



VOLVO

WORKSHOP BULLETIN

CARS

RE:
OIL PUMP
B 18

PRODUCT
P(L)

GROUP
22

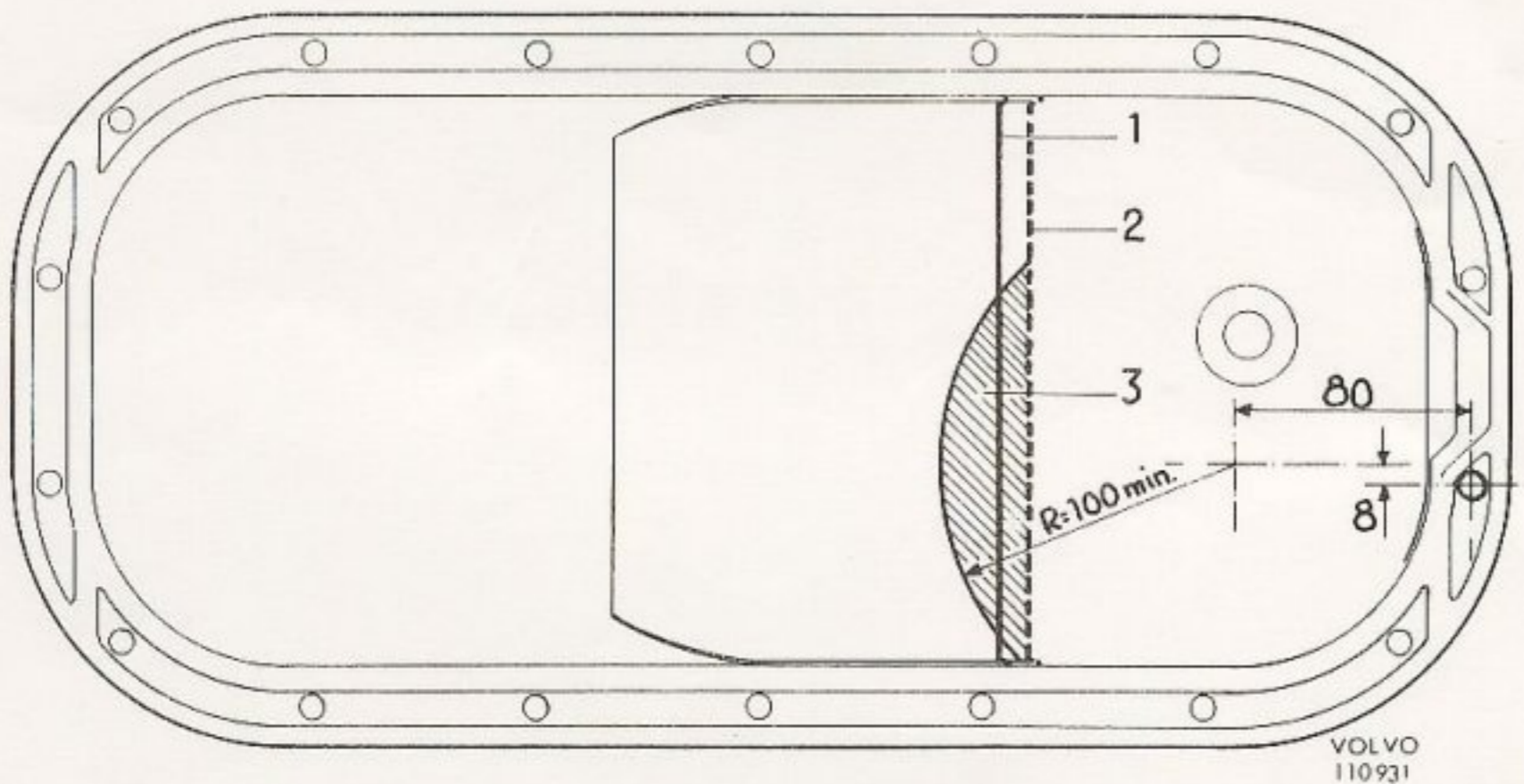
DATE
November, 1969

NO.
5

Oil pump B 18 engine

Oil pump 418280 for B 18 engines is excluded as spare part and replaced by oil pump 419542 (B 20).

In order to fit oil pump 419542 in a B 18 engine, the baffle plate in the oil sump must be altered according to the diagram below. (There are two types of baffle plates.)



VOLVO
110931

- Baffle limitation
- 1: late prod. (—)
 - 2: early prod. (---)
 - 3: Cut out marked area