



VOLVO
KA 2273

Grupp Group		2a		P 110 P 210(B18)		VOLVO	
Sida Page		Utgåva Issue		Ventilmekanism Valve mechanism		Reservdelskatalog Parts catalogue	
Pos Fig.	Antal Qty.	Benämning		Description		Del. nr Part No.	Anmärkning Notes
1	4	Insugningsventil		Intake valve		419368-6	418290-
	4	Utblåsningsventil		Exhaust valve		419292-8	415268-
2	8	Ventilstyrning		Valve guide			Se sida 6
3	8	Ventilfjäder		Valve spring		403717-2	1)
	8	Ventilfjäder		Valve spring		418737-3	2)
4	8	Bricka		Washer		415273-2	
5	16	Lås		Lock		415035-5	
6	8	Skyddsring		Protector ring		415424-1	
7	8	Bricka		Washer		403770-1	1)
8	8	Gummibricka		Rubber washer		418515-3	1)
9	4	Vipparm		Rocker arm		418301-8	3)
	4	Vipparm		Rocker arm		418298-6	4)
10	8	. Bussning Bushing		418297-8	
11	8	. Justerskruv Adjuster screw		418286-1	
12	8	. Mutter Nut		921781-1	
13	1	Axel		Shaft		418305-9	
14	2	. Hattplugg Plug		955082-3	Tid utf D = 12,5
		. Hattplugg Plug		955083-1	Sen utf D = 14,5
15	3	Distansfjäder		Spacer spring		418426-3	
16	2	Distansfjäder		Spacer spring		411140-7	
17	2	Låsring		Lock ring		914456-9	
18	4	Lagerbock		Bearing bracket		418206-9	
19	4	Skruv		Bolt		191689-9	
20	8	Tryckstång		Push rod		418304-2	
21	8	Ventiltryckare		Valve lifter		418423-0	
22	1	Kamaxel		Camshaft		418207-7	5)
	1	Kamaxel		Camshaft		418266-3	6)
23	1	Bussning		Bushing			
24	1	Bussning		Bushing			
25	1	Bussning		Bushing			Se sida 2
26	1	Expansionsplugg		Expander plug			
27	1	Distansring		Spacer ring		418363-8	
28	1	Tryckfläns		Thrust flange			Se sida 10 pos 13
29	2	Skruv		Bolt		955512-9	7) 921803-
	2	Skruv		Bolt		943455-6	
30	2	Låsbricka		Lock washer		418422-2	7)
31	1	Kamaxeldrev		Camshaft gear		S E S	Se sida 10
32	1	Kil		Key		910118-9	
33	1	Mutter		Nut		150169-1	
34	1	Låsbricka, tid utf		Lock washer, early prod		191249-2	

1. B18A (496801) mo-50073.
B18D (496802) mo-29291.
2. B18A (496801) mo 50074-. B18A (496863).
B18D (496802) mo 29292-. B18D (496816, 496820).
3. 1,3,5,7 — framifrån
counted from the front
4. 2,4,6,8 — vis de front
von vorn gesehen
visto desde adelante
5. B18A. B18D (496802, 496816).
6. B18D (496820).
7. 1 st 955512-9, 1 st 418422-2, ers av: 1 st 943455-6.