



VOLVO  
 KA 5413

Grupp Group		2a	P 110 P 210(B18)		VOLVO Reservdelskatalog Parts catalogue	
Sida Page	2	Utgåva Issue	6	Cylinderblock, transmissionskåpa, svänghjulskåpa, motorupphängning	Cylinder block, timing gear casing, flywheel casing, engine mountings	
Pos Fig.	Antal Qty.	Benämning		Description	Del. nr Part No.	Anmärkning Notes
1	1	Cylinderblock .....		Cylinder block .....	419465-0	1) <del>410407</del> <del>410072</del>
2		. Överfall .....		. Cap .....	-	
3	10	. Skruv .....		. Screw .....	191687-3	
4	1	. Bussning .....		. Bushing .....	430119-8	<del>410240</del>
5	1	. Bussning .....		. Bushing .....	418249-9	
6	1	. Bussning .....		. Bushing .....	418250-7	
7	1	. Bussning .....		. Bushing .....	418251-5	
8	1	. Expansionsplugg .....		. Expander plug .....	418677-1	D = 42 <del>955103</del>
9	6	. Expansionsplugg .....		. Expander plug .....	418718-3	D = 45 <del>955104</del>
10	2	. Propp .....		. Plug .....	952075-0	NPTF 1/4"
11	1	. Propp, tid utf .....		. Plug, early prod .....	952069-3	NPTF 1/8"
12	1	. Nippel .....		. Nipple .....	418416-4	
13	2	. Styrpinne .....		. Guide pin .....	19730-1	
14	1	Ventilationsrör, tid utf .....		Breather pipe, early prod .....	418615-1	2) UPOS
15	1	Ventilationsrör, sen utf .....		Breather pipe, late prod .....	419484-1	UPOS
16	1	Oljefälla .....		Oil catcher .....	418906-4	MPOS
17	1	Gummiring .....		Grommet .....	418412-3	
18	1	Skruv .....		Screw .....	955512-9	
19	1	Slang .....		Hose .....	418983-3	
20	1	Ventil .....		Valve .....	418982-5	MPOS
21	350	Slang .....		Hose .....	943706-2	<del>13793</del>
22	1	Klammer .....		Clip .....	942928-3	<del>951707</del>
23	1	Nippel .....		Nipple .....	942461-5	
24	1	Avtappningskran .....		Drain cock .....	82745-1	
25	1	Transmissionskåpa .....		Timing gear casing .....	418479-2	
26	1	Filtrering .....		Felt ring .....	418622-7	
27	1	Hållare .....		Retainer .....	418626-8	
28	1	Låsring .....		Lock ring .....	418624-3	
29	1	Packning .....		Packing .....	418272-1	
30	2	Skruv .....		Screw .....	955514-5	l = 25
	7	Skruv .....		Screw .....	940158-9	l = 45
31	9	Bricka .....		Washer .....	941906-0	
32	1	Svänghjulskåpa .....		Flywheel casing .....	419500-4	<del>410424</del>
33	4	Skruv .....		Bolt .....	940160-5	l = 38
34	2	Skruv .....		Bolt .....	940184-5	l = 95
35	2	Mutter .....		Nut .....	940157-1	
36	6	Bricka .....		Washer .....	941909-4	

1. Vid byte av cylinderblock skall kolvsatser, klass D, monteras. Se sida 8.  
When a cylinder block is replaced, class D piston sets shall be installed. See page 8.  
Lors de l'échange de bloc-cylindres, les jeux de pistons de la classe D doivent être montés. Voir page 8.  
Beim Austausch des Zylinderblocks sind Kolbensätze Klasse D einzubauen. S. Seite 8.  
Al realizarse el cambio de bloque de cilindros se deben montar juegos de pistones clase D. Véase pag. 8.
2. Ers av 419484-1.

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Sida Page	4	Utgåva Issue	8	Cylinderblock, transmissionskåpa, svänghjulskåpa, motorupphängning		Cylinder block, timing gear casing, flywheel casing, engine mountings	
Pos Fig.	Antal Qty.	Benämning		Description		Del. nr Part No.	Anmärkning Notes
37	1	Täckplåt .....		Cover plate .....		418353-9	
38	2	Skruv .....		Bolt .....		940117-5	1)
39	2	Mutter .....		Nut .....		955825-5	
40	1	Konsol .....		Bracket .....		419314-0	
41	2	Skruv .....		Bolt .....		940162-1	1 = 38
42	4	Skruv .....		Bolt .....		955535-0	2) 1 = 32
43	6	Bricka .....		Washer .....		942336-9	
44	1	Konsol, V .....		Bracket, L .....		662039-7	
	1	Konsol, H .....		Bracket, R .....		662040-5	
45	6	Skruv .....		Bolt .....		955524-4	
46	6	Fjäderbricka .....		Spring washer .....		955921-2	
47	2	Gummikuddesats .....		Rubber cushion kit .....		273059-6	
48	4	. Mutter .....		. Nut .....		955850-3	<del>921784</del>
49	2	. Bricka .....		. Washer .....		960145-1	<del>11982</del>
50	4	. Fjäderbricka .....		. Spring washer .....		955924-6	<del>906996</del>

1. B18A (496801). B18D.  
2. B18A (496863).