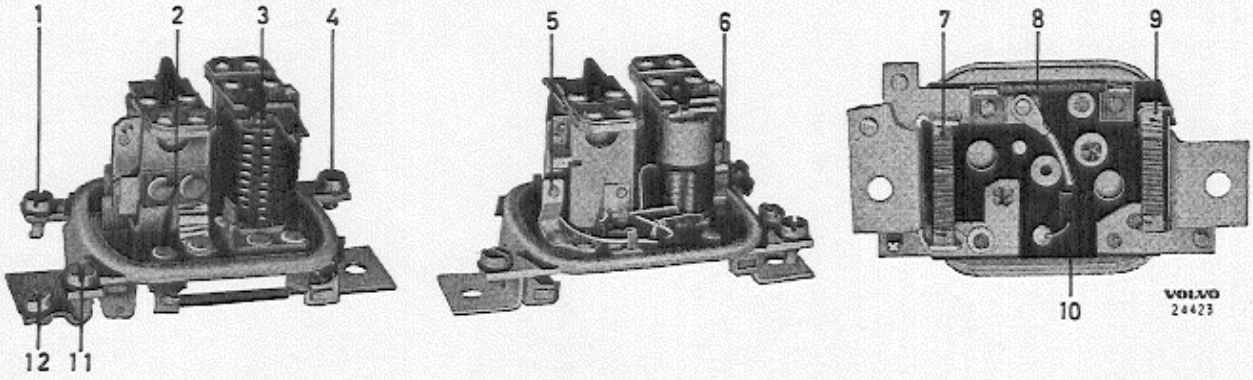


Fig. 4. Charging control.

1. Terminal, DF
2. Voltage control
3. Cut-in relay
4. Terminal, B+
5. Cut-in contact
6. Control contact
7. Resistance wR
8. Variode resistance
9. Resistance aR
10. Variode
11. Terminal D+, 61
12. Earth connection

Ignition system

The ignition system is of the battery ignition type. It consists of the following main parts: ignition coil, distributor, ignition leads and sparking plugs.

Ignition coil

The ignition coil is placed on the left-hand side of the bulkhead.

The purpose of the ignition coil is to transform the battery voltage to high-tension voltage for the sparking plugs. It consists of a core of laminated metal around which is a winding of heavy copper wire, the primary winding, and a winding of fine copper wire, the secondary winding. The primary winding operates with battery voltage from the distributor contact breakers.

The other winding, the high-tension winding, is connected to the centre terminal in the distributor cap.

From there, the high tension current is distributed to the engine sparking plugs.

Distributor

The distributor, Fig. 5, is placed on the left-hand side of the engine and is driven from the camshaft.

The distributor has two separate electrical circuits, low-tension and high-tension. The low-tension (battery voltage) is distributed to the ignition coil by the contact breakers, the breaking function of which is actuated by a cam fitted on the distributor shaft.

The high-tension generated in the ignition coil is distributed to the sparking plugs by the rotor arm fitted on the distributor shaft.

The adjustment of the distributor in relation to engine speed is regulated by a centrifugal governor fitted under the breaker plate. The adjustment in relation to loading is controlled by a vacuum regulator.

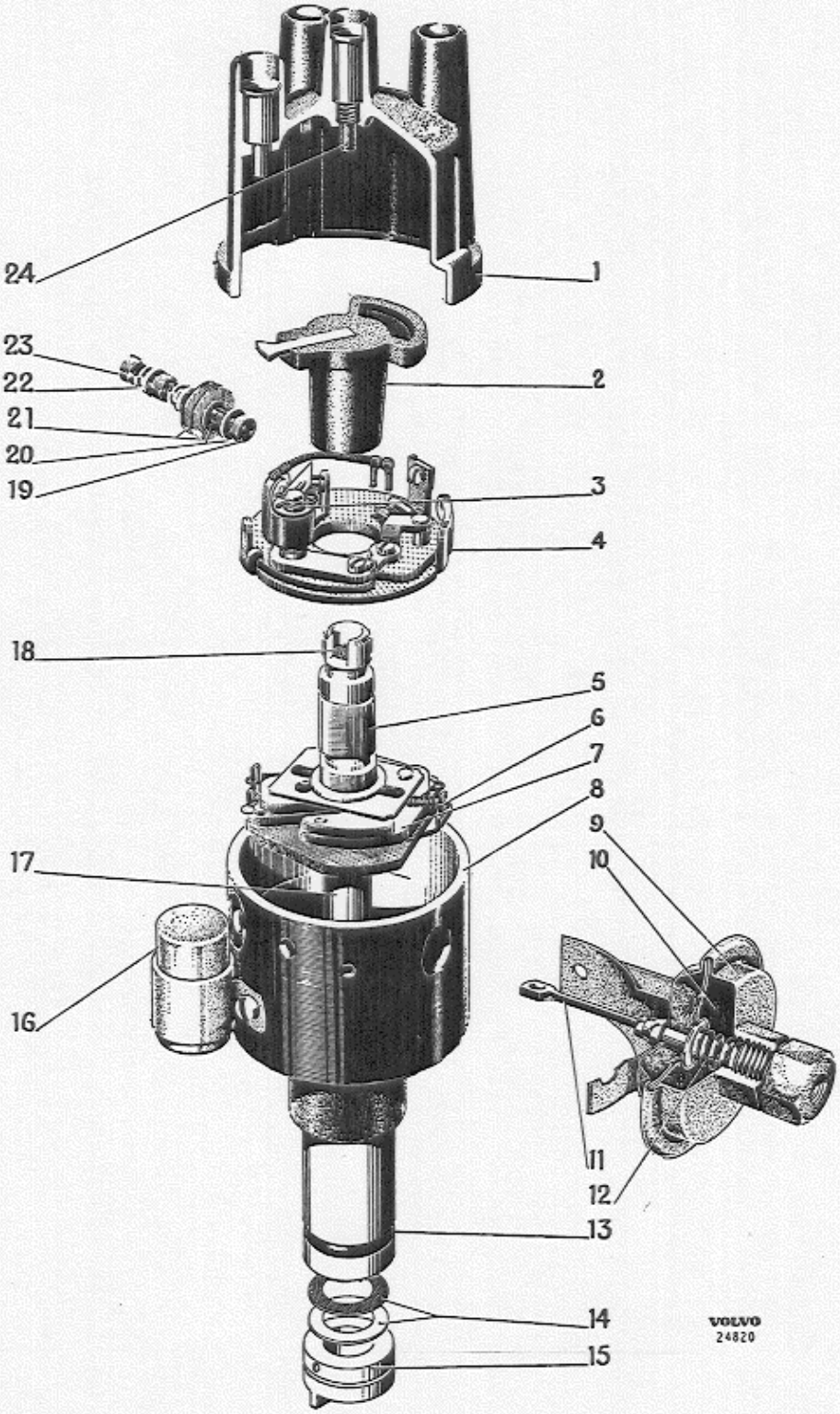


Fig. 5. Distributor.

1. Cap
2. Rotor arm
3. Contact breaker
4. Breaker plate
5. Breaker cam
6. Spring
7. Governor weight
8. Distributor housing
9. Vacuum regulator
10. Diaphragm
11. Link rod
12. Spring
13. Rubber seal
14. Washers
15. Flange
16. Capacitor
17. Distributor shaft
18. Felt packing
19. Screw
20. Flat washers
21. Insulating washers
22. Spring washer
23. Nut
24. Rod brush

Lighting

The lighting consists of two headlights which have full and dipped positions, flashers and parking lamps, rear lamps and number plate lamps.

The headlights are fitted in the mudguards. They are switched on and off by the lighting switch fitted on the instrument panel. Switching between full and dipped headlights is done by means of the foot dipper switch fitted in the floor.

The parking lamps are placed below the headlights and contain bulbs for the parking lights and direction indicators.

The rear lamps have two bulbs for rear lights, stop lights and direction indicators.

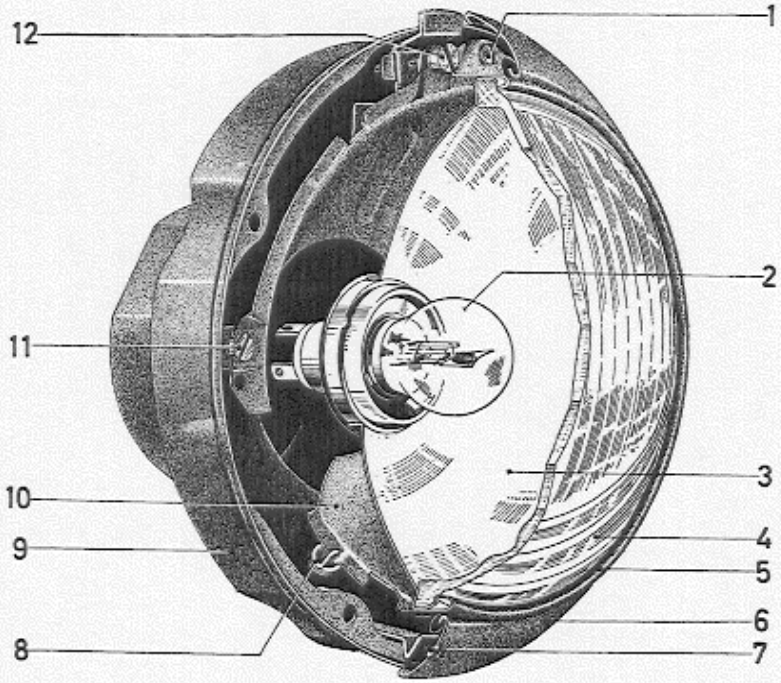


Fig. 6. Headlight.

1. Attaching screw for headlight insert
2. Full and dipped headlight bulb, asymmetrical
3. Reflector
4. Glass
5. Sealing ring
6. Outer ring
7. Screw for outer ring
8. Spring
9. Outer casing
10. Bowl
11. Screw for horizontal adjustment
12. Screw for vertical adjustment

Switches

The lighting switch consists of a combined pull and turn switch.

The pulling motion is used for switching on the vehicle lighting and the turning motion for controlling the strength of the instrument lighting.

The direction indicator switch lever is placed on the steering column. The switch is provided with automatic return. The headlight signal is operated by means of the switch lever fitted on the steering column. Full headlights are switched on by lifting the lever towards the steering wheel.

The switch for the heater is placed beside the steering column.

The windscreen wiper switch is provided with a position for operating the windscreen washer. The windscreen wipers function when the button is pulled out one step, and the windscreen washers operate when the button is pulled out fully.

Direction indicators

The direction indicators are of the flasher type. These are fitted at the front and rear. The flashing action is caused by an automatic unit fitted under the instrument panel. Controlling is done by means of a lever under the steering wheel, which operates a switch.

Fuses

The fuses consist of melt wires fitted on porcelain plugs. The wire melts when the current exceeds the value for which the fuse is intended. The fuses used are rated at 8 and 25 amps. The fuses are placed in a fusebox fitted on the bulkhead under the bonnet.

Horns

There are two types of horn. The PV 544 is equipped with one, while the PV 544 S has two. One of these horns has a high note and the other a low note.

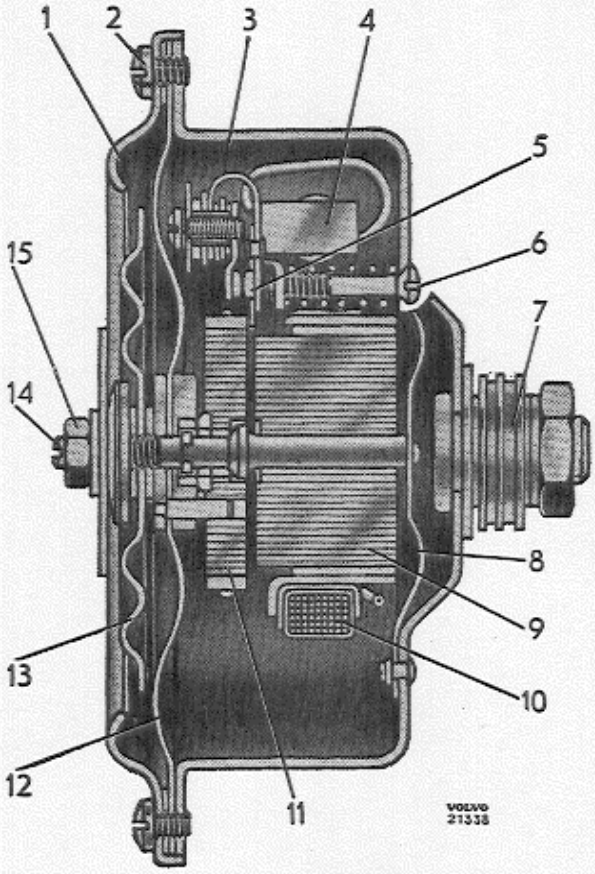


Fig. 7. Horn (Bosch)

1. Cover
2. Screw
3. Housing
4. Capacitor
5. Breaker
6. Adjusting screw for breaker
7. Attachment
8. Leaf spring
9. Iron core
10. Magnetic winding
11. Armature plate
12. Diaphragm
13. Vibrating disc
14. Adjusting screw
15. Locknut

Windscreen wiper

The windscreen wiper is driven by an electric motor. The motor is connected to the wiper blades by means of link arms. The windscreen wiper is self-parking.

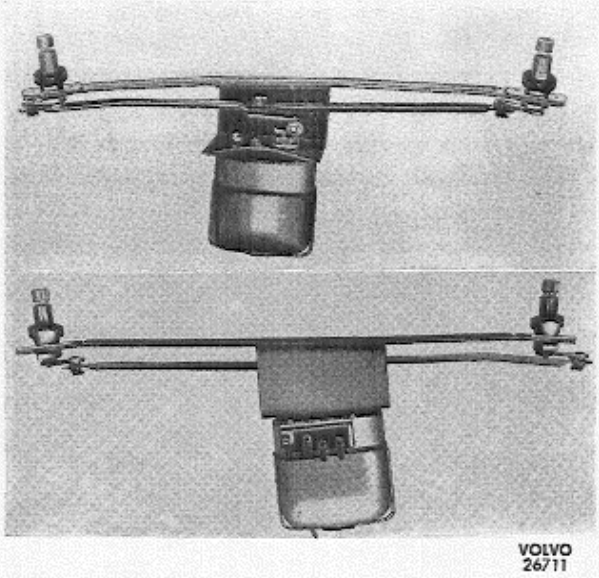


Fig. 8. Windscreen wiper.

Control lamps

The charging control lamp should go out when the engine is running. This indicates that the dynamo is charging the battery. If the lamp lights, this means that there is a fault in the dynamo. At low engine speed (idling), it is normal for the lamp to light.

The oil pressure control lamp receives current from the starting switch via the fusebox and is earthed through a pressure indicator fitted on the engine. When the engine is running and the oil pressure normal, the connection between the lamp and engine frame through the pressure indicator is broken. When the oil pressure has fallen to a predetermined value, the pressure indicator closes the circuit and the lamp lights.

The control lamp for the direction indicators winks when one of the indicators is in use. The control lamp for full headlights lights up with a weak blue glow when full headlights are switched on.

Instruments

The speedometer is of the eddy current type and is driven by a cable from the gearbox.

The fuel gauge shows the amount of fuel in the fuel tank. The fuel gauge is controlled by a level impulse unit fitted in the fuel tank.

REPAIR INSTRUCTIONS

Battery

Removing

1. Remove the cable terminals from the battery terminal studs. Use a puller if the cable terminals are stuck to the terminal studs.
2. Unscrew the nuts for the securing bar, and lift up the battery.
3. Clean off the battery with a brush and rinse it with clean, lukewarm water.
4. Clean the battery shelf and cable terminals. Use a special steel brush or pliers for the cable terminals.

Fitting

1. Place the battery in position. Ensure that it is turned the right way round. Fasten the battery with the securing bar and nuts.
2. Tighten the cable terminals onto the terminal studs. The negative terminal stud of the battery should be connected to earth.
3. Coat the cable terminals and terminal studs with vaseline.

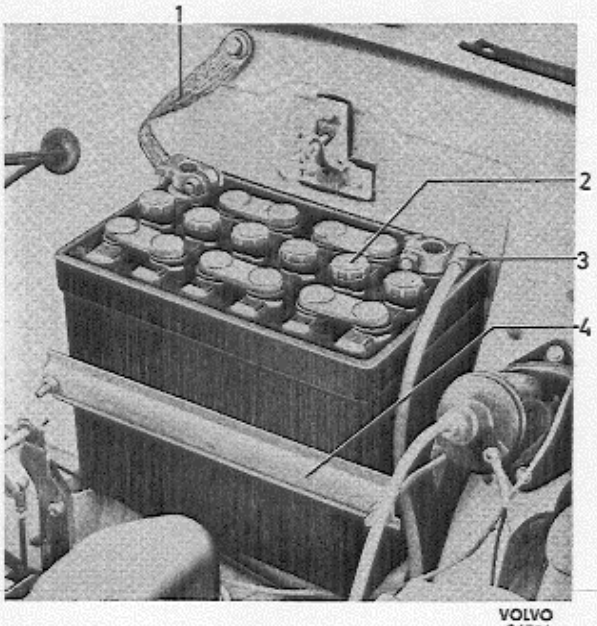


Fig. 9. Battery.

1. Earth lead
2. Filling plug
3. Positive lead
4. Securing bar

Maintenance and charging directions

In order for the battery to function satisfactorily, it must be in good order. The first condition for this is that the acid is maintained at the specified level above the plates. If the acid level is allowed to fall below the upper edge of the plates, it is not possible to utilize the full capacity, since only that part of the plates surrounded by acid can take part in charging and discharging. Ensure that the acid level comes 5 mm (3/16″) above the upper edge of the spacers between the plates. Measuring is done with a glass tube. If the level is too low, top up with distilled water as necessary.

Use a filling flask as shown in Fig. 10.

NOTE. On no account must battery acid be used for this topping-up.

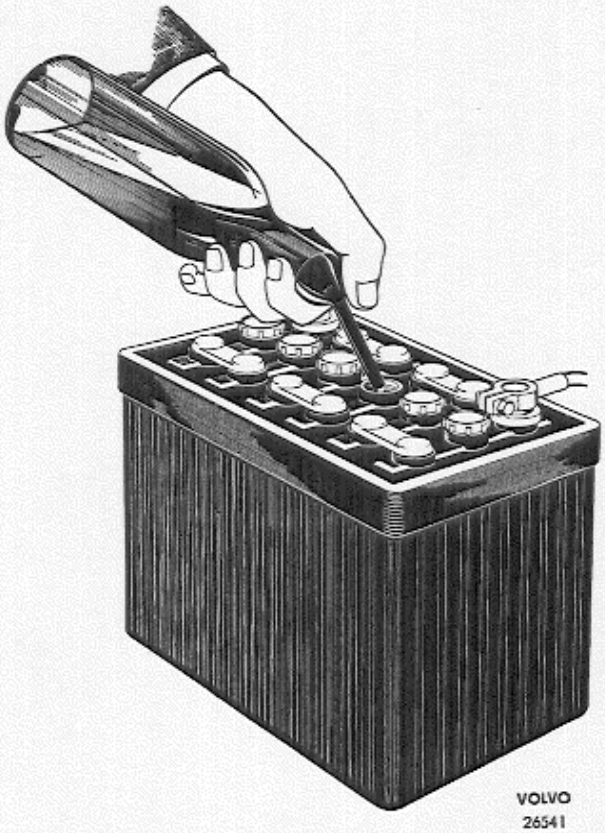


Fig. 10. Topping-up with distilled water.

Ensure that the battery is secured firmly in position. The filling plugs, connections and cable terminals should be well tightened. The cable terminals

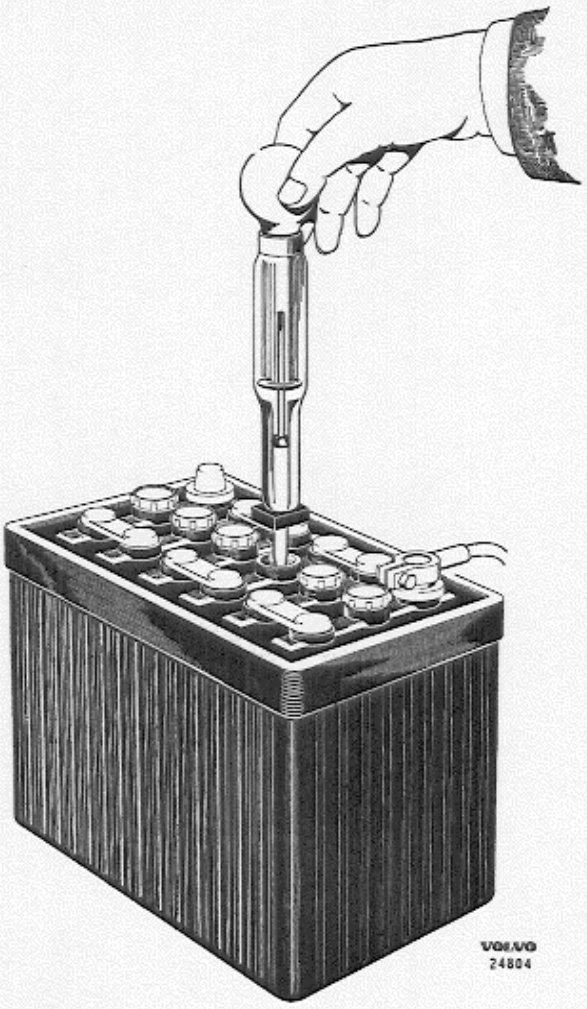


Fig. 11. Checking specific gravity of acid.

should be coated with vaseline. If the battery is found to be in a discharged condition or the specific gravity of the acid has fallen to 1.23, the battery must be lifted out and charged at a charging station. The specific gravity of the acid is measured with a hydrometer as shown in Fig. 11.

If the battery has to be removed for the above-mentioned reason, it should be lifted out and washed and rinsed externally with clean water. If the cable terminals bind on the studs, they should be pulled off with the special puller as shown in Fig. 12.

Only direct current can be used for charging. Alternating current will ruin the battery.

Connect the positive cable of the charging device to the positive terminal stud of the battery and the negative cable to the negative terminal stud, ensuring that good contact is obtained.

Unscrew the filling plugs and check the acid level. If this is too low, top up with *distilled* water.

NOTE: On no account must battery acid be used for topping-up.

The filling plugs must be removed while charging is taking place, as otherwise the battery can be damaged by the pressure generated. Switch on the charging device and adjust the charging current to that stated in the specifications.

Do not use a naked flame in the charging room or in the vicinity of a battery. The gases generated are extremely inflammable, causing a great risk of explosion.

When the specific gravity of the acid has risen to 1.28 and does not rise any further during the last two hours of charging, the battery is fully charged. The voltage of the individual cells when charging is completed should be approx. 2.6 volts.

If the specific gravity mentioned above cannot be reached but remains constant at a lower value in spite of several hours charging at the prescribed current, the specific gravity should be adjusted to 1.28. This is done by sucking out a certain quantity of the electrolyte and replacing it with battery acid

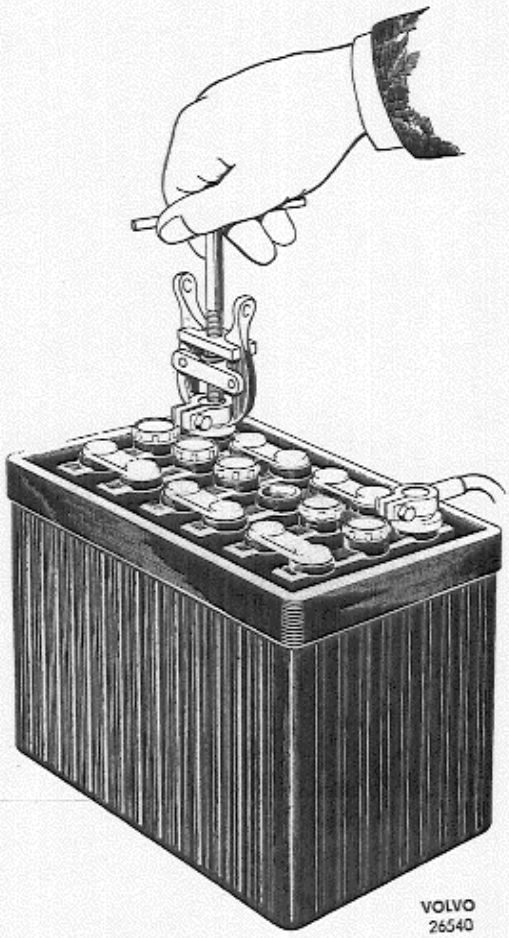


Fig. 12. Removing battery cable terminal.

having a specific gravity of 1.36. Charge for a further half hour in order to mix the electrolyte and acid properly.

If the specific gravity of the acid is higher than 1.28 when charging is completed, this is adjusted by filling up with distilled water after a certain amount of the electrolyte has been sucked out. After filling up, always check that the level is correct.

When the battery is fully charged, charging is discontinued. Screw in the filling plugs and rinse the battery externally with clean water.

When fitting the battery into the vehicle, ensure that it is properly tightened in its position, that the cable terminals are cleaned and carefully tightened and then coated with vaseline. The best way of cleaning the cable terminals is with a special pair of pliers as shown in Fig. 13.

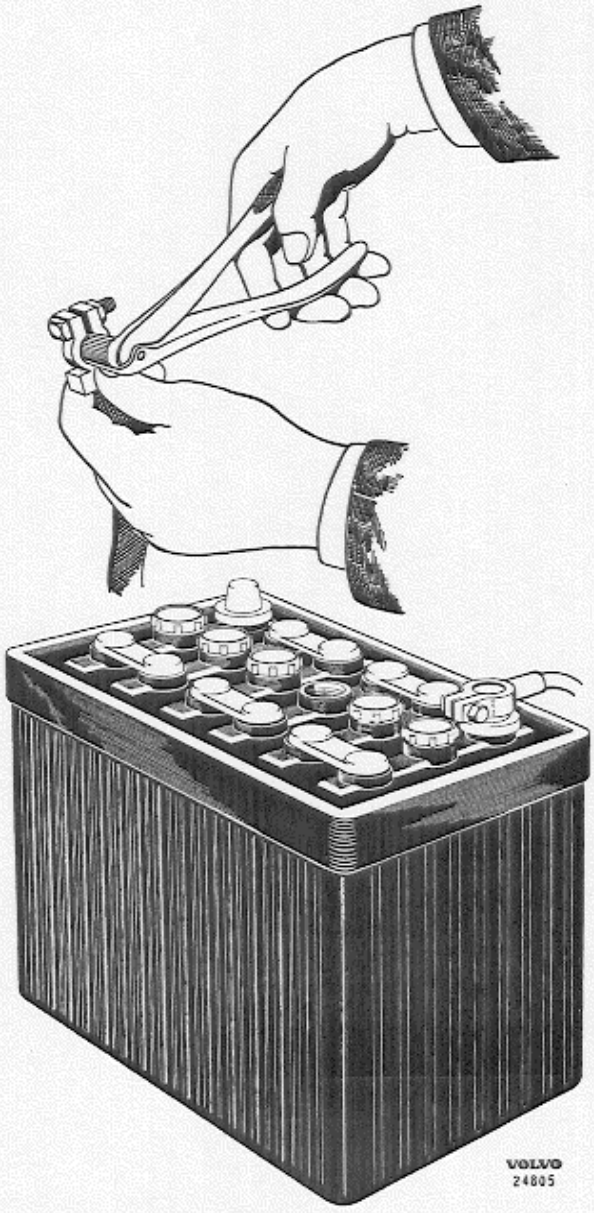


Fig. 13. Cleaning battery cable terminal

In order to obtain an idea of the condition of the battery under loading, it can be tested with a cell tester. During 10—15 seconds discharging, the voltage must not be less than 1.6 V per cell and the variation not greater than 0.2 V.

The specific gravity of the electrolyte at 15° C (60° F) and at various charging conditions of the battery is as follows:

Charging condition	Specific gravity of electrolyte
Fully charged (1/1)	1.28
Three-quarters charged (3/4)	1.24
Half-charged (1/2)	1.21
Quarter-charged (1/4)	1.16
Discharged (0)	1.12

Starter motor

Removing

1. Remove the cable terminal from the battery negative terminal studs.
2. Disconnect the leads from the starter motor.
3. Unscrew the bolts which hold the starter motor to the flywheel housing and lift it off.
4. Wipe off the starter motor externally with a piece of cloth soaked in petrol.

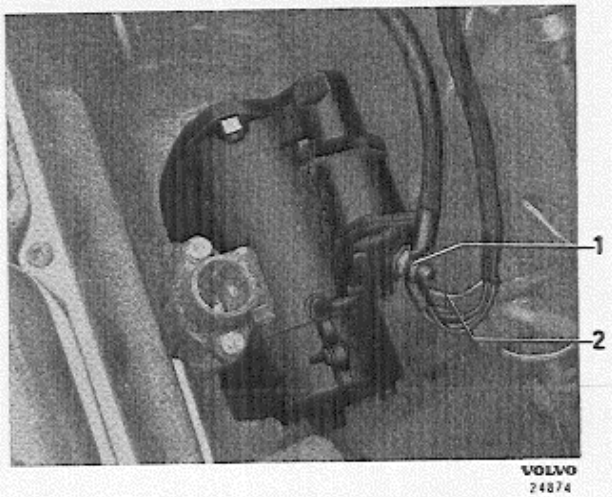


Fig. 14. Starter motor fitted.

1. Battery lead 2. Control lead

Fitting

Fitting is carried out in the reverse order to removing. Tighten the bolts evenly, but not too tightly. Connect the leads carefully.

Measures to be taken before dismantling

If the starter motor shows signs of not functioning satisfactorily, or perhaps not at all, first make sure that it is not the battery, leads, starter contact or solenoid that are out of order.

If the trouble is localized to the starter motor, remove it.

Before dismantling is started, it is important to carry out correct testing. Reliable instruments must be available if the results of the test are to be of any value.

Testing is carried out as follows:

Place the starter motor on a test bench and remove the protecting band.

Connect the starter motor to the correct voltage. The starter motor housing is connected with the negative connection. If the starter motor functions without any signs of shorting or stiffness when the current is connected, testing is continued. Connect up a voltmeter and ammeter to a 500 A shunt. Hold a revolution counter against the shaft end of the rotor. Connect the current and read off voltage, amperage and revolutions. Also watch the brushes and commutator. Make a note of the values and observations. Compare the values with those given in the specifications for an unloaded starter motor. The following reasons can now be established:

1.	Low revolutions and low amperage.	Excessive resistance caused by dirty commutator, worn brushes or poor spring pressure.
2.	Low revolutions and high amperage.	Shorting in field windings. The rotor drags against the pole shoes due to worn bearings or bent rotor shaft.
3.	Heavy sparking, low rotation.	Low spring pressure due to worn brushes or fatigued brush springs. Shorting or partial breakage in rotor winding.
4.	Excessive movement of brushes.	Poor spring pressure or out-of-round commutator.

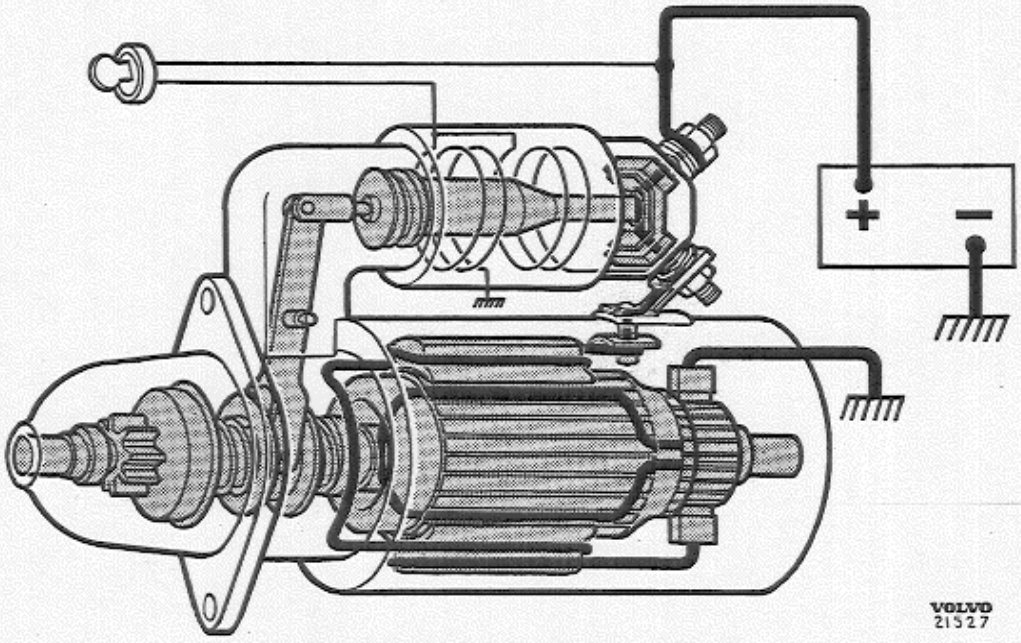


Fig. 15. Starter motor. Principle diagram.

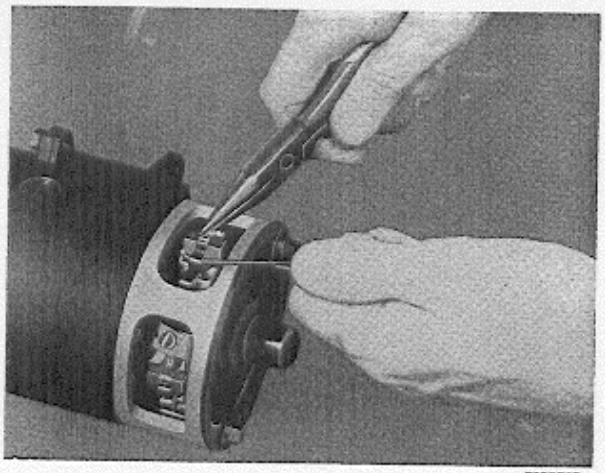


Fig. 16. Removing brushes.

Dismantling the starter motor

Dismantling the starter motor for overhaul (cleaning and lubricating) or repair, is done as follows:

1. Remove the protecting band.
2. Lift up the spring brushes and remove these, see Fig. 16.
3. Mark the position of the front and rear end heads in relation to the housing.
4. Remove the screws which hold together the above-mentioned main parts of the starter motor. Lift off the rear end head with rotor brake together with the housing after the lead between the control solenoid and housing has been removed.

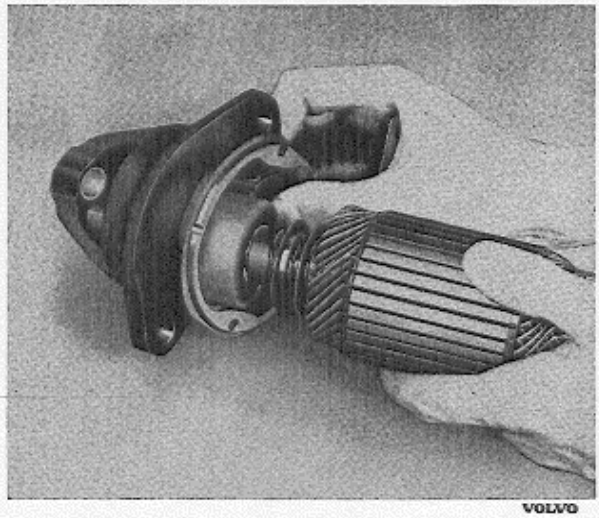


Fig. 17. Removing pinion and rotor.

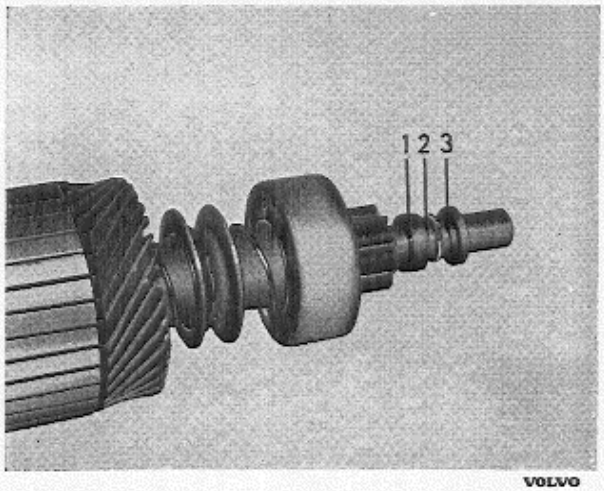


Fig. 18. Pinion, locking ring and nut.
1. Stop ring, inner 2. Locking ring
3. Stop ring, outer

5. Lift out the rotor with pinion from the pinion housing, see Fig. 17. This can be done after the pivot screw for the solenoid engaging fork has been removed.
6. Remove the stop washers on the rotor shaft. The thin washers (axial adjusting washers) and washer 3, Fig 18, are removed by pulling straight off the shaft. The thick washer 1, Fig. 18, is first knocked in 5—8 mm (about 1/4″) on the shaft so that the locking ring 2, Fig. 18, can be removed, after which the washer is pulled off the shaft.
7. Remove the rotor brake from the rear end head.
8. Blow the starter motor housing and field winding with rotor clean from dirt and dust. Wipe off with a piece of cloth soaked in petrol. Note. Petrol mixtures such as bentyl must not be used since this can dissolve the insulation.

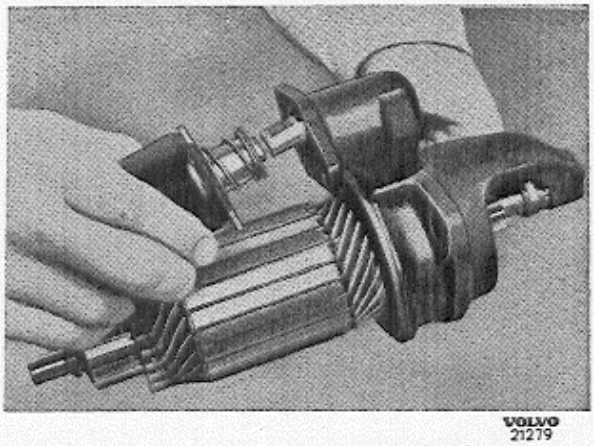


Fig. 19. Removing the control solenoid.

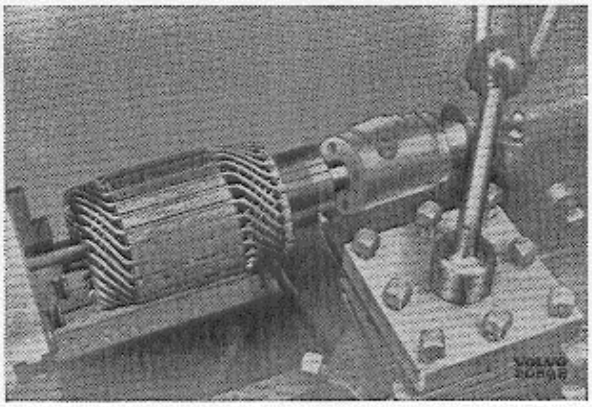


Fig. 20. Turning the commutator.

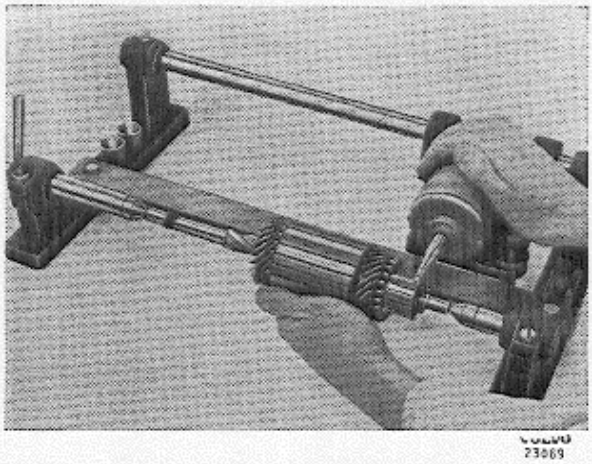


Fig. 23. Milling grooves.

Inspecting

Examine the rotor for mechanical damage such as a bent or worn shaft, scored commutator and damaged winding. If the rotor shaft is bent or worn, the rotor should be replaced. Only in exceptional cases should the shaft be straightened, and this must be done in a press.

If the commutator is scored or unevenly worn, it should be turned, see Fig. 20. When doing so, a special chuck should be used, see the figure. Take small cuts every time so that no more material is removed than is necessary. If too large cuts are taken, the insulation and laminations can be damaged.

The commutator should be checked with a dial indicator gauge after turning as shown in Fig. 21. A radial throw of 0.003″ (0.08 mm) can be considered permissible. The insulation between the laminations should be milled down 0.4 (0.016″) below the surface of the laminations see Figs. 22 and 23. This work is carried out in a special apparatus, or if one of these is not available, with a ground-off hacksaw blade.

Examine the rotor for shorting by placing it in a growler machine. Switch on and hold a hacksaw blade a few mm from the rotor, see Fig. 24. If the blade vibrates in any position when the rotor is rotated, one of the following faults can be the reason: shorting throught the rotor frame, shorting in the conmutator or between the windings.

Shorting to the rotor frame is tested with the help of probes and a test lamp.

Examine the housing and field winding for damage caused by the rotor. Test that the field winding

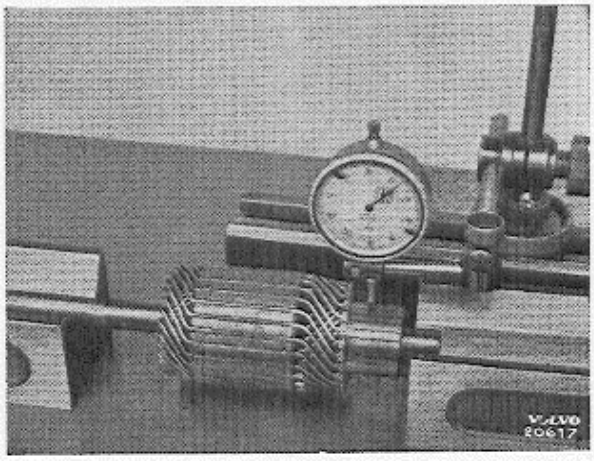


Fig. 21. Measuring rotor with dial indicator gauge.

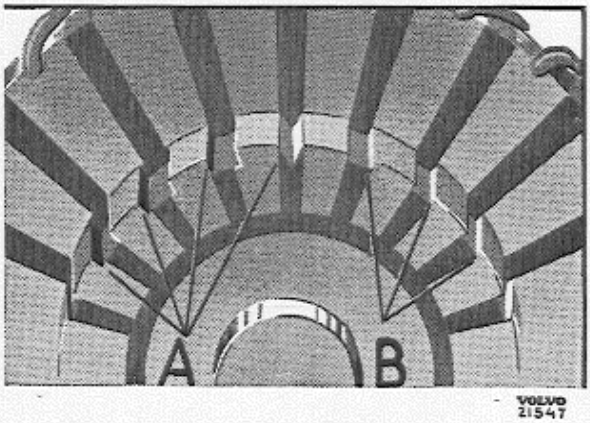


Fig. 22.

A Faulty grooving B Correct grooving

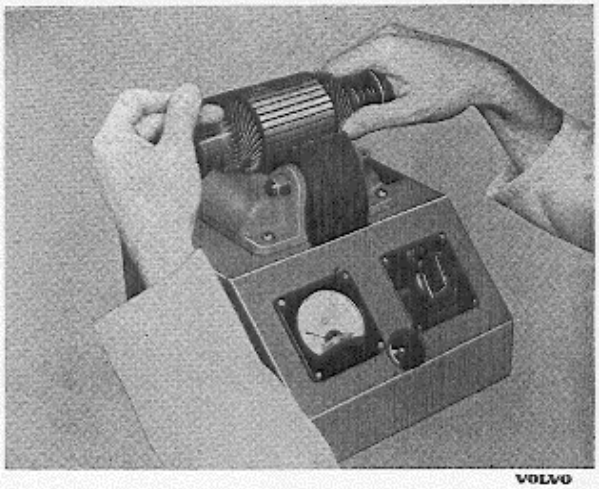


Fig. 24. Testing the rotor.

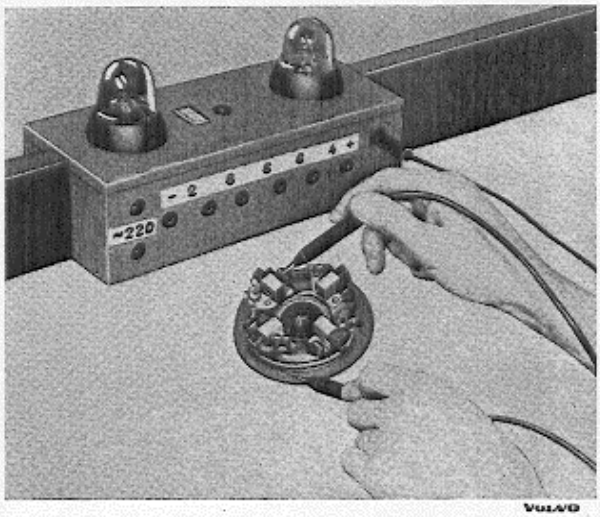


Fig. 26. Testing the brush holders.

is not earthed by connecting the contact points to the housing and field winding as shown in Fig. 25.

If the lamp lights, the winding or lead-through in the housing is damaged. Ensure that the brushes do not lie against the housing. Remove the lead-through in the housing and test again. If the lamp continues to light, the field is earthed. In this case, the field must be removed. See under "Replacing the field winding".

Examine the end head with brush holders. If any of these parts are damaged or excessively worn, they must be replaced. A bearing clearance of up to 0.12 mm (0.005″) can be considered as permissible. See under "Fitting the self-lubricating bushings". Check that both the positive brush holders are not in contact with the end head, see Fig. 26.

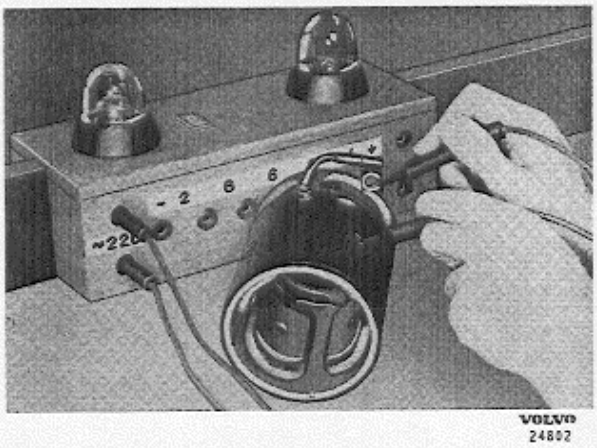


Fig. 25. Testing the field winding.

Brushes which are damaged, scored or worn down more than half way, must be replaced.

Check the spring pressure by means of a spring balance which is hooked into the spring, see Fig. 27. The force necessary to lift the spring from the brush should lie between the values given in the specifications. If there is any deviation in the values, the springs concerned should be replaced.

Examine the pinion housing. Test the bearing on the shaft. Clearance should not exceed 0.12 mm (0.005″).

Inspect the other parts and replace any which are damaged or worn. The locking rings should always be replaced with new ones, since when being removed they may have been damaged or lost their tension.

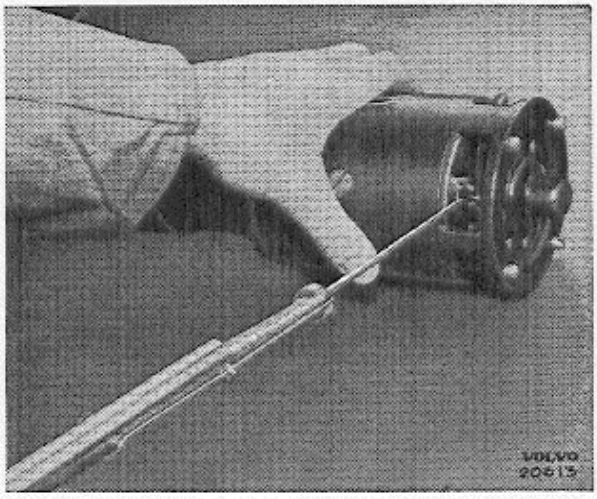


Fig. 27. Checking the brush spring tension.

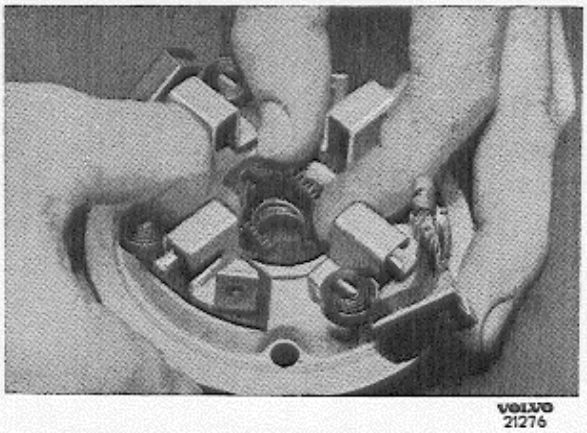


Fig. 28. Fitting the rotor brake.

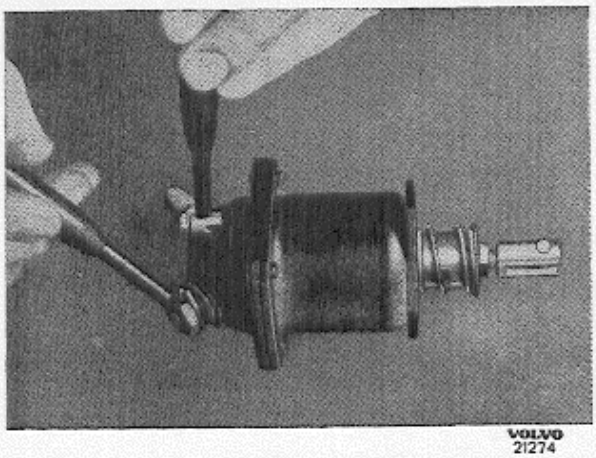


Fig. 29. Testing the control solenoid.

Assembling the starter motor

1. Fit the rotor brake in the rear end head, see Fig. 28, and the lead between the positive brushes.
2. Fit the starter pinion on the rotor shaft and then place on washers and locking ring as shown in Fig. 18. Lubricate the rotor shaft in accordance with the instructions in Fig. 35.
3. Assemble the rotor and pinion housing and place the engaging arm in its position round the starter pinion. Then fit the solenoid switch on the pinion housing and place in the pivot screw.
4. Lubricate the starter pinion and engaging arm with heat-resistant ball bearing grease.
5. Place the housing on the rotor and fit it into the end head following the guide pin or marking. Place the rear end head onto the rear shaft end of the rotor and secure it in the correct position with the screws which run through. Turn the rotor and check that it rotates easily. Measure the axial clearance and compare this with the specifications. Lubricate the shaft end and bushing.

Control solenoid

If the control solenoid does not function, first check that the battery is in good condition. If there is no fault in the battery, connect a lead between the battery positive terminal and the control solenoid contact screw for the control lead. If the control solenoid still does not engage the starter pinion and main current, it should be removed from the starter motor. If, on the other hand, it engages satisfactorily, examine the starter switch and leads.

When the control solenoid has been removed, it should be wiped clean. Then press the armature in several times and test again by connecting it to a battery. If it still does not function, the coil must be measured and the values obtained should agree with those in the specifications. A faulty control solenoid should be replaced.

Before the control solenoid is re-fitted, the distance "a" between the centre line through the pivot stud in the engaging forks and the attaching flange should be checked when the iron core is fully withdrawn, see Fig. 30. After the distance has been adjusted and the locknuts tightened, the distance "a" is checked again. The nut and fork stud are then locked with sealing paint.

Concerning the distance "a", see specifications.

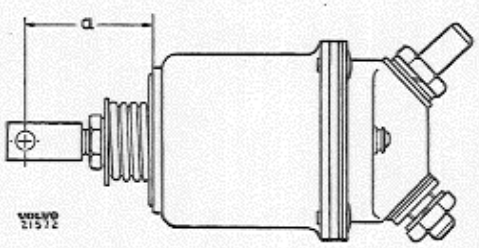


Fig. 30. Adjusting distance for solenoid fork

Replacing the brushes

If the brushes are damaged or worn down more that halfway, they must be replaced.

When replacing the brushes, the starter motor

should be removed from the vehicle and cleaned externally.

Brushes are replaced with the starter motor assembled. The lead from the brush is disconnected and the brush spring lifted with a hook, after which the brush is removed from its holder. The new brush is slid down into the holder and secured with the screw.

Replacing the field winding

1. If the starter motor has not been dismantled, this must be done. Follow the instructions under the heading "Dismantling".
2. Mark the pole shoes and pole housing in a suitable manner so that they come in the same position when assembling.
3. Place the stator in the holding device as shown in Fig. 31. (Bosch EF AW 9) and unscrew the pole screws.
4. Before fitting new field coils, these should be warmed slightly. Then place the pole shoes in position in the field coils and slide them into the stator. Tighten the pole screws slightly. Press in a suitable drift (for measurements, see Fig. 32). Set up the stator in the holding device and tighten the pole shoes.
5. Press out the drift with a press. Check the field winding fitted for breakage and shorting.

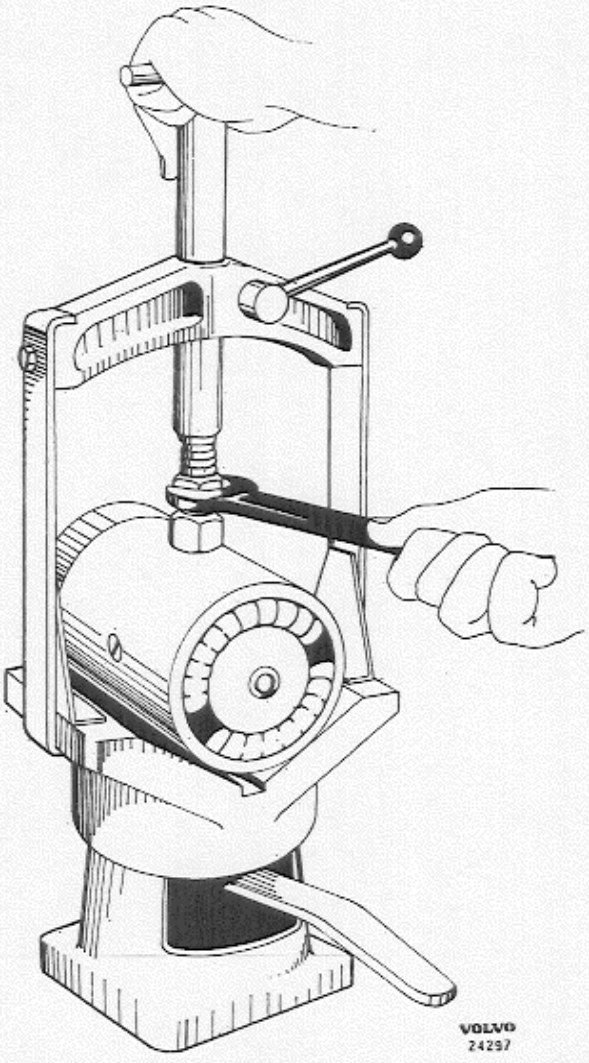


Fig. 31. Holding device for removing the field winding.

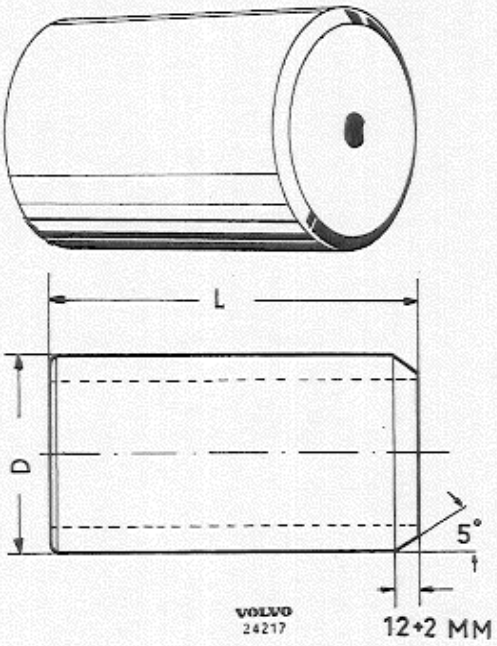


Fig. 32. Press drift (starter motor EGD).

$^{-0.01}_{-0.06}$ ($-0.004''$ / $-0.0023''$)
D = 66.1 mm (2.602″)
L = 85 mm (3.346″)

Fitting the self-lubricating bushings

The self-lubricating bushings are only worn insignificantly during operation if the bushings are lubricated in the correct manner. If lubrication is neglected, the bushings dry out, with the result that they are worn quickly.

For replacement purposes, bushings are supplied ready-machined to suitable dimensions. When being fitted, the bushings should not be machined internally or externally since the pores can then be partially blocked up, resulting in reduced lubricating capacity.

Replacing the bushings

1. Press, knock or pull out the worn bushing with the help of a suitable tool. Special tools for the brush holder end head are shown in Figs. 33 and 34.
2. Clean the hole for the bushing and cut away any burr.
3. Press in the new bushing with the help of a suitable drift. The guide diameter of the drift should correspond to the internal diameter of the bushing after it has been pressed in. If necessary, a smoothing drift can be pressed, through the bushing.

Concerning recommendations for bush sizes and drifts, see the table below.

NOTE. Before a self-lubricating bushing is fitted, it should lie in thin oil for at least 30 minutes.

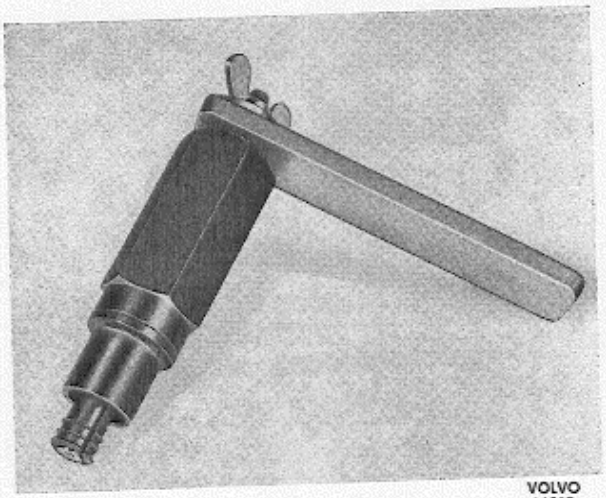


Fig. 33. Tool for removing bushing.

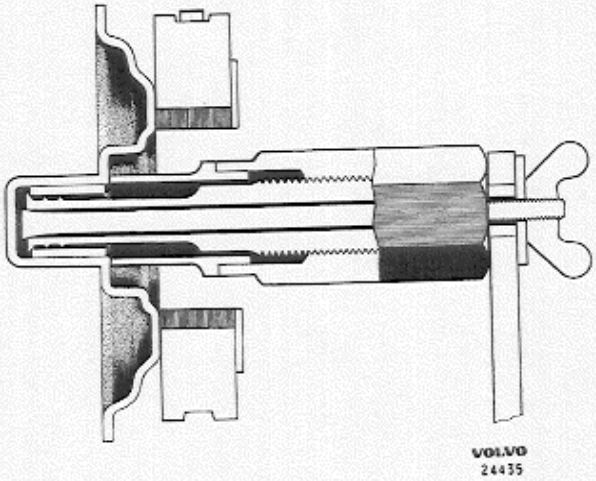


Fig. 34. Bushing tool fitted in end head.

Measurement and tolerance table for bushings Starter motor Bosch EGD 1/12 AR 37

	Hole diameter for bushing	Diameter and length for bushing when pressed in.		Tool (Bosch)		
				Puller for bushing	Pressing-in drift	Smoothing drift
Drive bearing	$16^{-0.016}_{-0.034}$	$12^{+0.018}$	16	—	EFAL 2	EFAL 3
Commutator bearing	$16.45^{+0.018}$	$12.46^{+0.043}$	15.8	EFAL 1	EF 2649	EF 2649/1
Starter pinion	$14^{+0.018}$	$12^{+0.018}$	12	EFAL 1	EFAL 2	EFAL 3

Lubricating scheme for starter motor

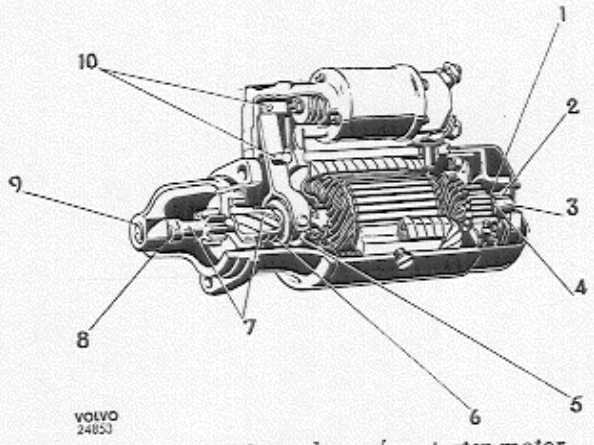


Fig. 35. Lubricating scheme for starter motor.

Use Bosch lubricant (or corresponding) in accordance with the following designations:

1. Ft 1 v 8. Grease the rotor brake springs lightly.
2. OL 1 v 13. Place the bushing in oil for 30 minutes before fitting.
3. Ft 1 v 8. Grease the adjusting washers and shaft end lightly.
4. Ft 1 v 8. Apply plenty of grease to the rotor brake.
5. Ft 1 v 8. Apply plenty of grease in the groove.
6. Ft 1 v 8. Grease the flange sleeve and coil spring lightly.
7. Ft 1 v 8. Grease the shaft end and cams lightly.
8. Ft 1 v 8. Grease the adjusting washers lightly.
9. Ol 1 v 13. Place the bushing in oil for 30 minutes before fitting.
10. Ft 1 v 8. Grease the pins and their bearing points lightly.

Testing the starter motor

After the starter motor has been assembled, it should be tested before fitting to the vehicle.

Carry out the mechanical tests first. Measure the friction torque of the rotor brake and the free-wheeling torque of the pinion, together with the brush spring tension and rotor axial clearance if these have not been checked previously. After these tests, the electrical tests should be carried out.

First test the starter motor unloaded against the values given in the specifications. After this test, the starter motor pinion is locked by connecting to a lever which is secured. Read off the voltage and current and compare with the specifications.

Dynamo

Removing

1. Remove the cable terminal from the battery negative terminal stud.
2. Disconnect the leads from the dynamo.
3. Disconnect the stay for tensioning the V-belt and lift off the V-belt.
4. Remove the two bolts which hold the dynamo to the engine and lift it off.
5. Wipe off the dynamo externally with a piece of cloth soaked in petrol.

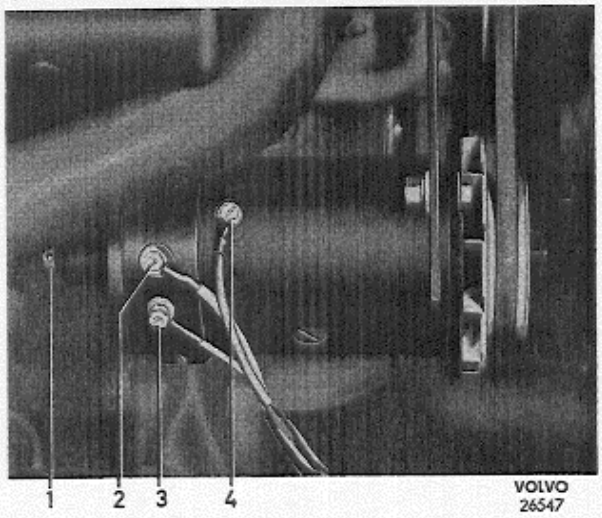


Fig. 36. Dynamo connections.

1. Lubricating cup (only on dynamo type AR 6)
2. Dynamo D+
3. Dynamo field, DF
4. Earth lead

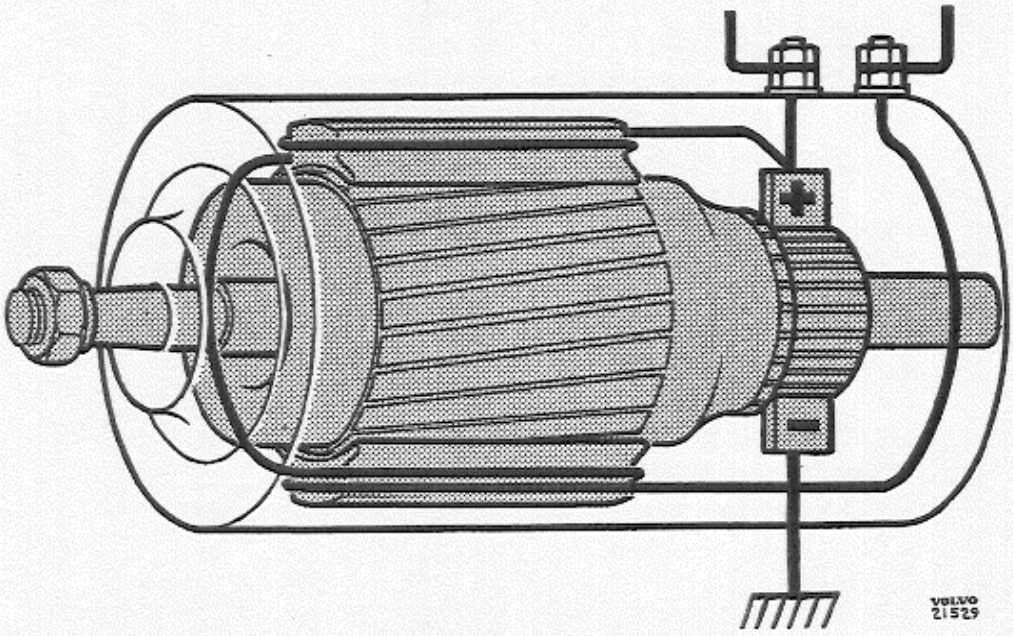


Fig. 37. Dynamo. Principle diagram.

Measures to be taken before removing and dismantling

If the dynamo does not charge, or if there is reason to suspect that is not producing sufficient current, or gives off excessive current or voltage, it must be ascertained whether the fault lies in the dynamo itself or if the charging control and leads are out of order.

First check that the connection from the battery to the relay terminal marked 51 B+ is intact. This is done with a voltmeter. The voltmeter is connected between the relay terminal B (51 B+) and the chassis. The voltage here must not be less than the battery voltage. If the voltmeter gives a poor reading, the leads and contact points must be examined. If the voltmeter gives no reading at all, this indicates a breakage in the system.

If there is no fault, the following tests should be carried out on the dynamo. The leads on the dynamo are disconnected. The field terminal (DF) is connected with a lead to the dynamo frame and a voltmeter connected between the dynamo current terminal (D+) and the dynamo frame. The engine is started and the speed increased from idling up to about 2000 r.p.m. during which time the voltage should rise in proportion to the increase in engine speed. Then go back to idling speed and disconnect the earth connection of the field. The voltmeter should then return to 0. If it does not do so, this means that the field is earthed inside the dynamo, causing the charging control to be put out of function with the result that the dynamo will burn out. The test can also be carried out as follows: disconnect the dynamo leads on the charging control. The field lead is earthed and the engine speed gradually increased during which time the other lead from the dynamo is brought into contact with the charging control frame a few times. Heavy sparking should then occur when contact is made between the lead and the charging control frame.

Contact between the charging control frame and field winding should then be broken and the main lead brought into contact with the charging control frame again, when no sparking must occur. If so, this indicates that the field is earthed inside the dynamo.

If there is no sparking, or if the voltmeter does not give a reading, this means that the dynamo is faulty and must be removed.

Examining the dynamo

After removing, the dynamo should be cleaned externally with petrol or similar. The protecting band for the brushes should be removed and the dynamo placed on a test bench. The testing to be carried out now is done to establish the type of fault in the dynamo and it is most important that testing is carried out correctly and with reliable instruments.

The dynamo field terminal is connected to the dynamo frame and this connected to the battery negative terminal. The positive terminal on the battery is connected in series with an ammeter to the dynamo output terminal.

The dynamo should then run as motor at a low, even speed. If not, see the following fault tracing scheme.

Current low, rotor stationary.	Brushes worn or bind in their holders and do not reach down to the commutator.
Current low, rotor rotates slowly.	Poor contact between the brushes and commutator. Breakage in rotor winding.
Current high, rotor stationary.	Shorting in the rotor. Breakage or shorting in field. A bearing has seized.
Current high, rotor rotating.	Scored or burnt commutator. Binding bearings. Excessive brush spring pressure.
Excessive movement of brushes and heavy sparking.	Out-of-round or burnt commutator. Damaged brushes.

Dismantling

Dismantling the dynamo for overhaul (cleaning and lubricating) is done as follows:

1. Remove the protecting band if this has been re-fitted after testing.
2. Disconnect the brush connecting leads. Lift up the pressure arms or springs for the brushes with a hook and pull up the brushes as shown in Fig. 38.
3. Remove the screws which hold the dynamo housing and end heads together after having first disconnected the connecting bar as shown in Fig. 39.

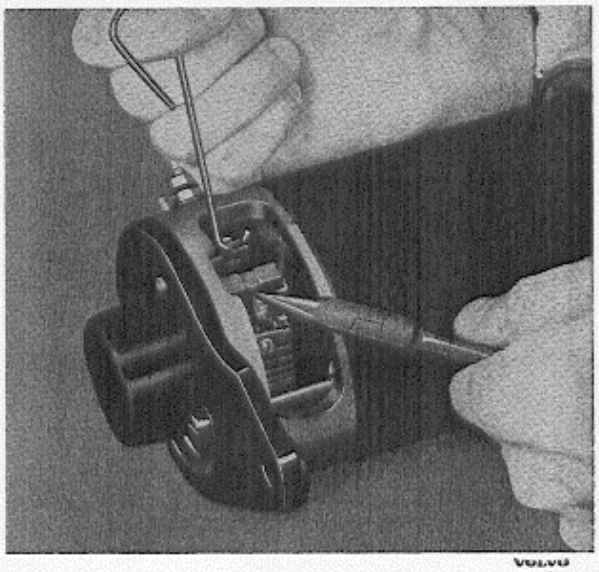


Fig. 38. Removing the brushes.

4. Lift off the rear end head with brush holders.
5. Lift the rotor out of the housing.
6. Place the rotor in a vice but do not tighten too hard (use copper jaws). Unscrew the nuts for the belt pulley and pull this off. Use a suitable tool as shown in Fig. 40. Remove the Woodruff key.
7. Remove the front end head from the rotor.
8. Pull off the ball bearing with a standard puller.
9. Blow the dynamo housing with field winding and rotor clean from dust and dirt. Wipe with a linen rag soaked in petrol. Note. Spirit mixtures such as bentyl must not be used since these can dissolve the insulation. Wash the other parts, except for the brushes, in clean petrol.

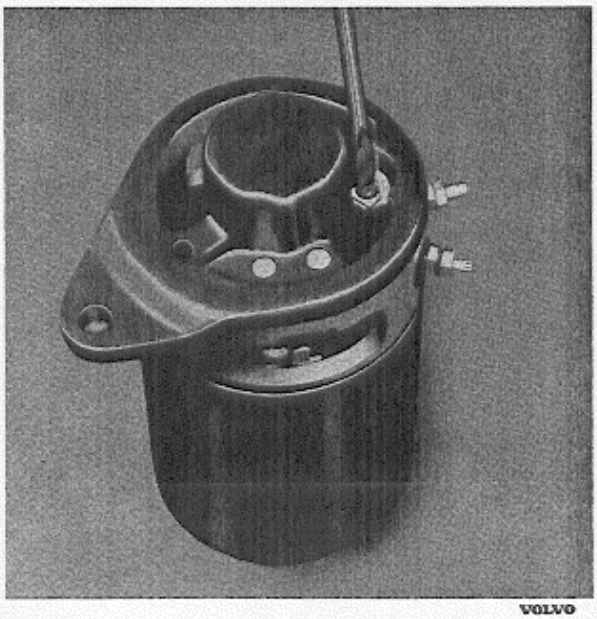


Fig. 39. Removing the connecting bar.

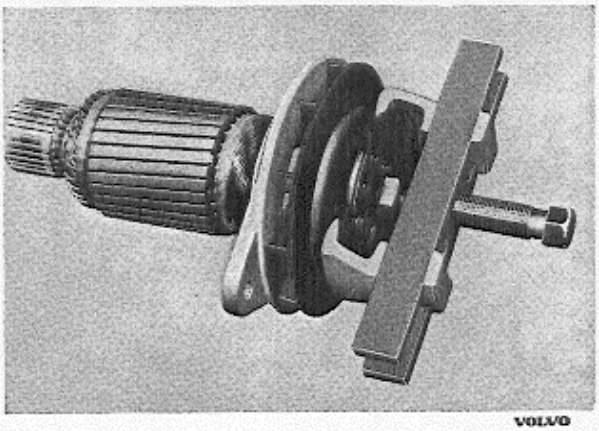


Fig. 40. Removing the belt pulley.

Inspecting

Examine the rotor for mechanical damage such as bent or worn shaft, scored commutator and damaged or loose rotor winding.

A shaft which is only slightly bent can be straightened in a press, but this is not recommended. It is preferable to replace the rotor.

If the commutator is scored or unevenly worn, it should be turned. When turning, a special chuck should be used. The greatest care must be observed. Take small cuts each time so that no more material than is absolutely necessary is removed. If too large cuts are taken, this can damage the insulation and laminations. Ensure that no object touches the rotor or winding during turning.

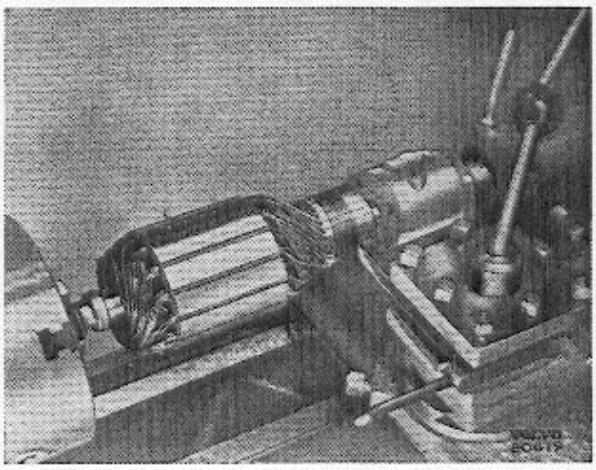


Fig. 41. Turning the commutator.

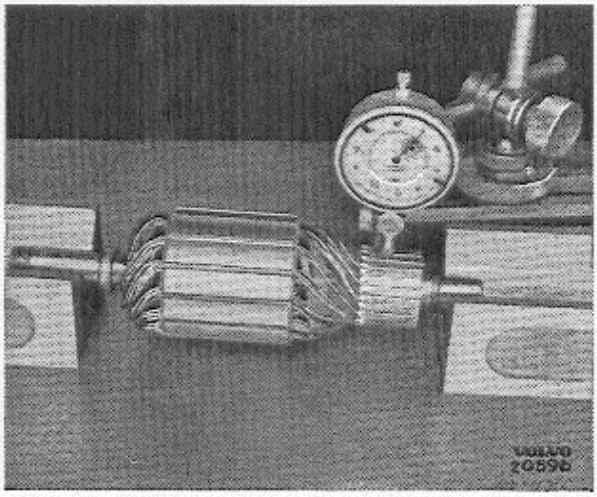


Fig. 42. Measuring the commutator with dial indicator gauge.

After turning, the commutator should be measured with a dial indicator gauge as shown in Fig. 42. A maximum out-of-roundness of 0.013 mm (0.0005″) can be considered permissible. The insulation between the laminations should be milled down 0.8—1.0 mm (0.032—0.039″) below the surface, see Fig. 43. This is done in a special apparatus, or if one of these is not available, with a ground-off hacksaw blade.

Examine the rotor both before and after turning by placing it in a growler. Switch on the current and hold a hacksaw blade close to the rotor, see Fig. 44. If the blade vibrates in any position when the rotor is turned round, one of the following faults can be the reason: shorting to rotor frame, shorting in commutator or windings.

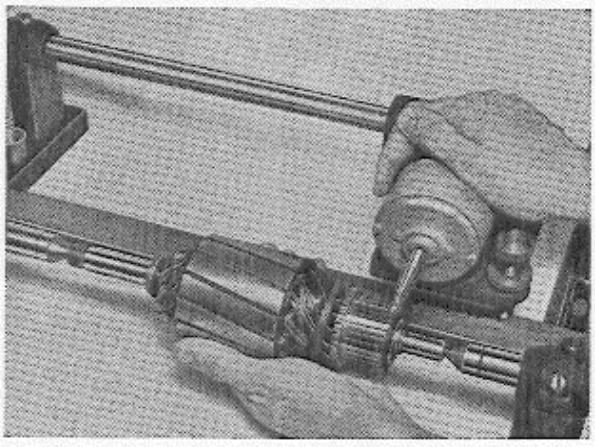


Fig. 43. Milling the grooves.

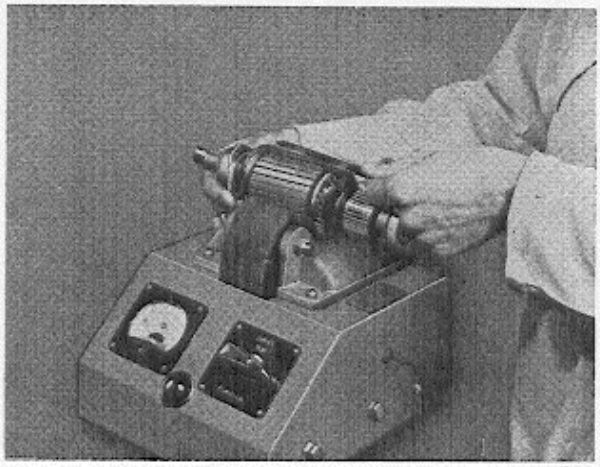


Fig. 44. Testing the rotor.

Shorting between the windings can be determined by holding the resistance probe against the commutator as shown in Fig. 45.

Switch on the current and adjust the rheostat while turning the rotor backwards and forwards, until the highest reading is obtained on the meter. Turn the rotor (the probe must be held still) so that the next pair of laminations comes opposite the probe and hold this against these. If there is no fault, the reading should be the same for all the other laminations. A rotor coil with shorting between the windings shows a low reading and a coil with breakage, no reading at all.

Shorting to the rotor body is tested with the help of test probes and testing lamps as shown in Fig. 46.

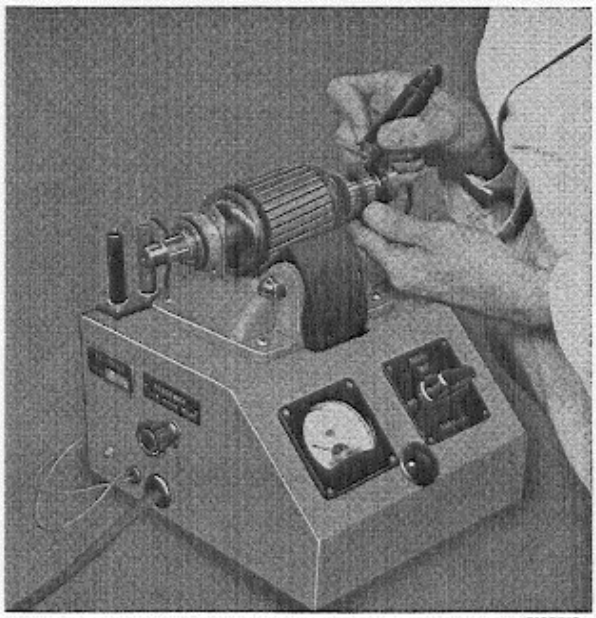


Fig. 45. Measuring the rotor.

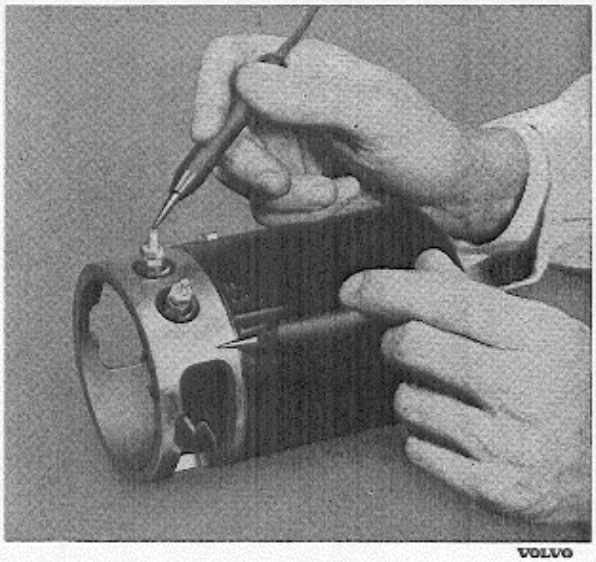


Fig. 46. Testing the stator.

Examine the housing and field winding for any damage which could be caused by the rotor. Test that the field winding is not earthed by connecting the contact points to the field terminal and housing.

If the lamp lights, this indicates shorting between the field winding and housing. Unscrew the field lead-through and test again. If the lamp still lights, this indicates that the field winding is in contact with the housing. The winding must then be removed. Concerning this, see under "Replacing the field winding".

Internal faults in the field coil can be determined by measuring the current consumption of the coils. This is done with an ohmmeter or a volt-ammeter. If the latter instrument is used, conversion must be done in accordance with Ohm's law.

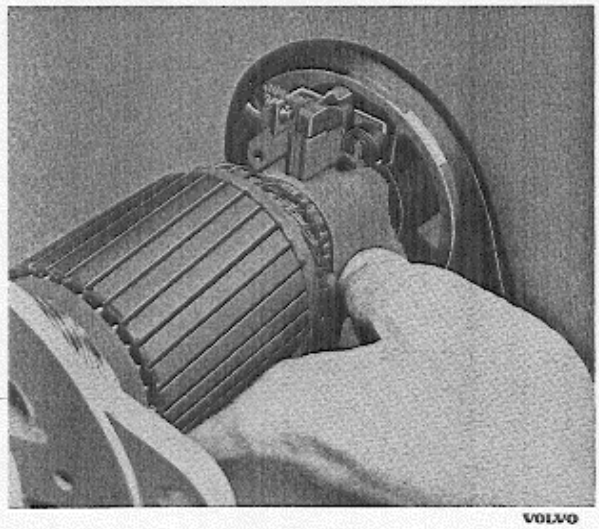


Fig. 47. Grinding-in the brushes.

Examine the rear end head with brush holders. If any of the parts are damaged, they must be replaced. Test that there is no shorting between the positive brush holder (insulated) and the end head.

Brushes which are damaged or worn down more than halfway must be replaced. Brushes which are scored or have poor contact with the commutator can be ground-in with sand paper gauge 00 or 000 as shown in Fig. 47. Test the strength of the brush springs by fitting the end head on the rotor and connecting a spring balance to the movable arm or spring, see Fig. 48. The force necessary to lift the arm or spring should agree with the values given in the specifications. If there is any deviation, the spring must be replaced.

Check the bearings. The ball bearings should rotate easily without any noticeable play. Damaged or worn bearings must be replaced.

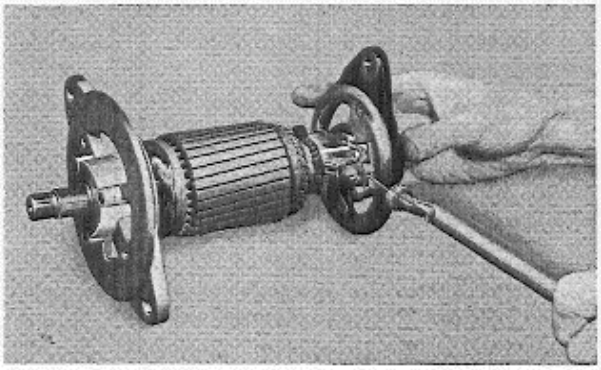


Fig. 48. Measuring the brush pressure.

Assembling

1. Fit the stop ring and sleeve, if there is one, on the shaft.
2. Place the inner cover with any felt ring on the shaft. Lubricate the bearing with heat-resistant ball bearing grease and then fit it.
3. Place the front end head on the shaft and bearing and screw together the end head and cover.
4. Drive in the cross-key and press on the belt pulley. Place the rotor in a vice. Do not tighten too hard as otherwise the rotor can be deformed. Fit the spring washer and nut.
5. Place the rotor in the housing and ensure that the guide peg comes in the right position.

6. Place the end head on the shaft, adjust in the guide peg, and screw in the two screws which hold the dynamo housing and end heads together. Check that the rotor turns easily. Fit the brushes to the holders in the rear end head.
7. Connect the bar the main current to the positive brush, see Fig. 39.

Replacing the brushes

If the brushes are damaged or worn down more than halfway, they must be replaced. This can usually be determined by the fact that the dynamo ceases to charge. Remove the protecting band and inspect the brushes and commutator. If it is seen that the above-mentioned fault can be the reason for no charging, the dynamo should be removed.

Carefully wash or wipe the dynamo externally with a piece of cloth soaked in petrol.

Take out the brushes by removing the connection at the brush holder, lifting up the brush spring and pulling out the brush with a pair of pliers as shown in Fig. 38. If the commutator is scored or unevenly worn, the dynamo must be dismantled and the commutator turned. Concerning this, see under "Dismantling, inspecting and assembling". Place in the brushes, ensuring that the correct types are used, and fit the protecting band. If there are dynamo testing devices available, it is advisable to test the dynamo before re-fitting it into the vehicle. Concerning this, see under "Testing the dynamo".

Replacing the field winding

(Alternative to the method described on page 15)

1. If the dynamo is not dismantled, proceed in accordance with points 1 to 5 under the heading "Dismantling".
2. Place the dynamo housing in a V-block as shown in Fig. 49. Press down at the same time as turning the wrench. As a rule, the screws are tightened very hard. Therefore ensure that the screwdriver head fits well into the slot in the screw and is sufficiently wide.
3. When both the screws have been slackened, the housing is lifted off. Screw out the screws with an ordinary screwdriver. Remove the cable lead-through in the housing and lift out the windings and pole shoes.

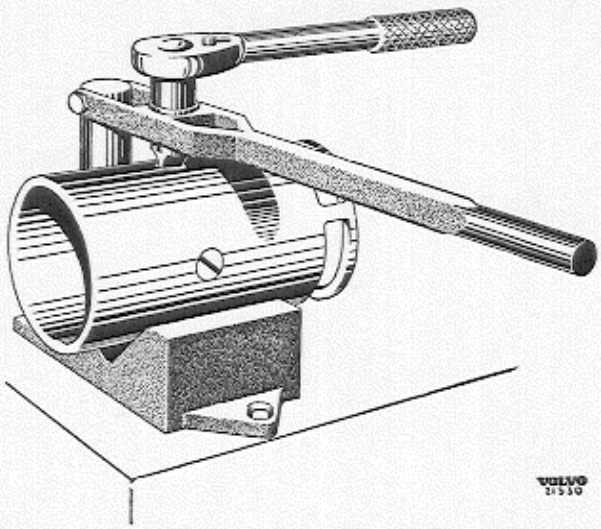


Fig. 49. Removing the field winding.

4. Fit the new field winding in the housing. Use the same device for tightening the screws.
5. Connect the cables at the lead-through in the housing. Test for earthing.
6. Assemble the other parts of the dynamo. See under the heading "Assembling".

Testing the dynamo

Before the dynamo is re-fitted into the vehicle, it should be tested. Place the dynamo on the test bench and connect the volt-ammeter.

First run the dynamo as motor for a short while. Ensure that the dynamo has the correct polarity, negative to frame. Make sure that the current consumption of the dynamo is normal and that it runs evenly and quietly. Then start the drive motor, check its direction of rotation and ensure that the dynamo produces the necessary voltage at the speeds mentioned in the specifications. Check that there is no sparking on the commutator and that the brushes do not jump.

Lubricating instructions

Dynamos with ball bearings at both ends

The ball bearings should be cleaned with white spirit and lubricated with ball bearing grease. See the dynamo lubricating scheme, Fig. 50.

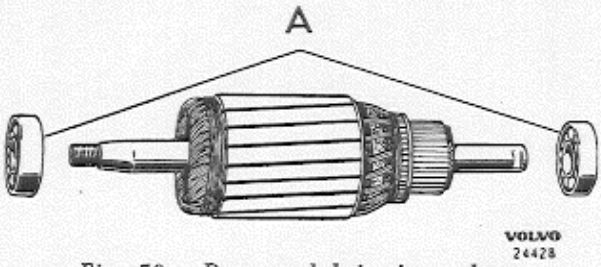


Fig. 50. Dynamo lubricating scheme

A Bearings lubricated with grease, Bosch Ft 1 v 22 or corresponding.

Dynamos with ball bearings and bushings

For the ball bearings, see above.

Bushings: The lubricating cup on the commutator end of the dynamo should be filled with engine oil every 10,000 km (6,000 miles). Lubricating is done with an ordinary oil can. A pressure oil can must not be used.

NOTE. A new bushing should lie in an oil bath for at least half an hour before being fitted.

Charging control

Removing

1. Disconnect the leads on the charging control.
2. Remove the charging control from the bulkhead.
3. Wipe off the charging control externally.

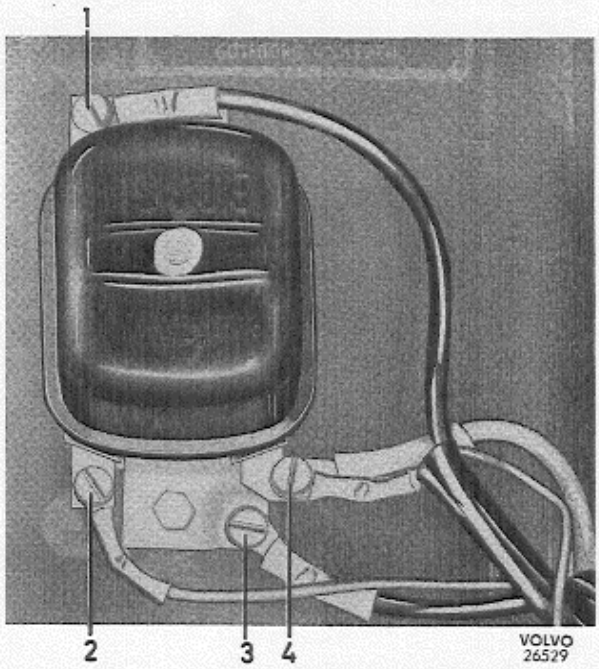


Fig. 51. Charging control terminals.

1. Battery B+
2. Dynamo field DF
3. Earth lead
4. Dynamo D+

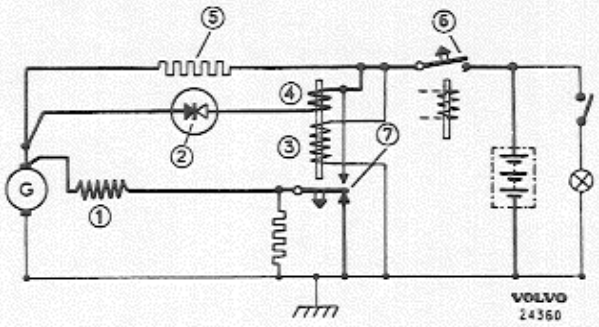


Fig. 52. Wiring diagram for charging control.

1. Field winding
2. Variode
3. Voltage winding
4. Current winding
5. Variode resistance
6. Cut-in contacts
7. Regulating contacts

Fitting

1. If the charging control has to be replaced, check that the new one is of the correct type.
2. Screw the charging control onto the wheel housing.
3. Connect the leads as shown in Fig. 51.

Adjusting the charging control

Reverse current relay

Cut-in voltage

A voltmeter is connected over D+ on the charging control and dynamo frame. The engine is started and the speed increased while watching the voltmeter.

The reading should first increase and then fall back to 0.1—0.2 V, when the reverse current relay cuts in, after which it should remain still. The reading given by the voltmeter up to the point when cutting-in takes place is known as the cut-in voltage.

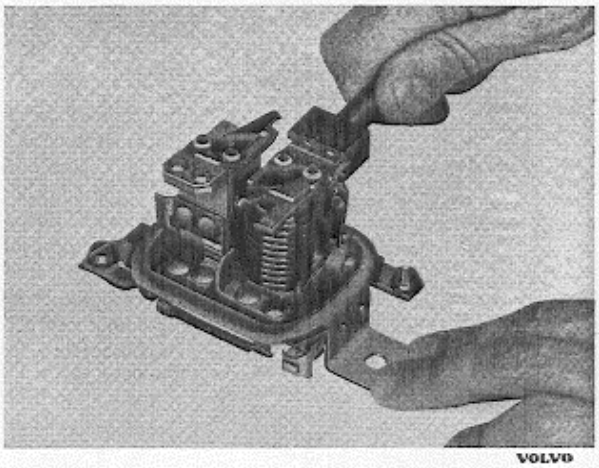


Fig. 53. Adjusting the cut-in voltage.

This should be compared with the value given in the specifications and any necessary adjustment carried out.

Adjusting is done by increasing or decreasing the pressure of the spring which influences the relay armature. If the spring pressure is reduced, the cut-in voltage will decrease and vice versa.

Rough adjusting is carried out as shown in Fig. 55, and fine adjusting as shown in Fig. 54.

Reverse current.

An ammeter is connected in series with B+ on the charging control and the lead to the battery. The speed of the dynamo is increased until the ammeter shows a reading. The speed is then reduced gradually. The ammeter needle will go down to zero and then over to discharge. After this, it will suddenly go up again to zero. The reverse current is read off at the turning point of the needle before it returns to the zero position. The relay has cut out when the needle returns to the zero position. The reverse current should lie between the values given in the specifications.

If the reverse current is too low, the bend of the contact spring should be lessened by bending the contact yoke of the cut-in contact. It may be necessary to file off the pole pin slightly. If the reverse current is too high, the bending of the contact spring must be increased. Check the cut-in contact gap and adjust this if necessary. After any adjusting, check the cut-in voltage again.

Voltage control

Disconnect the connection B+ on the charging control. Connect a voltmeter between B+ and the charging control frame and increase the dynamo speed gradually.

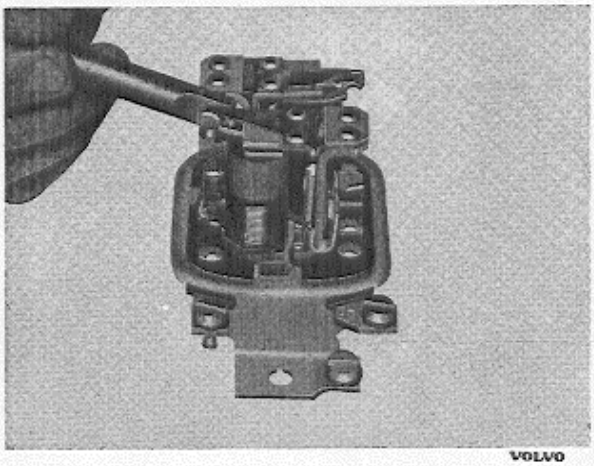


Fig. 54. Fine adjusting the voltage control.

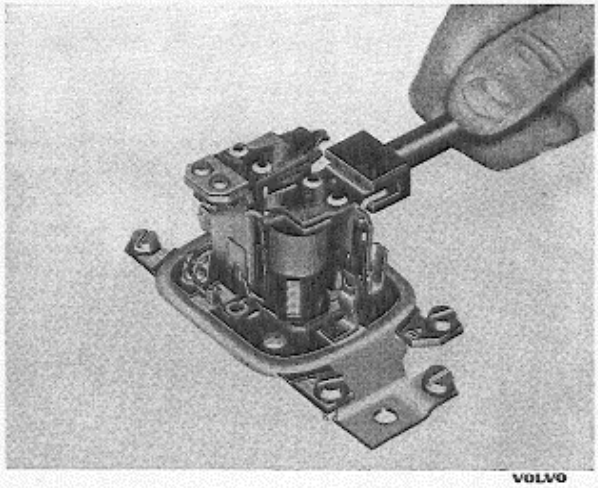


Fig. 55. Rough adjusting the voltage control.

As soon as voltage control has begun, that is to say, when the voltage does not increase further, the control voltage should be read off. The control is adjusted by bending the support lip for the spring tongue as shown in Fig. 54, so that the spring tongue is completely unloaded. After this, a rough adjustment is made by bending the relay angle piece as shown in Fig. 55. If the angle piece is bent downwards, the voltage is increased and vice versa. Rough adjustment should lie about 1—2 V lower than final adjustment. This is done by bending the support lip upwards so that the spring tongue is tensioned, see Fig. 55. Use special tool V 397 (Robert Bosch, Stockholm).

Increase and decrease the speed a few times and ensure that the control is correctly adjusted.

NOTE. This adjustment must be done after the dynamo has reached full operating temperature, that is to say, at least 12 minutes after the engine has been started from cold.

Checking the variode under loading (cold dynamo)

Connect an ammeter between B+ and the live lead, and connect an adjustable loading resistance of suitable size between the battery side of the ammeter and the frame. In addition, a voltmeter should be connected between B+ and frame.

Increase the speed and note the meter readings. Adjust the loading resistance so that a loading cur-

rent = 1 max. is obtained. Check the control voltage under loading.

Run the engine at the above loading. After about 2—3 minutes the current value must not be higher than 2/3 of the max. current stamped on the dynamo (1 max.) If the loading does not fall, this indicates a fault in the variode, so that the charging control must be replaced.

Since the effect of the dynamo is very high, great demands are placed on the condition and tension of the drive belt. Before carrying out any work on the charging control and dynamo, therefore, always check that the belt is correctly tensioned.

Distributor

Removing

1. Lift off the distributor cap.
2. Mark the position of the rotor arm on the distributor housing.
3. Disconnect the primary lead 1, Fig. 56.
4. Disconnect the hose on the vacuum regulator.
5. Unscrew the bolt 6, Fig. 56 and lift up the distributor.

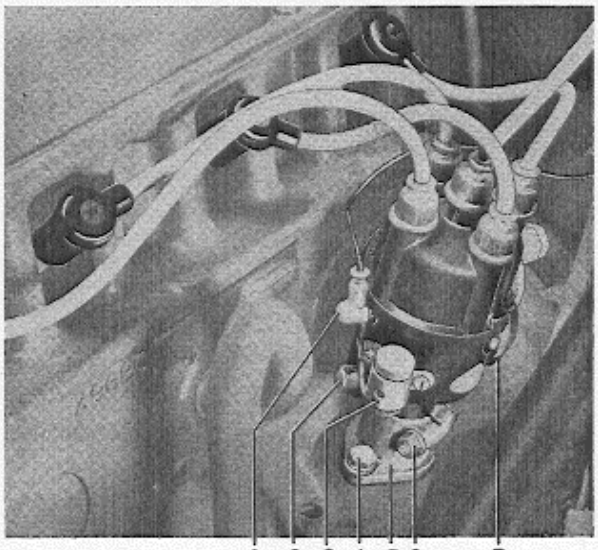


Fig. 56. Distributor fitted.

1. Lead for coil
2. Lubricating cup
3. Capacitor
4. Attaching bolt for distributor
5. Flange
6. Clamping bolt
7. Clamping catch or cap

Fitting

Fitting is done in the reverse order to removing. If the engine has not been moved while the distributor has been removed, fit the distributor in accordance with the marking made under point 2 above.

Adjusting the ignition

Concerning the adjusting of the ignition, see Part 1, Engine.

Dismantling the distributor

1. Pull off the rotor arm.
2. Disconnect the vacuum regulator by unscrewing the screws as shown in Fig. 57 and then lifting it off.

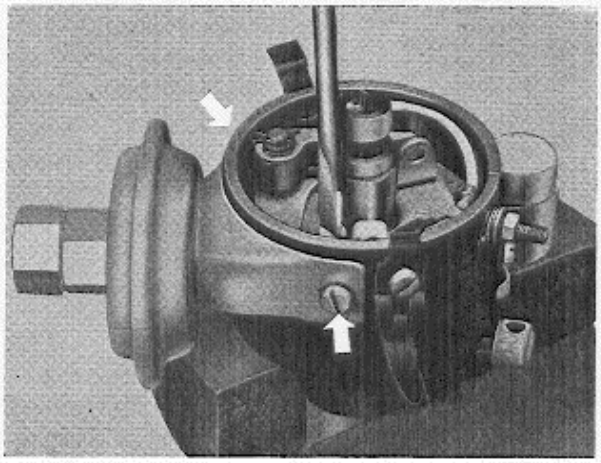


Fig. 57. Removing the vacuum regulator.

3. Unscrew the primary terminal screw and remove the washers belonging to it.
4. Remove the breaker plate. This is done by unscrewing the two screws which hold the catch springs for the cap, see Fig. 58.

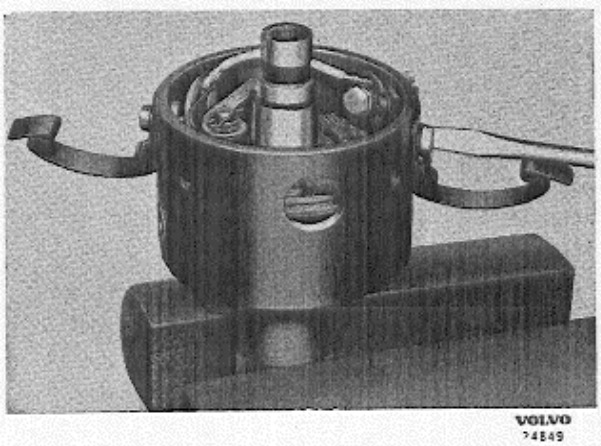


Fig. 58. Removing the breaker plate.

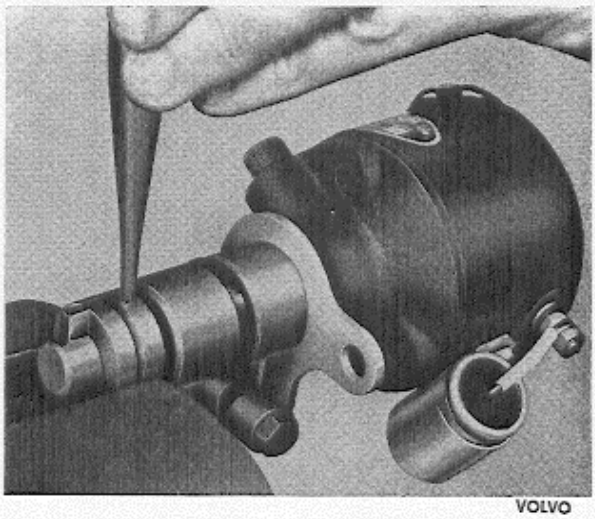


Fig. 59. Removing the flange.

5. Lift off the stop spring (locking spring) and knock out the pin for the flange and pull this off. Mark the position of the flange in relation to the shaft, see Fig. 59.
6. Lift up the distributor shaft.
7. Remove the locking springs and springs between the centrifugal governor and contact breaker camshaft and lift this up.
8. Wash all parts in petrol or white spirit and lay them out for inspection.

Inspecting

Distributor plate

1. The surface of the contact should be flat and smooth. The colour of the contacts should be grey. Oxidized or burnt contacts must be replaced. After a long period of use, the contact lip can be worn and the spring fatigued, so that the contact should be replaced.
2. The contact plate must not be loose or worn so that there is any burr.

Distributor shaft

1. The play between the distributor shaft and the breaker camshaft must not exceed 0.1 mm (0.004″).
2. The cams on the breaker camshaft must not be scored or worn down so that the closing angle is altered.

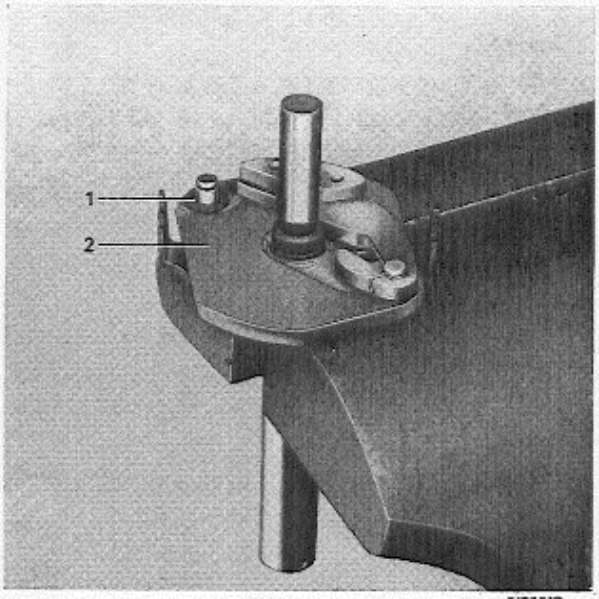


Fig. 60. Flange with fibre washers.

1. Fibre washer 2. Resitex plate

3. The holes in the centrifugal governor weights must not be oval or deformed in any other way. The fibre washers, see Fig. 60, must be intact.
4. The governor springs must not be deformed or damaged.

Distributor housing

1. The clearance between the distributor housing and shaft should not exceed 0.2 mm (0.008″). In the event of excessive play, the bushings must be replaced and, if this is not sufficient, the shaft also.
2. The insulation washers for the primary terminal must not be cracked or soaked in oil, as this will cause leakage over the primary terminal.
3. The capacitor is tested with a glow lamp connected to direct current, or with a capacity bridge.
   When testing with a glow lamp at room temperature, there must be no discharging. When testing with warm capacitor (60—70°C = 140—158°F), up to 15 discharges per minute can be accepted.

Assembling

1. Place the Resitex washer on the distributor shaft and the fibre washers above this, see Fig. 60. Lubricate and place the centrifugal gover-

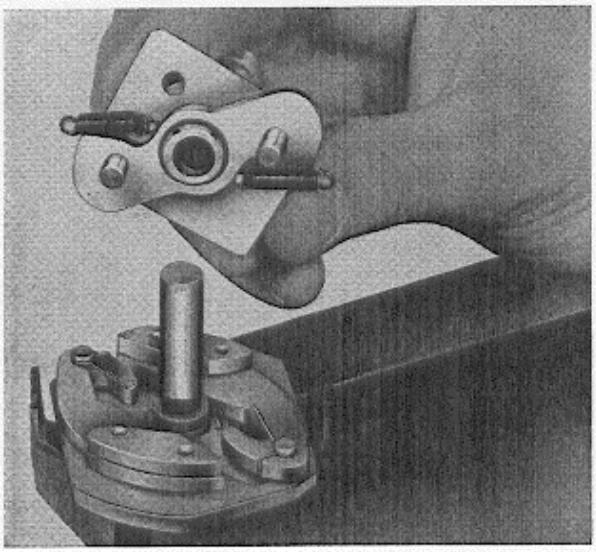


Fig. 61. Fitting the breaker camshaft.

nor weights in position. Place on the locking springs. Concerning lubrication, see Fig. 64.

2. Lubricate and fit the breaker camshaft and place on the springs, see Fig. 61.
3. Lubricate the distributor shaft and place it in the distributor housing. Check that the axial adjusting washers are positioned correctly. The fibre washer should contact the inside of the distributor housing. The steel washers should contact the flange.
   Fit the breaker plate and distributor cap catch springs, see Fig. 62.

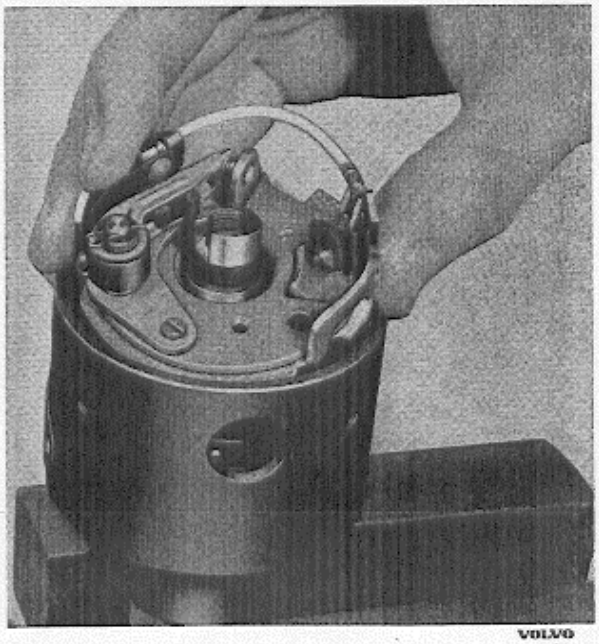


Fig. 62. Fitting the breaker plate.

4. Fit the primary terminal and connect this to the breakers and capacitor.
5. If the contacts have been replaced, ensure that the new ones lie correctly horizontally and that their faces close flush against each other. Adjustment can be made with a special tool, for example, Bosch EFAW 57 or similar. Only the fixed contact may be bent as shown in Fig. 63. Adjust the gap and check the contact pressure.
6. Fit the vacuum regulator.
7. Fit the flange and check the axial play. The fibre washer should lie against the distributor housing and the steel washer or washers against the flange. The axial play must be min. 0.1 mm (0.004″), max. 0.2 mm (0.008″).

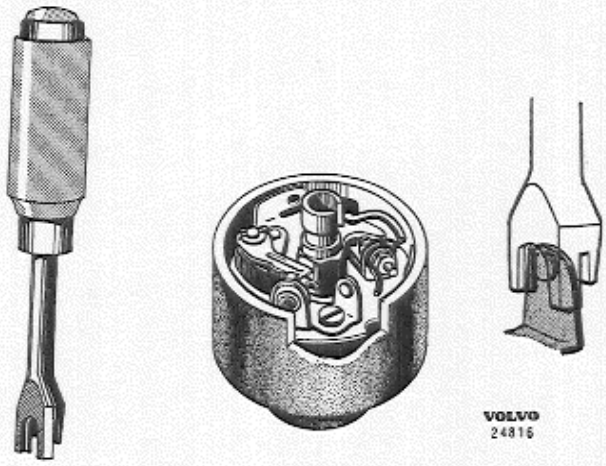


Fig. 63. Adjusting the contacts.

Testing the distributor

The distributor should be tested in a synchrograph or in a test bench equipped with the necessary appliances.

1. Secure the distributor in accordance with the instructions applying for the test bench concerned.
2. Run the distributor in the normal direction of rotation and set the contact closing angle in accordance with the specifications.
3. Run the distributor and set the graduated disc so that sparking occurs opposite 0° when the speed is so low that the centrifugal governor has not begun to function. Increase the speed gradually and read off the values at the prescribed revolutions. A newly lubricated distributor should first be run up to maximum speed a few times. Permissible tolerance for the centrifugal governor is ±1°.

4. Run the distributor at low speed (about 200 r.p.m.) and set the graduated disc so that sparking is obtained at 0°.
   Increase the vacuum and read off the ignition adjustment. Increase the vacuum successively and check that the whole adjustment range agrees. Then test the vacuum regulator in a falling direction by lowering the vacuum and reading off the values. The differences between the rising and falling values should not exceed 1 1/2°. If so, there is a fault in the breaker plate, pull rod or vacuum regulator.

Adjusting the ignition control curve (centrifugal regulator)

Adjusting the curve is done by tensioning the centrifugal regulator springs. When doing this the shaft must be lifted up from the distributor housing and the screws on the other side of the flange slackened. If the flange is turned opposite to the direction of rotation, the springs are tensioned; that is to say, ignition is retarded and maximum control is reached later.

NOTE. Adjusting the curve must not be done by bending the flange spring loops.

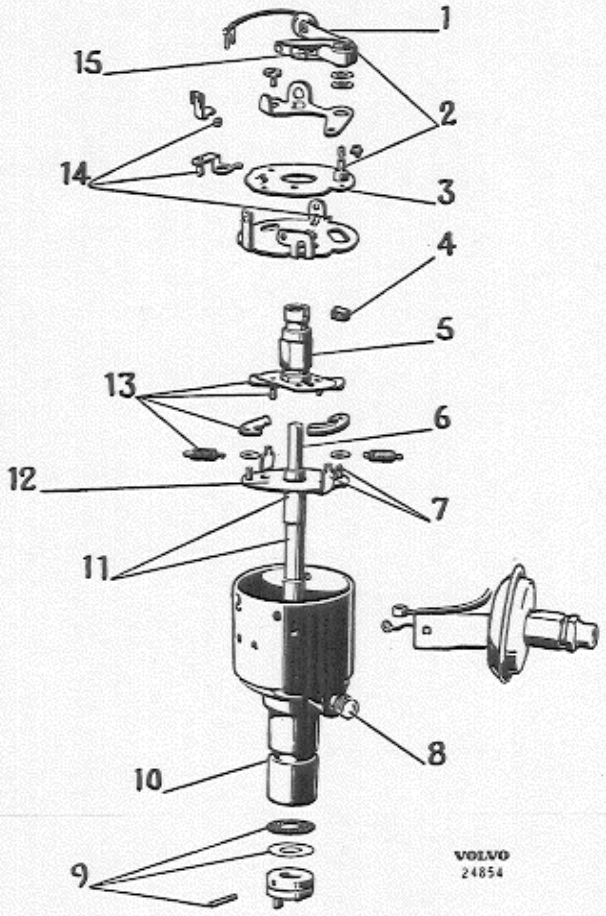


Fig. 64. Lubricating scheme for distributor.
(Lubricant Bosch or corresponding).

Headlights

Replacing the headlights

The following section describes the procedure for removing the headlights from the car and dismantling them completely. In the case of partial dismantling proceed in accordance with the appropriate points.

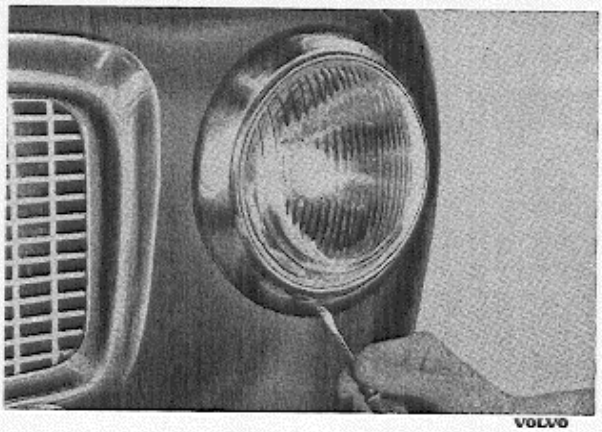


Fig. 65. Removing the headlight rim.

1. Grease the spring lightly Ft 1 v 4
2. Grease the bushing and bearing pin Ft 1 v 22
3. Oil the breaker plate sliding surfaces Ol 1 v 2
4. Soak the lubricating wick with oil Ol 1 v 2
5. Coat a thin layer of grease on the cam surface Ft 1 v 4
6. Grease the end of the shaft lightly and oil with Ft 1 v 8 and Ol 1 v 2.
7. Grease the bearing pins and spring attachments Ft 1 v 8
8. Fill the oil cup while turning the shaft Ol 1 v 13
9. Oil the washers and pin before fitting Ol 1 v 13
10. Soak the lubricating wick between the bushings with oil Ol 1 v 13
11. Lubricate the shaft and fibre washers with grease and oil Ft 1 v 22 and Ol 1 v 13
12. Oil the regulator plate Ol 1 v 22
13. Lightly coat the contact surfaces, flange pins, etc. Ft 1 v 8
14. Lubricate the bearing pin, ball, guide lip and contact surfaces with plenty of grease Ft 1 v 22
15. Apply a little grease to the rivet side of the lifting lip Ft 1 v 4

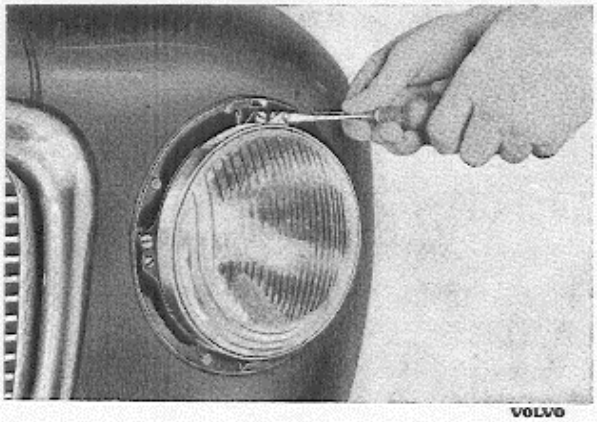


Fig. 66. Removing the retaining ring.

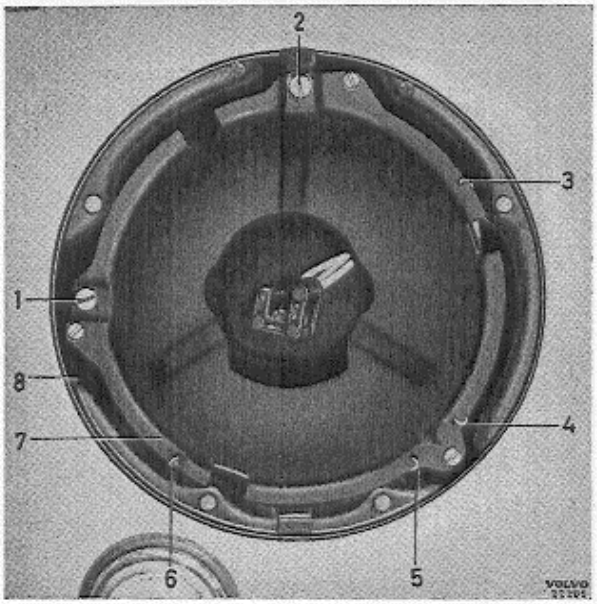


Fig. 68. Headlight bowl.

1. Unscrew the headlight rim screw, see Fig. 65. Lift off the rim by pulling out the lower part slightly and then lifting it upwards.
2. Slacken the screws for the headlight insert retaining ring a few turns, see Fig. 66. Turn the retainer until the lips are free of the screws and lift out the retainer and insert with bulb holder.
3. Remove the connecting contact from the bulb holder by pulling it straight out as shown in Fig. 67.
4. Slacken the screws (1 and 2, Fig. 68) for the headlight adjustment 8—10 turns. Unhook the springs (3—6) from the bowl (7) and lift out the bowl from the casing (8).
5. Remove the springs and adjusting screws from the casing.
6. Remove the casing from the mudguard and pull out the cable and rubber bushing.
7. Fitting is done in the reverse order. Ensure that the leads are correctly connected and that the screws are tightened properly.

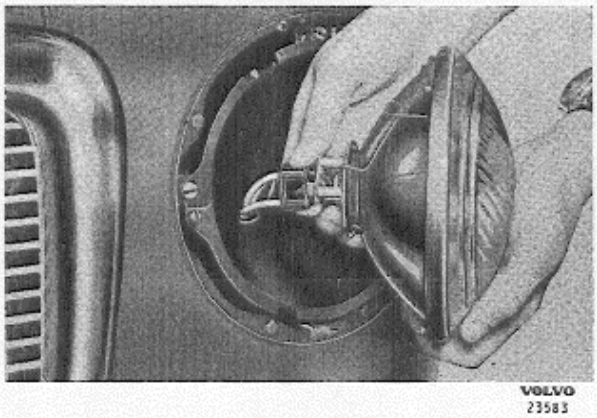


Fig. 67. Removing the connecting contact.

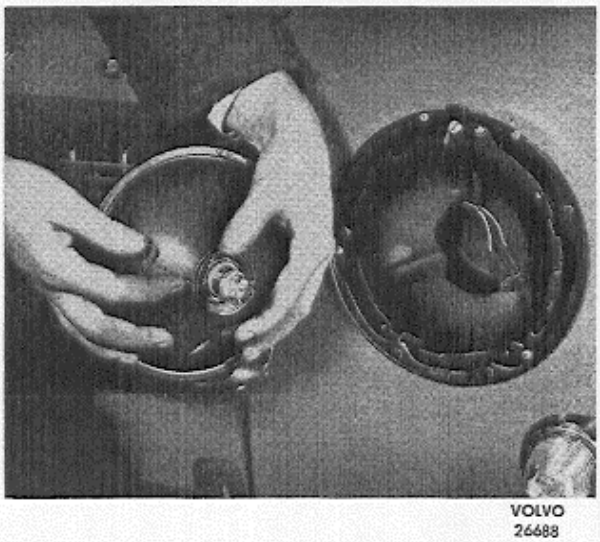


Fig. 69. Removing the bulb holder spring.

Replacing the bulbs

1. Carry out operations 1—3 under the heading "Replacing the headlights".
2. Lift off the spring (springs) as shown in Fig. 69. The spring (springs) secure the bulb holder in the case of symmetrical headlights and the bulb in the case of asymmetrical headlights.

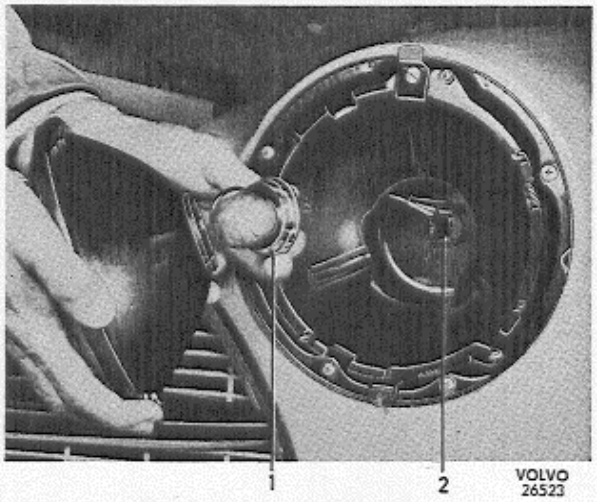


Fig. 70. Fitting the bulb. (asymmetrical light).

1. Bulb 2. Connecting contact

3. Fit the new bulb. For asymmetrical headlights, this is done as shown in Fig. 70. For symmetrical inserts, the bulb is placed directly into the insert, after which the springs are hooked on. Do no touch the actual bulb glass with the fingers.
4. Fitting is done in the reverse order to removing.

Adjusting the headlights

From a traffic safety point of view it is of the utmost importance that the headlights are adjusted to conform with current regulations.

Adjusting is done by turning the screws 1 and 2, Fig. 68.

General

The headlights should be examined to check the condition of the glass, reflector and bulb. If the glass is cracked or damaged in any other way, the insert should be replaced.

Glass which has become "sand-blasted" by stone impact, etc., will considerably reduce the lighting effect and can give rise to dazzling, irregular beams.

If the reflector is rusty, dull, buckled or damaged in any other way, the insert should be replaced.

The inside of the bulb must not be oxidized to a black or brown colour. The lighting effect normally deteriorates to such an extent that the bulbs should be replaced after 100—200 hours use.

The voltage at the bulb with headlights switched on and the engine running at charging speed, should be at least 12.5 V in order to produce sufficient lighting strength.

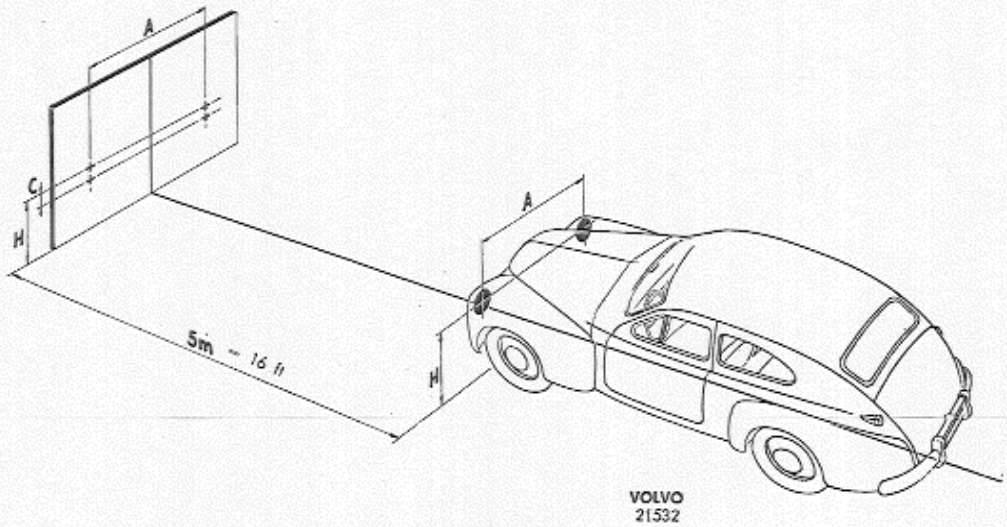


Fig. 71. Headlight adjustment.
C = 5 cm (2")

Adjusting

For lighting strength, the following applies:

Concerning full headlights, the lighting strength from each headlight measured 15 cm (6″) above the road surface at a distance of 100 metres (109 yards), should be at least 1 lux.

With dipped headlights, no dazzling beams must be emitted above a horizontal plane through the centre line of the headlights. For dipped headlights, the lighting strength measured at a distance of 25 metres (27 yards) must not exceed 1 lux above the horizontal plane throught the headlight centre.

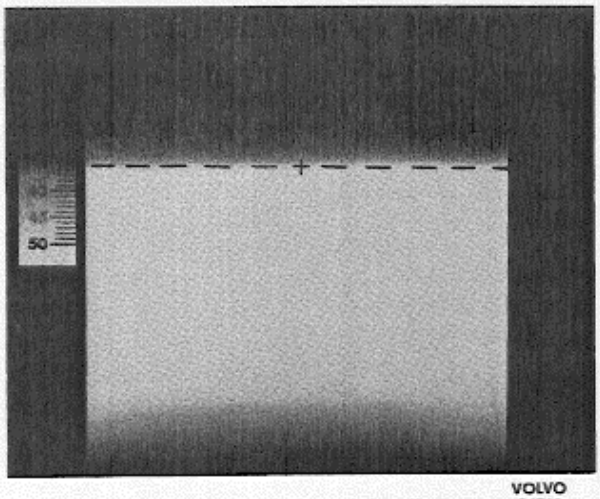
Adjustment can be done either on a level floor against a screen or wall, or with one of the approved lighting adjustment devices on the market. If one of these is used, follow the directions issued with it.

Height adjustment on a level floor against a wall or screen

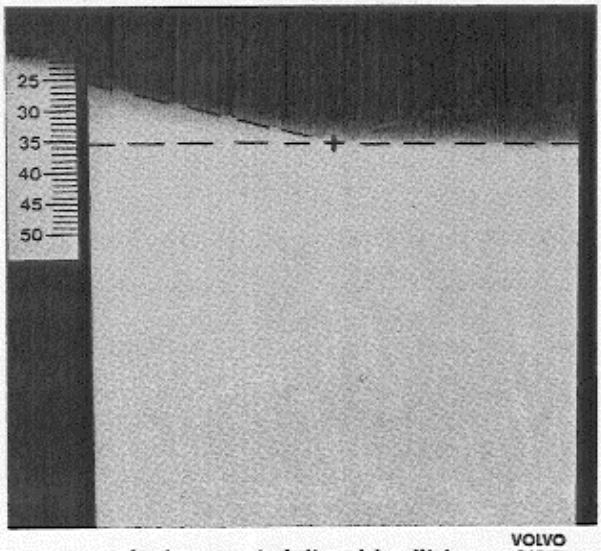
1. The vehicle must be stood on a *level* base.
2. A screen should be set up 5 metres (16 feet) in front of the radiator and crosses marked out on the screen. The position of the crosses in relation to the ground, and the distance between them, should be identical with the corresponding measurement at the centre point of the lamps.
3. According to regulations, the horizontal limiting line between the illuminated and non-illuminated surface on the screen should be situated 5 cm (2″) below the connecting line between the above-mentioned crosses.
4. The defraction point between the horizontal limiting line and the inclined limiting line between the illuminated and non-illuminated surface, should fall vertically below the above-mentioned cross markings respectively. (Asymmetrical lighting).

   As can be seen from the above, it is only necessary to check dipped headlights in order to carry out headlight adjusting.

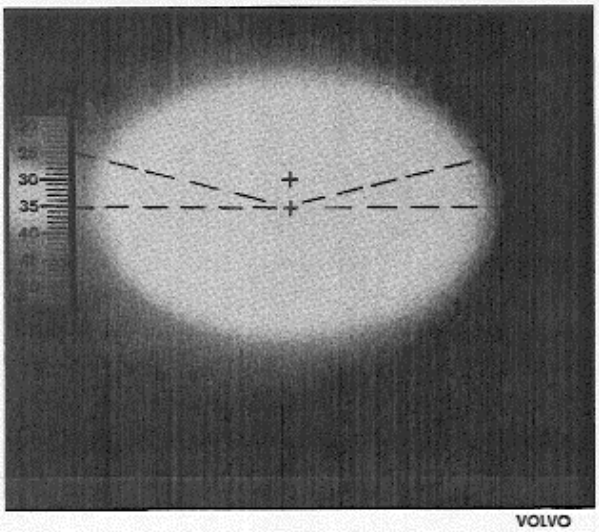
   The light pictures with symmetrical and asymmetrical lighting respectively should appear as shown in Fig. 72. For asymmetrical lighting, a sharp horizontal light — the darkness limit — only to the right of the centre cross is a sign that the dipped headlight adjustment is good both from a sight and anti-dazzle point of view.



a. Symmetrical dipped headlights



b. Asymmetrical dipped headlights



c. Full headlights

Fig. 72.
Light pictures from a Bosch headlight adjusting instrument.

Stop and rear lamps

Replacing the stop, flasher and rear light bulbs

1. Remove the glass as shown in Fig. 73.
2. Remove the bulb by pressing it inwards and turning anti-clockwise.
3. Fit the new bulb. Do not hold the bulb glass with the fingers.

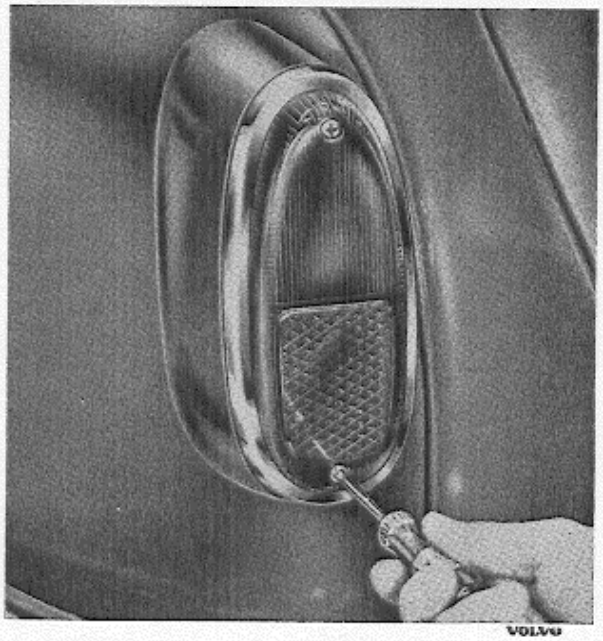


Fig. 73. Removing the glass.

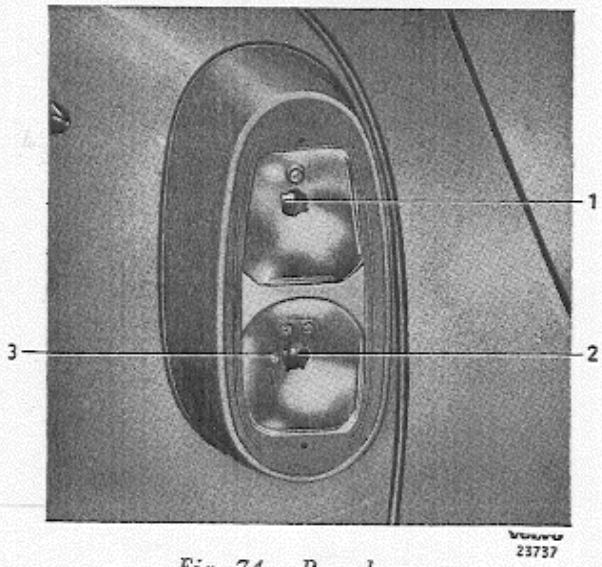


Fig. 74. Rear lamp.

1. Direction indicator
2. Brake light
3. Rear light

Flashers and parking lamps

The parking lamps and direction indicators are combined in one unit at the front. The bulbs are replaced as described below:

1. Remove the rim with a screwdriver, see Fig. 75.
2. Remove the glass in the same way, see Fig. 76.
3. The bulb is now accessible for replacement.

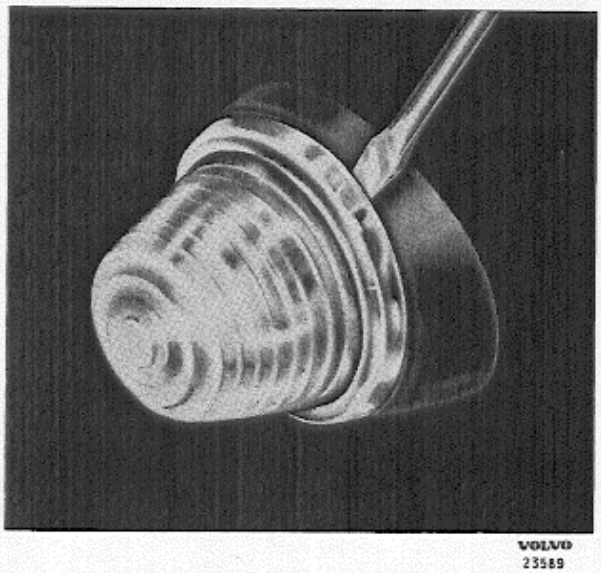


Fig. 75. Removing the rim.

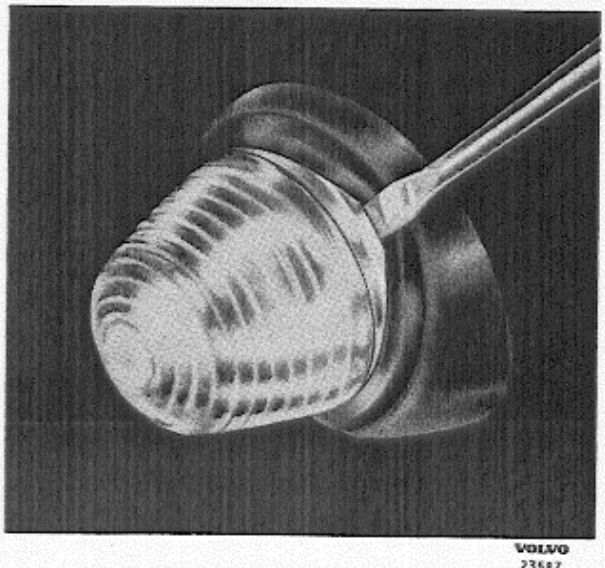


Fig. 76. Removing the glass.

Number plate lighting

The lamps are placed on the inside of the overriders, one on each side. The glass and lamp housing are removed by unscrewing the two screws as shown in Fig. 77. The bulb leads are then accessible, see Figs. 78 and 79.

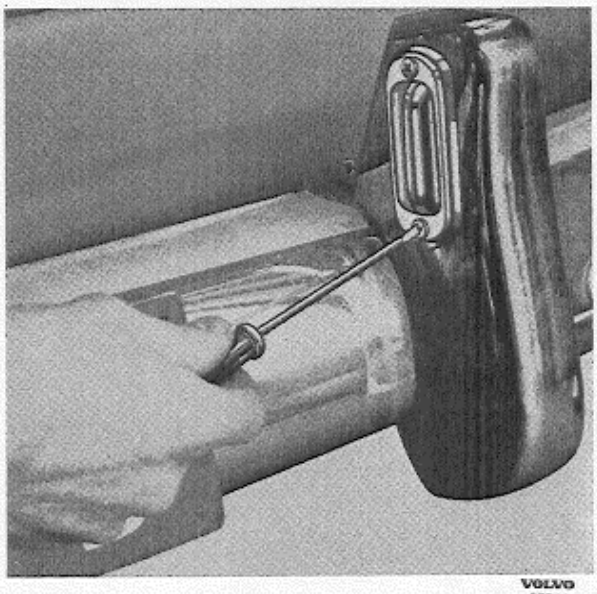


Fig. 77. Removing glass and lamp housing.

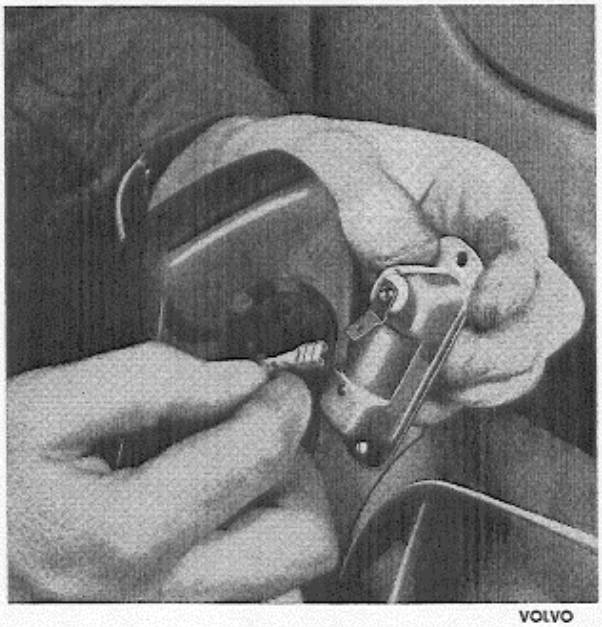


Fig. 78. Removing lead.

Instrument and interior lighting

The instrument lighting consists of two bulbs attached to the combination instrument.

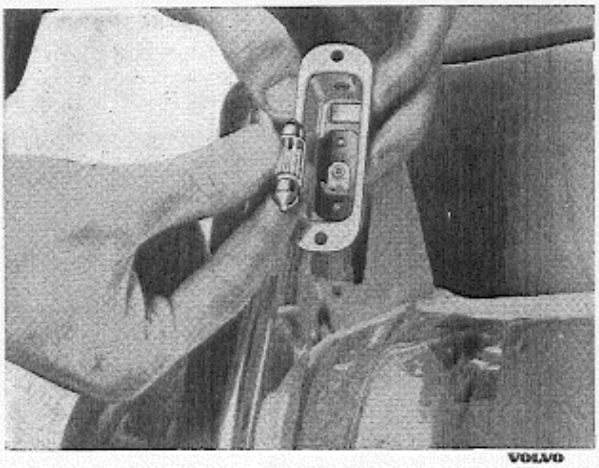


Fig. 79. Removing bulb.

The bulb holders are removed by being prised to one side. The bulbs are accessible from the rear side of the instrument.

The interior lighting consists of a lamp in the roof above the windscreen. The bulb is accessible after the lamp glass has been removed. This is done as shown in Fig. 80.

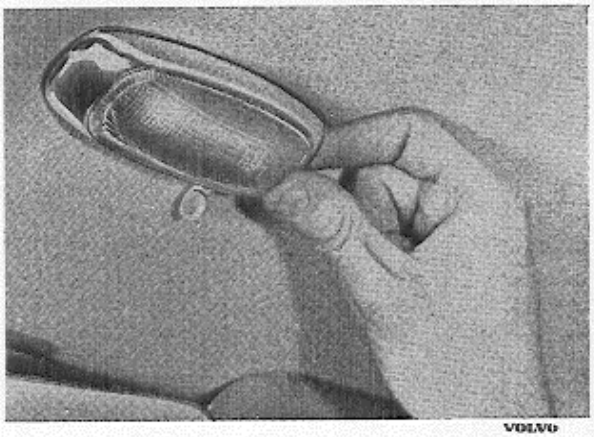


Fig. 80. Removing the interior light.

Lighting switch

The pull switch for the headlights has three positions: off, parking lights and full and dipped headlights.

The switch is removed by unscrewing the nut on the instrument panel as shown in Fig. 81. Use a suitable tool so as not to damage the nut. The switch can then be pulled out backwards, see Fig. 82, so that the leads are accessible.

The switch is provided with special cable terminals which are removed by pulling out from the cable holder on the contact, see Fig. 82.

The foot dipper switch has two positions: full headlights and dipped headlights. It is fitted with screws to the lower part of the bulkhead.

The lighting switch and dipper switch for the headlights must be in good condition in order to obtain full lighting strength. Damaged or defective switches must therefore be replaced. If the lighting strength should be low, the lighting switch and foot dipper switch should be examined by measuring the voltage across them. The voltage drop should not exceed 0.1 V.

The rheostat for the instrument ligthing is built into the lighting switch. The lighting strength is controlled by turning the button on the switch.

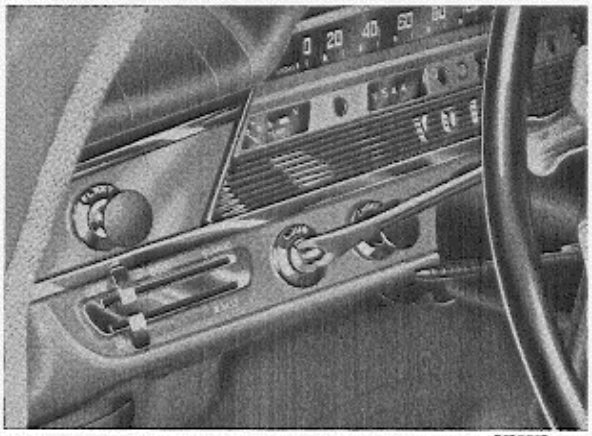


Fig. 81. Removing the lighting switch.

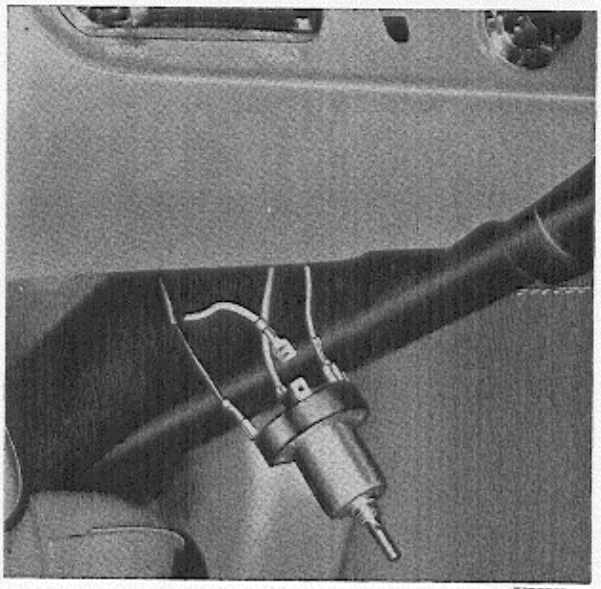


Fig. 82. Lighting switch removed with special cable terminal pulled off.

Direction indicator switch

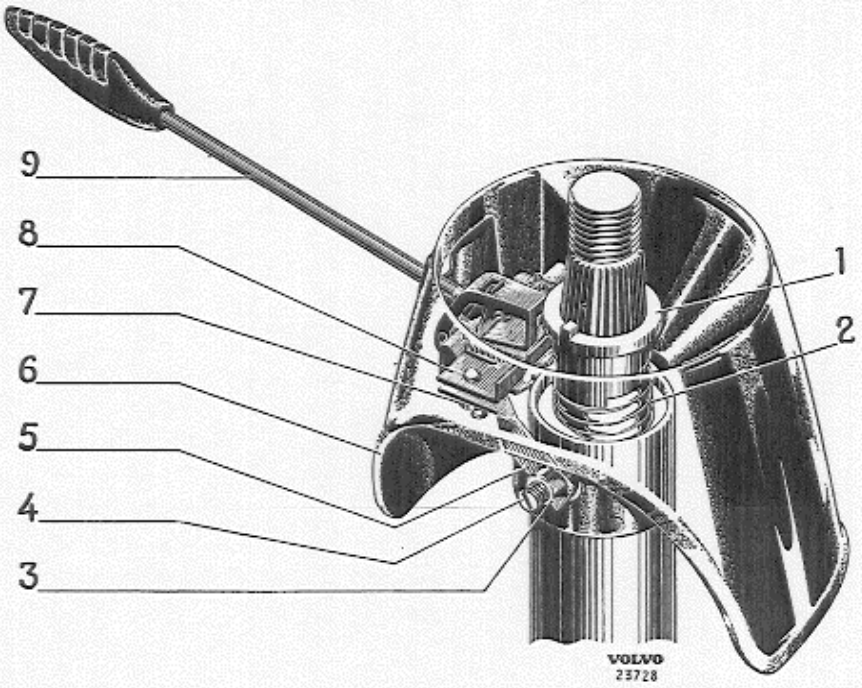


Fig. 83. Direction indicator switch.

1. Actuator
2. Spring
3. Locknut
4. Stop screw
5. Earting bar
6. Casing
7. Screw
8. Switch
9. Control lever

Removing and fitting

1. Remove the steering wheel in accordance with the instructions in Part 6.
2. Disconnect the leads on the underside of the switch. This is done by pulling them out of their retainers.
3. Slacken the locknut, (3, Fig. 83) and screw out the stop screw (4) a few turns.
4. Lift the casing with switch straight up from the steering column.
5. Fitting is done in the reverse order.

The switch is attached to the casing by means of two screws. By unscrewing these, the switch can be removed from the casing.

Adjusting the direction indicator switch is done by slackening the screw (4), Fig 83, after which the casing with switch can be turned to the desired position. A gap of about 2 mm (0.08″) should be left between the steering wheel and casing.

The leads for the direction indicator switch are connected as shown in Fig. 84. The cable terminals are pressed into retainers. After fitting, check that the leads are properly secured in the retainers.

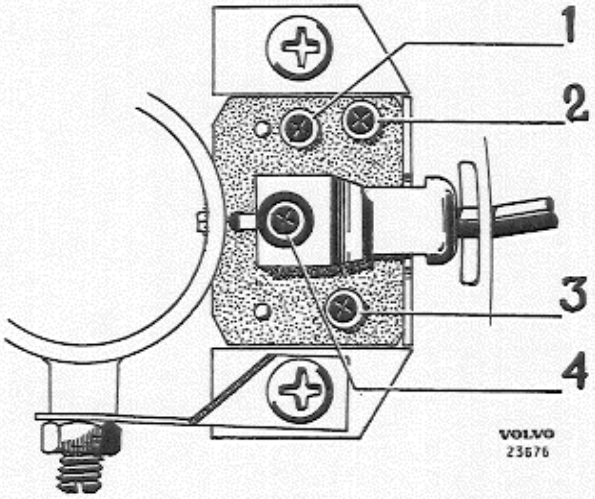


Fig. 84. Direction indicator switch connections. Switch seen from underneath.

1. Terminal for right flashers
2. Terminal for left flashers
3. Terminal for flasher unit
4. Terminal for headlight signal

Windscreen wipers

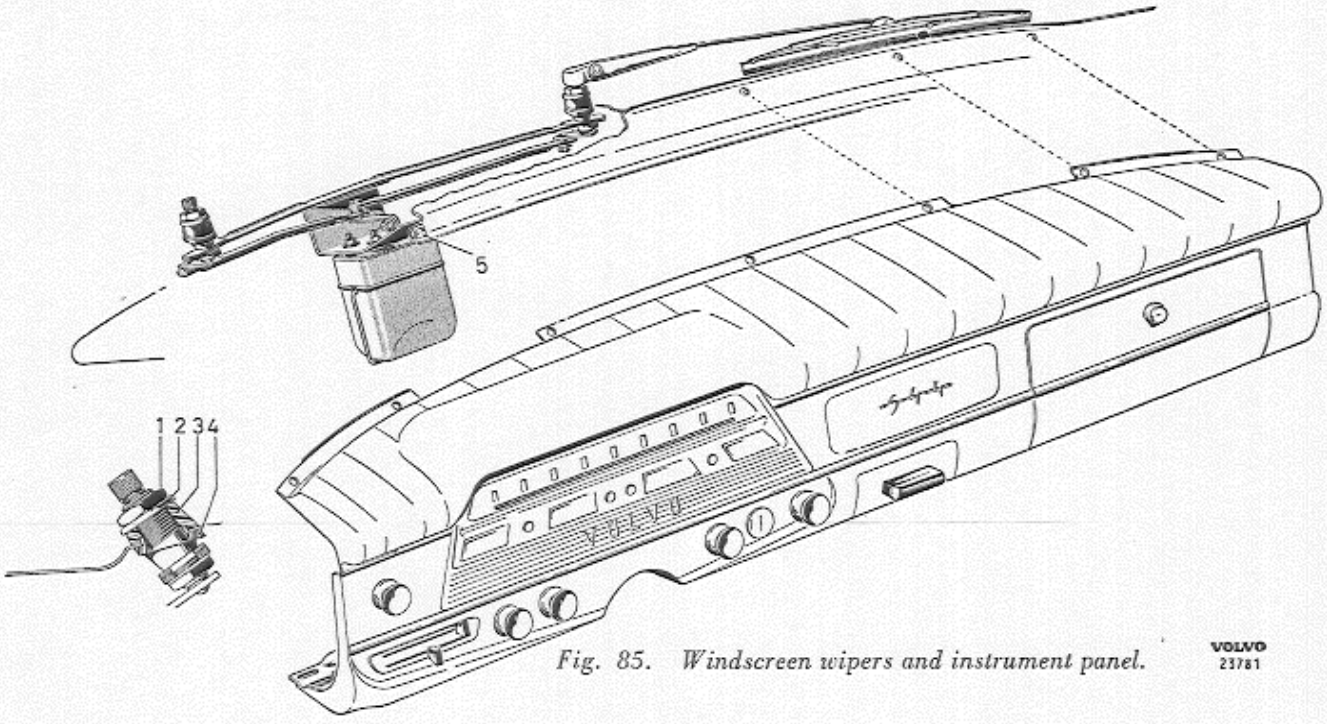


Fig. 85. Windscreen wipers and instrument panel.

Removing and fitting

1. Pull off the wiper arm.
2. Remove the nut (1, Fig. 85) for the bearing and lift off the washer (2) and seal (3).
3. Mark and remove the leads from the windscreen wiper.
4. Unscrew the screw (5, Fig. 85) which holds the wiper mechanism to the body. This is accessible from the underside of the instrument panel.
5. Fitting is done in the reverse order. Ensure that the rubber seals are intact.

Lubricating and maintenance

The bushings on the wiper link arms are made of nylon. These are lubricated with grease or vaseline. The wiper gear housing, Fig 87 and output shaft are lubricated with special grease in connection with overhaul.

The wiper arm shafts shold be lubricated with light engine oil every 5000 km (3000 miles).

Windscreen washer

The windscreen washer is driven by an electric motor. A pump, which is placed at the bottom of the water container, is connected to the motor by means of a shaft.

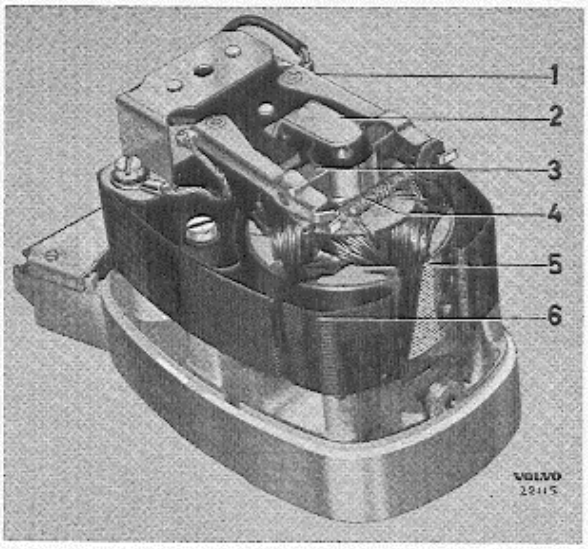


Fig. 86. Electric windscreen wiper.

1. Pressure arm for brush
2. Stop lip for rotor axial clearance
3. Brush
4. Brush spring
5. Rotor
6. Pole shoe

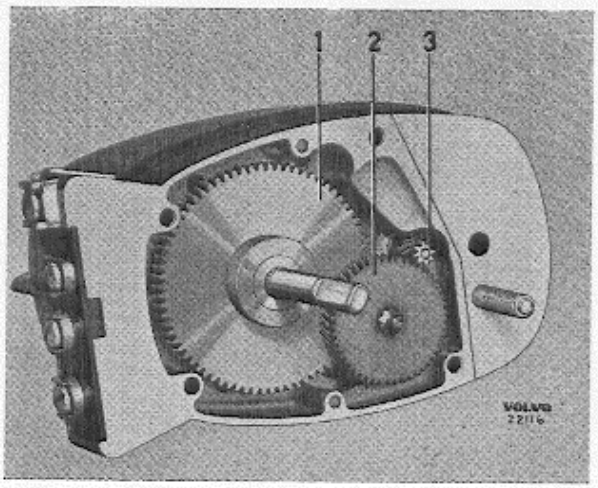


Fig. 87. Gear housing for electric windscreen wiper.

1. Gear on output shaft
2. Idler gear, fibre
3. Gear on rotor shaft.

The pump is of the centrifugal type. When servicing or reconditioning, the motor bushings should be lubricated with oil. If the motor has been dismantled, the stator must be centred as accurately as possible, otherwise the rotor can rub against the pole shoes.

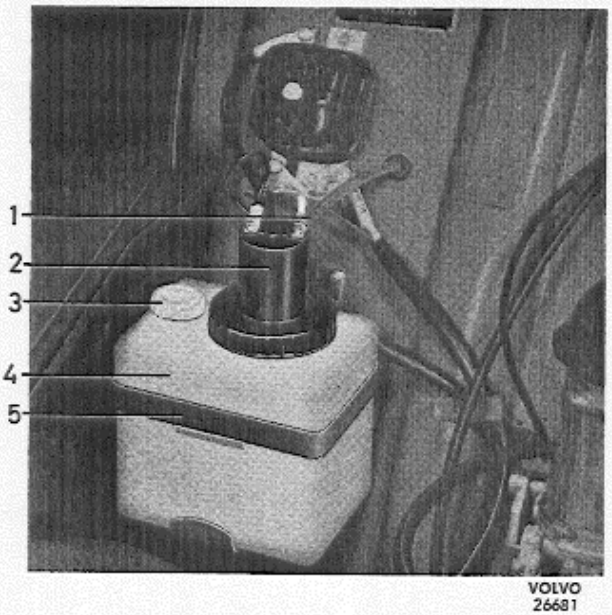


Fig. 88. Windscreen washer fitted.

1. Lead connection
2. Electric motor
3. Filling cap
4. Water container
5. Retainer

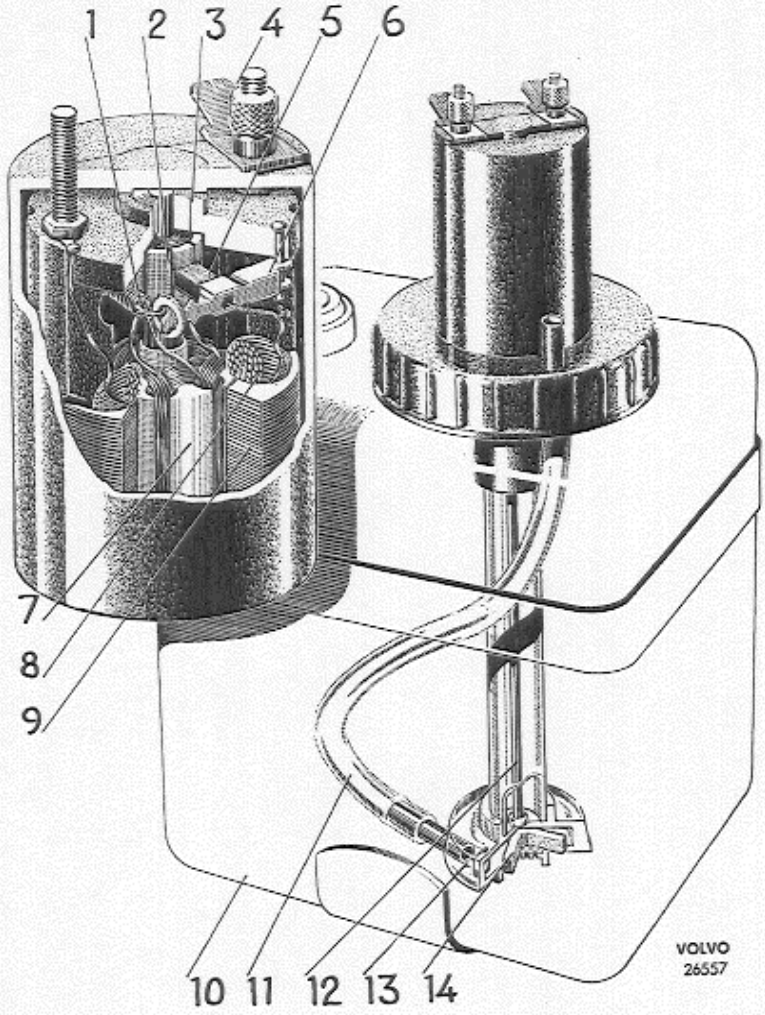


Fig. 89. Windscreen washer

1. Brush spring
2. Commutator
3. End head
4. Terminal nut
5. Brush
6. Brush holder
7. Rotor
8. Field winding
9. Stator
10. Container
11. Hose
12. Shaft
13. Pump housing
14. Pump spider

Horns

Removing and fitting

The horn is placed on the breast plate. When removing, the radiator grille is taken off, after which the lead is disconnected and the horn removed from the breast plate.

Examining

The tone of the horn depends to a large extent on its mounting, which therefore must be checked.

The horn is attached to the body by means of a flexible steel bar. The horn obtains current from the fusebox. Earthing is done through the horn ring on the steering wheel.

If the horn does not operate when the horn ring is pressed, check that there is current at the horn connection. If not, examine the fuse and lead. If there is current, the seccond pole screw of the horn should be earthed, when the horn should function if it is in order. If the horns functions, examine the lead to the horn button and the contacts in this. Any faulty parts are removed and adjusted or replaced. Any damaged lead should be replaced.

If the tone of the horn is not correct, this can be adjusted with the screw fitted for this purpose. The tone of the horn depends to a large extent on the mounting, which should be checked.

Electrical leads

The electrical leads, which connect the battery and dynamo with the different instruments and electrical units, are shown in the wiring diagram. This also indicates the marking and cross-sectional area of the wires.

In order to eliminate the danger "one-eyed" cars constitute in traffic, the electrical system is wired so that the parking light bulbs light up even when full or dipped headlights are switched on.

If one of the headlights should go out for any reason, the respective parking light will continue to operate.

If there is a breakage or earthing in a lead, this must be replaced. When doing so, it is important that the new lead has at least the same cross-sectional area. If a smaller one is fitted, this can lead to overloading. Overloading results in heat development, which can damage not only the lead itself, but also the vehicle.

Fuses

The fuses consist of four melt-type fuses fitted in a fusebox mounted on the left-hand side of the bulkhead, see Fig. 90.

The fuses in the fusebox must be replaced when burnt out. Fuses must never be repaired or replaced by nails, wire or similar.

Fuses intended for cars have a rating of 8 and 25 A.

Data for the fuses is shown in the table below:

Rating	8 A	25 A
Rated current at continuous loading	8 A	25 A
Current which the fuse should withstand for at least one hour	12 A	35 A
Current for which the fuse should melt within one hour	20 A	62.5 A

Leads for extra equipment

For fitting extra equipment at the rear of the vehicle, for example, fan for rear window and reversing light, there are two leads placed in the cable harness. The cable harness runs along the roof of the vehicle inside the headlining. The extra leads are accessible under the instrument panel and at the rear in the luggage compartment as shown in Fig. 91.

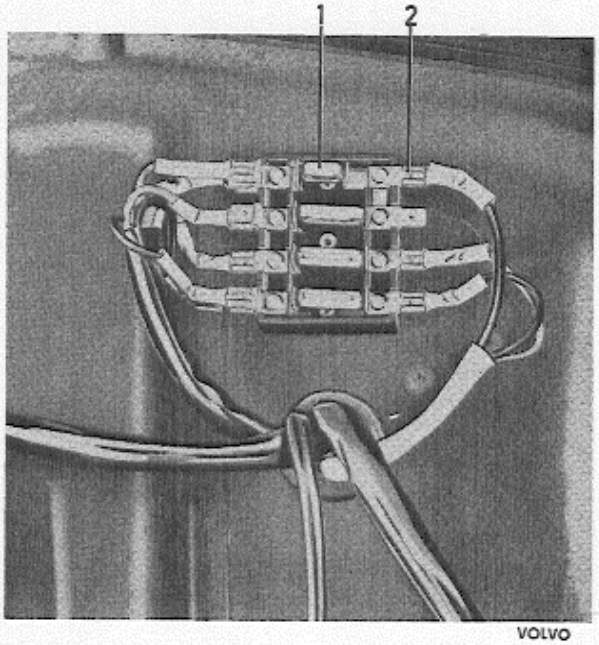


Fig. 90. Fuses.

1. Fuse
2. Terminal

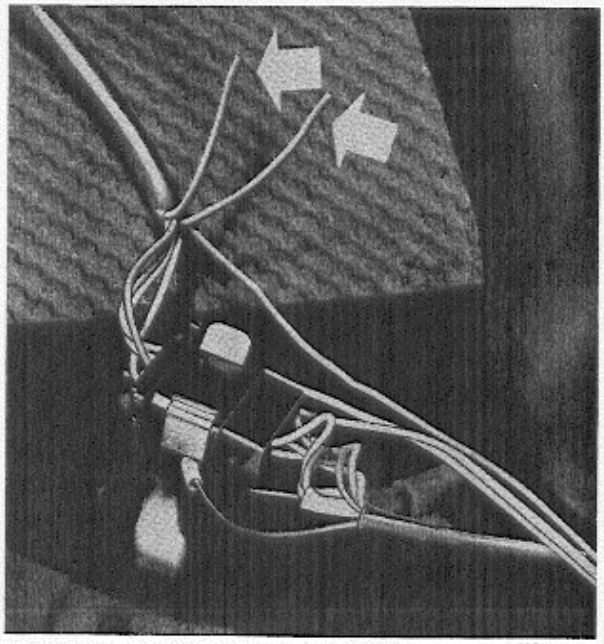


Fig. 91. Connecting piece for stop lights, rear direction indicators, and leads for extra equipment (arrows).

Heater

Removing the fan motor

1. Disconnect the live lead at the connecting piece.
2. Unscrew the six screws which hold the fan motor to the radiator casing. The screws are marked with arrows in Fig. 92 (two screws are hidden).
3. Lift up the fan motor with impeller wheel. Fitting is done in the reverse order.

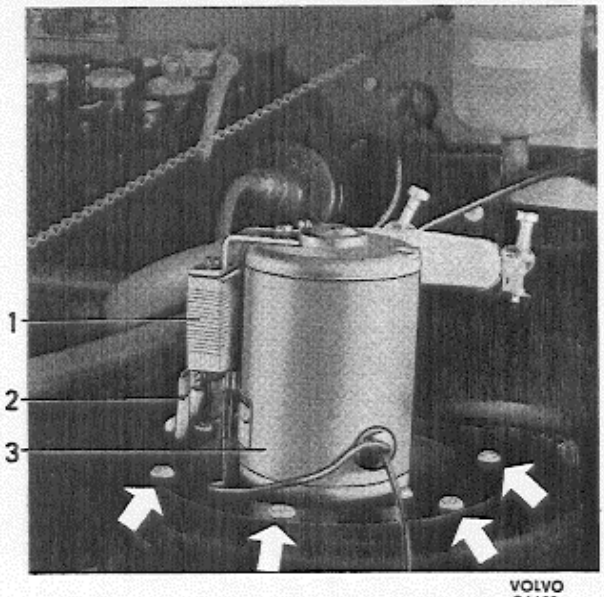


Fig. 92. Fan motor for heater.

1. Half-speed resistance
2. Terminals
3. Electric motor

FAULT TRACING

When fault tracing, it is of the utmost importance to proceed systematically. This applies particularly to the electrical system. If there is some part of the electrical system which does not function satisfactorily, the reason for the trouble must always be established before any measures are taken for repair or replacement. It is therefore not sufficient just to replace the faulty part or instrument without first finding out by means of testing that the fault actually lies in the part concerned, or whether it is caused by an outside influence. The procedure when fault tracing should thus be as follows:

1. Find out which part is faulty.
2. Establish the reason for the occurrence of the fault.
3. Repair or replace the parts concerned.

FAULT	
REASON	REMEDY

Battery

Battery discharged or does not hold the charge

Insufficient charge from dynamo.	Adjust the charging control.
Acid level in battery too low.	Top-up with distilled water.
Loose or corroded terminals.	Clean the cable terminals and tighten them properly.
Shorting in brake contact.	Replace the brake contact.
Internal short in battery.	Characterized by the fact that the specific gravity of the acid does not rise during continued charging. The battery must be replaced.

The battery becomes abnormally warm or gases strongly

Dynamo charges excessively.	Adjust the charging control.
Acid level too low.	Top-up with distilled water.
Battery has been poorly charged.	Have the battery charged.
Internal short.	Replace the battery.

Starter motor

The starter motor does not function

Battery discharged.	Examine the battery. Charge up or replace the battery.
Poor connection and/or earthing.	Check the connections on the battery, starter motor and control solenoid.
Faulty control solenoid.	Press the starter contact and check that the solenoid engages. If not, check to see whether current is obtained from the starter contact when this is in the starting position. See also under "Faulty starter motor". A faulty solenoid must be replaced.

Faulty starter motor	Test by disconnecting the battery lead from the solenoid and holding it against the connection to the starter motor. If the starter motor does not function, it must be removed for testing and repair. If the starter motor does not function, do not hold the lead against the terminal for more than a few seconds.

The starter motor has poor output

Battery in poor condition.	Test and charge up if necessary.
Excessive resistance in stater motor circuit.	Examine all lead connections on the starter motor and the leads between the motor and chassis. Ensure that the contact surfaces are clean, that all cable terminals are well soldered and tighten the leads properly.
Poor contact in control solenoid.	Compare the starter motor output with and without the control solenoid by disconnecting the lead on the solenoid and holding it directly onto the starter motor output stud. A faulty control solenoid must be replaced.
Faulty starter motor.	Remove and test the starter motor.

The starter motor spins without engaging the flywheel ring gear

Ring gear on flywheel damaged.	Remove the plate under the engine in front of the flywheel, see Part 1. A damaged ring gear must be replaced.
Drive pinion damaged.	Remove the starter motor and replace the damaged parts.
Drive pinion and/or engaging mechanism damaged.	Remove the starter motor and replace damaged parts.

Dynamo and charging control

Too low or no charging when the battery is discharged

Poor contact or damaged leads.	Inspect all leads between the dynamo, charging control and battery for loose contacts, broken leads, poor insulation, corrosion and earthing.
Fan belt worn out or insufficiently tensioned.	Replace or tension the fan belt.
Faulty dynamo.	Disconnect the lead for the rotor current and the lead to the battery from the charging control and connect an ammeter in series with these. Start the engine and let it run at idling speed. Connect the terminal for the field current to the dynamo housing. If the ammeter at this stage, and when the speed is increased, shows too small a reading, the dynamo must be removed for examination and repair.

	Note. Never run the dynamo when connected as above, at so a high a speed that the maximum current is exceeded.
Faulty charging control.	Test and adjust the charging control. See under the heading "Charging control".

Charging too high with the battery fully charged

Faulty dynamo.	Let the dynamo run at about half charge. Disconnect the field lead from the charging control. If charging does not fall to zero, also disconnect the field lead from the dynamo. If charging falls to zero, examine the lead, and if this is intact, the dynamo is faulty so that it must be removed for repair. Examine the chassis connections of the dynamo, charging control and battery.
High resistance at chassis connecting points.	Test and adjust the charging control.
Faulty charging control.	Proceed in accordance with the directions under the heading "Charging control".

SPECIFICATIONS

Battery

Type	Boliden 107 GM 60 or corresponding
Earthed	Negative terminal
System voltage	12 V
Battery capacity, standard	60 Ah
Electrolyte specific gravity:	
Fully charged battery	1.275—1.285
When re-charging is necessary	1.230
Recommended charging current	4.5 A

Ignition system

Firing order	1—3—4—2	
Ignition setting:	B 18 A	B 18 D
At 1500 engine r.p.m. (vacuum regulator disconnected) 97 octane (Research Method)	21—23° B.T.D.C.	22—24° B.T.D.C.
Ignition coil	Bosch ZS/KZ 1/12 A (14/3)	
Sparking plugs, type	Bosch W 175 T 1 or corresponding	
thread	14 mm	
sparking plug gap	0.7—0.8 mm (0.028—0.032″)	
tightening torque	3.8—4.5 kgm (27.5—32.5 lb.ft.)	

Distributor

Type	Bosch VJU 4 BL 33

Test values

Direction of rotation	Anti-clockwise	
Ignition setting curves:		
Centrifugal regulator:		
Crankshaft degrees	0	10
Crankshaft r.p.m.	750—1050	1300—1850
	20	22±3
	2300—2900	2800—3300
Vacuum regulator:		
Crankshaft degrees	0	15±4
Vacuum, Hg, cm (in.)	6—10 (2.36—3.94″)	18 (7.09″)
Contact breakers, gap	0.4—0.5 mm (0.016—0.020″)	
contact pressure	0.4—0.5 kg (0.88—1.10 lb)	
closing angle	60°	

Dynamo

Type, B 18 A	Bosch LJ/GG 240/12/2400 AR6
B 18 D	Bosch LJ/GG 240/12/2400 AR7
System voltage	12 V
Rated effect	240 W
Max. current, continuous	30 A
Earthed	Negative terminal
Direction of rotation	Clockwise
Ratio, engine—dynamo	1.8:1
Brushes, designation	WSK 43 L 1
number	2
contact pressure	450—600 grammes (16—21 oz.)

Test values

Field winding resistance	4.8+0.5 Ohm
Charging, cold dynamo, 240 W	2300 r.p.m.
warm dynamo, 240 W	2500 r.p.m.
Speed at rated voltage, unloaded	1700 r.p.m.

Charging control

Type	Bosch RS/VA 240/12/2
Equalizing resistance aR	15.5—16.5 ohm
Control resistance wR	8—9 ohm

Test values

Reverse current relay:	
Adjusted for, cutting-in at	12.1—12.8 V
reverse current at	2.0—7.5 A
Voltage control:	
Control voltage, dynamo at no load (idling)	13.9—14.9 V
loaded	12.9—14.1 V
Loading current:	
Cold dynamo and charging control	45 A
Warm dynamo and charging control	30 A

Starter motor

Type	Bosch EGD 1/12 AR 37
System voltage	12 V
Earthed	Negative terminal
Direction of rotation	Clockwise
Output	Approx. 0.9 h.p. at —10° C (14° F) approx. 1.2 h.p. at +20° C (68° F)
Number of teeth on drive pinion	9
Brushes, designation	DSK 35/5
number	4

Test values

Mechanical

Rotor axial clearance	0.1—0.3 mm (0.004—0.012″)
Brush spring tension	0.8—0.9 kg (1.76—1.98 lb.)
Distance of pinion from ring gear	2.5—3 mm (0.10—0.12″)
Rotor brake friction torque	3—5 kgcm (2.6—4.3 lb.in)
Pinion free-wheel torque	1.3—1.8 kgcm (1.13—1.56 lb.in.)
Tooth flank clearance	0.35—0.6 mm (0.014—0.023″)
Pinion modulus	2.11

Electrical

Starter motor unloaded:	
11.5 V and 40—60 A	5500—7500 r.p.m.
Starter motor loaded:	
10 V and 200 A	1100—1300 r.p.m.
Starter motor locked:	
r.p.m. = 0, 8 V	400—450 A
Control solenoid:	
Cut-in voltage	Max. 7 V
Adjusting measurement "a" (see Figure)	32.2±0.1 mm (1.268±0.004″)

Bulbs

	Effect	Number	Socket
Bulbs, symmetrical lighting	45/40 W	2	Ba 20 d
asymmetrical lighting	45/40 W	2	P 45 t
Direction indicators/parking lights	20/5 W	2	Ba 15 d spec.
Roof light	10 W	1	S 8
Glove compartment light	2 W	1	Ba 9 s
Direction indicators, rear	20 W	2	Ba 15 d
Stop lights/rear lights	20/5 W	2	Ba 15 d spec.
Number plate lighting	5 W	1	S 8
Instrument lighting	2 W	2	Ba 9 s
Control lamps, full headlights	2 W	1	Ba 9 s
direction indicators	2 W	1	Ba 9 s
charging	2 W	1	Ba 9 s
oil pressure	2 W	1	Ba 9 s

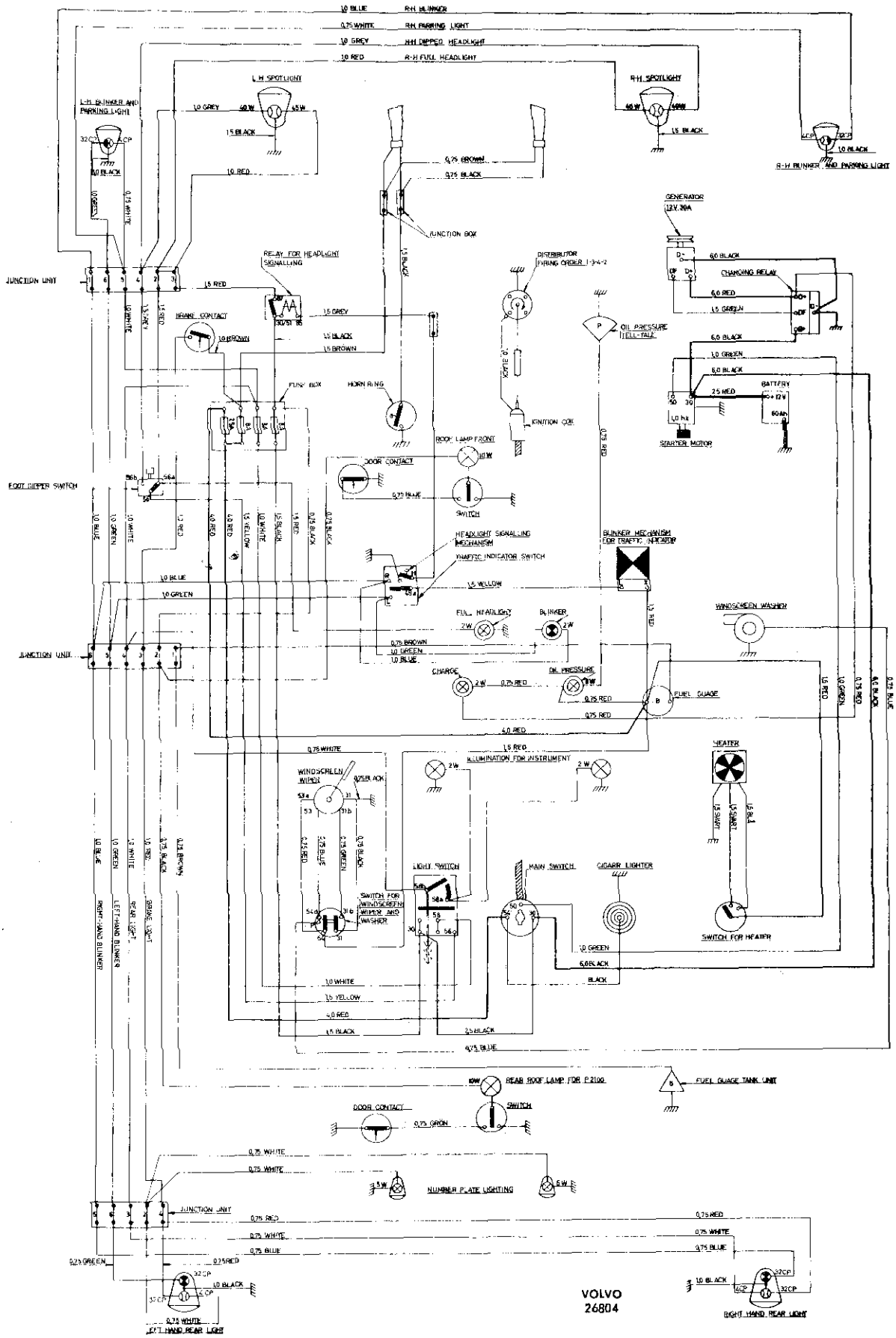


Illustration 1. Wiring diagram with effect from chassis number 330100

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DESCRIPTION

PV 544 cars have a 6-volt electrical system. The system may suitably be divided into battery, dynamo, charging relay, starter motor, instruments, lighting and indicator devices as well as the necessary cables.

Battery

The battery is mounted on a shelf on the front of the bulkhead. It is a lead battery consisting of 3 cells and has a capacity of 85 amp. hours.

Dynamo

The dynamo is located on the right-hand side of the engine and is driven from the crankshaft by means of a V-belt. It is a shunt-type dynamo, i.e., the field windings are connected in parallel with the armature. Charging is regulated by means of the charging relay.

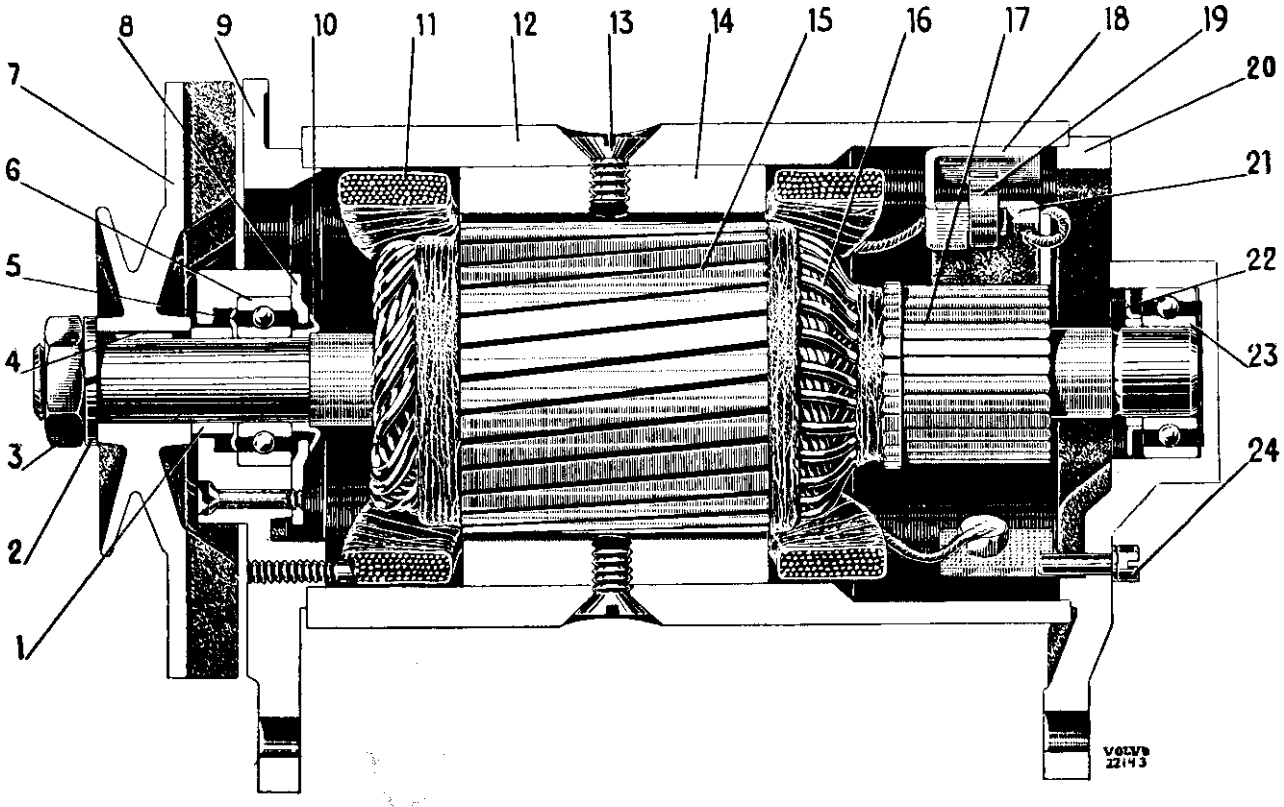


Fig. 1. Dynamo.

1. Spacer sleeve
2. Spring washer
3. Nut
4. Woodruff key
5. Protector washer
6. Ball bearing
7. Pulley
8. Protector washer
9. Front head assembly
10. Spacing ring
11. Sealed winding
12. Dynamo housing
13. Pole shoe screw
14. Pole shoe
15. Armature
16. Armature winding
17. Commutator
18. Brush holder
19. Brush spring
20. Rear head assembly
21. Brush
22. Protector washer
23. Ball bearing
24. Screw

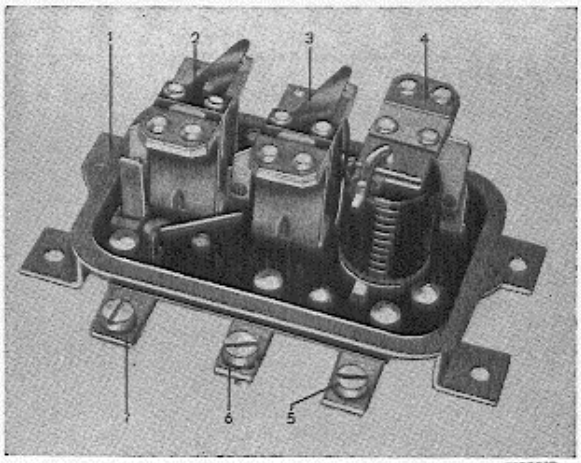


Fig. 2. Charging relay.

1. Relay body
2. Voltage regulator
3. Current regulator
4. Cut-out relay
5. Battery terminal
6. Field terminal to dynamo
7. Armature terminal to dynamo

Charging relay

The charging relay is fitted on the right-hand side of the front of the bulkhead. It is connected to the dynamo and the battery by means of cables. The charging relay functions on the constant voltage control principle. Apart from the voltage regulator there is also a current regulator and a cut-out relay.

Starter motor

The starter motor consist of a four-pole series wound motor. It is fitted with a sliding pinion which is operated by a solenoid starter switch which also connects the starting current.

For more information concerning the dynamo, charging relay and starter motor, see in the general section (PV, Part 10).

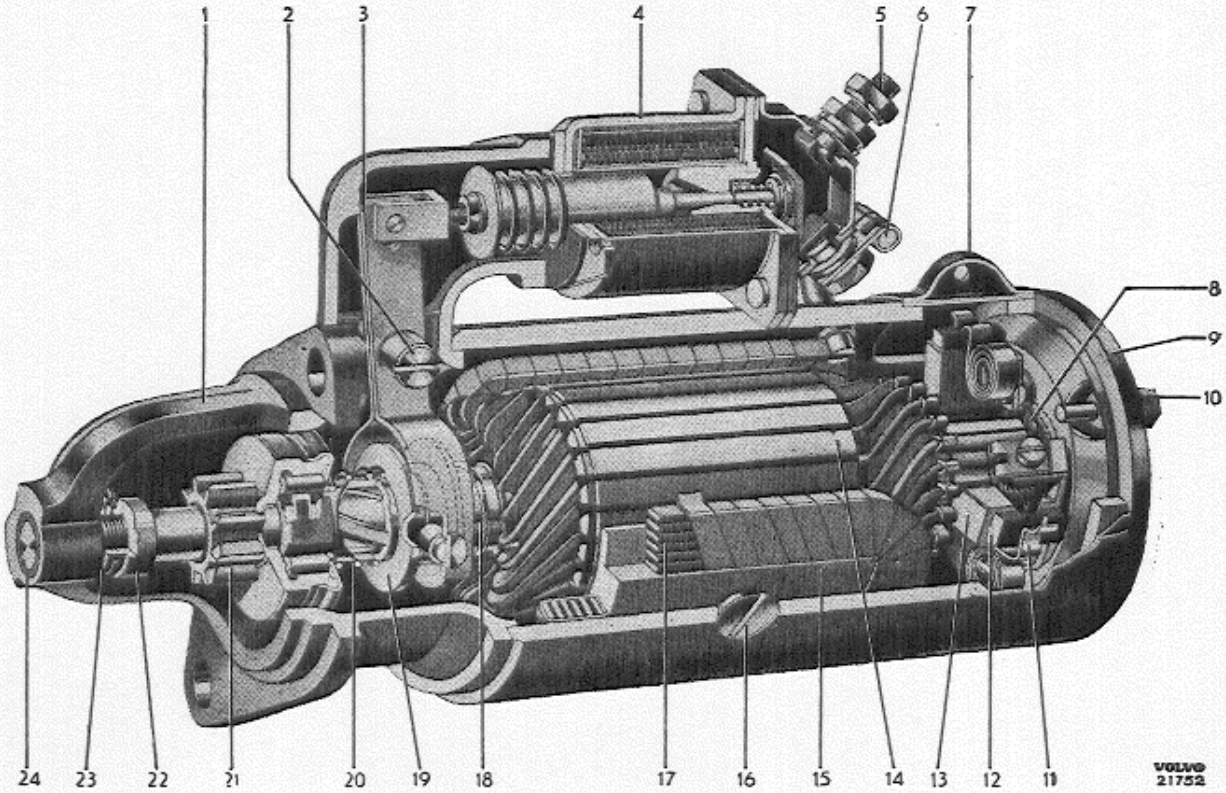


Fig. 3. Starter motor (Bosch with solenoid).

1. Rear head assembly
2. Screw for engaging arm
3. Engaging arm
4. Solenoid
5. Terminal screw for battery lead
6. Connecting lead for field and armature
7. Protecting cover
8. Armature brake
9. Front head assembly
10. Screw
11. Brush spring
12. Brush
13. Brush retainer
14. Armature
15. Bole shoe
16. Pole screw
17. Field winding
18. Spring for guide ring
19. Guide ring
20. Spring for guide ring
21. Pinion
22. Castle nut
23. Split pin
24. Bushing

Fuel gauge

The fuel gauge shows the level of petrol in the fuel tank. It is fitted on the right-hand side of the instrument panel and is operated by a fuel gauge tank unit.

Headlights

The headlights are mounted in the mudguards and are held in place by means of screws. The headlight inserts are fitted into a bowl into which they are secured by a retainer. The bowl is secured to the headlight protective casing by means of four springs and two screws. These screws also serve as adjusting screws for headlight beam adjustment.

Horns

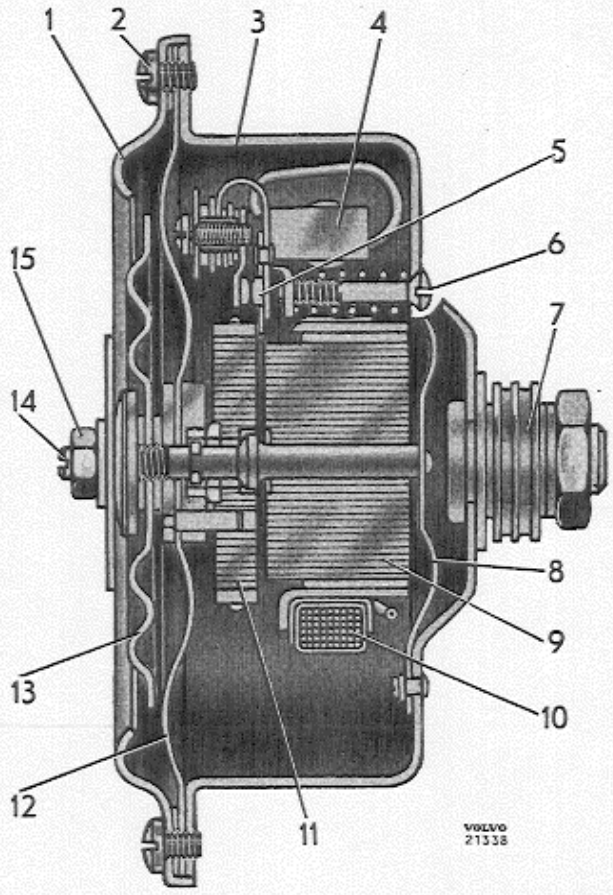
There are two types of horn. The PV 544 has one horn whereas the PV 544 S has two. In the latter case, one of the horns has a high tone and the other a low tone. On cars with two horns there is a horn relay for connecting in the battery current.

Traffic indicators

The traffic indicators are of the flasher type. They are fitted at front and rear and are operated by an automatic flashing device which is fitted under the instrument panel. They are controlled by means of a lever fitted under the steering wheel which operates the switch through an actuator.

Fuses

The fuses consist of wire filaments fitted on short porcelain bodies. The wires melt when the current exceeds the stipulated level. The fuses used are rated at 8 and 25 amps. Some are contained in a fusebox fitted on the mounting panel under the bonnet and some in a box at the front on the left wheel housing.



1. Cover
2. Screw
3. Housing
4. Capacitor
5. Contact breaker
6. Contact adjusting screw
7. Attachment
8. Leaf spring
9. Soft iron core
10. Winding
11. Armature plate
12. Diaphragm
13. Vibrating disc
14. Adjusting screw
15. Lock nut

Fig. 4. Horn.

REPAIR INSTRUCTIONS

Battery

Maintenance

See under "Battery" in the general section (PV-10).

Removing

1. Romove the cable clamps from the battery terminals. Use a puller if the clamps are very tight.
2. Loosen the wing nuts on the retainer bar and lift out the battery.
3. Brush off the battery with a stiff brush and rinse clean with tepid water.
4. Clean the battery shelf and the cable clamps. For the cable clamps, use a special steel wire brush or battery terminal pliers.

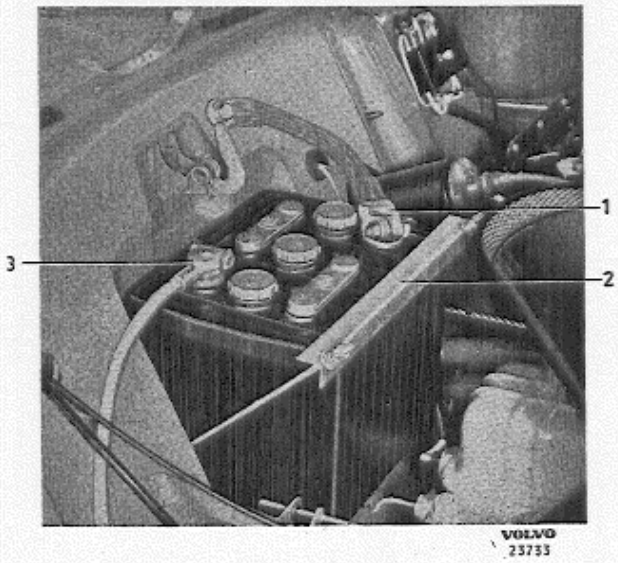


Fig. 5. Battery.

1. Earth lead, negative terminal
2. Retainer bar
3. Lead to starter motor, positive terminal

Fitting

1. Place the battery in position. Ensure that it is turned the right way. Tighten in position by means of the retainer bar and wing nuts.
2. Tighten the cable clamps onto the battery terminals. The negative terminal is earthed.
3. Coat the terminals and cable clamps with vaseline.

Dynamo

Precautions before removing

See under "Dynamo" in the general section.

Removing

1. Remove the cable clamp for the battery negative terminal.
2. Disconnect cables from dynamo.
3. Release the V-belt tensioning stay and lift off the V-belt.
4. Remove the two bolts attaching the dynamo to the engine and lift if off.
5. Clean the dynamo externally with a cloth soaked in petrol.

Regarding overhaul of dynamo, see the general section.

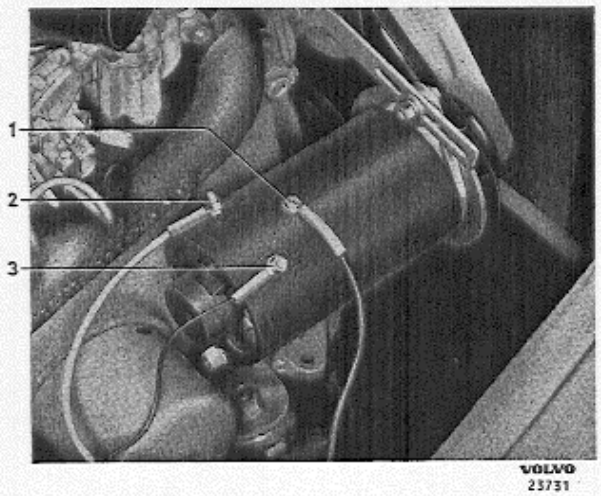


Fig. 6. Dynamo.

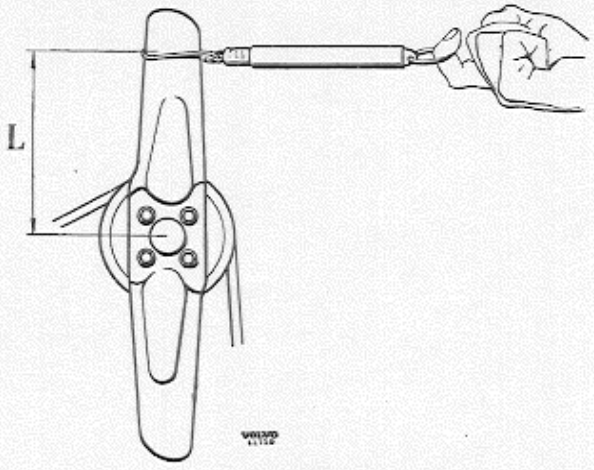
1. Earth lead
2. Lead from dynamo armature
3. Field terminal

Fitting

Fitting is carried out in the reverse order to removing.

Adjusting the fan belt

1. Turn the engine in its direction of rotation by means of the fan until compression resistance is felt.



L=150 mm=6″

Fig. 7. Checking belt tension.

2. Apply a spring balance as shown in Fig. 7 and pull on this. If the belt is tensioned correctly, the belt pulley should begin to slip at a pull of 5.5—6.5 kg = 12—14¼ lbs. (Torque 0.8—1.0 kgm = 5.8—7.23 lb. ft.).
3. Adjust the belt tension if necessary. Recheck as above.

Charging relay

Adjusting when fitted in car

See under "Charging relay" in the general section.

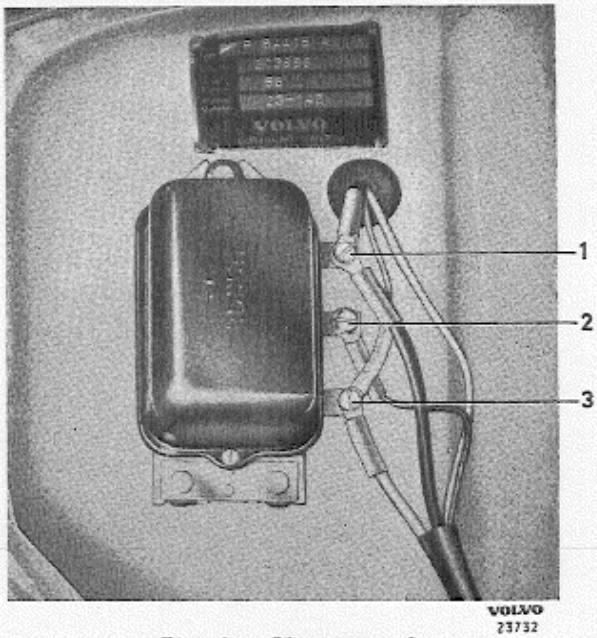


Fig. 8. Charging relay.

1. Live lead from starter motor
2. Field terminal
3. Lead from dynamo armature

Removing

1. Disconnect the three cables from the charging relay.
2. Remove relay from mounting board.
3. Clean thoroughly externally.

Fitting

1. If the relay is to be replaced, make sure that the correct type is fitted.
2. Screw into position on the mounting board.
3. Connect the cables. The lead from the dynamo armature terminal should be connected to the terminal marked A, from the field terminal to the terminal marked F and from the battery to the terminal marked Bat.

Starter motor

Precautions before removing

See under "Starter motor" in the general section.

Removing

1. Remove the cable clamps from the battery negative terminal.
2. Remove the leads from the starter motor solenoid switch.
3. Remove the bolts which hold the starter motor in position on the flywheel housing and remove it.

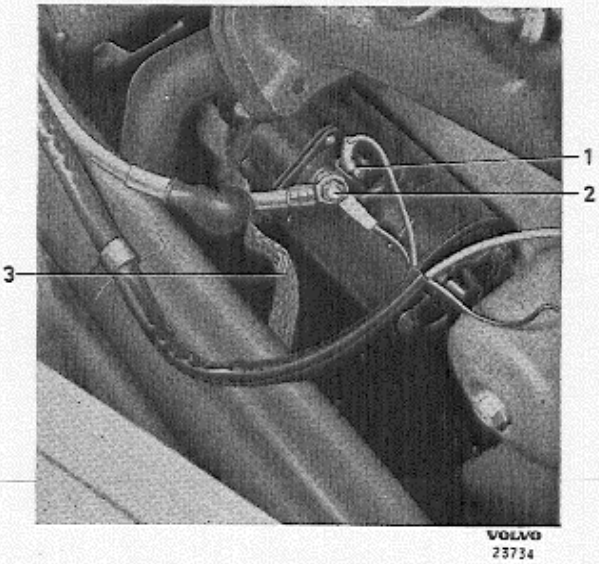


Fig. 9. Starter motor.

1. Control lead
2. Field terminal
3. Earth lead

4. Clean externally with a cloth soaked in petrol.

Regarding overhaul of starter motor, see the general section.

Fitting

Fitting is carried out in the reverse order to removing. Tighten the nuts evenly but not too tightly. Connect the cables carefully.

Headlights

Replacing the headlights

If a headlight is to be completely disassembled, follow the instructions below. For partial disassembly, follow the relevant instructions.

1. Remove the headlight rim screw, see Fig. 10. Remove the rim by pulling out the lower part slightly and then lifting upwards, Fig. 11.

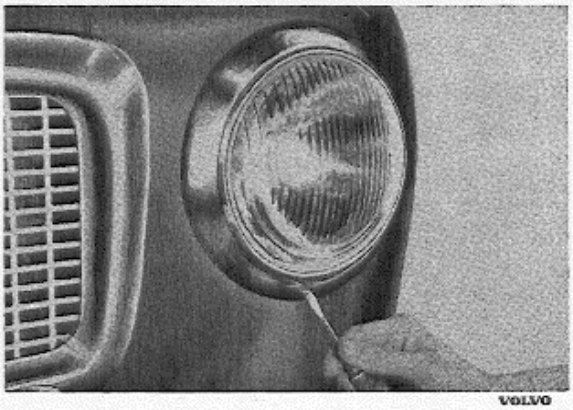


Fig. 10. Removing headlight rim screw.

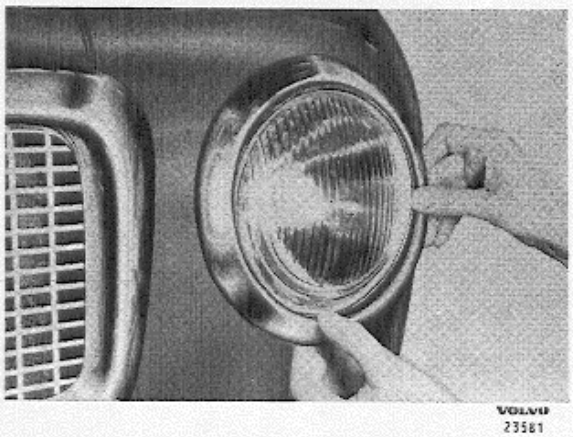


Fig. 11. Removing headlight rim.

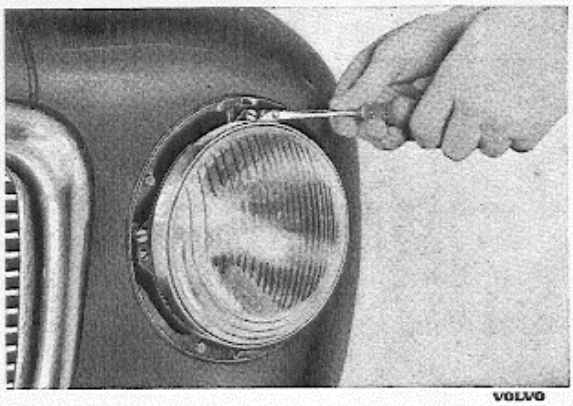


Fig. 12. Removing retainer ring.

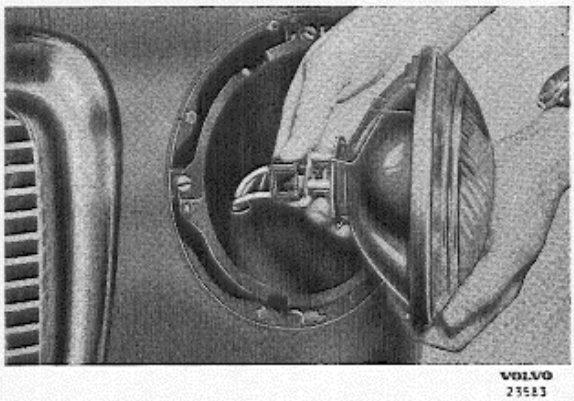


Fig. 13. Removing contact plug.

2. Unscrew the screws for the retaining ring for the headlight insert a few turns, Fig. 12. Turn the retainer until the hooks are free from the screws and lift out the insert.
3. Remove the contact plug from the bulb holder by pulling it straight out as shown in Fig. 13.
4. Unscrew the screws (1 and 2, Fig. 14) for headlight adjustment 8—10 turns. Unhook the springs (3—6) from the bowl (7). Remove the bowl from the protective casing (8).
5. Remove the springs and adjusting screws from the protective casing.
6. Remove the protective casing from the mudguard and pull out the cable and rubber bushing.
7. Fitting is done in the reverse order. Be sure that the leads are connected correctly and that the screws are tightened carefully.

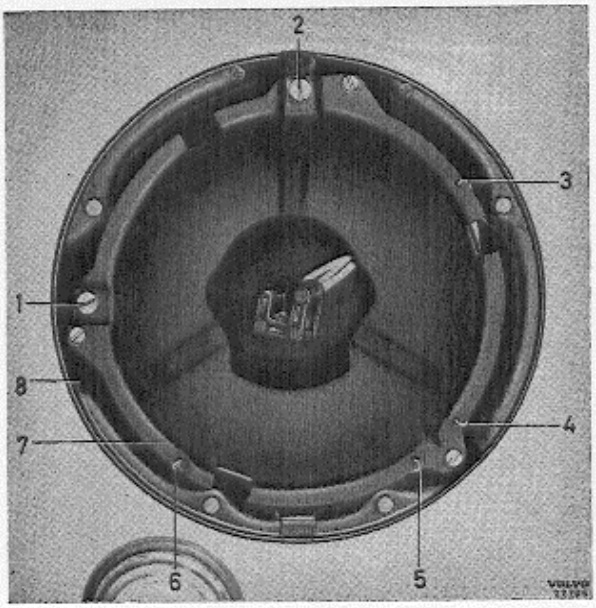


Fig. 14. Headlight bowl.

Replacing the bulbs

1. Carry out operations 1—3 under the heading "Replacing the headlights".
2. Remove the spring which holds the bulb holder to the headlight insert (Fig. 14). Separate the insert and the bulb holder.
3. Take out the broken bulb.
4. Fit the new bulb. This is done as shown in Fig. 16. Do not touch the actual bulb with the fingers but only pull out the bulb socket far enough from the carton so that the bulb can be fitted. Any dirt, oil, etc., on the bulb glass will become carbonized, causing damage to the reflector. This considerably impairs lighting strength.
5. Fit the other parts in the reverse order to removing.

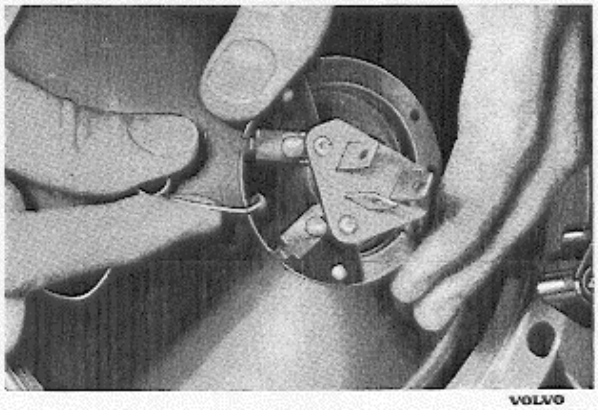


Fig. 15. Removing bulb holder.

Alignment of headlights

See general section.

Stop and tail lights

Replacing stop, flasher and tail light bulbs

1. Remove the glass as shown in Fig. 17.
2. Remove the bulb by pressing it inwards and then turning anti-clockwise.
3. Fit the new bulb. Do not touch the bulb glass with the fingers.

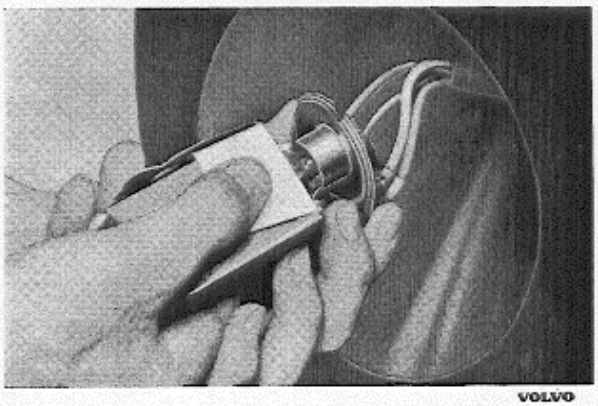


Fig. 16. Replacing headlight bulb.

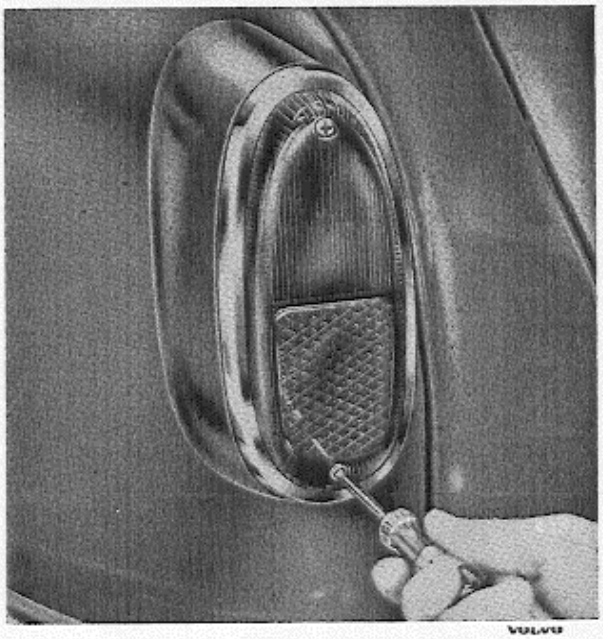


Fig. 17. Removing the glass.

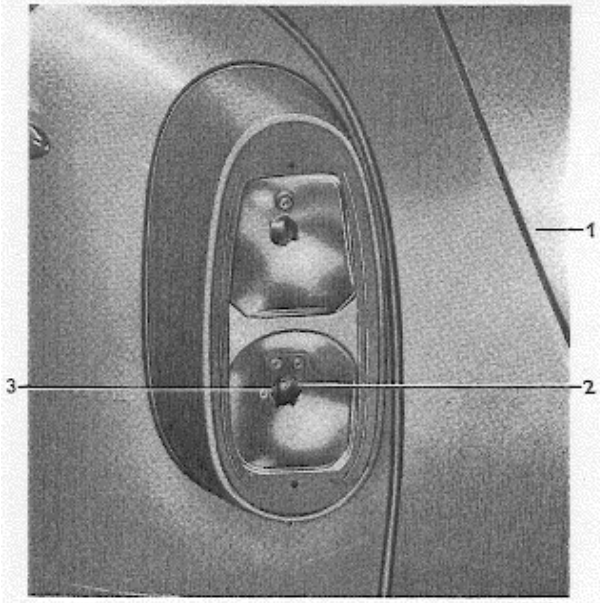


Fig. 18. Rear light.
1. Flasher
2. Stop light
3. Tail light

Number plate lighting

A bulb is fitted in each of the rear bumper overriders. The glass and lamp housing are removed by unscrewing the two screws shown in Fig. 19. The bulb and lead are then accessible, see Figs. 20 and 21.

Fig. 19. Removing the glass and lamp housing.

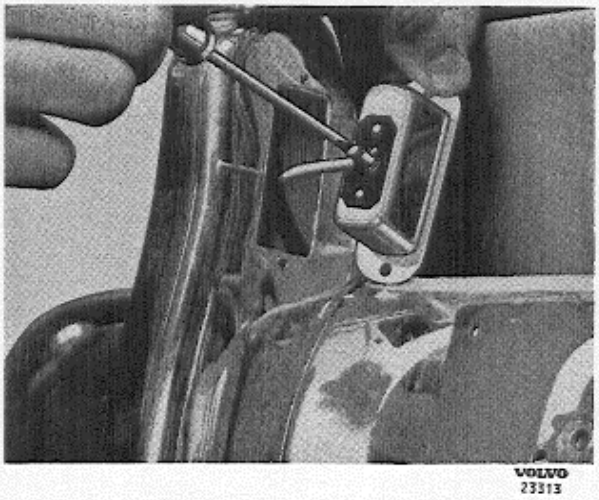


Fig. 20. Removing the lead.

Fig. 21. Removing the bulb.

Traffic indicators and parking lights

At the front the parking lights and traffic indicators are combined. Replacing the bulbs at the front is done as follows:

1. Remove the rim with a screwdriver, Fig. 22.
2. Remove the glass in the same way, Fig. 23.
3. The bulb is now accessible for replacement.

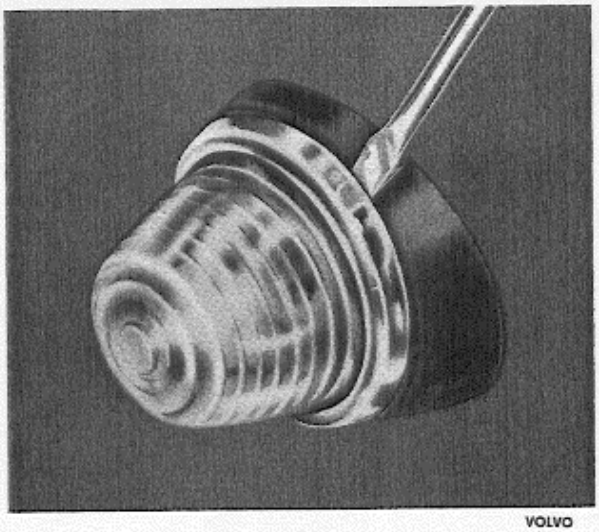


Fig. 22. Removing the rim.

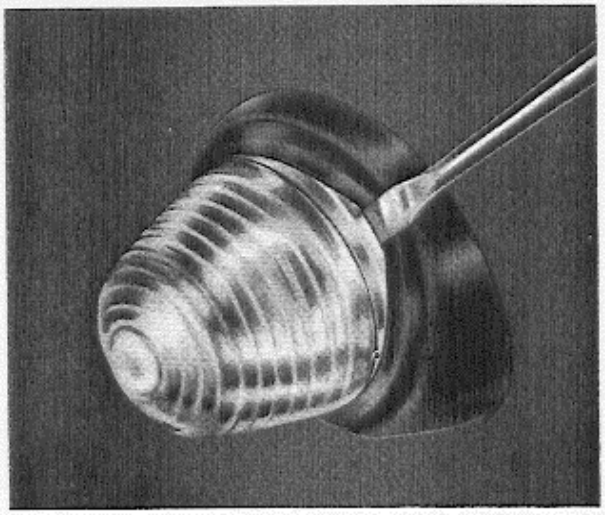
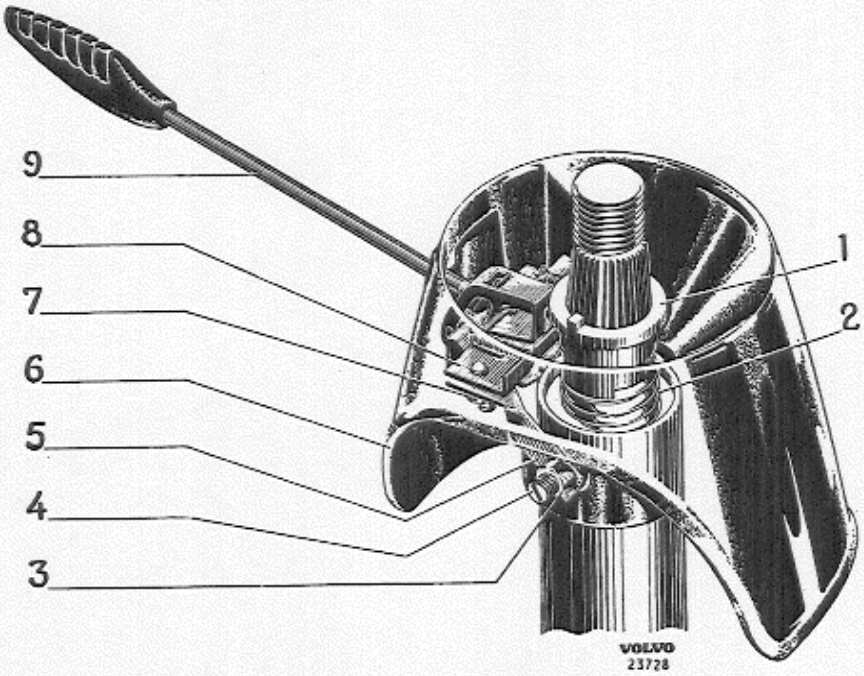


Fig. 23. Removing the glass.

Traffic indicator switch



1. Actuator
2. Spring
3. Lock nut
4. Stop screw
5. Earthing strip
6. Casing
7. Screw
8. Switch
9. Control lever

Fig. 24. Traffic indicator switch.

Removing and fitting

1. Remove the steering wheel in accordance with the instructions in Part 6.
2. Remove the leads at the underside of the switch. These are removed by pulling out of their retainers.
3. Slacken the lock nut, (3, Fig. 24) and screw out the stop screw (4) a few turns.
4. Lift the switch casing with switch straight off from the jacket tube.
5. Fitting is done in the reverse sequence.

The switch is attached to the switch casing by two screws. When these are removed the switch can be taken out of the casing.

The traffic indicator switch can be adjusted by slackening the screw (4, Fig. 24) and then turning the casing with switch to the desired position. A space of about 2 mm (5/64″) should be left between the steering wheel and casing.

The leads are connected to the traffic indicator switch as shown in Fig. 25. The cable terminals are pressed firmly into the holders. After fitting, check that the leads fit properly into the holders.

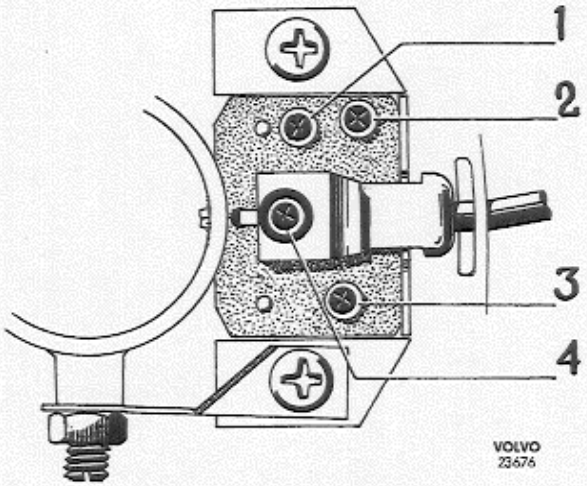


Fig. 25. Connecting the traffic indicator switch. Switch seen from below.

1. Terminal for right-hand indicator
2. Terminal for left-hand indicator
3. Terminal for flasher mechanism
4. Terminal for full headlight signal

Electric windscreen wipers

The PV 544 is fitted with electrically driven windscreen wipers. Figs. 26 and 27. Concerning fitting and removing, see Part 11.

Lubrication and maintenance

The bushings on the wiper link arms are made of nylon. These bushings are lubricated with water-resisting grease. The wiper gear mechanism and outgoing shaft should be lubricated with special grease in conjunction with overhaul.

The shafts on the wiper arms should be lubricated with light engine oil every 5000 km (3000 miles).

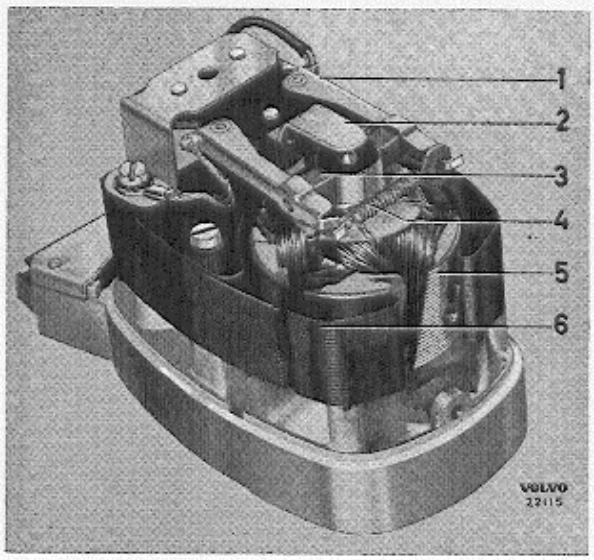


Fig. 26. Electric windscreen, wiper.

1. Pressure arm for brush
2. Stop plate for rotor axial clearance
3. Brush
4. Brush spring
5. Rotor
6. Pole shoe

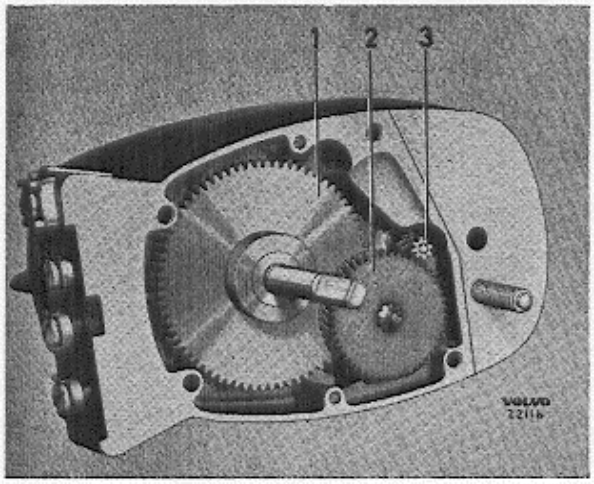


Fig. 27. Drive mechanism for electric windscreen wiper.

1. Drive gear on outgoing shaft
2. Idler gear, fibre
3. Rotor shaft gear

Horn

Examination and adjusting

See "Horn" in the general section.

Removing and fitting

The horn is fitted on the intermediate section. When removing, first take off the radiator grille and then disconnect the leads after which the horn can be removed from the intermediate section.

The sound of the horn is dependent to a large extent on the suspension, which therefore must be checked. In the case of two horns, the battery current is connected by means of a relay fitted on the left wheel housing.

Instrument and interior lighting

Instrument lighting consists of two bulbs fitted into the combination instrument. The bulb holders are removed by being pushed to one side. The bulbs are accessible from the rear of the instrument panel.

Interior lighting consists of a lamp in the roof above the windscreen. The bulb is accessible after the lamp glass has been removed. The glass is removed as shown in Fig. 28.

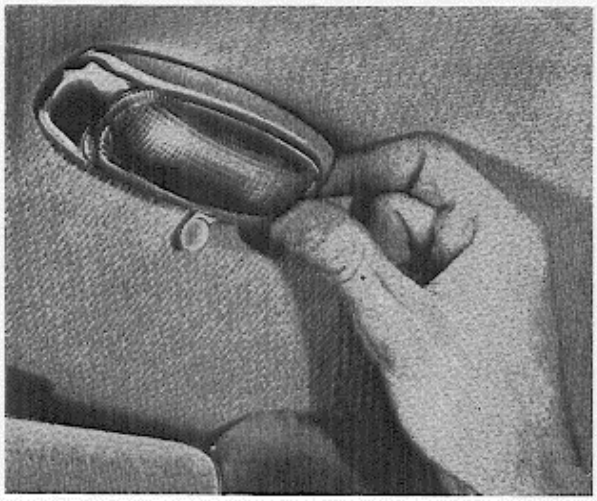


Fig. 28

Lighting switches

The pull switch for the headlights has three positions: off, parking and full-dimmed headlights.

The switch can be removed by slackening the nut on the instrument panel as shown in Fig. 29. When doing so, use a suitable tool so that the nut is not damaged. The switch can then be pulled out backwards, see Fig. 30, so that the leads are accessible.

The switch is provided with special cable terminals which are removed by being pulled out from the cable retainer on the contact, Fig. 30.

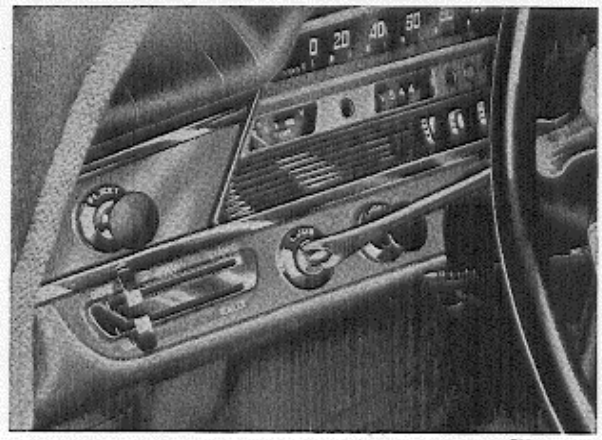


Fig. 29. Removing the lighting switch.

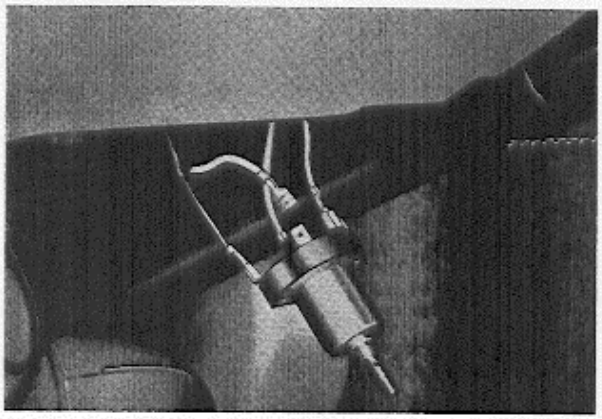


Fig. 30. Lighting switch removed with special cable terminal pulled out.

The foot dimmer switch has two positions: full headlights and dimmed headlights. This is fitted by means of screws onto the lower underside of the bulkhead.

The lighting switch and foot dimmer switch must be in good condition in order for full lighting strength to be obtained. Damaged or faulty switches must therefore be replaced. If the lighting strength is low, the switch and foot dimmer switch should be examined by measuring the voltage drop across them. This should not exceed 0.1 volt.

The rheostat for instrument lighting is built into the lighting switch. The strength of the instrument lighting is adjusted by turning the switch button.

Concerning measurement values of the electrical system, see the general section.

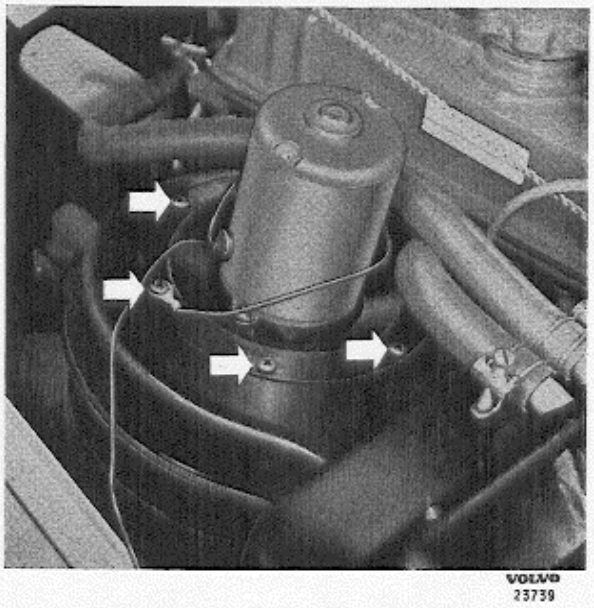


Fig. 31. Fan motor for heater.

Heater

Removing the fan motor.

1. Disconnect the live lead at the connecting piece.
2. Remove the six screws which hold the fan motor to the casing. The screws are marked with arrows on Fig. 31 (two of the screws are not visible).
3. Lift up the fan motor with impeller wheel. Fitting is done in the reverse sequence.

Electric cables

The electric cables which connect the battery and dynamo with the various instruments and current consuming devices are shown in the wiring diagrams. These also shows the markings and cross-sectional areas of the leads.

In order to avoid the menace to traffic safety, as represented by "one-eyed" cars, the electrical system has been adapted so that the parking lights operate even when the headlights are on. If a headlight bulb should burn out, the parking light on that side still functions.

If a cable has broken or is earthed, it must be replaced. Ensure that the new cable used has the same cross-section as the original. If a smaller cross-section lead is used, this can cause overloading which means that heat is generated, resulting in damage to the leads and possibly also to the vehicle.

FAULT TRACING

Regarding tracing of faults in the electrical system, see "Fault tracing" in the general section (PV, Part 10).

SPECIFICATIONS

Battery

Voltage	6 volt
Earth connection	Negative terminal
Battery capacity, standard	85 amp. hrs. (Ah)
Electrolyte specific gravity, fully charged battery	1.275—1.285
Electrolyte specific gravity when charging is necessary	1.230

Recommended charging rates for various batteries:

Make	Type	Charging current
SAAJ	GH 13-6	5.0 amp.
Tudor	3 DF6	7.5 „

Ignition system

Firing order	1—3—4—2
Ignition setting, B16A engine 83 octane ROT	2° A.T.D.C.
87—97 octane ROT	2—4° B.T.D.C.
B16B engine 93 octane ROT	4° B.T.D.C.
97 octane ROT	6—8° B.T.D.C.
Ignition coil	Bosch ZS/KZ/1/6/4 A (4/1)
Sparking plugs	14 mm thread Bosch W175T3 or corresponding
Sparking plug gap	0.7—0.8 mm (0.028—0.032″)
Tightening torque	3.5 kgm (25.3 lb. ft.)

Distributor

Type			Bosch VJU 4BR20	
Direction of rotation			Clockwise	
Ignition setting				
Centrifugal regulator:				
Crankshaft degrees	0	10	20	27±3
Crankshaft r.p.m.	400—800	700—1100	1600—2500	3100—3800
Vacuum regulator:				
Crankshaft degress	0	16±2		
Vacuum cm Hg	7—14	50		
inches Hg	2.76—5.5	19.68		
Contact breaker gap			0.4—0.5 mm (0.016—0.020″)	
Contact breaker point pressure			0.4—0.5 kg (0.88—1.1 lb.)	
Closing angle			50±3°	

Dynamo

Type B 16 A, early prod.	Bosch LJ/GG 200/6 2300 R 6
late prod.	Bosch LJ/GG 200/6 2300 AR 6
B 16 B, early prod.	Bosch LJ/GG 200/6 2300 R 7
late prod.	Bosch LJ/GG 200/6 2300 AR 7
System voltage	6 volt
Earth connection	Negative terminal
Direction of rotation	Clockwise
Output, continuous	Max. 49 amp.
Reduction ratio, engine-dynamo	1 : 1.8
Brushes, designation, 2 (R6 and R7)	WSK 401.8
(AR6 and AR7)	WSK 431.2

Test values

Brush spring tension	0.45—0.60 kg (0.99—1.32 lbs.)
Field coil resistance	1.0±0.1 ohm
Dynamo as motor	8 amp. at 5 volt
Charging, cold dynamo:	
6.0 volt 0 amp.	1500 r.p.m.
200 watt	2350 r.p.m.
Charging, warm dynamo:	
6.4 volt 0 amp.	1500 r.p.m.
200 watt	2400 r.p.m.

Type

Type	Bosch RS/UA 200/6/23
Balancing resistance AR	5.5—6.0 ohm
Control resistance W1	3.2—4.0 ohm
W2	3.2—4.0 ohm

Test values

Cut-out relay:	
Cut-in voltage	6.3—6.7 volt
Cut-out current	4—9 amp.
Voltage control:	
Control voltage, unloaded dynamo	7.0—7.5 volt
Current control:	
Control current	47—51 amp. (warm dynamo)

Starter motor

Voltage	6 volt
Earth connection	Negative terminal
Direction of rotation	Clockwise
Type	Bosch EGD 0.6/6 AR 19
Rated output	0.6 h.p.
Number of teeth on pinion	9
Brushes, designation	DSK 35/5
number	4

Test values

Mechanical:	
Armature axial clearance	0.15—0.30 mm (0.006—0.012″)
Brush spring tension	0.8—0.9 kg (1.76—1.98 lb.)
Distance of pinion from ring gear	2.5—3.0 mm (0.098—0.118″)
Armature brake friction torque	3—5 kgcm (2.61—4.34 lb.in.)
Pinion idling torque	1.3—1.8 kgcm (1.13—1.56 lb.in.) (with AKF pinion)
Electrical:	
Starter motor unloaded:	
Check time (idling)	Max. 15 seconds
5.5 volt and 60—80 amp.	4000—6000 r.p.m.
Starter motor loaded:	
4.5 volt and 260 amp.	700—1000 r.p.m.
Starter motor locked (r.p.m.=0)	3.5 volt and 450—500 amp.

Solenoid switch

Type	SSM 120 L 15
Test values:	
Current consumption of windings:	
Between connection 50 and body	15 amp. at 6.0 volt
Between connection 50 and 30	60 amp. at 6.0 volt
Control voltage, cut-in	Max. 3.5 volt
cut-out	0.6—1.8 volt
Distance "a" (see Fig. 32)	32.2 ± 0.1 mm (1.268 ± 0.004")

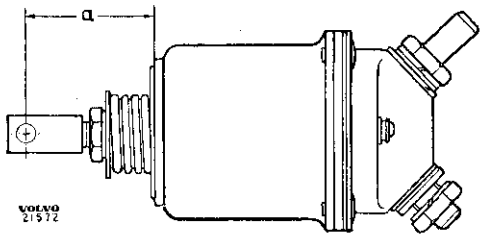


Fig. 32. Adjusting solenoid switch. (Iron core withdrawn).

Horn

Voltage	6 volt
Type, low tone	Bosch HO/FDG 6 (1/9)
Type, high tone	Bosch HO/FDG 6 (5/9)
Air gap between magnet and armature:	
type, low tone	0.55—0.65 mm (0.022—0.025")
type, high tone	0.55—0.65 mm (0.022—0.025")
Current consumption:	
Setting value, type, low tone	4.5—6.0 amp.
type, high tone	4.5 6.0 amp.
Voltage for armature attraction	4 volt
Voltage for full power	6—10 volt
Resistance in winding	0.17—0.21 ohm

Fuses

	Number	Type
PV 544	8	8 amp.
	2	25 amp.

Bulbs

	Watt	Socket	Number
Headlights	45/40 Duplo	BA 20 d	2
Front flashers/parking lights	20/5	BA 15 d spec.	2
Rear number plate lighting	5	S 8	2
Stop lights/tail lights	20/5	BA 15 d spec.	2
rear flashers	20	BA 15 d	2
Roof light	10	S 8	1
Instrument panel lighting	2	BA 9 s	2
Control lamp for traffic indicators	2	BA 9 s	1
for full headlights	2	BA 9 s	1
for charging	2	BA 9 s	1
for oil pressure	2	BA 9 s	1

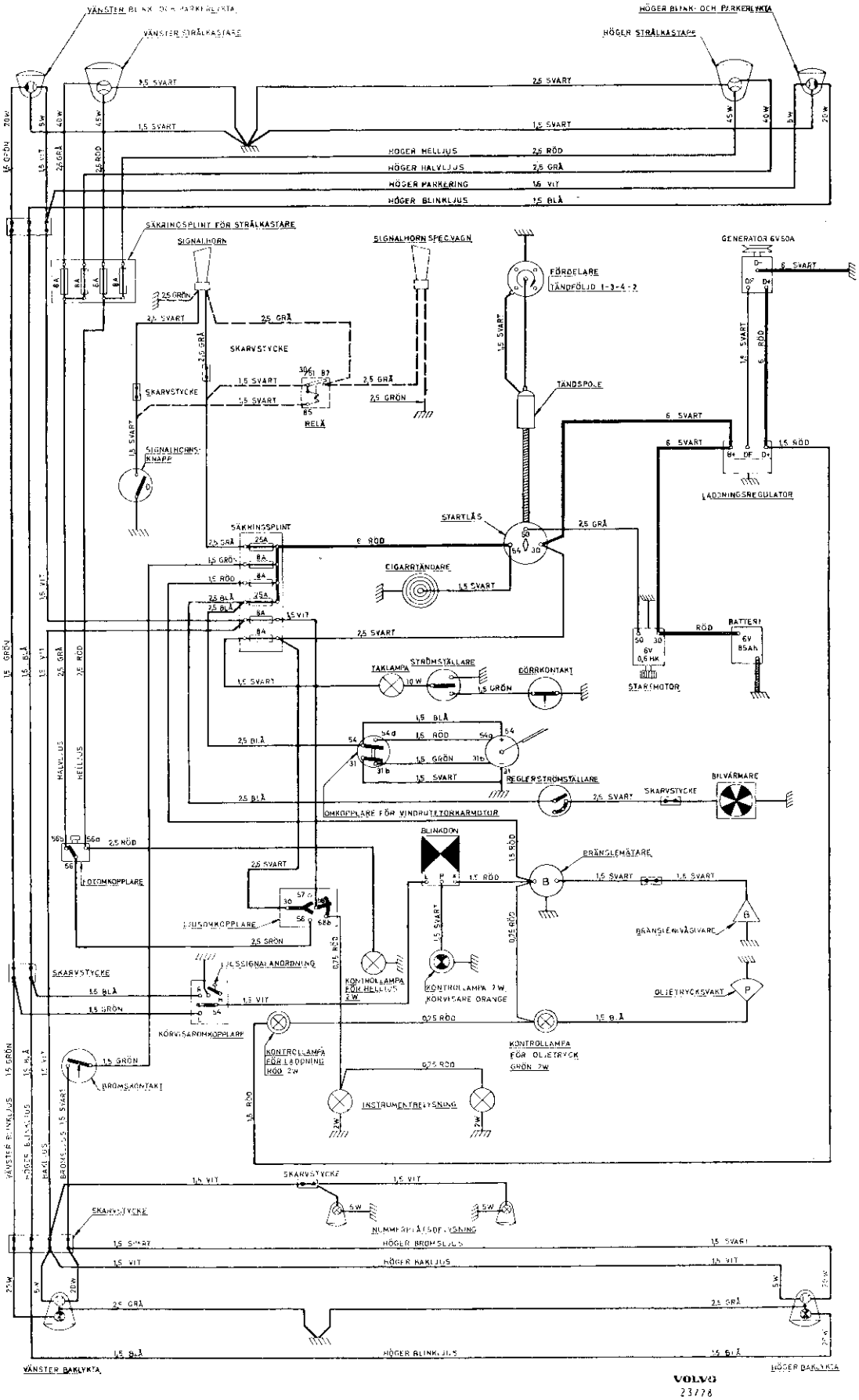


Illustration 1. Wiring diagram for Volvo PV 544 up to chassis number 269999.

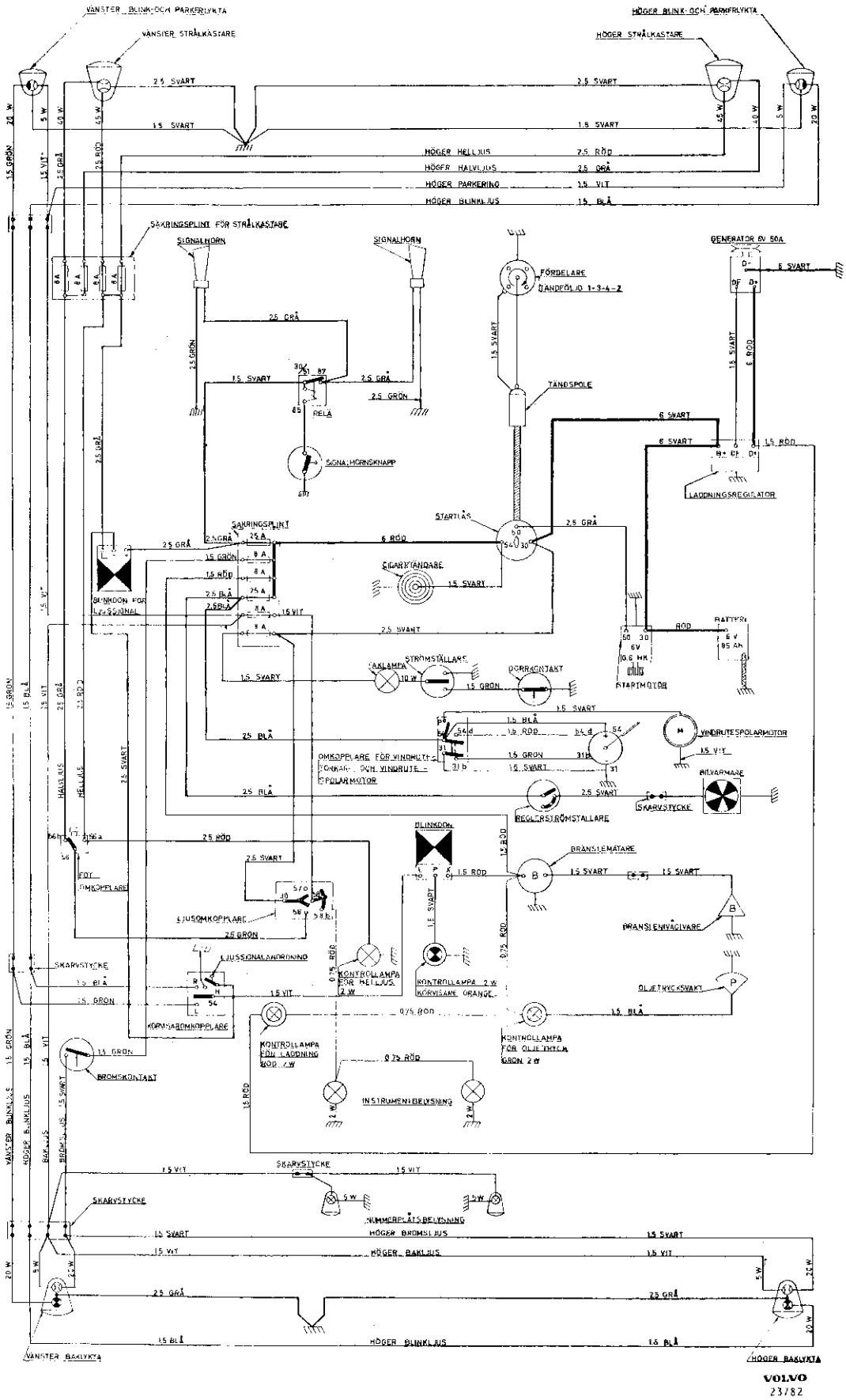


Illustration 11. Wiring diagram for Volvo PV 544S up to chassis number 269999.

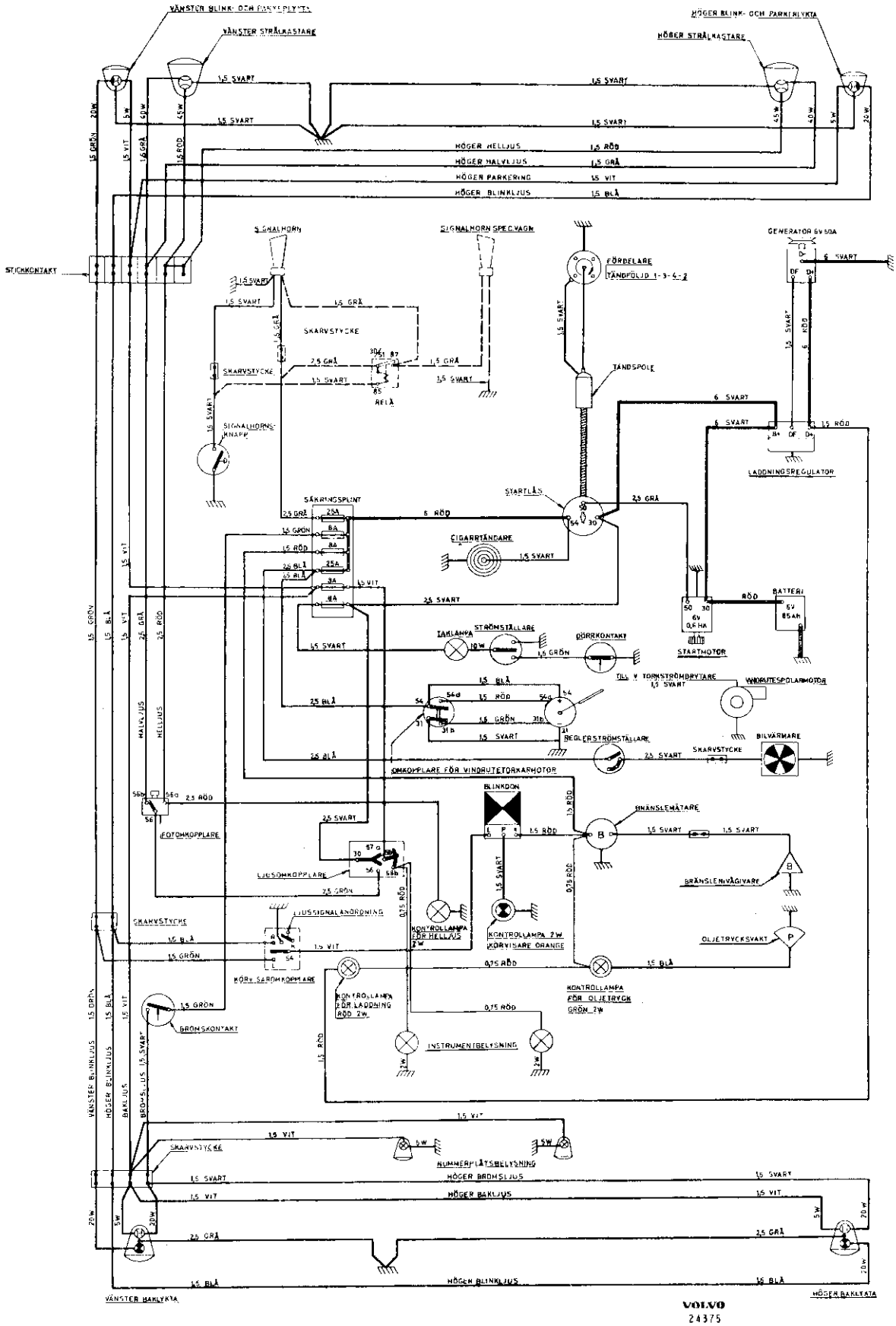


Illustration III. Wiring diagram with effect from chassis number 270000.